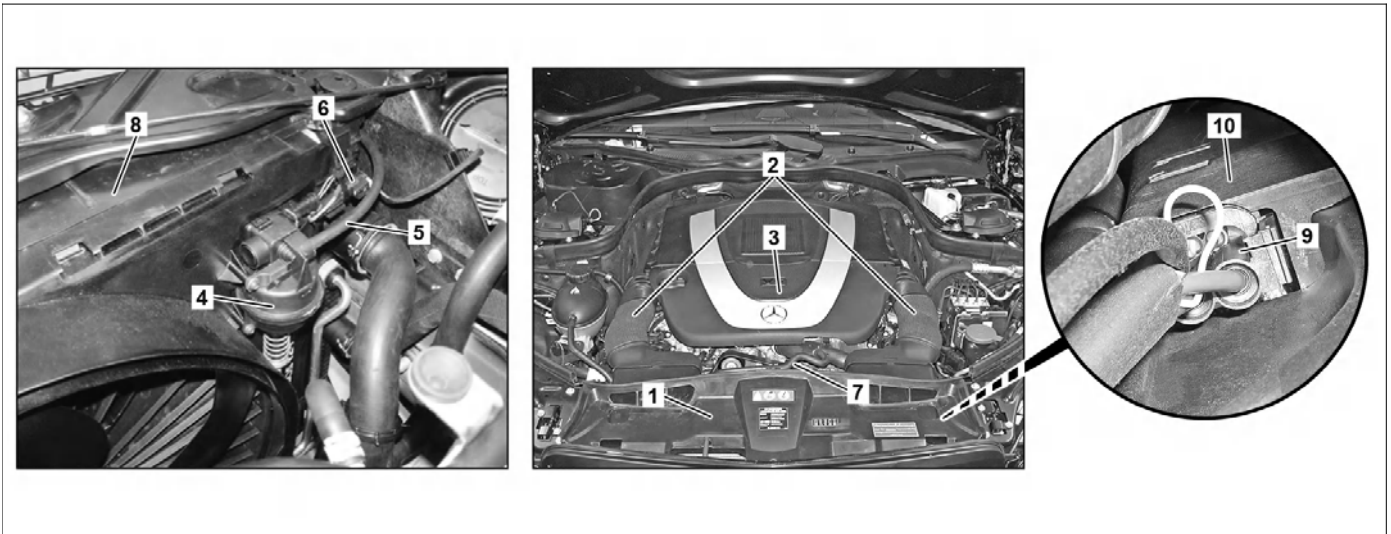


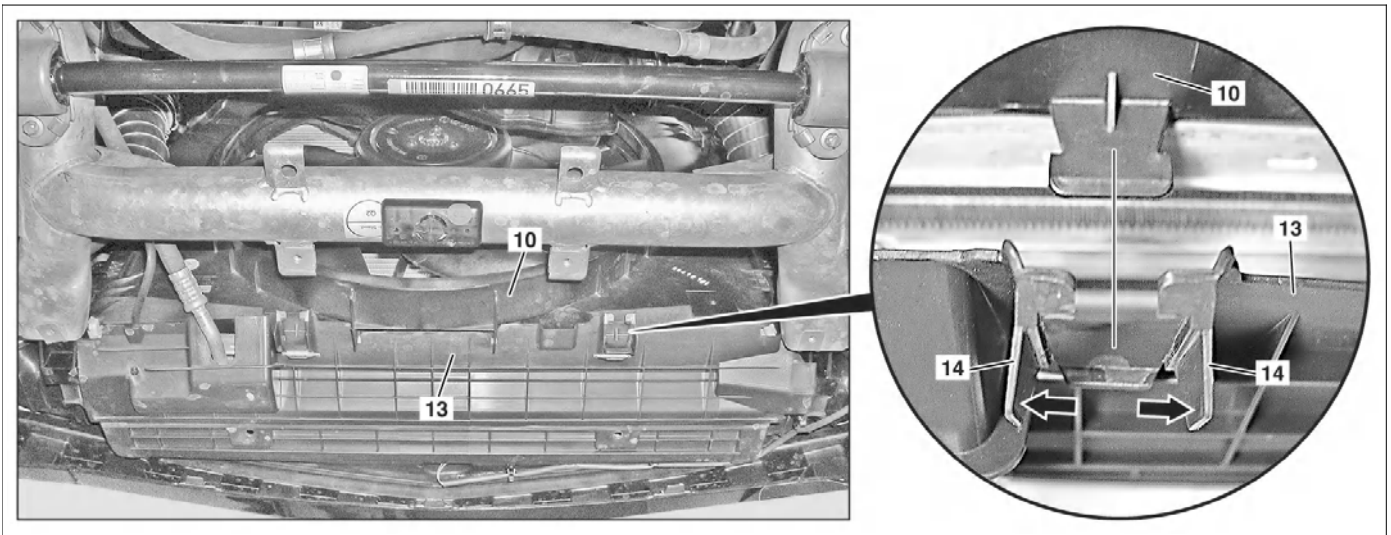
Engine 156, 271, 272, 273, 274, 642, 651 in model 212
 Engine 274 in model 207
 Engine 274, 642, 651 in model 218



P20.40-2185-08

Shown on engine 272

- | | | |
|------------------------------|-------------------------|-------------------------|
| 1 Cold air intake | 5 Vacuum hose | 9 Electrical connection |
| 2 Engine air intake ducts | 6 Electrical connection | 10 Fan unit |
| 3 Front engine cover | 7 Coolant hose | |
| 4 Radiator shutters adjuster | 8 Air duct segment | |



P20.40-2154-08

- | | | |
|-------------|---------------------------|-------------------|
| 10 Fan unit | 13 Lower air duct segment | 14 Unlocking lugs |
|-------------|---------------------------|-------------------|

Shown on MODEL 212.098

- 11 Vacuum line
- 12 Vacuum reservoir
- M56 Vacuum pump



P20.40-2219-12

| ☒ ☒ | Remove/install | | |
|-----|--------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------|
| 1.1 | Remove front engine cover (3) and engine air intake ducts (2) upstream of air filter | Model 212 with engine 156, 272, 273, 642 Model 218 with engine 642 ⚠ Do not tilt front engine cover (3), but lift it off vertically towards the top. The holding lug could break off otherwise. | |
| 1.2 | Remove engine air intake duct (2) upstream of air filter | Engine 271, 274, 651 in model 212 Engine 274 in model 207 Engine 274, 651 in model 218 | |
| 2 | Remove cold air intake (1) | | |
| 3 | Remove center reinforcement at the front | Engine 642, 651 in model 218 Engine 156, 273 in model 212 Engine 274 in model 207 | AR62.30-P-1570EL AR62.30-P-1570EW |
| 4.1 | Remove lower front engine compartment paneling | Engine 156, 271, 272, 273, 274 in model 212 Engine 274 in model 207 Engine 274 in model 218 | AR61.20-P-1105EW |
| 4.2 | Remove front section from noise encapsulation | Model 212 with engine 642, 651 Model 218 with engine 642, 651 | AR94.30-P-5300EW |
| 5 | Remove screw/bolt for automatic transmission oil lines to fan unit (10) | Engine 156 in model 212 with transmission 722 Engine 271 in model 212 with transmission 722 Engine 272 in model 212 with transmission 722 Engine 273 in model 212 with transmission 722 Engine 642 in model 212 with transmission 722 Engine 642 in model 212 with transmission 725 Engine 642 in model 218 with transmission 722 Engine 642 in model 218 with transmission 725 Engine 651 in model 212 with transmission 725 Engine 651 in model 218 with transmission 722 Engine 651 in model 218 with transmission 725 | |
| 6 | Unclip coolant line of oil cooler for A/T at fan unit (10) | Engine 274 in model 207 | |

| | | | |
|----|------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------|--|
| 7 | Press unlocking fishplates (14) apart in direction of the arrows and unclip lower air duct segment (13) on the left and right from the fan unit (10) | | |
| 8 | Detach electrical connection (9) and unclip electrical wiring harness from fan unit (10) | | |
| 9 | Detach vacuum hose (5) from radiator shutters adjuster (4) | | |
| 10 | Disconnect electrical connection (6) | | |
| 11 | Unclip air duct segment (8) from fan unit (10) | Engine 271, 272.983, 274, 642, 651 in model 212 Engine 274, 642, 651 in model 218 | |
| 12 | Remove coolant hose (7) from fan unit bracket (10) | Model 212 with engine 272.983 | |
| 13 | Close off vacuum line (11) from vacuum pump (M56), unhook at vacuum reservoir (12) (arrow) and place to one side | Engine 651 in model 212 Engine 651 in model 218 | |
| 14 | Unhook fan unit (10) from radiator mount and pull out upwards | | |
| 15 | Install in the reverse order | | |