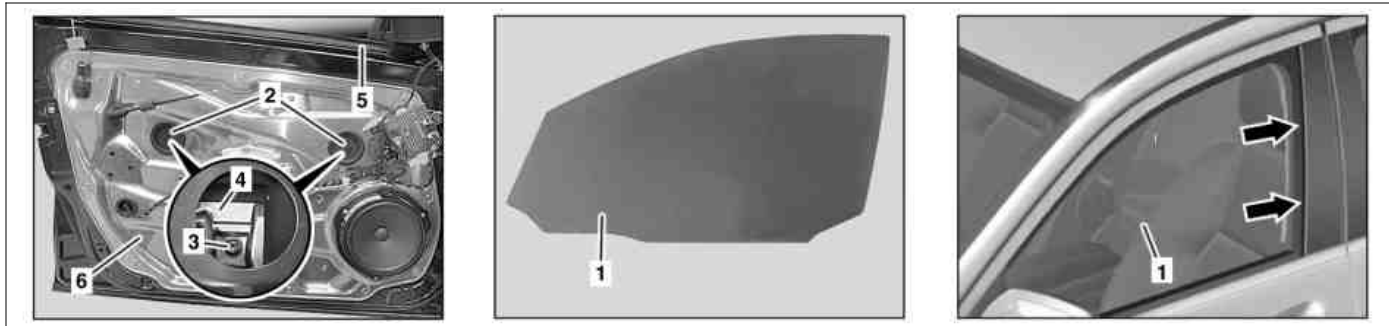


MODEL 204

MODEL 212 except CODE (Z04) Light armoring



P72.10-3399-07

Illustrated on model 204.0

1 Crank window

2 Access opening covers

3 Screw

4 Mount

5 Inner sealing rail

6 Door module

	Removing		
Danger!	Risk of injury caused by fingers being pinched or crushed when removing, installing or aligning hoods, doors, trunk lids, liftgates or sliding roof	Keep body parts and limbs well clear of moving parts.	AS00.00-Z-0011-01A
Danger!	Risk of injury due to hands being crushed when window glass is not secure	Secure window to prevent it from falling down.	AS67.00-Z-0002-01A
	Information on preventing damage to electronic components due to electrostatic discharge		AH54.00-P-0001-01A
1	Remove door lining from left or right front door		AR72.10-P-1000CW
2	Remove inner sealing rail (5)		
3	Remove both assembly opening covers (2) from door module (6)		
4	Connect electrical wiring harness on removed door lining to left front door control unit and right front door control unit.		
5	Open crank window (1) until bolts (3) are accessible through assembly openings in door module (6)		
6	Disconnect electrical wiring harness on removed door lining from left front door control unit or right front door control unit		
7	Loosen bolts (3)	Do not unscrew bolts (3).	
8	Tilt crank window (1) toward rear upward and remove upward from window channel on front door		
	Install		
9	Slide crank window (1) down until it makes contact in mounts (4) Simultaneously slide crank window (1) in rear window guide seal (arrows) to stop.		
10	Tighten screws (3)		
11	Install both assembly opening covers (2) in door module (6)		
12	Connect electrical wiring harness on removed door lining to left front door control unit and right front door control unit.		
13	Roll down crank window (1)		
14	Disconnect electrical wiring harness on removed door lining from left front door control unit or right front door control unit		
15	Install inner sealing rail (5) with aid of lubricant	Antifriction agent	*BR00.45-Z-1010-06A
16	Install door lining		AR72.10-P-1000CW

Repair materials

Number	Designation	Order number
BR00.45-Z-1010-06A	Lubricant, rubber assembly 1 l	A 000 989 03 67