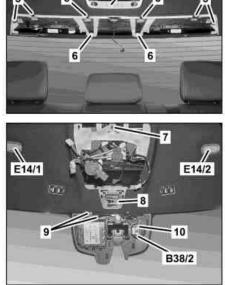
AR68.30-P-4300EW		Remove/install headliner
MODEL	212.0/ 1	

212.0/ 1 ,1 3 E15/3 A44/3 4 4 X42/28 E14/1 N70 N70/3 15

A67

16



1	Headliner	14	Edge guard
2	Cable duct	15	Frame
3	Headliner cover	16	Cover
4	C-pillar paneling		
5	Clips	A44/3	Rear PARKTRONIC warning
6	Hook		indicator (with code (220)
7	Clip		PARKTRONIC or with code (230)
8	Inside rearview mirror bracket		Exclusive parking assist)
9	Electric wiring harnesses	A67	Inside rearview mirror
10	Electrical connector	B38/2	Rain/light sensor
11	Grab handle	E14/1	Left sun visor mirror lamp
12	Sun visor		
10	A niller cover		

12

13

14

12 13 A-pillar cover

13

14

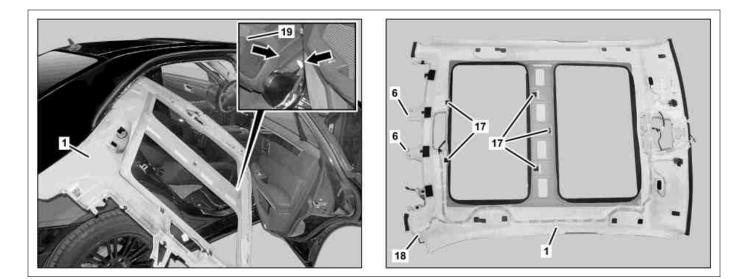
12

1 A67

E14/2 E15/3	Right sun visor mirror lamp Rear dome lamp
N70	Overhead control panel control unit (with code (414) Power glass
	tilting/sliding sunroof)
N70/3	Overhead control panel
	electronics (without code (414)
	Power glass tilting/sliding sunroof)
X42/28	Electrical connector for interior
	protection (with code (882)
	Interior monitoring (with ATA only))

P68.30-3417-09

P68.30-3418-08



Shown with CODE (413) Panorama sliding roof Headliner 1

6 Hook

- 17
- Velcro strip Wiring harness for headliner and sliding roof 18
- 19 Passenger seat

E15/3

1.1	Open panoramic sliding roof	On vehicles with code (413) Panoramic sliding roof	
1.2	Open tilting/sliding roof	On vehicles with code (414) Power glass tilting/sliding roof	
2 3	Remove right rear door sill molding Completely remove edge guard (14) on door cutout of right rear door		AR68.30-P-4100EW
4.1	Remove rear seat backrest	On vehicles with code (882) Interior monitoring (with ATA only) and without code (287) Through-loading feature or without code (224) Design individual rear seat system	AR91.12-P-1620CW
4.2	Remove rear seat backrest	On vehicles with code (882) Interior monitoring (with ATA only) and with code (224) Design individual rear seat system	AR91.12-P-1620EW
4.3	Remove side upholstery	On vehicles with code (882) Interior monitoring (with ATA only) and with code (287) Through-loading feature	AR91.12-P-1710CW
5	Detach bottom paneling on left B-pillar so that top paneling can be removed		
6	Remove top paneling from left B-pillar	i Lay top paneling down to side with belt end fitting attached.	
7	Remove bottom paneling and top paneling from right B-pillar	i Lay top paneling down to side with belt end fitting attached.	
8	Remove left and right C-pillar paneling (4)	i Lay C-pillar paneling (4) down to side with belt end fitting attached.	AR68.30-P-4490EW
9	Detach remaining edge guards (14) in area of headliner (1)		
10	Open cable duct (2), disconnect electrical connector on interior protection (X42/28) and expose wiring harness on headliner and sliding roof (18) from cable duct (2)	On vehicles with code (882) Interior monitoring (with ATA only)	
11	Unclip headliner cover (3) and remove	1 On vehicles with code (220) PARKTRONIC or with code (230) Exclusive parking assist, disconnect electrical connector on rear PARKTRONIC warning indicator (A44/3).	
12 13	Remove rear dome lamp (E15/3) Unclip clips (5) from headliner (1)	Only when replacing headliner (1).	
14	Remove roller sun blind (12) from counterbearing		
15	Remove overhead control panel control unit (N70) or overhead control panel electronics (N70/3)	1 Depending on vehicle equipment.	AR82.20-P-1000CW
16	Remove left sun visor mirror lamp (E14/1) and right sun visor mirror lamp (E14/2)	Only when replacing headliner (1).	
17	Remove inside rearview mirror (A67)		
18	Unclip and remove cover (16)		
19	Disconnect electrical connector (10) from rain/light sensor (B38/2)		
20	Remove inside rearview mirror bracket (8)		
21	Remove clip (7)		
22	Remove grab handles (11) on roof	0	
23	Move driver and passenger seat (19) toward rear and position backrest downward so that largest possible gap (arrows) is present between passenger seat and B-pillar	(1) On vehicles with code (864) Rear entertainment system, when folding down backrest, ensure that the left rear display and right rear display are not damaged This clearance (arrows) is required to remove the headliner (1) from the vehicle through the right rear door cutout.	
24	Detach headliner (1) on Velcro strips (17) from roof paneling		
25	Unhook headliner (1) from frame (15) of sliding roof and panoramic roof	On vehicles with code (413) Panorama sliding roof or code (414) Power glass tilting/ sliding roof	
26	Slide headliner (1) toward rear until hooks (6) disengage from mounts on roof paneling. Then lay headliner (1) down on seats	i Installation: Position headliner (1) below A-pillar panelings (13) when moving forward. Position headliner (1) above electrical wiring harnesses (9)	
27	Arch headliner (1) at front and rear with aid of helper, then align headliner in vehicle so that headliner (1) can be moved out of rear door cutout toward rear.	(b) Do not arch headliner (1) excessively, otherwise headliner (1) can be damaged.	

28	toward rear out of right rear door cutout. Always keep headliner (1) arched.	When moving out headliner (1), ensure that the edge areas of the headliner (1) are not kinked or graze against the adjacent components. Otherwise the headliner (1) can be damaged.	
29	Install in the reverse order		