Document title Replace spark plugs

Document number

ap1510p1580ew

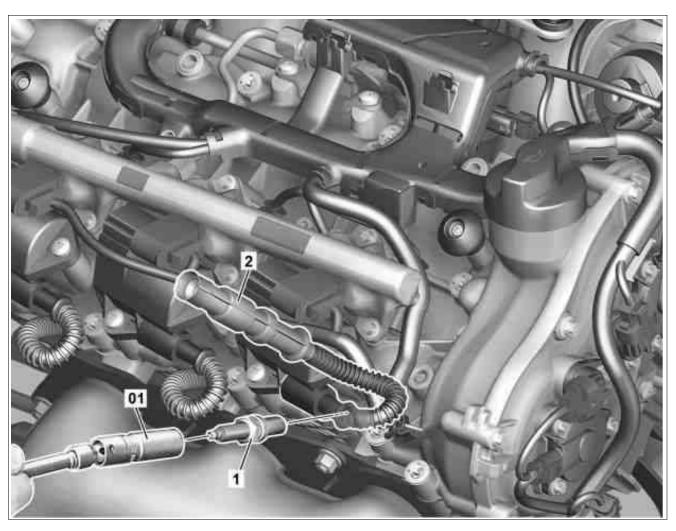
AP15.10-P-1580EW Replace spark plugs 19.11.2019

Engine 157, 272, 273, 276, 278 in model 212

Engine 157, 276, 278 in model 218 Engine 272, 273, 276, 278 in model 207

Shown on engine 272.983 in model 212.057

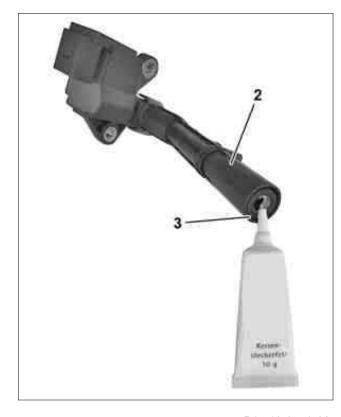
- 01 Spark plug wrench
- 1 Spark plug
- 2 Spark plug connector



P15.10-2349-06

Shown on ignition coil in engine 157.980

- 2 Spark plug connector
- 3 Sealing lip



P15.10-2579-02

⚠ Warning	Risk of injury . Skin or eye injuries may result when handling hot or glowing objects.	Wear protective gloves, protective clothing and safety glasses, if necessary.	AS00.00-Z-0002-01A
	Risk of death when working on component parts and systems with U >= 30 V alternating voltage (AC) or U >= 60 V direct voltage (DC)	Do not touch damaged or defective live component parts and lines or non-insulated electrical connections and lines.	AS00.00-Z-0035-01A
	Information on avoiding damage when replacing spark plugs		AH15.10-P-0002-02A
	Preparatory activity		
1	Open engine hood and raise to vertical position	Engine 157, 272, 273, 276, 278 in model 212 Engine 157, 276, 278 in model 218 Engine 272, 273, 276, 278 in model 207	
⊯ AR		Model 207 with engine 272, 273, 276, 278 Model 212 with engine 157, 272, 273, 276, 278	AR88.40-P-1000EW

		Engine 157, 272, 273, 276, 278 in model 212 with code U60 (Pedestrian protection - Active hood)	
		Engine 272, 273, 276, 278 in model 207 with code U60 (Pedestrian protection - Active hood) Moving the engine hood to the vertical	
		position: Remove left and right clamping levers from upper left and right hinges.	
X	Remove	apper left and right filliges.	
2.1	Remove ignition coils	Engine 157, 272 (except 272.983), 273, 276, 278 in model 212 Engine 157, 276, 278 in model 218	
		Engine 272 (except 272.982/984), 273, 276, 278 in model 207	
₩AR ₩AR		Engine 157, 276, 278 in model 212, 218 Engine 272 (except 272.982/984), 273 in model 207	AR15.12-P-2003EL AR15.12-P-2003CV
FAR FAR		1	AR15.12-P-2003EW AR15.12-P-2003FH
2.2 ₩ AR	Detach spark plug connector (2) from spark plug (1)	Engine 272.982/984 in model 207 Engine 272.983 in model 212	AR15.12-P-1010-01CDE
		S Puller	*272589013300
	Clean		
3	Blow out any dirt residue in the spark-plug recesses using compressed air	Record plug	*129589009100
		Set of protective covers	*001589019100
4	Unscrew spark plugs (1) using spark plug wrench (01) from cylinder heads	Fingine 157, 276, 278 in model 212 Engine 157, 276, 278 in model 218 Engine 276, 278 in model 207	*278589000900
		Spark plug wrench State Engine 272, 273 in model 207, 212 Spark plug wrench	*112589010900
X	Install		
5	Screw new spark plugs (1) tightly into cylinder heads using spark plug wrench (01)	Spark plug to cylinder head	*BA15.10-P-1001-01C
		Engine 157, 276, 278 in model 212 Engine 157, 276, 278 in model 218 Engine 276, 278 in model 207 Spark plug wrench	*278589000900
		S Engine 272, 273 in model 207, 212	*112589010900
4	Check	Spark plug wrench	
6	Check the spark plug connectors (2), ignition coils and ignition lines for damage, deformation and crack formation	If a problem arises	
X	Install	Rectify problem subject to separate repair order.	
7	Apply coating of spark plug connector grease to sealing lips (3) of spark plug connectors (2) before installation	Spark plug connector grease	*BR00.45-Z-1102-06A
8.1	Install ignition coils	Engine 157, 272 (except 272.983), 273, 276, 278 in model 212 Engine 157, 276, 278 in model 218 Engine 272 (except 272.982/984), 273, 276, 278 in model 207	
⊯AR ⊯AR		Engine 157, 276, 278 in model 212, 218	AR15.12-P-2003EL AR15.12-P-2003CV
FAR FAR			AR15.12-P-2003EW AR15.12-P-2003FH
8.2 № AR	Attach spark plug connectors (2) to spark plugs (1)	Engine 272.982/984 in model 207 Engine 272.983 in model 212	AR15.12-P-1010-01CDE
		i Align the ignition lines and pay attention to chafe-free routing.	
	Finishing activity	Frainc 457, 070, 070, 070, 070, 070	
9	Close engine hood	Engine 157, 272, 273, 276, 278 in model 212 Engine 157, 276, 278 in model 218 Engine 272, 273, 276, 278 in model 207	
F AR		Engine 157, 272, 273, 276, 278 in model 212 Engine 272, 273, 276, 278 in model 207	AR88.40-P-1000EW

	i Engine 157, 272, 273, 276, 278 in model 212 with code U60 (Pedestrian protection - Active hood) Engine 272, 273, 276, 278 in model 207 with code U60 (Pedestrian protection - Active hood) Close engine hood: Mount left and right clamping levers onto upper left and right hinges.	
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Nm Spark plugs

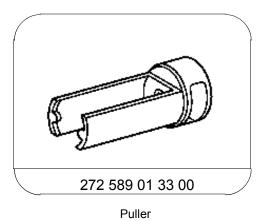
Number	Designation		Engine 157	Engine 272
BA15.10-P-1001-01C	Spark plug to cyllinger rieau	٧m	23	23

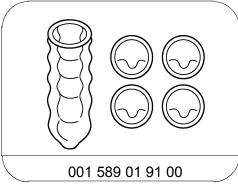
Nm Spark plugs

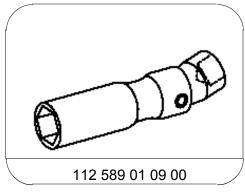
Number	Designation		Engine 273	Engine 276
BA15.10-P-1001-01C	Spark plug to cylinder head	Nm	23	23

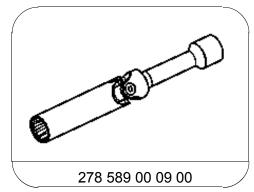
Nm Spark plugs

Number	Designation		Engine 278
BA15.10-P-1001-01C	Spark plug to cylinder head	Nm	23

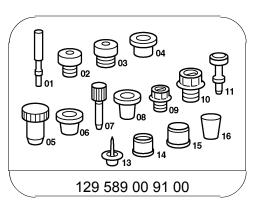








Set of protective covers Spark plug wrench Spark plug wrench



Record plug

Repair materials

Number	Designation	Order number
BR00.45-Z-1102-06A	Spark plug connector grease	A 002 989 80 51