

AR91.25-P-1747EW	Remove/install multicontour seat air cushion or dynamic seat at front seat backrest	22.2.12
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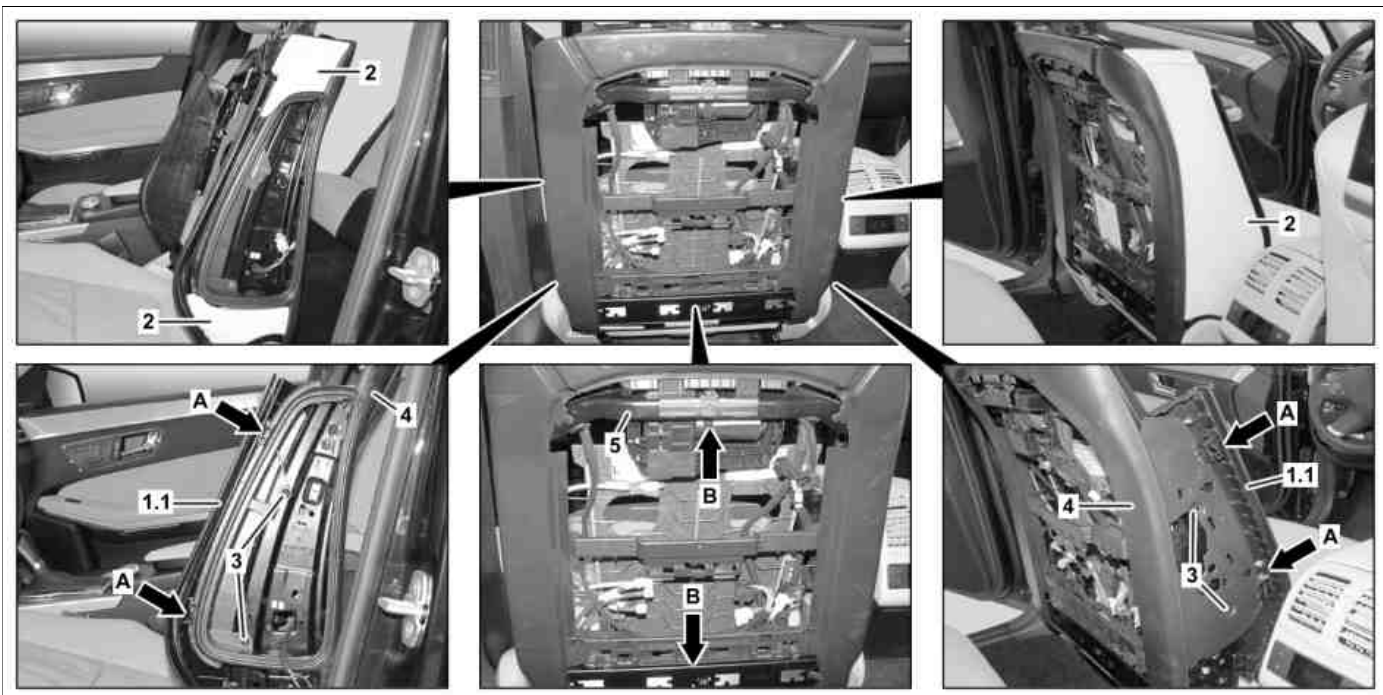
MODEL 212
with CODE (409) Left/right front multicontour seat
with CODE (432) Left and right dynamic multicontour seat

MODEL 463.222 /270 /271 /303 /340 /341
with CODE (SM7) Left front multicontour seat
with CODE (SM8) Front passenger multicontour seat
as of model year 2010

MODEL 463.306 /336
with CODE (SM7) Left front multicontour seat
with CODE (SM8) Front passenger multicontour seat

MODEL 463.202 /236 /237
with CODE (SM7) Left front multicontour seat
with CODE (SM8) Front passenger multicontour seat
up to model year 2013
as of model year 2010,
/model refinement package 2012

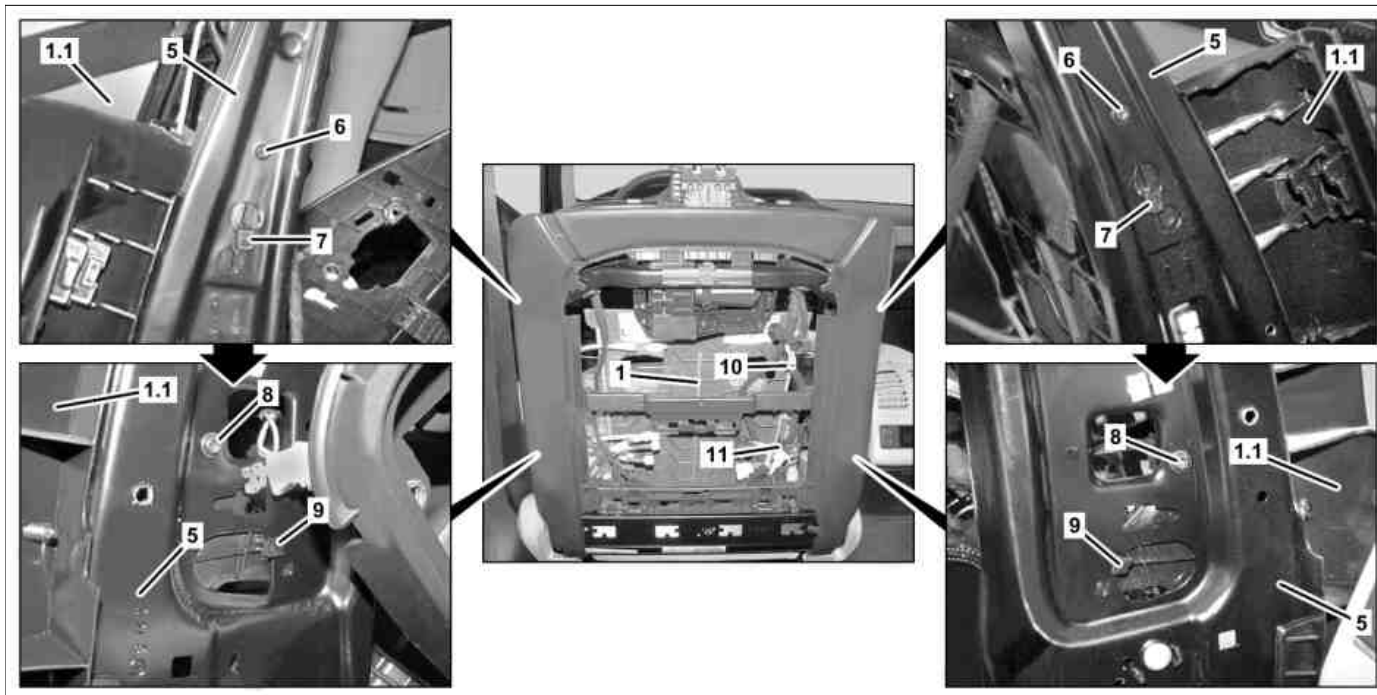
MODEL 463.346
with CODE (SM7) Left front multicontour seat
with CODE (SM8) Front passenger multicontour seat
up to model year 2013
/model refinement package 2012



P91.25-2518-09

Shown on model 212

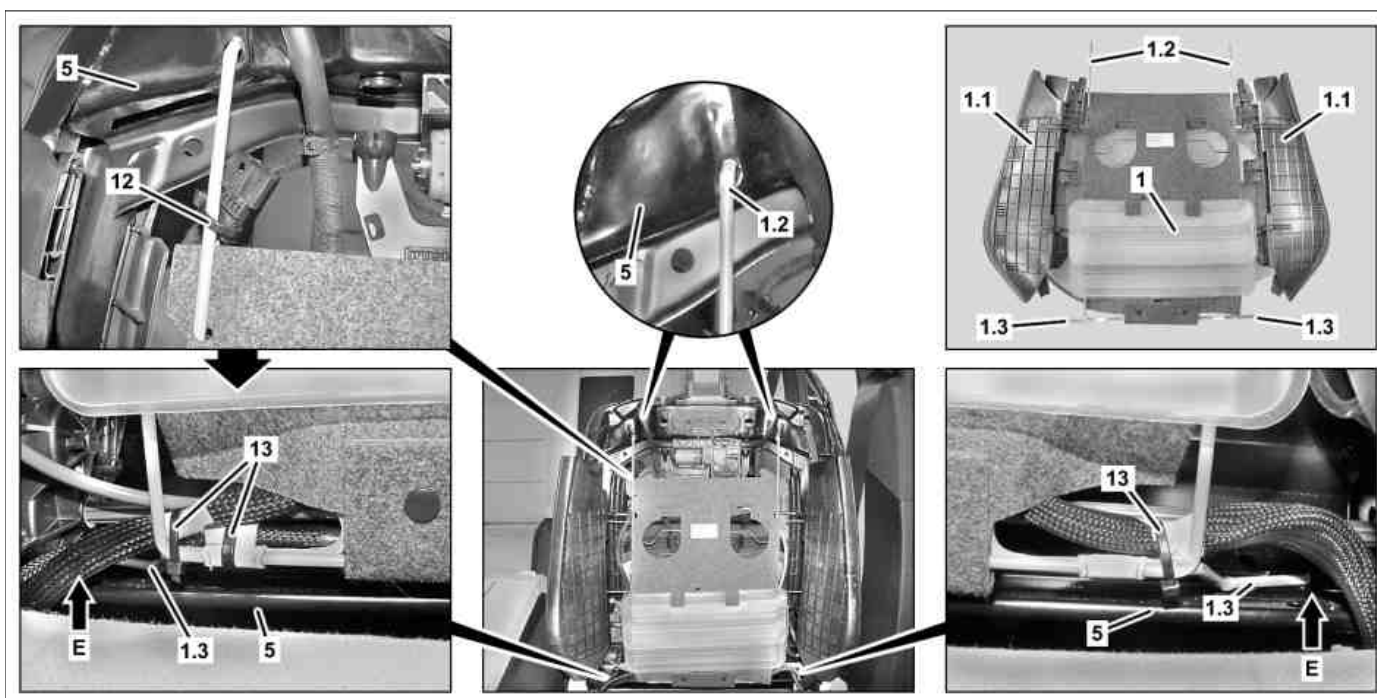
- | | | |
|----------------------|-----------------------|------------------|
| 1.1 Side air cushion | 3 Bolts | 5 Backrest frame |
| 2 Shaped part | 4 Seat backrest shell | |



P91.25-2519-09

Shown on model 212

- | | | | | | |
|-----|------------------|---|------------|----|------------|
| 1 | Air cushion unit | 6 | Screw | 9 | Catch hook |
| 1.1 | Side air cushion | 7 | Catch hook | 10 | Clip |
| 5 | Backrest frame | 8 | Screw | 11 | Clip |



P91.25-2520-09

Shown on model 212

- | | | | | | |
|-----|------------------|-----|----------------|----|-----------|
| 1 | Air cushion unit | 1.3 | Wire hoop | 12 | Cable tie |
| 1.1 | Side air cushion | 5 | Backrest frame | 13 | Cable tie |
| 1.2 | Wire hoop | | | | |

	Remove/install		
	Information on preventing damage to electronic components due to electrostatic discharge		AH54.00-P-0001-01A
1	Switch off ignition and remove transmitter key or KEYLESS-GO start/stop button from electronic ignition lock control unit		KEYLESS-GO start/stop button only with code (889) Keyless-Go.

2	Remove cover with padding at front seat backrest	i Do not separate cover from padding. Model 212 Model 463	AR91.18-P-1820CX AR91.18-P-1820GP
3	Remove dynamic seat control unit	Model 212 with code (432) Left and right dynamic multicontour seat	AR91.25-P-1800EW
4	Remove left and right shaped parts (2) at backrest frame (5)		
5	Remove left and right screws/bolts (3) at seat backrest shell (4)		
6	Unclip both side air cushions (1.1) at seat backrest shell (4) (arrows A)	i Installation: Ensure that side air cushion (1.1) is seated correctly at seat backrest shell (4).	
7	Detach seat backrest shell (4) at backrest frame (5) toward top and place to rear	i Installation: Ensure that shackles (arrows B) of seat backrest shell (4) are seated correctly in backrest frame (5).	
8	Remove left and right screws/bolts (6, 8) at backrest frame (5)		
9	Separate cable tie (12, 13)		
10	Unclip clips (10, 11) at air cushion unit (1)		
11	Swivel both side air cushions (1.1) forward at bottom until catch hooks (9) are detached and can move freely at backrest frame (5)	i Installation: Ensure that catch hooks (9) are seated correctly at backrest frame (5).	
12	Lift up both side air cushions (1.1) until catch hooks (7) are detached and can move freely at backrest frame (5)	i Installation: Ensure that catch hooks (7) are seated correctly at backrest frame (5).	
13	Successively unhook wire hoops (1.3) from openings (arrows E) at backrest frame (5) by pushing to one side		
14	Swivel air cushion unit (1) forward at bottom, unhook both wire hoops (1.2) at backrest frame (5) and remove air cushion unit (1)		
15	Install in the reverse order		