

MODEL 207, 212

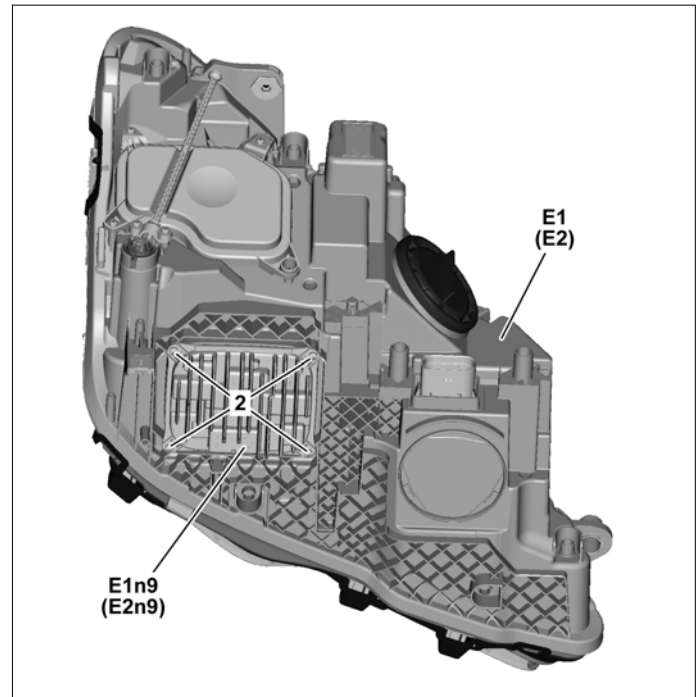
with CODE 631 (Scheinwerfer LED statisch Linksverkehr)
 without CODE 640 (Headlamps, LED, dynamic, SAE, right-side traffic)
 without CODE 641 (Headlamps, LED, dynamic, left-side traffic)
 without CODE 642 (Headlamps, LED, dynamic, right-side traffic)

MODEL 207, 212

with CODE 632 (Headlamps, LED, static, right-side traffic)
 without CODE 640 (Headlamps, LED, dynamic, SAE, right-side traffic)
 without CODE 641 (Headlamps, LED, dynamic, left-side traffic)
 without CODE 642 (Headlamps, LED, dynamic, right-side traffic)

Shown on headlamp, MODEL 207 with CODE 631 (Static LED headlamp for left-hand traffic)

- 2 Bolts
 E1 Left front lamp unit
 E1n9 Left headlamp control unit
 E2 Right front lamp unit
 E2n9 Right headlamp control unit



P82.10-7229-12

	Information on preventing damage to electronic components due to electrostatic discharge		AH54.00-P-0001-01A
	Remove/install		
1 	Carry out initial startup of left headlamp control unit (E1n9) or right headlamp control unit (E2n9) Connect STAR DIAGNOSIS and read out fault memory	When replacing left headlamp control unit (E1n9) or right headlamp control unit (E2n9).	AD00.00-P-2000-04A
2	Switch off ignition and remove transmitter key or KEYLESS-GO start/stop button from electronic ignition lock control unit		
3	Remove fender liner front section in left or right front fender		AR88.10-P-1300ELX
4.1	Remove engine compartment paneling	MODEL 207, 212 with ENGINE 271, 272, 273, 274, 276, 278; MODEL 212 with ENGINE 156, 157	AR61.20-P-1105EW
4.2	Remove bottom section of soundproofing at front	Model 207, 212 with engine 642, 651	AR94.30-P-5300EW
5	Detach washer fluid reservoir and press to one side	When removing left headlamp control unit (E1n9).	AR82.35-P-6000CW
6	Detach stationary heater and tie to one side	MODEL 207, 212 with CODE 228 (Stationary heater) When removing right headlamp control unit (E2n9). MODEL 212 with CODE 228 (Stationary heater)	AR83.70-P-5302EW

7	Remove screws/bolts (2) at left headlamp control unit (E1n9) or at right headlamp control unit (E2n9)		
8	Pull out left headlamp control unit (E1n9) or right headlamp control unit (E2n9) until electrical connectors can be separated	i Installation: Ensure that seal is seated correctly under left headlamp control unit (E1n9) or right headlamp control unit (E2n9).	
9	Disconnect electrical connectors and remove left headlamp control unit (E1n9) or right headlamp control unit (E2n9)		
10	Install in the reverse order		