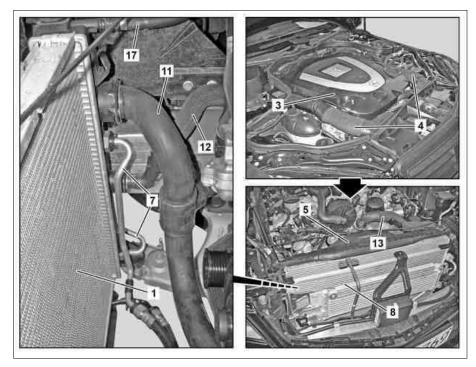
ENGINE 272, 273 in MODEL 212

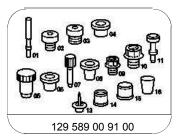
Shown on model 212.072

- 1 Radiator
- 3 Engine cover
- 4 Hose
- 5 Fan unit
- 7 Oil cooling lines
- 8 Capacitor
- 11 Coolant line
- 12 Coolant line
- 13 Coolant line
- 17 Coolant line



P20.20-2376-06

\mathbf{X}	Remove/install		
	Risk of death caused by vehicle slipping or toppling off the lifting platform.	Align vehicle between columns of vehicle lift and position four support plates at vehicle lift support points specified by vehicle manufacturer.	AS00.00-Z-0010-01A
1	Remove fan unit (5)		AR20.40-P-5050EW
2	Remove middle reinforcement at the front	See Completely replace front end with front reinforcement	AR62.30-P-1570EW
3	Remove front engine cover (3)		
4	Remove hoses (4) from engine air intake duct		
5	Remove lower engine compartment paneling		AR61.20-P-1105EW
6	Drain coolant at radiator (1)		AR20.00-P-1142EWS
(!)	Notes on coolant		AH20.00-N-2080-01A
7	Detach coolant lines (11, 12, 17) from radiator (1)	See "Disconnect Henn coupling".	AR09.41-P-1311-01AL
3	Remove refrigerant line (13)	See "Disconnect Henn coupling".	AR09.41-P-1311-01AL
9	Detach oil cooling lines (7) on cooler (1)	Vehicles with automatic transmission	AR27.55-P-0600EV
	3 •••(,)••••(,)	i Seal connections with plugs.	*129589009100
10.1	Unclip lower air ducting from radiator (1)	Except engine 272.983	
10.2	Unclip low-temperature cooler from radiator (1)	Engine 272.983	AR09.41-P-6831EWD
11	Unclip condenser (8) from radiator (1)		
12	Lift condenser (8) and cooler for the power steering	Engine 272	
13	Take out radiator (1) in an upward direction		
4	Checking		
14	Check cooler (1) for signs of damage	Only when reusing the radiator (1).	
	() 3	i If one of the lower radiator mounts is	
		damaged it can be replaced by a repair kit.	
		Determine replacement part number for the repair kit for the removed radiator (1) using the Electronic Parts Catalog (EPC).	
		i Install new radiator (1) if necessary.	
15	Install in the reverse order		
16	Inspecting cooling system for leaks		AR20.00-P-1010EW



Set of stop plugs