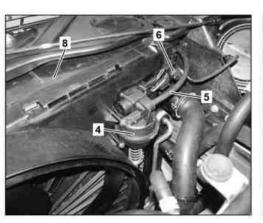
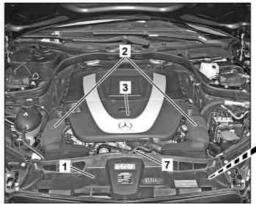
AR20.40-P-5050EW Remove/install fan unit 2.11.15

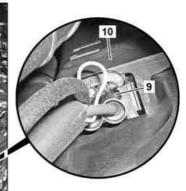
Engine 156, 271, 272, 273, 274, 642, 651 in model 212

Engine 274 in model 207

Engine 274, 642, 651 in model 218





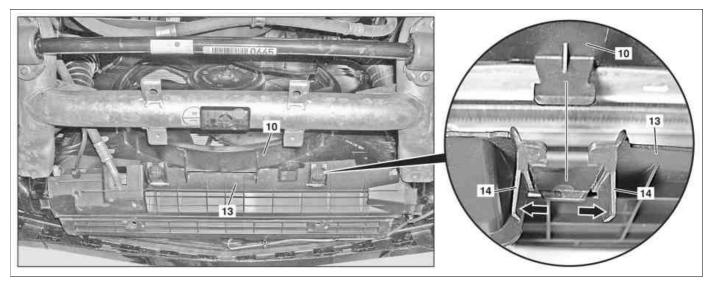


P20.40-2185-08

Shown on engine 272

- 1 Cold air intake
- 2 Engine air intake ducts
- 3 Front engine cover
- 4 Radiator shutters adjuster
- 5 Vacuum hose
- 6 Electrical connection
- 7 Coolant hose8 Air duct segment

- 9 Electrical connection
- 10 Fan unit



P20.40-2154-08

10 Fan unit

13 Lower air duct segment

14 Unlocking lugs

Shown on MODEL 212.098

11 Vacuum line12 Vacuum reservoirM56 Vacuum pump



P20.40-2219-12

X	Remove/install		
1.1	Remove front engine cover (3) and engine air intake ducts (2) upstream of air filter	Model 212 with engine 156, 272, 273, 642 Model 218 with engine 642 (3)	
		Do not tilt front engine cover (3), but lift it off vertically towards the top. The holding lug could break off otherwise.	
1.2	Remove engine air intake duct (2) upstream of air filter	Engine 271, 274, 651 in model 212 Engine 274 in model 207 Engine 274, 651 in model 218	
2	Remove cold air intake (1)		
3	Remove center reinforcement at the front	Engine 642, 651 in model 218	AR62.30-P-1570EL
		Engine 156, 273 in model 212 Engine 274 in model 207	AR62.30-P-1570EW
4.1	Remove lower front engine compartment paneling	Engine 156, 271, 272, 273, 274 in model 212 Engine 274 in model 207	
		Engine 274 in model 218	
			AR61.20-P-1105EW
4.2	Remove front section from noise	Model 212 with engine 642, 651	
	encapsulation	Model 218 with engine 642, 651	4 Do 4 oo D 50005144
			AR94.30-P-5300EW
5	Remove screw/bolt for automatic transmission		
	oil lines to fan unit (10)	722 Engine 271 in model 212 with transmission	
		722	
		Engine 272 in model 212 with transmission	
		722	
		Engine 273 in model 212 with transmission 722	
		Engine 642 in model 212 with transmission 722	
		Engine 642 in model 212 with transmission 725	
		Engine 642 in model 218 with transmission 722	
		Engine 642 in model 218 with transmission 725	
		Engine 651 in model 212 with transmission	
		725	
		Engine 651 in model 218 with transmission 722	
		Engine 651 in model 218 with transmission 725	
6	Unclip coolant line of oil cooler for A/T at fan unit (10)	Engine 274 in model 207	

7	Press unlocking fishplates (14) apart in direction of the arrows and unclip lower air duct segment (13) on the left and right from the fan unit (10)		
8	Detach electrical connection (9) and unclip electrical wiring harness from fan unit (10)		
9	Detach vacuum hose (5) from radiator shutters adjuster (4)		
10	Disconnect electrical connection (6)		
11		Engine 271, 272.983, 274, 642, 651 in model 212	
		Engine 274, 642, 651 in model 218	
12	Remove coolant hose (7) from fan unit bracket (10)	Model 212 with engine 272.983	
13		Engine 651 in model 212 Engine 651 in model 218	
14	Unhook fan unit (10) from radiator mount and pull out upwards		
15	Install in the reverse order		