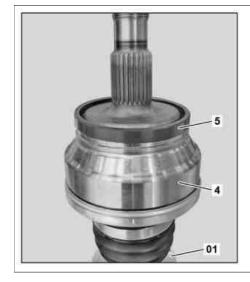
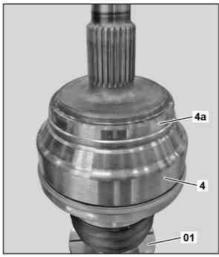
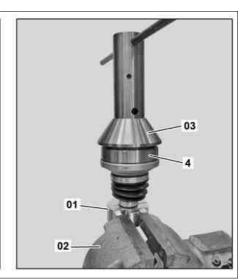
Model 129, 140, 170, 171, 172, 202, 203, 204, 207, 208, 209, 210, 211, 212, 215, 216, 218, 219, 220, 221, 230, 231







P42.30-2178-08

01 Clamping jaws02 Vise

03 Assembly tool4 External joint end

4a Contact surface5 Pulse ring

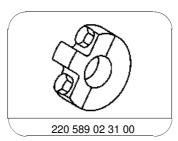
\$2 25	Remove		
1	Remove rear axle shaft	Model 129, 140, 170, 202, 208, 210Rear axle shaft bolted on.	AR35.30-P-0620A
		Model 203, 209Rear axle shaft bolted on.	AR35.30-P-0620AC
		Model 204, 207	AR35.30-P-0620CW
		Model 212, 218 Model 231 with engine 157, 276, 278	AR35.30-P-0620EW
		Model 170.435/444/445/447/449/465/466, 208.335/344/348/365/370/435/444/448/465/47	AR35.30-P-0620GG
		0Rear axle shaft (inserted)	
		Model 215, 220Screwed rear axle shafts	AR35.30-P-0620I
		Model 215, 220Inserted rear axle shafts	AR35.30-P-0620IM
		Model 203, 209Rear axle shaft (inserted)	AR35.30-P-0620P
		Model 203.018/065/218/265/718Rear axle differential 210E	AR35.30-P-0620PF
		Model 203.040/042/043/046/052/240/242/243/246/25 2/730/740/742/743/746	AR35.30-P-0620PI
		Rear axle differential 187Model 203.054/056/254/256/756, 209.354/356/454/456Rear axle differential 200	
		Model 203.020/220, 209.320/420Rear axle differential 215	AR35.30-P-0620PQ
		Model 230Inserted rear axle shafts	AR35.30-P-0620R
		Model 231 with engine 279	AR35.30-P-0620RKC
		Model 230.474Screwed rear axle shafts	AR35.30-P-0620RM
		Model 216	AR35.30-P-0620SX
		Model 221With inserted rear axle shafts	
		Model 221.176With screwed rear axle shafts	AR35.30-P-0620SZ

Model 211.004/041/042/052/061/080/083/084/089/09 0/283/290 Rear axle differential 187FEModel 211.004 with code 450 (Taxi version) Rear axle differential 198Model 211.006/055/082/087/092, 211.054/056 up to 5/31/06 Rear axle differential 198Model 211.007/008/057, 211.054/056 as of 6/1/06 Rear axle differential 198Model 211.007/008/057, 211.054/056 as of 6/1/06 Rear axle differential 210FEModel 211.016/02/30/26/028, 211.070/076/270 up to 8/31/03 Rear axle differential 210FEModel 211.020/22/02/20/07/2077/27/22/26/277 Rear axle differential 215FEModel 211.006/25/28/2287/292, 211.254/256 up to 5/31/06 with code 489 (AIRMATIC) Rear axle differential 215FEMOdel 211.206/255/282/287/292, 211.254/256 as of 6/1/06 with code 489 (AIRMATIC) Rear axle differential 210FEMOdel 211.216/22/32/25 with code 489 (AIRMATIC) Rear axle differential 210FEMOdel 211.216/22/32/25 with code 489 (AIRMATIC) Rear axle differential 210FEMOdel 211.241/24/22/25/26/1/280/24/289 with code 489 (AIRMATIC) Rear axle differential 215FEMOdel 211.241/24/22/25/26/1/280/24/289 with code 489 (AIRMATIC) Rear axle differential 315FEMOdel 211.241/24/22/25/26/1/280/284/289 with code 489 (AIRMATIC) Rear axle differential 315FEMOdel 211.241/24/256 as of 6/1/06 except code 489 (AIRMATIC) Rear axle differential 198Model 211.208/257, 211.254/256 as of 6/1/06 except code 489 (AIRMATIC) Rear axle differential 210FEMOdel 211.220/222 except code 489 (AIRMATIC) Rear axle differential 210FEMOdel 211.220/222 except code 489 (AIRMATIC) Rear axle differential 210FEMOdel 211.220/222 except code 489 (AIRMATIC) Rear axle differential 210FEMOdel 211.220/222 except code 489 (AIRMATIC) Rear axle differential 210FEMOdel 211.220/222 except code 489 (AIRMATIC) Rear axle differential 210FEMOdel 211.220/222 except code 489 (AIRMATIC) Rear axle differential 210FEMOdel 211.220/222 except code 489 (AIRMATIC) Rear axle differential 210FEMOdel 211.220/222 except
Rear axie differential 1987-EModel 211.004 with code 450 (Taxi version) Rear axie differential 198Model 211.006/065/085/082/087/092, 211.054/056 up to 5/31/06 Rear axie differential 198Model 211.007/008/057, 211.054/056 as of 6/1/06 Rear axie differential 2007-EModel 211.016/023026/028, 211.070/076/270 up to 8/31/03 Rear axie differential 210-EModel 211.020/022/029/07/27/27/27/27/27/27/27/7 Rear axie differential 215-EModel 211.020/022/029/07/27/27/27/27/27/27/27/27/27/27/27/27/27
Rear axie differential 198Model 211.064/056 up to 5/31/06 Rear axie differential 198Model 211.007/08/057, 211.054/056 as of 6/1/06 Rear axie differential 200FEModel 211.016/02302.06/028, 211.070/076/270 up to 8/31/03 Rear axie differential 210EModel 211.016/02302.06/028, 211.070/076/270 up to 8/31/03 Rear axie differential 210EModel 211.020/022/029/07/27/27/276/277 Rear axie differential 215EEModel 211.070/076/270 as of 9/1/03 Rear axie differential 215EModel 211.206/256/282/287/292, 211.254/256 up to 5/31/06 with code 489 (AIRMATIC) Rear axie differential 210EModel 211.208/257, 211.254/256 as of 6/1/06 with code 489 (AIRMATIC) Rear axie differential 200FEModel 211.216/223/226 with code 489 (AIRMATIC) Rear axie differential 200FEModel 211.220/222 with code 489 (AIRMATIC) Rear axie differential 215FEModel 211.241/24/2/252/261/260/284/289 with code 489 (AIRMATIC) Rear axie differential 215FEModel 211.241/24/2/252/261/260/284/289 with code 489 (AIRMATIC) Rear axie differential 215FEModel 211.254/256 as of 6/1/06 except code 489 (AIRMATIC) Rear axie differential 216EModel 211.208/257, 211.254/256 as of 6/1/06 except code 489 (AIRMATIC) Rear axie differential 210EModel 211.208/257, 211.254/256 as of 6/1/06 except code 489 (AIRMATIC) Rear axie differential 210EModel 211.208/257, 211.254/256 as of 6/1/06 except code 489 (AIRMATIC) Rear axie differential 210EModel 211.200/222 except code 489 (AIRMATIC) Rear axie differential 210EModel 211.220/222 except code 489 (AIRMATIC) Rear axie differential 210EModel 211.220/222 except code 489 (AIRMATIC) Rear axie differential 210EModel 211.220/222 except code 489 (AIRMATIC) Rear axie differential 210EModel 211.220/222 except code 489 (AIRMATIC)
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Rear axle differential 198Model 211.007/08/057, 211.054/058 as of 6/1/06 Rear axle differential 200FEModel 211.016/023/026/028, 211.070/07/270 up to 8/31/03 Rear axle differential 210EModel 211.020/022/029/072077/27/277 Pear axle differential 215FEModel 211.020/022/029/07/07/27/27/27 Rear axle differential 215FEModel 211.006/05/270 as of 9/1/03 Rear axle differential 215FEModel 211.206/265/262/287/292, 211.254/256 up to 5/31/06 with code 489 (AIRMATIC) Rear axle differential 198Model 211.208/257, 211.254/256 as of 6/1/06 with code 489 (AIRMATIC) Rear axle differential 200FEModel 211.216/223/226 with code 489 (AIRMATIC) Rear axle differential 210EModel 211.216/223/226 with code 489 (AIRMATIC) Rear axle differential 215FEModel 211.216/223/226 (AIRMATIC) Rear axle differential 215FEModel 211.216/22/252/261/260/264/269) with code 489 (AIRMATIC) Rear axle differential 215FEModel 211.211/26/26/268/261/260/264/269) with code 489 (AIRMATIC) Rear axle differential 187FE Model 211.076 up to 8/31/03 Model 211.056/266/262/287/292, 211.254/256 except code 489 (AIRMATIC) Rear axle differential 198Model 211.208/257, 211.254/256 as of 6/1/06 except code 489 (AIRMATIC) Rear axle differential 198Model 211.208/257, 211.254/256 as of 6/1/06 except code 489 (AIRMATIC) Rear axle differential 210EModel 211.208/257, 211.256/256/262/287/292, 211.256/256/262/287/292, 211.256/256 except code 489 (AIRMATIC) Rear axle differential 210EModel 211.220/222 except code 489 (AIRMATIC) Rear axle differential 210EModel 211.220/222 except code 489 (AIRMATIC) Rear axle differential 210EModel 211.220/222 except code 489 (AIRMATIC) Rear axle differential 210EModel 211.256/28/289 except code 489 (AIRMATIC)
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except code 489 (AIRMATIC)
Rear axle differential 187FEModel 211.606 Rear axle differential 198Model 211.608
Rear axle differential 200FEModel 211.616 Rear axle differential 210EModel 211.620Rear
axle differential 210EModel 211.620Rear
Model 219.322/375/376/377 AR35.30-P-0620TX Rear axle differential 215 FEModel
219.354/357, 219.356219.356 as of 6/1/06 Rear axle differential 200 FEModel 219.356 up
to 5/31/06Rear axle differential 198 FE Model 171, 172 AR35.30-P-0620V
The pulse ring (5) may only be replaced on
the rear axle shaft. Clamp rear axle shaft using clamping jaws Clamping iaws *220589023100
Remove pulse ring (5) using suitable tool from
external joint end (4) of rear axle shaft Clean
4 Clean contact surface (4a) of pulse ring (5) i The contact surface (4a) of the pulse ring
on external joint end (4) of rear axle shaft (5) on the external joint end (4) must be free of grease and dirt particles. If there is any sign of rust on the contact surface (4a) slightly grind
off the contact surface (4a).
off the contact surface (4a). Install Mount pulse ring (5) using assembly tool (03) (3)
off the contact surface (4a). Install Mount pulse ring (5) using assembly tool (03) (1) The pulse ring (5) must not be knocked on. Otherwise the pulse ring (5) may be
off the contact surface (4a). Install Mount pulse ring (5) using assembly tool (03) to external joint end (4) of rear axle shaft The pulse ring (5) must not be knocked on. Otherwise the pulse ring (5) may be irreparably damaged.
off the contact surface (4a). Install Mount pulse ring (5) using assembly tool (03) to external joint end (4) of rear axle shaft The pulse ring (5) must not be knocked on. Otherwise the pulse ring (5) may be irreparably damaged. To install, turn the pulse ring (5) to the end stop using the assembly tool.
off the contact surface (4a). Install Mount pulse ring (5) using assembly tool (03) to external joint end (4) of rear axle shaft The pulse ring (5) must not be knocked on. Otherwise the pulse ring (5) may be irreparably damaged. To install, turn the pulse ring (5) to the end

	S Assembly tool	*211589006100
Remove rear axle shaft from vise (02) and detach clamping jaws (01)	Gamping jaws	*220589023100
Install rear axle shaft	Model 129, 140, 170, 202, 208, 210Rear axle shaft bolted on.	AR35.30-P-0620A
	Model 203, 209Rear axle shaft bolted on.	AR35.30-P-0620AC
	Model 204, 207	AR35.30-P-0620CW
	Model 212, 218	AR35.30-P-0620EW
	Model 231 with engine 157, 276, 278	7.1.100.00 1 0020211
	Model 170.435/444/445/447/449/465/466, 208.335/344/348/365/370/435/444/448/465/47 0Rear axle shaft (inserted)	AR35.30-P-0620GG
	Model 215, 220Screwed rear axle shafts	AR35.30-P-0620I
	Model 215, 220Inserted rear axle shafts	AR35.30-P-0620IM
	Model 203, 209Rear axle shaft (inserted)	AR35.30-P-0620P
	Model 203.018/065/218/265/718Rear axle differential 210E	AR35.30-P-0620PF
	Model 203.040/042/043/046/052/240/242/243/246/25	AR35.30-P-0620PI
	2/730/740/742/743/746 Rear axle differential 187Model 203.054/056/254/256/756,	
	209.354/356/454/456Rear axle differential 200	l .
	Model 203.020/220, 209.320/420Rear axle differential 215	AR35.30-P-0620PQ
	Model 230Inserted rear axle shafts	AR35.30-P-0620R
	Model 231 with engine 279	AR35.30-P-0620RKC
	Model 230.474Screwed rear axle shafts	AR35.30-P-0620RM
	Model 216	AR35.30-P-0620SX
	Model 221With inserted rear axle shafts	
	Model 221.176With screwed rear axle shafts	AR35.30-P-0620SZ
	Model 211.004/041/042/052/061/080/083/084/089/09 0/283/290	AR35.30-P-0620T
	Rear axle differential 187FEModel 211.004 with code 450 (Taxi version)	
	Rear axle differential 198Model 211.006/065/082/087/092, 211.054/056 up to 5/31/06	
	Rear axle differential 198Model	
	211.007/008/057, 211.054/056 as of 6/1/06 Rear axle differential 200FEModel 211.016/023/026/028, 211.070/076/270 up to	
	8/31/03	
	Rear axle differential 210EModel	
	211.020/022/029/072/077/272/276/277 Rear axle differential 215FEModel	
	211.070/076/270 as of 9/1/03 Rear axle differential 215FEModel	
	211.206/265/282/287/292, 211.254/256 up to 5/31/06 with code 489 (AIRMATIC)	
	Rear axle differential 198Model 211.208/257, 211.254/256 as of 6/1/06	
	with code 489 (AIRMATIC) Rear axle differential 200FEModel	
	211.216/223/226 with code 489 (AIRMATIC)	
	Rear axle differential 210EModel 211.220/222 with code 489 (AIRMATIC)	
	Rear axle differential 215FEModel 211.241/242/252/261/280/284/289 with code 489 (AIRMATIC)Rear axle	
	differential 187FE	
	Model 211.076 up to 8/31/03	AR35.30-P-0620TA

⊯ AD	,		AD00.00-P-2000-04A
8	Read out fault memory using the diagnostic system and delete if necessary		
_		Model 171, 172	AR35.30-P-0620V
		to 5/31/06Rear axle differential 198 FE	
		Rear axle differential 200 FEModel 219.356 up	
		219.354/357, 219.356219.356 as of 6/1/06	
		Rear axle differential 215 FEModel	
		Model 219.322/372/375/376/377	AR35.30-P-0620TX
		axle differential 215FE	
		Rear axle differential 210EModel 211.620Rear	
		Rear axle differential 200FEModel 211.616	
		Rear axle differential 198Model 211.608	
		except code 489 (AIRMATIC) Rear axle differential 187FEModel 211.606	
		211.241/242/252/261/280/284/289	
		Rear axle differential 215FEModel	
		except code 489 (AIRMATIC)	
		Rear axle differential 210EModel 211.220/222	
		except code 489 (AIRMATIC)	
		211.216/223/226	
		Rear axle differential 200FEModel	
		except code 489 (AIRMATIC)	
		Rear axle differential 198Model 211.208/257, 211.254/256 as of 6/1/06	
		except code 489 (AIRMATIC)	
		up to 5/31/05	
		Model 211.206/265/282/287/292, 211.254/256	AR35.30-P-0620TB





Assembly tool

Clamping jaws

Repair materials

Number	Designation	Order number
BR00.45-Z-1114-02A	Loctite 603 adhesive	A 007 989 29 71