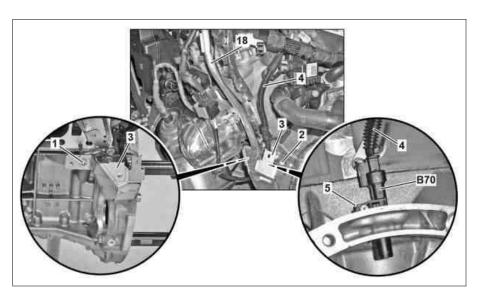
ENGINE 276 in MODEL 212, 218

Shown on engine 276.9

- Screw
- Screw 2
- 3 Heat shield
- 4 5 Electrical line
- Screw
- B70 Crankshaft Hall sensor



P15.10-2424-05

| XX | Remove/install | | |
|-------------|--|--|---------------------|
| 1 | Remove front engine cover | ENGINE 276.9 in MODEL 212, 218 | |
| 2 | Remove intake manifold | ENGINE 276.9 in MODEL 212, 218 | AR09.20-P-1961EL |
| 3.1 | Remove ME-SFI [ME] control unit with bracket | ENGINE 276.9 in MODEL 212, 218 | AR07.08-P-7008EL |
| 3.2 | Remove lower engine compartment paneling | ENGINE 276.8 in MODEL 212, 218 | AR61.20-P-1105EW |
| 4 | Remove steering coupling | ENGINE 276.8 in MODEL 212, 218 with CODE 920 (Direct petrol injection with stratified charging) ENGINE 276.8 in MODEL 212, 218 with CODE M005 (4MATIC) | AR46.10-P-8000EW |
| 5 | Remove screw/bolts (1, 2) and remove heat shield (3) | | |
| 6 | Disconnect electrical line (4) on crankshaft Hall sensor (B70) | | |
| 7 | Remove screw/bolt (5) and crankshaft Hall sensor (B70) upwards | Bolt, crankshaft Hall sensor to crankcase | *BA15.10-P-1001-03E |
| 8 | Install in the reverse order | | |
| 9 | Read out fault memory using the diagnostic system and clear if necessary | | |
| ⊯ AD | | | AD00.00-P-2000-04A |
| | Risk of accident from vehicle starting off by itself when engine running. Risk of injury (bruises and burns) resulting from working on the engine while it is being started or when it is running. | Secure vehicle to prevent it from starting off by itself. Wear closed and snug-fitting work clothes. Do not touch hot or rotating parts. | AS00.00-Z-0005-01A |
| 10 | Perform an engine test run and check engine for leaks | | |

Nm Position sensor

| Number | Designation | ENGINE 276 |
|--------------------|--|------------|
| BA15.10-P-1001-03E | Bolt, crankshaft Hall sensor to crankcase Nm | 8 |