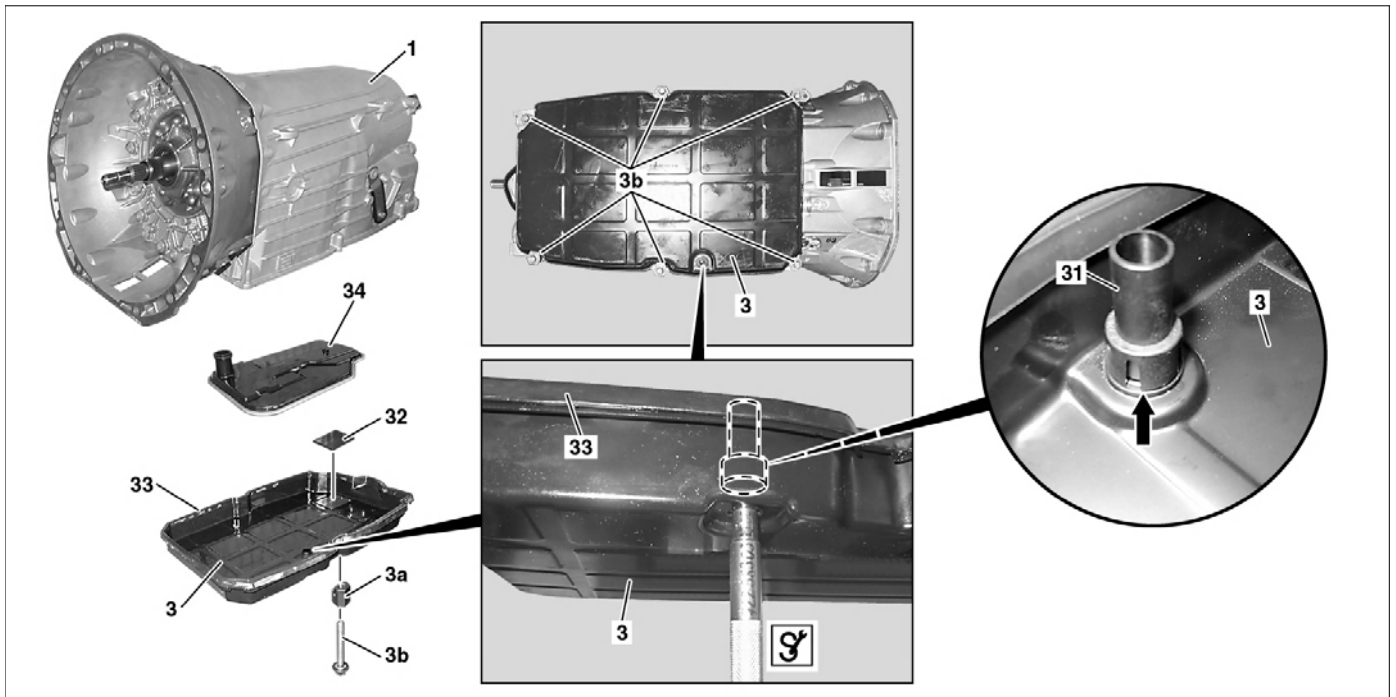


Transmission 722.9









P27.00-2136-09

- 1 Transmission housing
- 3 Oil pan
- 3a Sprag

- 3b Bolts
- 33 Seal
- 34 Oil filter

| | | | |
|-----------|---|--|--|
| ⚠ Warning | Risk of injury. Skin or eye injuries may result when handling hot or glowing objects. | Wear protective gloves, protective clothing and safety glasses, if necessary. | AS00.00-Z-0002-01A |
| ⚠ Danger | Risk of death caused by vehicle slipping or toppling off of the lifting platform. | Align vehicle between vehicle lift columns and position the four support plates at the vehicle lift support points specified by the vehicle manufacturer. | AS00.00-Z-0010-01A |
| ⚠ Danger | Risk of death caused by vehicle slipping or toppling off during lifting | Only lift vehicle at the lift support points specified by the vehicle manufacturer. | AS00.00-Z-0032-01A |
| ⚠ Caution | Risk of injury to skin and eyes due to handling of transmission oil. Health risk caused by swallowing transmission oil | Wear protective gloves, protective clothing and safety glasses. Do not pour transmission oil into beverage bottles. | AS00.40-Z-0001-01A |
| | Notes on automatic transmission | | AH27.19-P-0001-01NKB |
| 🗑 | Remove | | |
| 1 | Shift automatic transmission to neutral | | |
| 2 | Switch electronic ignition lock control unit to position "0" | | |
| 3 | Lift vehicle on vehicle lift | Model all with transmission 722.9 Model 164, 166, 292 with transmission 722.9 Model 171, 172 with transmission 722.9 Model 203, 209 with transmission 722.9 Model 205 with transmission 722.9 Model 211 with transmission 722.9 Model 216, 221 with transmission 722.9 Model 217, 222 with transmission 722.9 Model 219, 231 with transmission 722.9 Model 251 with transmission 722.9 Model 463 with transmission 722.9 ⓘ The vehicle must be horizontal in the longitudinal and transverse direction on the vehicle lift. | AR00.60-P-1000GZ AR00.60-P-1000V AR00.60-P-1000P AR00.60-P-1000LW AR00.60-P-1000T AR00.60-P-1000SX AR00.60-P-1000LF AR00.60-P-1000TX AR00.60-P-1000RT AR00.60-P-1000G |

| | | | |
|---|--|--|---|
| 4 AR AR AR AR AR AR | Remove auxiliary oil pump from automatic transmission | Vehicle with CODE B03 (ECO start/stop function) Model 166, 292 with transmission 722.9 Model 172, 212, 218 with transmission 722.9 Model 204, 207 with transmission 722.9 Model 205 with transmission 722.9 Model 216, 221 with transmission 722.9 Model 217, 222 with transmission 722.9 Model 231 with transmission 722.9 | AR27.30-P-0651GQ AR27.30-P-0651EL AR27.30-P-0651FH AR27.30-P-0651LW AR27.30-P-0651SXH AR27.30-P-0651LF AR27.30-P-0651RK |
| 5 AR | Drain automatic transmission fluid from torque converter | Torque converter with drain screw. Transmission 722.9with drain screw on torque converter  Drain screw to torque converter | AR27.20-P-0200-03R *BA27.20-P-1001-01C |
| 6 AR | Remove oil pan (3) | | AR27.10-P-7030W |
| 7 | Remove oil filter (34) | | |
|  | Install | | |
| 8 | Install new oil filter (34) with new sealing ring | | |
| 9 AR | Install oil pan (3) with new seal (33) |  Only use sprags (3a) approved for transmission 722.9. Otherwise contact corrosion may occur.  Bolts (3b) and seal (33) must be replaced.  The oil pan (3) and the transmission housing (1) may not have any sealant or sealant applied to them. | AR27.10-P-7030W |
| 10 AR AR AR AR AR AR | Install auxiliary oil pump of automatic transmission | Vehicle with CODE B03 (ECO start/stop function) Model 166, 292 with transmission 722.9 Model 172, 212, 218 with transmission 722.9 Model 204, 207 with transmission 722.9 Model 205 with transmission 722.9 Model 216, 221 with transmission 722.9 Model 217, 222 with transmission 722.9 Model 231 with transmission 722.9 | AR27.30-P-0651GQ AR27.30-P-0651EL AR27.30-P-0651FH AR27.30-P-0651LW AR27.30-P-0651SXH AR27.30-P-0651LF AR27.30-P-0651RK |
| 11 AR AR | Fill automatic transmission with oil | Transmission 722.9 (except 722.96/97) Transmission 722.9 Transmission 722.96/97 | AR27.00-P-0270W AR27.00-P-0270SYZ |

 Torque converter

| Number | Designation | Transmission 722.9 | | |
|--------------------|---------------------------------|--------------------|----|----|
| BA27.20-P-1001-01C | Drain screw to torque converter | M8 | Nm | 10 |
| | | M10 | Nm | 15 |