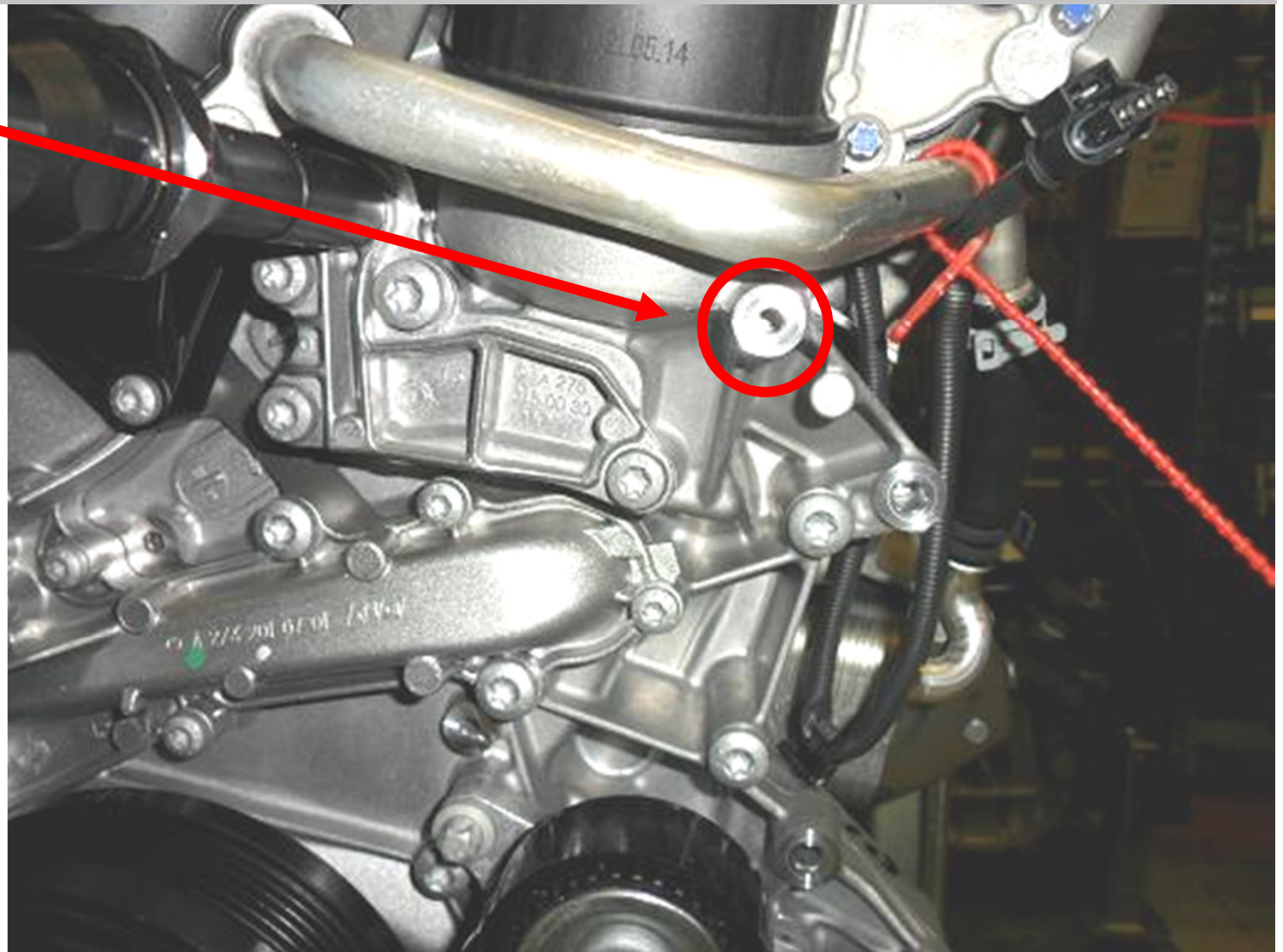


Working instruction sealing timing case cover

**Position of the
affected
thread**





Mercedes-Benz

Working instruction sealing timing case cover

Step 1

Degrease thread with cleaner (for example Loctite 7063 or similar product)



Step2

Remove the cleaner carefully with compressed air from the thread (cover the area with a rag).

Working instruction sealing timing case cover

Step 3

Use a new microencapsulated bolt

A002 990 1103 (M6x12)

Tighten the bolt with **4,5 Nm** !

