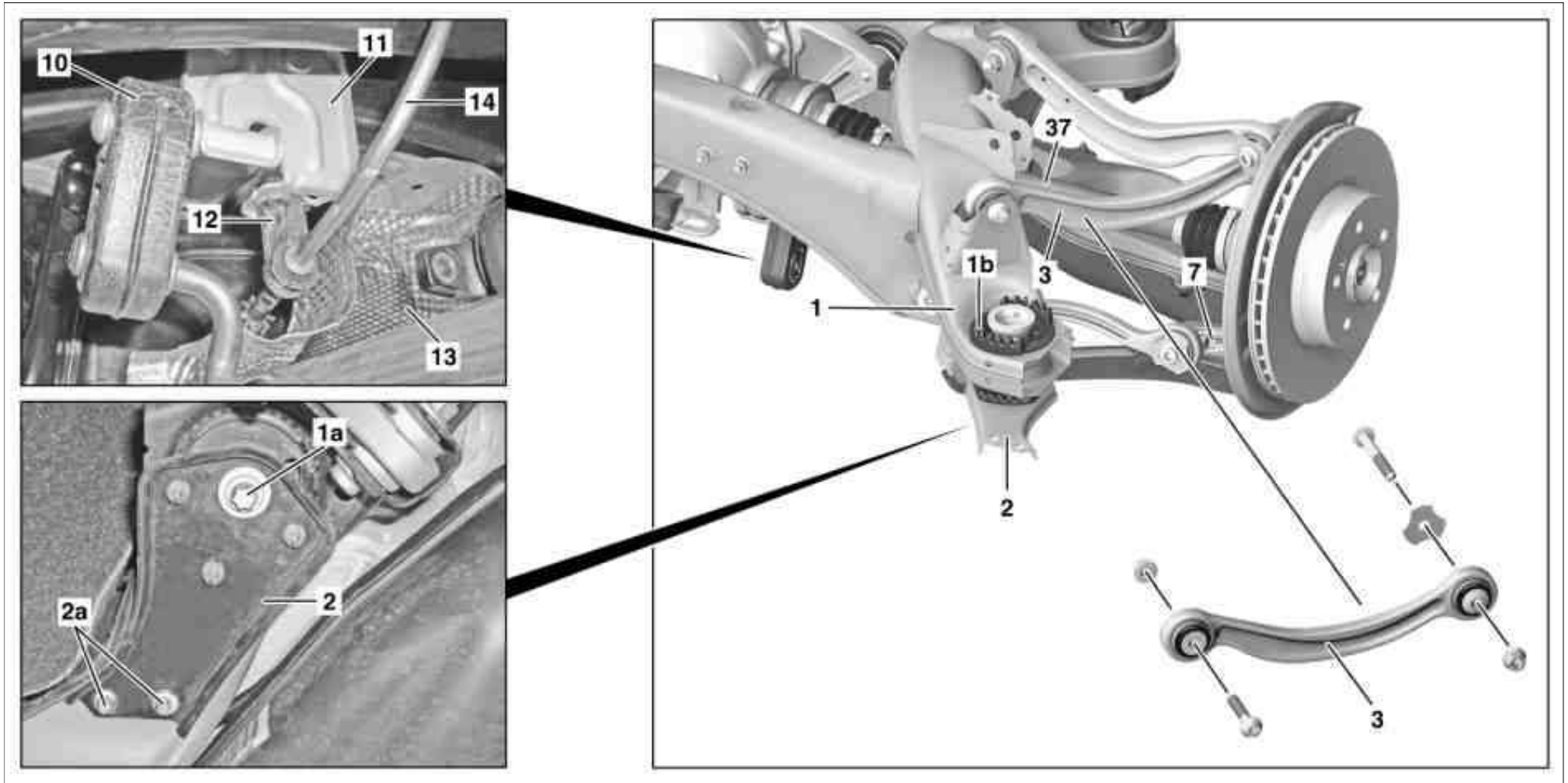


**Document title** Remove/install radius rod

**Document number** ar3520p0111ew

MODEL 212, 218, 231



P35.20-2218-09

1 Rear axle carrier

3 Strut rod

7 Wheel carrier

	<b>Risk of death</b> caused by vehicle slipping or toppling off of the lifting platform.	Align vehicle between vehicle lift columns and position the four support plates at the vehicle lift support points specified by vehicle manufacturer.	AS00.00-Z-0010-01A
ⓘ	Notes on self-locking nuts and bolts		AH00.00-N-0001-01A
ⓘ	Notes on repair work on suspension components		AH00.00-P-0100-01A
⊠ ⊠	<b>Remove/install</b>		
1	Lower front rear axle carrier (1)	MODEL 212, 218 MODEL 231 with ENGINE 157, 276, 278	AR35.10-P-0015EW AR35.10-P-0016RK
2	Detach strut rod (3) from wheel carrier (7) and rear axle carrier (1)	Self-locking nut, strut rod to wheel carrier Self-locking nut, strut rod to rear axle carrier	*BA35.20-P-1002-03I *BA35.20-P-1001-03I
3	Install in the reverse order		

Strut rod

Number	Designation	Stage 1	Nm	MODEL 212	MODEL 218
BA35.20-P-1001-03I	Self-locking nut, strut rod M12 to rear axle carrier	Stage 1	Nm	50	50
		Stage 2	∠°	90	90

Strut rod

Number	Designation	Stage 1	Nm	MODEL 231
BA35.20-P-1001-03I	Self-locking nut, strut rod M12 to rear axle carrier	Stage 1	Nm	50
		Stage 2	∠°	90

**Nm** Strut rod

Number	Designation			MODEL 212	MODEL 218
BA35.20-P-1002-03I	Self-locking nut, strut rod M12 to wheel carrier	Stage 1	Nm	50	50
		Stage 2	└°	90	90

**Nm** Strut rod

Number	Designation			MODEL 231
BA35.20-P-1002-03I	Self-locking nut, strut rod M12 to wheel carrier	Stage 1	Nm	50
		Stage 2	└°	90