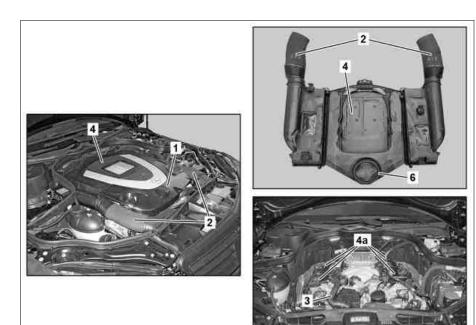
AR09.10-P-1150EWS Remove/install air filter housing ENGINES 272, 273 in MODEL 212

- 1
- Front engine cover Engine air intake duct Hose 2
- 3
- 4 Air cleaner housing
- 4a Mount
- 6
- Gasket



P09.10-2232-06

| 1 Pull off the front engine cover (1) from above. i installation: Check for correct seating of front engine cover (1) on the air filter housing (4). 2 Remove left and right engine air intake duct (2) upstream of air filter iii Check left and right engine air intake duct (2) fort damage and replace if necessary. 3 Detach hose (3) for air pump at air filter housing (4) If necessary 4 Pry clamp off air filter housing (4) If necessary 5 Detach air filter housing (4) upwards from mounts (4a) on left and right cylinder head cover on a padded base. ii Installation: Apply lubricant to support (4a) on the air filter housing (4) must be put down on a padded base. ii Installation: Apply lubricant to support (4a) on he fair filter housing (4) upwards from mounts (4a) on left and right cylinder head cover and the seal (6) on the air filter housing (4) using a suitable tool. ii Installation: Apply lubricant to support (4a) on a padded base. ii Installation: Press air filter housing (4) using a suitable tool. ii Installation: Press air filter housing (4) eventy into supports (4a) and pay attention to correct seat of seal (6) in the air filter housing (4) and seal (6) must be put down on a correct seat (6) and the air filter housing (4) and seal (6) must be put down on a padded base. iii Installation: Press air filter housing (4) using a suitable tool. ii Installation: Press air filter housing (4) and seal (6) on the air filter housing (4) and seal (6) must be air filter housing (4) and seal (6) must be air filter housing (4) and seal (6) must be air filter housing (4) an | XX | Remove/install | | |
|--|----|---|---|---------------------|
| (2) upstream of air filter duct (2) fort damage and replace if necessary. 3 Detach hose (3) for air pump at air filter housing (4) If necessary. 4 Pry clamp off air filter housing (4) If necessary 5 Detach air filter housing (4) upwards from mounts (4a) on left and right cylinder head cover Image and replace if necessary 1 Installation: The arrows on the hose (3) and the air filter housing (4) must point towards each other. Image and the air filter housing (4) must point towards each other. 5 Detach air filter housing (4) upwards from mounts (4a) on left and right cylinder head cover Image and replace if the air filter housing (4) must be put down on a padded base. Image and the seal (6) on the air filter housing (4) using a suitable tool. 1 Installation: Apply lubricant to support (4a) on the left and right cylinder head cover and the seal (6) on the air filter housing (4) using a suitable tool. Image and the seal (6) in the air filter housing (4) evenly into supports (4a) and pay attention to correct seat of seal (6) in the air filter housing (4) and pay attention to supports the ousing (4) and on hot film mass air flow sensor. The gap between air filter housing (4) and seal (6) in the seal follow the seal follow the seal follow the seal (6) in the seal follow the seal (6) in the seal follow | 1 | | front engine cover (1) on the air filter | |
| housing (4) Installation: The arrows on the hose (3) and the air filter housing (4) must point towards each other. 4 Pry clamp off air filter housing (4) If necessary 5 Detach air filter housing (4) upwards from mounts (4a) on left and right cylinder head cover Image: | 2 | | duct (2) fort damage and replace if | |
| 5 Detach air filter housing (4) upwards from mounts (4a) on left and right cylinder head cover Image: | 3 | | i Installation: The arrows on the hose (3) and the air filter housing (4) must point | |
| Image: State in the integration of the | 4 | Pry clamp off air filter housing (4) | If necessary | |
| | 5 | mounts (4a) on left and right cylinder head | the air filter housing (4) must be put down on a padded base. i Installation: Apply lubricant to support (4a) on the left and right cylinder head cover and the seal (6) on the air filter housing (4) using a suitable tool. i Installation: Press air filter housing (4) evenly into supports (4a) and pay attention to correct seat of seal (6) in the air filter housing (4) and on hot film mass air flow sensor. The gap between air filter housing (4) and seal (6) must be even and closed. | *BR00.45-Z-1010-06A |
| | 6 | Install in the reverse order | Animicion ageni | DDUU.40-2-1010-00A |

Repair materials

| Number | Designation | Order number |
|--------------------|--------------------------------|-----------------|
| BR00.45-Z-1010-06A | Lubricant, rubber assembly 1 I | A 000 989 03 67 |