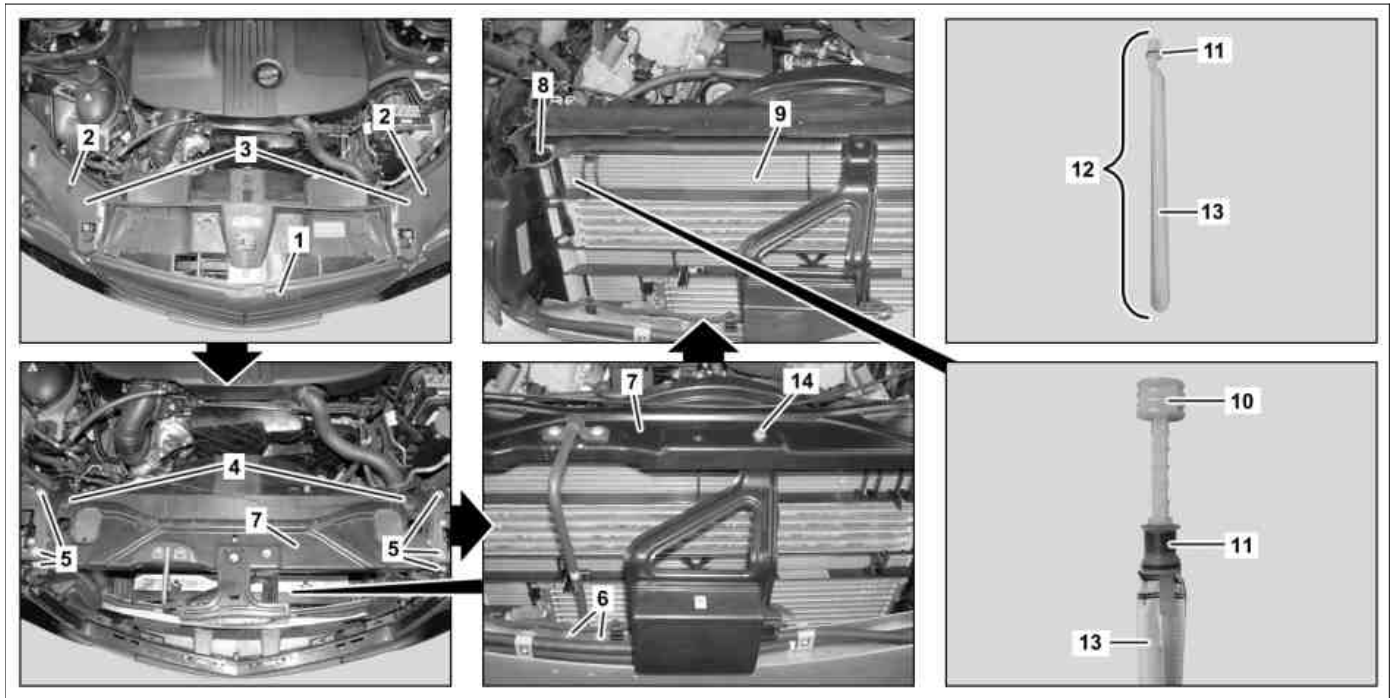


MODEL 207

MODEL 212 (except 212.074/075/076/077/092/274/275/276/277/292)







P83.30-4672-09

Shown on model 212 with engine 651 and code (233) DISTRONIC PLUS

- | | | |
|-------------------|------------------------|------------------------|
| 1 Radiator grille | 6 Bolts | 11 Bracket |
| 2 Clip | 7 Radiator crossmember | 12 Desiccant cartridge |
| 3 Covers | 8 Screw plug | 13 Desiccant bag |
| 4 Clips | 9 Condenser | 14 Screw |
| 5 Bolts | 10 Dismantling tool | |

	Remove		
1	Drain air conditioning system, then disconnect filler connections	Drain, evacuate and recharge air conditioning, check for proper operation and check for leaks	AR83.30-P-1760CW
2.1	Remove radiator grille (1)	MODEL 207 MODEL 212 (except 212.074/075/076/077/092/274/275/276/277/292) as of model year 2014 without CODE 772 (AMG bodystyling) without CODE 954 (AVANTGARDE) MODEL 212 (except 212.074/075/076/077/092/274/275/276/277/292) up to model year 2014 MODEL 207 MODEL 212 (except 212.074/075/076/077/092/274/275/276/277/292) up to model year 2014 MODEL 212 (except 212.074/075/076/077/092/274/275/276/277/292) as of model year 2014 without CODE 772 (AMG bodystyling) without CODE 954 (AVANTGARDE)	AR88.40-P-4001EC AR88.40-P-4001EW AR88.40-P-4001EWM

2.2	Remove front bumper	MODEL 212 (except 212.074/075/076/077/092/274/275/276/277/292) as of model year 2014 with CODE 772 (AMG bodystyling) MODEL 212 (except 212.074/075/076/077/092/274/275/276/277/292) as of model year 2014 with CODE 954 (AVANTGARDE)	AR88.20-P-2000EWM
3	Unclip clips (2)	MODEL 212 (except 212.074/075/076/077/092/274/275/276/277/292)	
4	Swivel left and right cover (3) to one side	MODEL 212 (except 212.074/075/076/077/092/274/275/276/277/292)	
5	Unclip clips (4)		
6	Remove bolts (5)		
7	Unscrew screw/bolt (14)	MODEL 207 with CODE 233 (DISTRONIC PLUS) MODEL 212 (except 212.074/075/076/077/092/274/275/276/277/292) with CODE 233 (DISTRONIC PLUS)	
8	Remove bolts (6) and remove radiator crossmember (7)		
9	Remove screw plug (8) from condenser (9)		
10	Insert dismantling tool (10) into holder (11) of desiccant cartridge (12)	 Dismantling tool (10) is in repair kit.	
11	Remove desiccant cartridge (12) by rotating dismantling tool (10) to right and left while simultaneously pulling it up and out of the condenser (9)		
	Install		
12	Check packaging of new desiccant bag (13) for signs of damage, then unpack desiccant bag (13)	 If packaging is not airtight, dispose of desiccant bag (13). Install the desiccant bag (13) no more than 20 minutes after opening the packaging. Otherwise the desiccant bag (13) is unusable.	
13	Insert new desiccant bag (13) into new holder (11)		
14	Insert desiccant cartridge (12) into condenser (9)	 Carefully insert by hand and without a tool. Otherwise the desiccant bag (13) will be damaged. Avoid tilting the bracket (11). Otherwise the bracket (11) may break up.	
15	Tighten screw plug (8)	 Do not tighten screw plug (8) too tight. Otherwise the seal of the bracket (11) will be damaged and the air conditioning is leaky.	
16	Insert and position radiator crossmember (7)		
17	Tighten bolts (5)		
18	Tighten bolts (6)	 Bolt for attaching striker	*BA62.30-P-1003-02G
19	Tighten screw/bolt (14)	MODEL 207 with CODE 233 (DISTRONIC PLUS) MODEL 212 (except 212.074/075/076/077/092/274/275/276/277/292) with CODE 233 (DISTRONIC PLUS)	
20	Clip in clips (4)		
21	Install left and right cover (3)	MODEL 212 (except 212.074/075/076/077/092/274/275/276/277/292)	
22	Clip in clips (2)	MODEL 212 (except 212.074/075/076/077/092/274/275/276/277/292)	
23.1	Install front bumper	MODEL 212 (except 212.074/075/076/077/092/274/275/276/277/292) as of model year 2014 with CODE 772 (AMG bodystyling) MODEL 212 (except 212.074/075/076/077/092/274/275/276/277/292) as of model year 2014 with CODE 954 (AVANTGARDE)	AR88.20-P-2000EWM

23.2	Install radiator trim	<p>MODEL 207 MODEL 212 (except 212.074/075/076/077/092/274/275/276/277/292) as of model year 2014 without CODE 772 (AMG bodystyling) without CODE 954 (AVANTGARDE)</p> <p>MODEL 212 (except 212.074/075/076/077/092/274/275/276/277/292) up to model year 2014</p> <p>MODEL 207 MODEL 212 (except 212.074/075/076/077/092/274/275/276/277/292) up to model year 2014</p> <p>MODEL 212 (except 212.074/075/076/077/092/274/275/276/277/292) as of model year 2014 without CODE 772 (AMG bodystyling) without CODE 954 (AVANTGARDE)</p>	<p>AR88.40-P-4001EC AR88.40-P-4001EW AR88.40-P-4001EWM</p>
24	Evacuate the air conditioning system, refill it, and then check the system to make sure that it functions correctly and does not leak.	Drain, evacuate and recharge air conditioning, check for proper operation and check for leaks	AR83.30-P-1760CW
25	Calibrate DISTRONIC system	<p>MODEL 207 with CODE 233 (DISTRONIC PLUS)</p> <p>MODEL 212 (except 212.074/075/076/077/092/274/275/276/277/292) with CODE 233 (DISTRONIC PLUS)</p> <p>Remove/install Distronic sensor (DTR)</p>	AR30.30-P-1010EW

Nm Front end with front reinforcement

Number	Designation		MODEL 207.3	MODEL 207.4
BA62.30-P-1003-02G	Bolt for attaching striker	Nm	10	10

Nm Front end with front reinforcement

Number	Designation		MODEL 212
BA62.30-P-1003-02G	Bolt for attaching striker	Nm	10