

Document title Notes on sealant path for front cover to cylinder head xxx

Document number ah0130p100002mm

Engine 152.9, 157, 176, 177, 178, 276, 278

Shown on engine 157, 276, 278



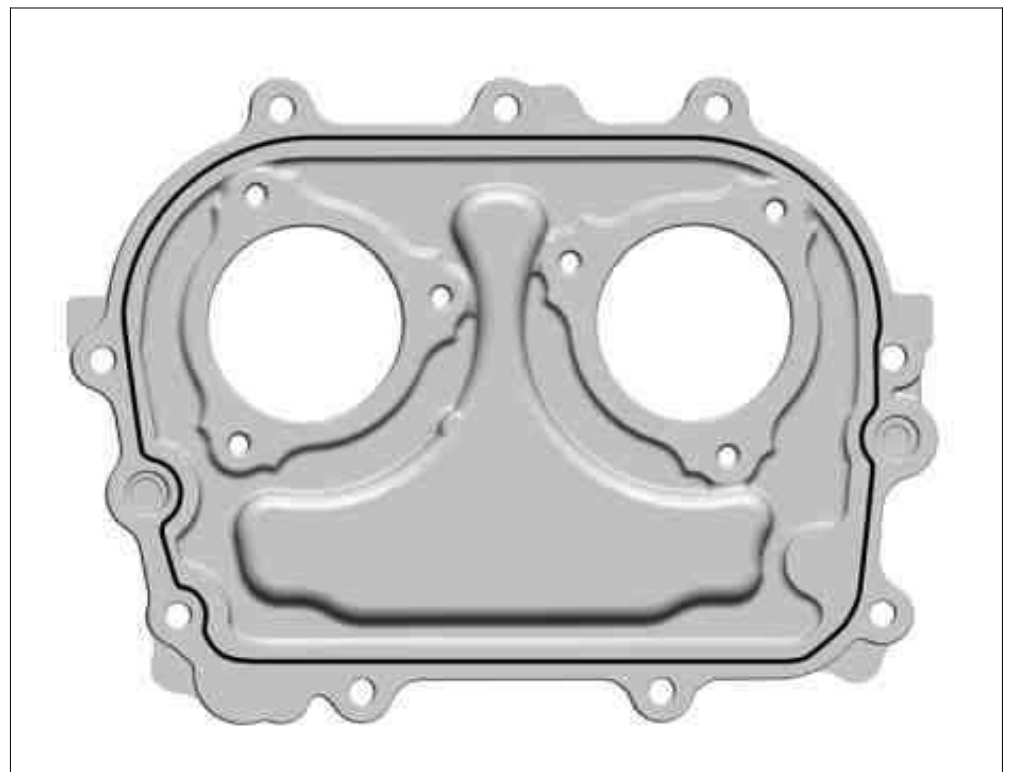
P01.30-2548-11

Shown on engine 152.9



P01.30-2406-11

Shown on engine 176, 177, 178



P01.30-2481-11

i Only apply sealant to specified area in the form of a bead with a height and width of 1.0 mm (± 0.3 mm).

i The sealing surface must be cleaned.

Process the sealant within a period of 10 minutes.
Do not spread the sealant bead.

Use only the sealant listed in the repair products.
Install front cover within a period of 10 minutes after applying the sealant.