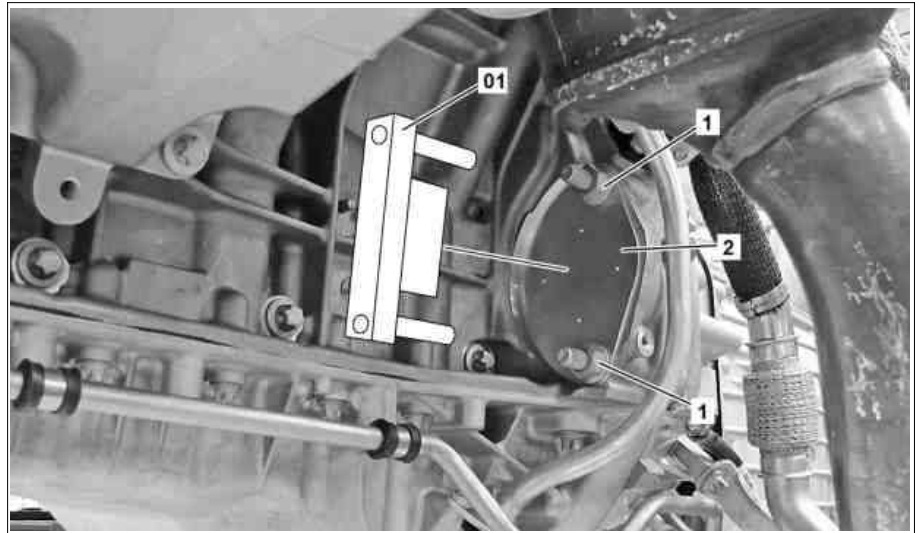


ENGINES 157, 276, 278 in MODEL 212, 218

- 01 Retaining lock
1 Nut
2 Cover

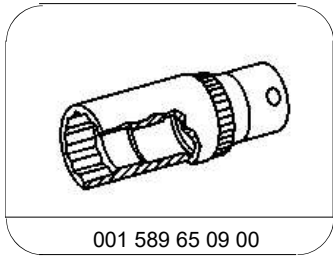


P03.30-2157-05

	Installing, removing		
	Risk of injury to skin and eyes caused by handling hot or glowing objects.	Wear safety gloves, protective clothing and safety glasses, if necessary.	AS00.00-Z-0002-01A
1	Remove bottom engine compartment paneling		AR61.20-P-1105EW
2	Unscrew nuts (1) and remove bolts from transmission bell		*BA27.40-P-1008-01A
3	Remove cover (2) from crankcase		
	Checking		
4	Check splines of ring gear for drive plate	Check splines for wear and damage by rotating engine at the center bolt for crankshaft in its direction of rotation. If necessary: ↓ Replace drive plate. 	AR03.30-P-8001EL *001589650900
5	Risk of injury caused by moving parts that can pinch, crush or, in extreme cases, even sever extremities Insert retaining lock (01) into access opening	No parts of the body or limbs should be within the operating range of the mechanism when moving components. If required, rotate engine further at center bolt for crankshaft in engine's direction of rotation until the retaining lock (01) snaps into place. 	AS00.00-Z-0009-01A *112589034000
6	Remove in the reverse order		

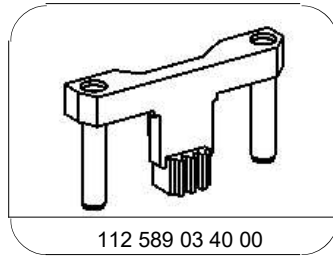
Housing

Number	Designation	Transmission 722.9	
BA27.40-P-1008-01A	Screw/bolt, automatic transmission to engine	M10 × 40	Nm 38
		M10 × 90	Nm 38
		M12	Nm -



001 589 65 09 00

Wrench socket



112 589 03 40 00

Retaining lock