

Document title Remove/install steering wheel

Document number ar4610p0100ew

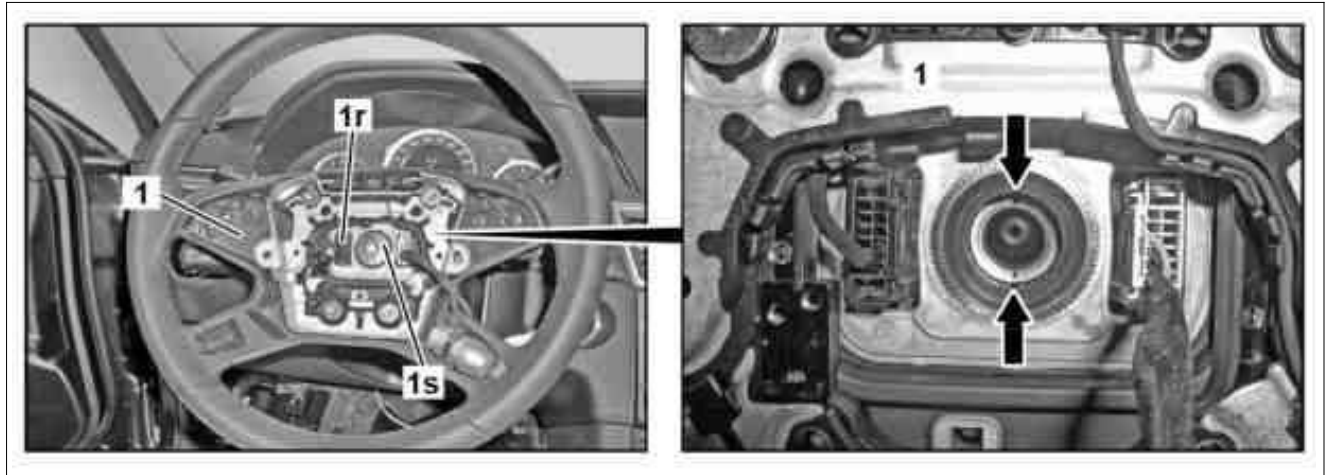
Model 166, 172, 212, 218, 231, 292

Modification notes

| | | | |
|------------|---------------------------------------|------------------|--|
| 29.03.2018 | General information added. | | |
| 20.06.2018 | Information on handling bolt revised. | Operation step 3 | |

Shown on model 212

- 1 Steering wheel
 1s Screw
 1r Electrical connector



P46.10-3086-04

| | | | |
|-----|--|--|---|
| | Notes on self-locking nuts and bolts | | AH00.00-N-0001-01A |
| | Notes on safety-relevant components | | AH00.00-Z-0019-01A |
| ☒ ☒ | Remove/install | | |
| 1 | Turn steering wheel (1) to center position. | i The front wheels must be in the straight-ahead position. | |
| 2 | Remove airbag unit from steering wheel (1). | Model 166, 292 Model 172, 218, 231 Model 212 as of model year 2012 Model 212 up to model year 2012 | AR91.60-P-0660GQ AR91.60-P-0660EL AR91.60-P-0660EW |
| 3 | Counterhold steering wheel (1) and remove bolt (1s). | i Installation: Use the bolt (1s) again and mark with a water-soluble pen (color dot). Nm Model 166, 292 Screw/bolt, steering wheel to steering shaft Nm Model 172, 231 Bolt, steering wheel to steering shaft Nm Model 212, 218 Screw/bolt, steering wheel to steering shaft If the bolt (1s) already bears a marking (color dot) ↓ replace bolt (1s). | *BA46.10-P-1001-02G *BA46.10-P-1001-02A *BA46.10-P-1001-02J |
| 4 | Release and disconnect electrical connector (1r). | | |
| 5 | Remove steering wheel (1). | i Installation: Align recesses of the splines (arrow) in the steering wheel (1) with the markings on the steering shaft. | |
| 6 | Install in the reverse order. | | |

Nm Steering wheel

| Number | Designation | | Model 172 | Model 231 |
|--------------------|--|----|-----------|-----------|
| BA46.10-P-1001-02A | Bolt, steering wheel to steering shaft | Nm | 80 | 80 |

Nm Steering wheel

| Number | Designation | | Model 166 | Model 292 |
|--------------------|--|----|-----------|-----------|
| BA46.10-P-1001-02G | Screw/bolt, steering wheel to steering shaft | Nm | 80 | 80 |

Nm Steering wheel

| Number | Designation | Model 212 | Model 218 |
|--------------------|---|-----------|-----------|
| BA46.10-P-1001-02J | Screw/bolt, steering wheel to steering shaft Nm | 80 | 80 |