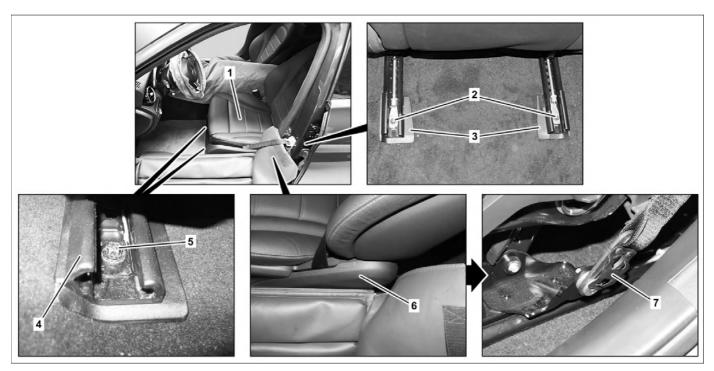
AR91.10-P-1000LW Remove/install front seat 11.11.2016

Model 205.0/1/2/3 Model 213, 238 Model 253



P91.10-3763-09

## Shown on MODEL 205.2

1 Front seat 4 Cover 7 Belt end fitting 2 Bolts 5 Screw

2 Bolts 5 Screw 3 Covers 6 Cover

⚠ Danger!	Risk of injury during testing and repair operations related to pyrotechnical components	Do not expose pyrotechnical components to temperatures above 100 °C or 212 □. Disconnect current supply when working on such components.	AS91.00-Z-0008-01A
<b>()</b>	Information on preventing damage to electronic components due to electrostatic discharge		AH54.00-P-0001-01A
i	Information, assessment and legal requirements when working with, handling and storing pyrotechnical components		AH91.00-Z-0000-10A
$\mathbf{x}$	Remove/install		
1	Move steering column forwards and raise as far as possible	When removing driver seat.	
2	Move front seat (1) backwards and all the way to top		
3	Remove screws/bolts (5) from guide rails	Nm Bolt, front seat to vehicle floor	*BA91.10-P-1001-01T
4	Move front seat (1) forward and fully downwards		
5	Unclip paneling (6) towards the rear and remove		
3	Remove belt end fitting (7)	Model 205.0/1/2 Model 213 Model 253	AR91.40-P-1030-02A
7	Remove bolts (2)	Nm Bolt, front seat to vehicle floor	*BA91.10-P-1001-01T
3	Detach ground line of on-board electrical system battery	Model 205.0/1/2/3 Model 213 Model 253	AR54.10-P-0003LW
		Model 238	AR54.10-P-0003LWO
9	Tilt back front seat (1)		

10	Disconnect electrical connectors and pneumatic line from bottom side of front seat (1)	The number of electrical connectors and the installation of the pneumatic line depend on the vehicle equipment.
11	Cover center console, steering wheel, door sill and door sill molding	
12	Remove front seat (1) from vehicle	Carefully remove front seat (1) from vehicle. Otherwise components of the vehicle may be damaged.  i Installation: Ensure that lock pins of guide rails in vehicle floor are seated correctly.  i Helper required.
13	Put down front seat (1) and secure it against tipping over	
14	Remove covers (3, 4)	When carrying out other work on the front seat (1).  i Installation: Ensure that covers (3, 4) are seated correctly.
15	Install in the reverse order	

## Nm Front seats

Number	Designation		Model 205	Model 213
BA91.10-P-1001-01T	Bolt, front seat to vehicle floor	Nm	50	50

## Nm Front seats

Number	Designation		Model 238	Model 253
BA91.10-P-1001-01T	Bolt, front seat to vehicle floor	Nm	50	50