

WORK DESCRIPTION FOR FIELD MEASURE

Code: 19P4291012

Version: 2.0

Rework brake system of front axle

Model 213 with code B06

Work procedure

1. Replace brakepads, brake disks and brake calipers on the left and right of the front axle.



For basic data for brakepads, see AR42.10-P-1610LWB.



For basic data for brake disks, see AR42.10-P-0220EWE.



For basic data for brake calipers, see AR42.10-P-0070LWB.

2. Assemble in reverse order.

Parts

Quantity	Designation	Part no.
1	Fixed caliper, left	A 197 421 23 98
1	Fixed caliper, right	A 197 421 26 98
4	Brake caliper cap bolt on steering knuckle	A 003 990 79 05
1	Wear sensor	A 171 540 06 17
2	Brake disks, front	A 212 421 05 12
2	Fit screw	A 220 421 01 71
1	Brakepads parts kit	A 000 420 94 00



Small parts such as screws, lock nuts, sealing rings, cable ties, fluids, sealants, etc. are not listed in the parts list. The required small parts are taken into account in the budgeting.

Operation text and flat rate

Operation no.	Operation text	Flat rate	Accounting no./ damage code
02-1248	Rework brake system of front axle Comprises: Remove/install 2 wheel and tire assemblies; replace brakepads, brake disks and brake calipers of the front axle; replace brakepad wear sensor; bleed hydraulic brake system; carry out brake test stand run	3.1 h	42 910 12

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