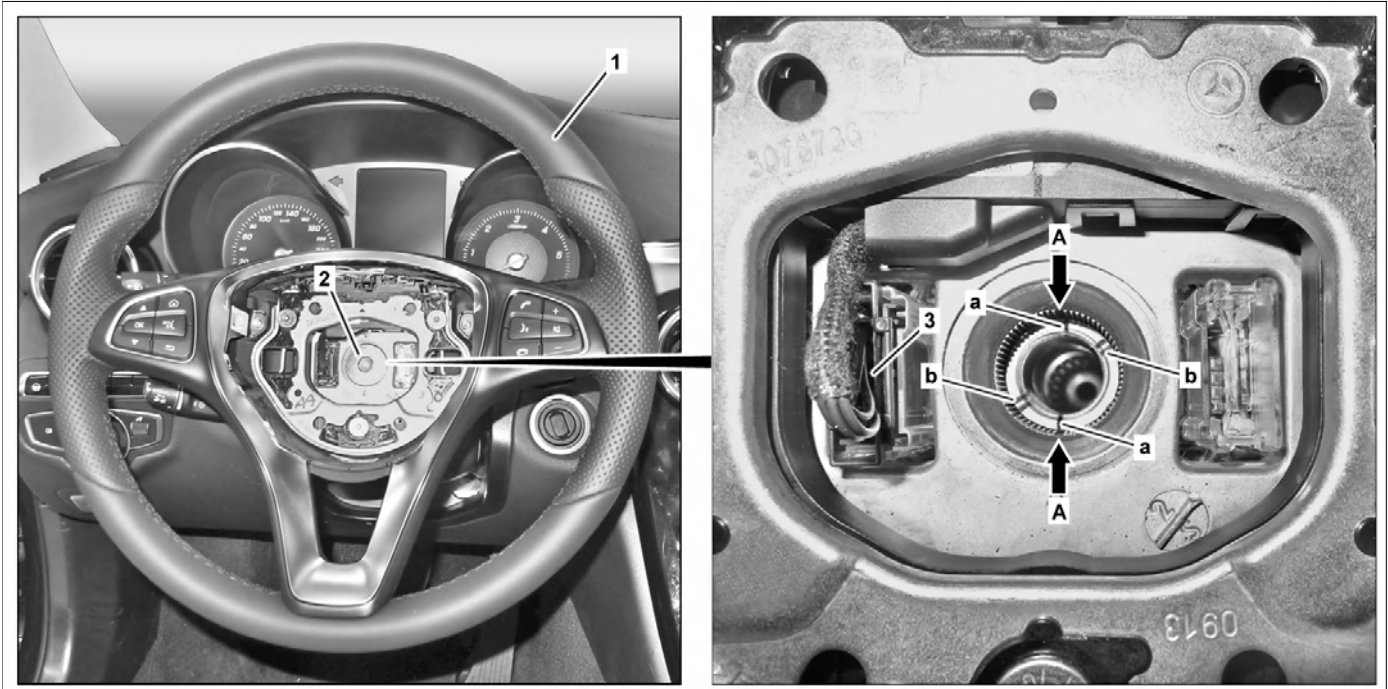


Model 205  
 Model 213  
 Model 238  
 Model 253, 293

### Modification notes

29.03.2018	General note on safety-relevant component parts added.		
20.06.2018	Information on handling bolt revised.	Operation step 3	



P46.10-3655-09

### Shown on model 205

1 Steering wheel  
 2 Screw  
 3 Electrical connector

a Mark  
 b Mark

	Notes on self-locking nuts and bolts		AH00.00-N-0001-01A
	Notes on safety-relevant components		AH00.00-Z-0019-01A
	<b>Remove/install</b>		
1	Turn steering wheel (1) to center position.	<b>i</b> The front wheels must be in the straight-ahead position.	
2	Remove airbag unit from steering wheel (1).		AR91.60-P-0660LW
3	Counterhold steering wheel (1) and remove bolt (2).	<b>i</b> <b>Installation:</b> Reuse screw (2) and mark with a non-water-soluble pen (color dot). <b>Nm</b> Screw/bolt, steering wheel to steering shaft If the bolt (2) already bears a marking (color dot) ↓ replace the bolt (2).	*BA46.10-P-1001-02J
4	Release and disconnect electrical connection (3).		

5	Remove steering wheel (1).	<p><b>i</b> Model 205.### 1# Model 213.### 1# Model 238.### 1# Model 253.### 1# , 293.### 1# <b>Installation:</b> Align recesses of the splines (arrows A) in steering wheel (1) with the markings (a) on the steering shaft.</p> <p><b>i</b> Model 205.### 2# Model 213.### 2# Model 238.### 2# Model 253.### 2# , 293.### 2# <b>Installation:</b> Align recesses of the splines (arrows A) in steering wheel (1) with the markings (b) on the steering shaft.</p>	
6	Install in the reverse order.		

**Nm** Steering wheel

Number	Designation		Model 205	Model 213
BA46.10-P-1001-02J	Screw/bolt, steering wheel to steering shaft	Nm	80	80

**Nm** Steering wheel

Number	Designation		Model 238	Model 253
BA46.10-P-1001-02J	Screw/bolt, steering wheel to steering shaft	Nm	80	80

**Nm** Steering wheel

Number	Designation		Model 293
BA46.10-P-1001-02J	Screw/bolt, steering wheel to steering shaft	Nm	80