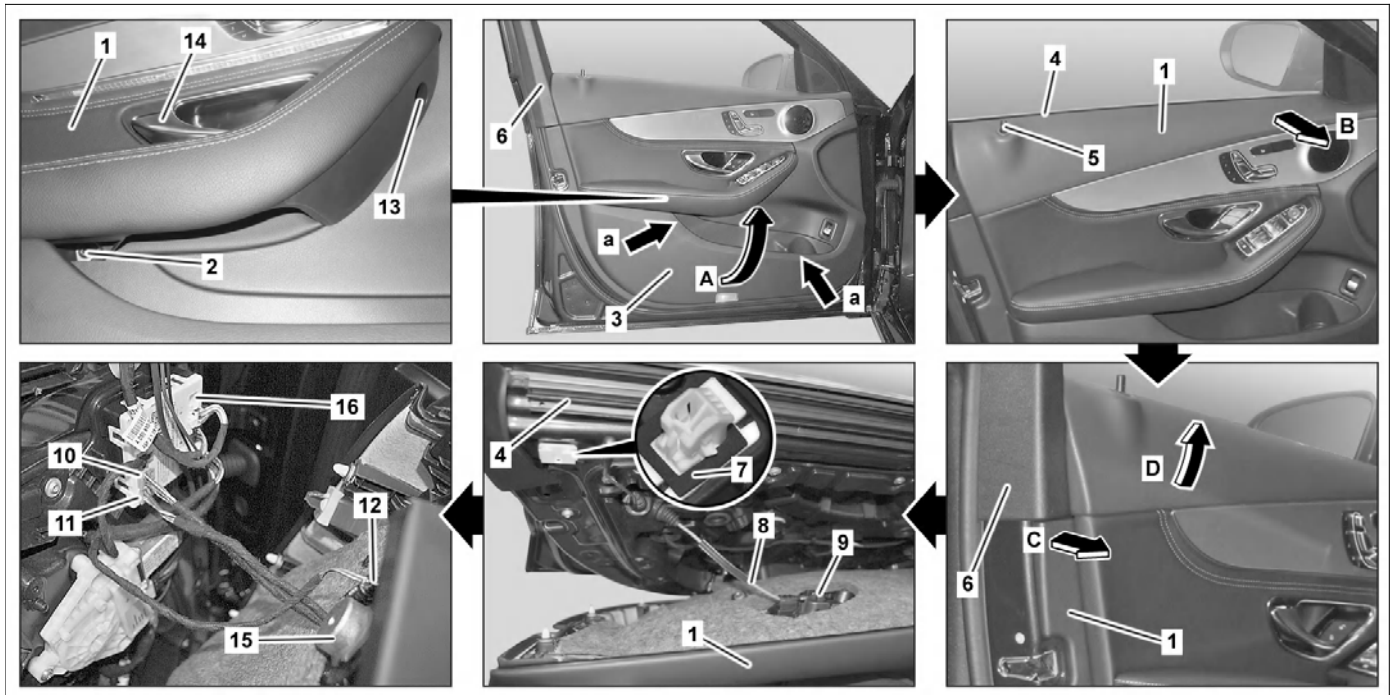


- Model 205
- Model 213
- Model 253
- Model 293



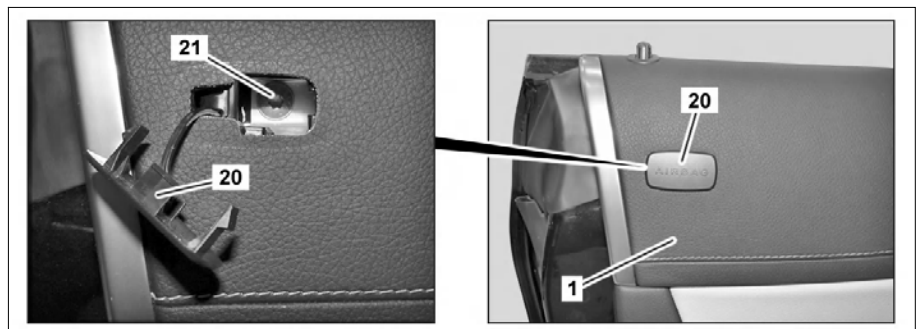
P72.10-4436-09

**Shown on model 205.0**

- |                         |                           |   |
|-------------------------|---------------------------|---|
| 1 Door lining           | 7 Mounting clip           | 12 Electrical connector                   |
| 2 Screw                 | 8 Inside door opener wire | 13 Screw (model 205.0/1/2, 213, 253, 293) |
| 3 Door pocket           | 9 Support                 | 14 Door handle                            |
| 4 Inner sealing rail    | 10 Electrical connector   | 15 Speaker                                |
| 5 Release knob          | 11 Electrical connector   | 16 Front door control unit                |
| 6 Window frame paneling |                           |   |

**Shown on model 205.4**

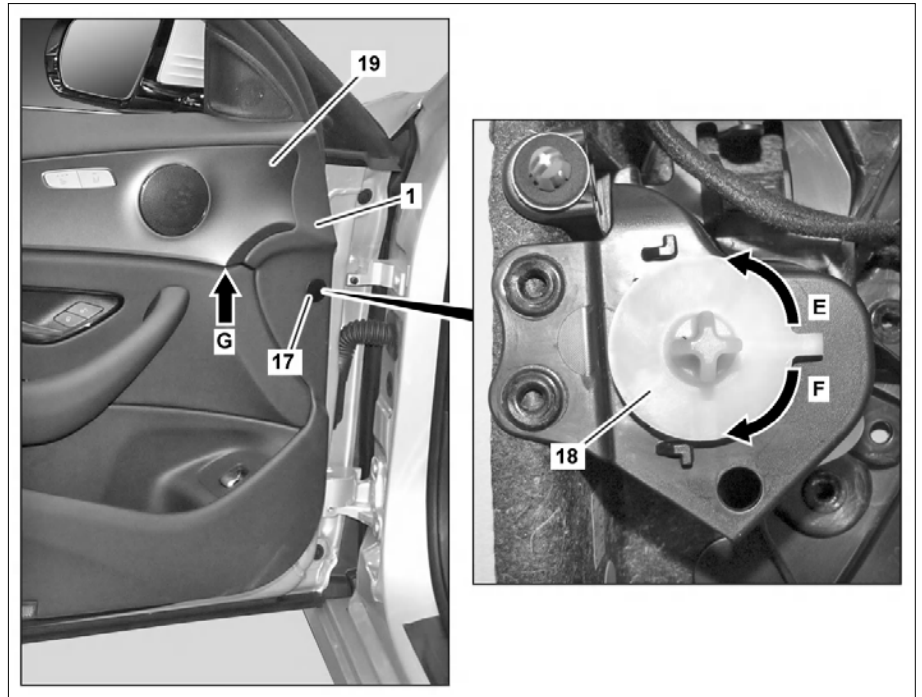
- 1 Door lining
- 20 Cover
- 21 Screw



P72.10-4550-04


Shown on model 213

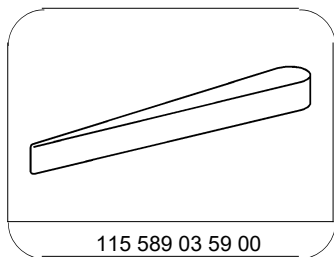
- 1 Door lining
- 17 Cover
- 18 Adjusting unit
- 19 Cover



P72.10-4515-06

⚠ Warning	<b>Risk of injury</b> during testing and repair operations related to pyrotechnical components	Do not expose pyrotechnical component parts to temperatures above 100 °C or 212 °F. Disconnect current supply when working on such component parts. Model 205.4	AS91.00-Z-0008-01A
⚠ Warning	<b>Risk of injury</b> caused by fingers being jammed or pinched when removing, installing or aligning hoods, doors, trunk lid/rear-end door or sliding roof.	No parts of the body or limbs should be within the operating area when the components are moving.	AS00.00-Z-0011-01A
	Information on preventing damage to electronic components due to electrostatic discharge		AH54.00-P-0001-01A
	Information, assessment and legal requirements when working with, handling and storing pyrotechnical components	Model 205.4	AH91.00-Z-0000-10A
☒ ☒	<b>Remove/install</b>		
1	Completely open front door.		
2	Move side window to lowest position.		
3	Switch off ignition and store transmitter key outside of the transmission range (for at least 2 minutes).		
4	Remove screw/bolt (2).		
5	Remove bolt (13).	Model 205.0/1/2 Model 213 Model 253 Model 293	
6	Remove cover in area of door handle (14) using suitable tool and remove screw located underneath.	Model 205.3/4	
7	Remove cover (20) and remove screw (21) located underneath.	Model 205.4	
		☑ Long wedge	*115589035900
8	At front and rear, reach into outermost area (arrows a) of door stowage compartment (3) and release door lining (1) from front door by pulling with a jerk.	⚠ Detach door lining (1) by hand. The door lining (1) can be damaged when using the assembly wedge. 📖 Hold front door in position when pulling door lining. Aid of helper required.	
9	Unclip remaining retaining clips of door lining (1) up to inner sealing rail (4) (arrow A).		
10	Starting from the front up to the height of release knob (5), carefully remove door lining (1) from inner sealing rail (4) (arrow B).		

11	In door lock area, carefully remove (arrow C) door lining (1) from front door in direction of arrow (arrow D) until this can be slid upwards over window frame lining (6) and moved out of retaining clip (7) and/or retaining clip (7) releases from inner door panel of front door.		
12	Remove door lining (1) from front door to extent that electrical connectors (10, 11) and inside door opener wire (8) can be accessed.		
13	Detach inside door opener wire (8) at support (9).		
14	Release and disconnect electrical connectors (10, 11) at front door control unit (16).		
15	Release and disconnect electrical connector (12) at speaker (15).		
16	Remove door lining (1) and check retaining clip (7) for damage.	<p><b>i</b> <b>Installation:</b> If retaining clip (7) remains in door during removal, remove retaining clip (7) and insert in corresponding bracket of door lining (1).</p> <p>If damage is present,</p> <p style="text-align: center;">↓</p> <p>Replace retaining clip (7).</p>	
17	Install in the reverse order.		
	<b>Check</b>		
18	Check transition of lower edge (arrow G) of panel (19) to trim element of instrument panel.	<p>Model 213</p> <p>If there is a problem,</p> <p style="text-align: center;">↓</p> <p>Remove cover (17) and adjust transition by turning (arrows E, F) adjusting unit (18).</p>	



Long wedge