

Model 213.2

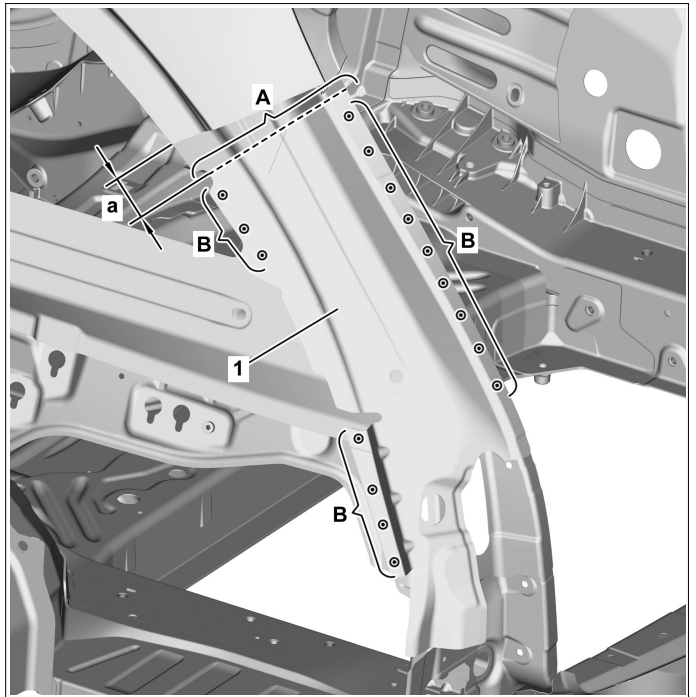
i The following steps are shown on the left side of the vehicle and must be performed analogously on the right side in the event of damage.

- 1 Mark separating point on D-pillar (1) and cut (area A).

! Do not cut too deeply.
Otherwise the components below can be damaged and weakened.

i **Dimensions:**
a = approx. 35 mm

- 2 Expose spot welds on D-pillar paneling (1) and cut out (areas B).

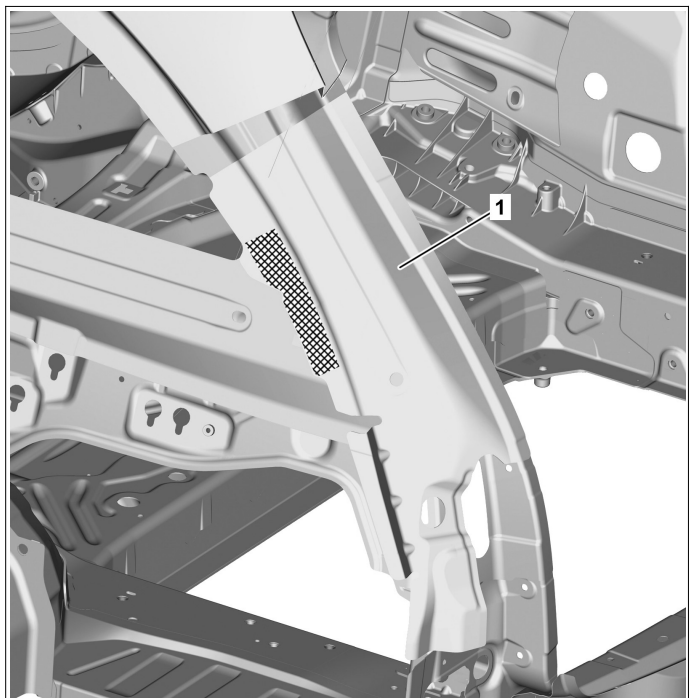


P63.20-9000-12

- 3 Heat D-pillar (1) in crosshatched area.

i Cross-hatched area is bonded.

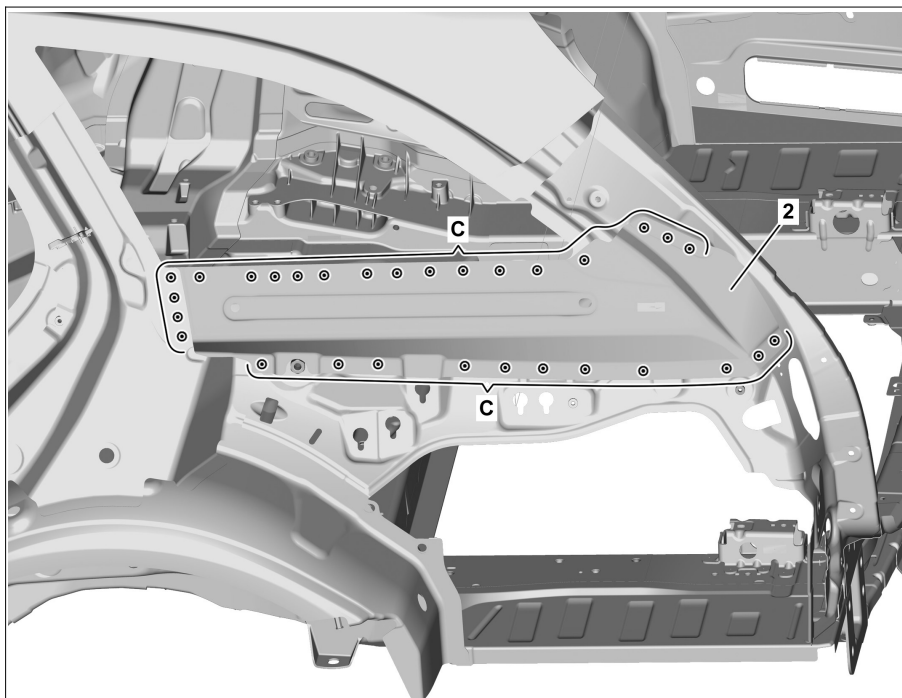
- 4 Remove D-pillar (1).



P63.20-9001-12

5 Expose spot welds on strut (2) and cut out (areas C).

6 Remove strut (2).



P63.20-9002-06

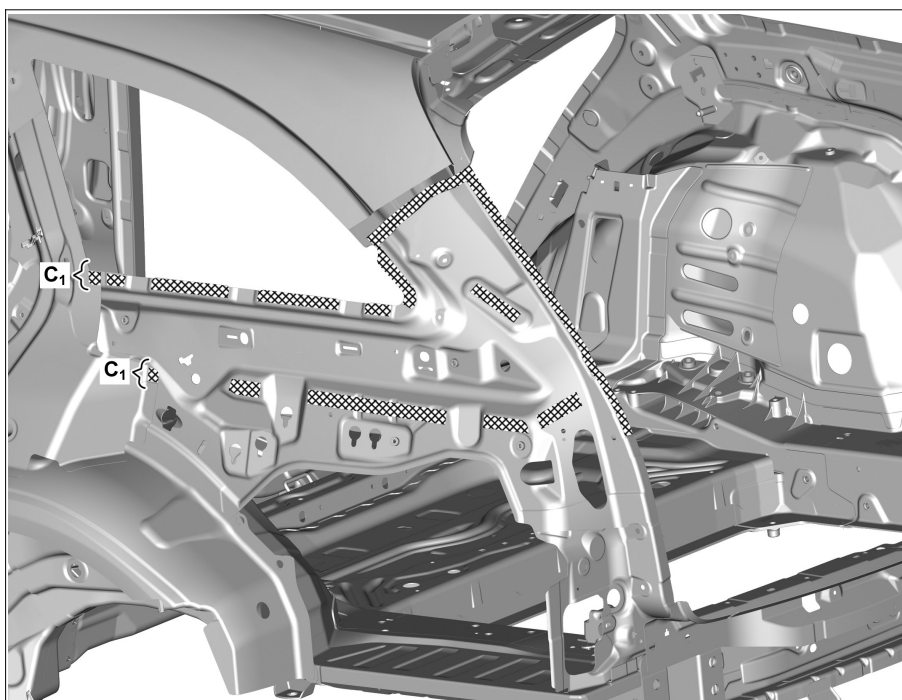
7 Sand down mating surfaces to bare metal in cross-hatched areas .

i Sand down spot weld flanges to bare metal on both sides.

8 Remove grinding dust and drill chips.

9 Coat insides of spot weld flanges with zinc dust paint.

⊘ Do not coat areas of spot welds with zinc dust paint (areas C₁). Otherwise adhesion problems may occur.



P63.20-9003-06