Model 205.0/1/2/3
Model 213, 238
Model 253
Model 293
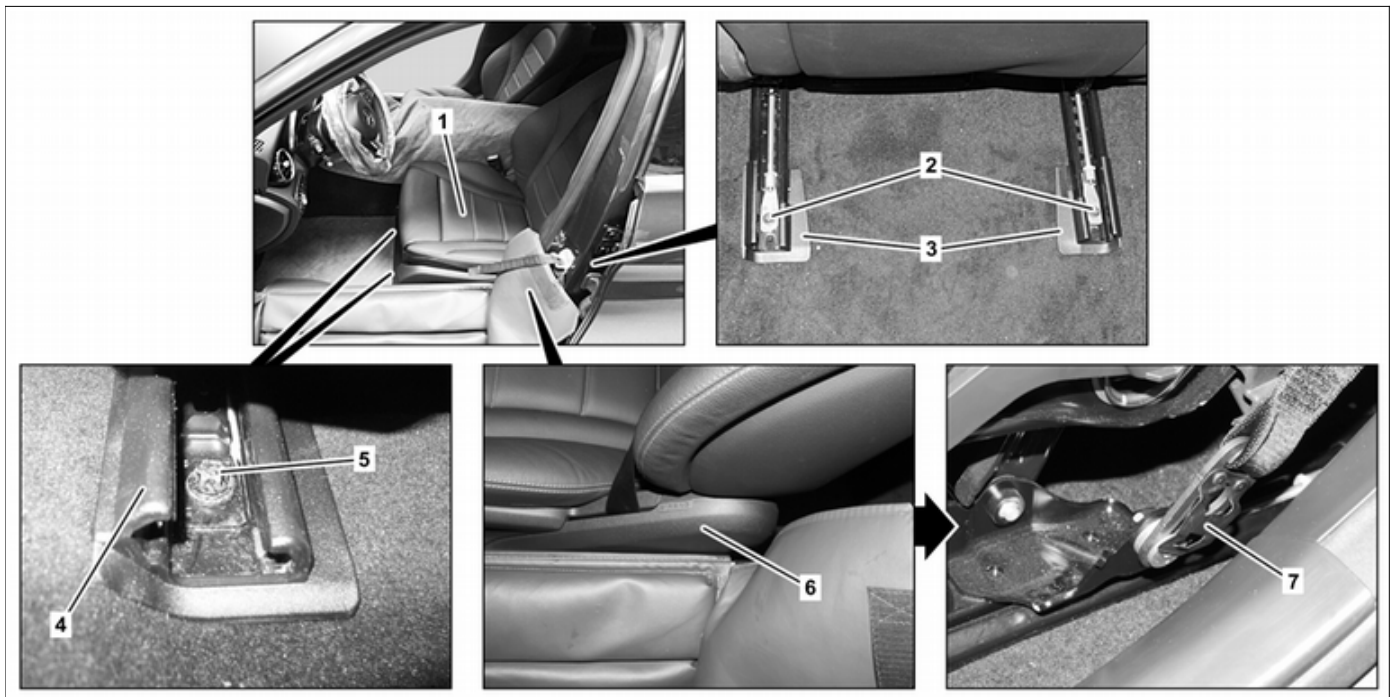
P91.10-3763-09

Shown on MODEL 205.2

1	Front seat	4	Cover
2	Bolts	5	Screw
3	Covers	6	Cover
		7	Belt end fitting

⚠ Warning	**Risk of injury** during testing and repair operations related to pyrotechnical components	Do not expose pyrotechnical component parts to temperatures above 100 °C or 212 °F. Disconnect current supply when working on such component parts.	AS91.00-Z-0008-01A
	Information on preventing damage to electronic components due to electrostatic discharge		AH54.00-P-0001-01A
	Notes on safety-relevant components		AH00.00-Z-0019-01A
	Information, assessment and legal requirements when working with, handling and storing pyrotechnical components		AH91.00-Z-0000-10A
⬚ ⬚	**Remove/install**		
1	Adjust steering column forwards and all the way up.	When removing driver seat.	
2	Move front seat (1) forward and all the way up.		
3	Remove screws (2) from guide rails.	Ⓝ Bolt, front seat to vehicle floor	*BA91.10-P-1001-01T
4	Remove covers (3).		
5	Move front seat (1) to the rear and all the way down.		
6	Unclip trim (6) towards rear and remove.		
7	Remove seat belt end fitting (7).	Model 205.0/1/2 Model 213 Model 253, 293 Model 205.0/1/2, 213, 253, 293 except code 460 (Canada version) except code 494 (US version)	AR91.40-P-1030-02A

		Model 205.0/2, 213, 253, 293 with code 460 (Canada version) Model 205.0/2, 213, 253, 293 with code 494 (US version)	AR91.40-P-1030-02LWE
		Nm Model 205.0/2, 253, 293 with code 460 (Canada version) Model 205.0/2, 253, 293 with code 494 (US version)Screw for seat belt end fitting lock washer	*BA91.40-P-1018-01U
		Nm Model 213 with code 460 (Canada version) Model 213 with code 494 (US version)Screw, cover for seat belt end-fitting tensioner	*BA91.40-P-1012-01U
8	Remove bolts (5).	Nm Bolt, front seat to vehicle floor	*BA91.10-P-1001-01T
9	Remove covers (4).		
10	Detach ground line of on-board electrical system battery.	Model 293	AR54.10-P-0003EQ
		Model 205.0/1/2/3 Model 213 Model 253	AR54.10-P-0003LW
		Model 238	AR54.10-P-0003LWO
11	Tilt back front seat (1).		
12	Disconnect pneumatic line from underside of front seat (1).	Model 205.0/1/2/3, 253, 293 with code 409 (Left and right front multicontour seat) Model 213 with code 432 (Dynamic seats left and right) Model 238 with code 399 (Front multicontour seat with massage function)	
13	Disconnect electrical connectors from underside of front seat (1).	i The number of electrical connectors is dependent on the vehicle equipment.	
14 ☞WS	Cover center console, steering wheel, door entry sill and door sill. 000 588 08 98 00 Cover		WS98.00-P-0014B
15	Remove front seat (1) from vehicle.	⊙) Carefully remove front seat (1) from vehicle. Otherwise vehicle components may be damaged. i Helper required.	
16	Put down front seat (1) and secure it against falling over.		
17	Install in the reverse order.		

Nm **Front seats**

Number	Designation		Model 205	Model 213
BA91.10-P-1001-01T	Bolt, front seat to vehicle floor	Nm	50	50

Nm **Front seats**

Number	Designation		Model 238	Model 253
BA91.10-P-1001-01T	Bolt, front seat to vehicle floor	Nm	50	50

Nm **Front seats**

Number	Designation		Model 293
BA91.10-P-1001-01T	Bolt, front seat to vehicle floor	Nm	50

Nm **Seat belts/emergency tensioning retractors**

Number	Designation		Model 213
BA91.40-P-1012-01U	Screw, cover for seat belt end-fitting tensioner	Nm	4

Nm **Seat belts/emergency tensioning retractors**

Number	Designation		Model 205.0	Model 205.2
BA91.40-P-1018-01U	Screw for seat belt end fitting lock washer	Nm	4	4

Nm **Seat belts/emergency tensioning retractors**

Number	Designation		Model 253	Model 293
BA91.40-P-1018-01U	Screw for seat belt end fitting lock washer	Nm	4	4