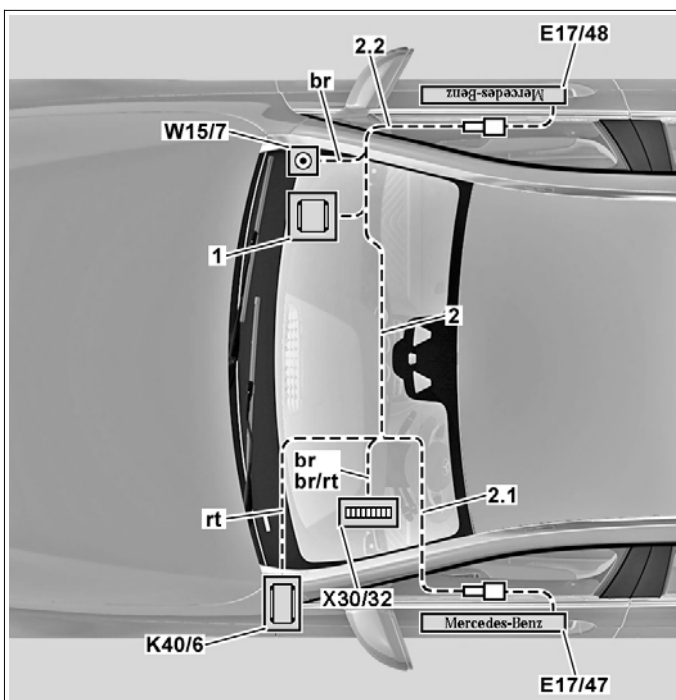





Model 213.0 (except 213.064/088/089), 213.2 (except 213.264/288/289)
 except code U25 (Illuminated door sill panels with "Mercedes-Benz" lettering)

- 1 Illuminated door sill moldings control unit
- 2 Illuminated door sill moldings wiring harness
- 2.1 Left illuminated door sill molding branch-off line
- 2.2 Right illuminated door sill molding branch-off line
- E17/47 Left front illuminated door sill molding
- E17/48 Right front illuminated door sill molding
- X30/32 Left interior CAN (CAN B) potential distributor electrical connector
- K40/6 Left fuse and relay module
- W15/7 Right front footwell ground point
- br Brown line
- br/rt Brown/red line
- rt Red line



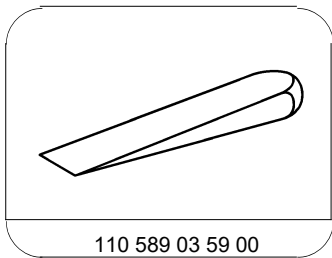
P82.20-4511-12

ⓘ	Information on preventing damage to electronic components due to electrostatic discharge		AH54.00-P-0001-01A
✕	Remove		
1	Move driver seat and front passenger seat towards rear		
2 ↔AR	Disconnect battery ground line		AR54.10-P-0003LW
3 ↔AR	Remove left and right front inner door sills		AR68.30-P-4100LW
4	Detach door seals from entrance area at left and right		
5 ↔AR	Remove bottom paneling for dashboard on driver side		AR68.10-P-1501LWE
6	Remove left instrument panel cover		
7	Detach left fuse and relay module (K40/6)		
8 ↔AR	Remove bottom paneling for instrument panel on passenger side		AR68.10-P-1502LWE
9 ⓘ	Remove left and right front door sills Notes on removing adhesive residues and foils on paint and metal surfaces with surface conditioning disks	<ul style="list-style-type: none"> ⓘ Commercially available surface conditioning disk, Ø 100 mm with fixing shank. ⓘ The left and right door sills are no longer required. Cleaner ☑ Mounting wedge 	AH00.00-P-0013-01AK *BR00.45-Z-1025-04A *110589035900
10 ↔AR	Remove front floor covering on driver side		AR68.20-P-2060LWE
11 ↔AR	Remove front floor covering on passenger side		AR68.20-P-2065LWE
✕	Install		

12	Retrofit illuminated door sill molding wiring harness (2)		AZ82.20-P-0001-04LEW
13	Retrofit left front illuminated door sill molding (E17/47) and right front illuminated door sill molding (E17/48)	 Right front footwell ground point	AZ82.20-P-0001-01LEW *BA00.19-P-1014-02A
14	Retrofit illuminated door sill molding control unit (1)		AZ82.20-P-0001-05LEW
15	Install remaining parts		
Update Vehicle Documentation (VeDoc)			
16	Attach a note "Illuminated door sill moldings retrofitted as per AZ82.20-P-0001LEW" under field organization texts for DG 68 and DG 82		
	Check		
17	Cover light sensor in windshield and perform function check on left front illuminated door sill molding (E17/47) and right front illuminated door sill molding (E17/48)	 The left front illuminated door sill molding (E17/47) is switched on by opening the front left door and the right front illuminated door sill molding (E17/48) is switched on by opening the front right door. The left front illuminated door sill molding (E17/47) or right front illuminated door sill molding (E17/48) switches off automatically approx. 5 min after opening a door or after automatic shutoff of the ambient illumination.	

 Ground points

Number	Designation	Model 213
BA00.19-P-1014-02A	Right front footwell ground point	W15/7 Nm 10



Mounting wedge

Repair materials

Number	Designation	Order number
BR00.45-Z-1025-04A	Cleaner	A 005 989 19 71

Parts ordering note

Part no.	Designation	Quantity
KG 98 (siehe EPC)	Parts kit for illuminated door sill moldings	1