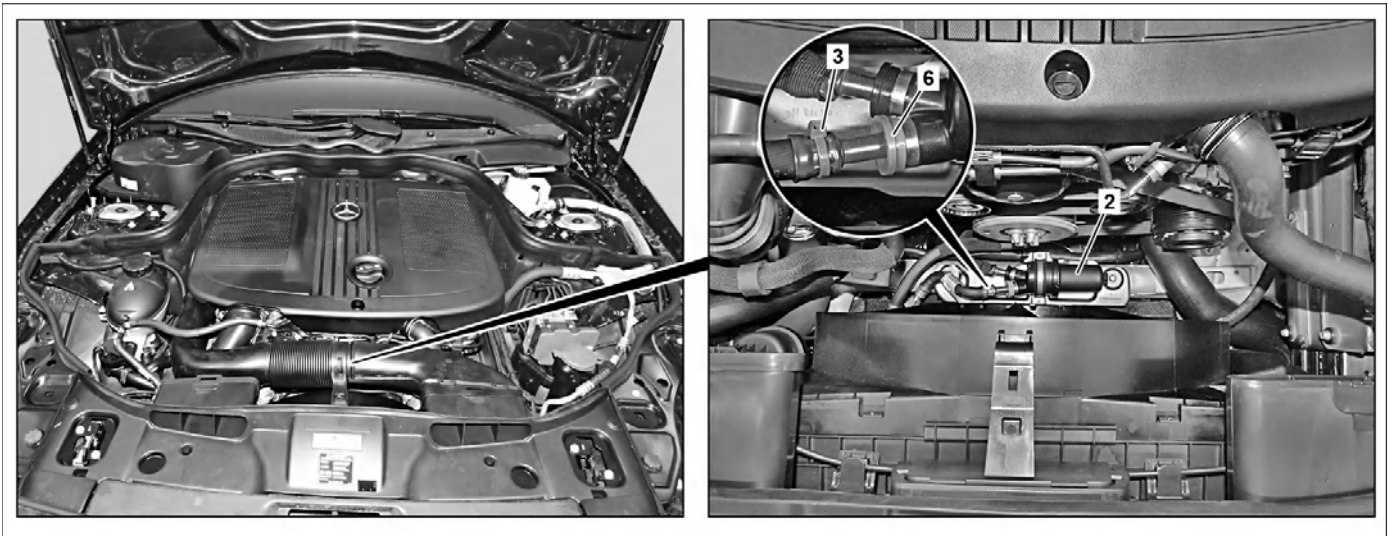


Transmission 725.0



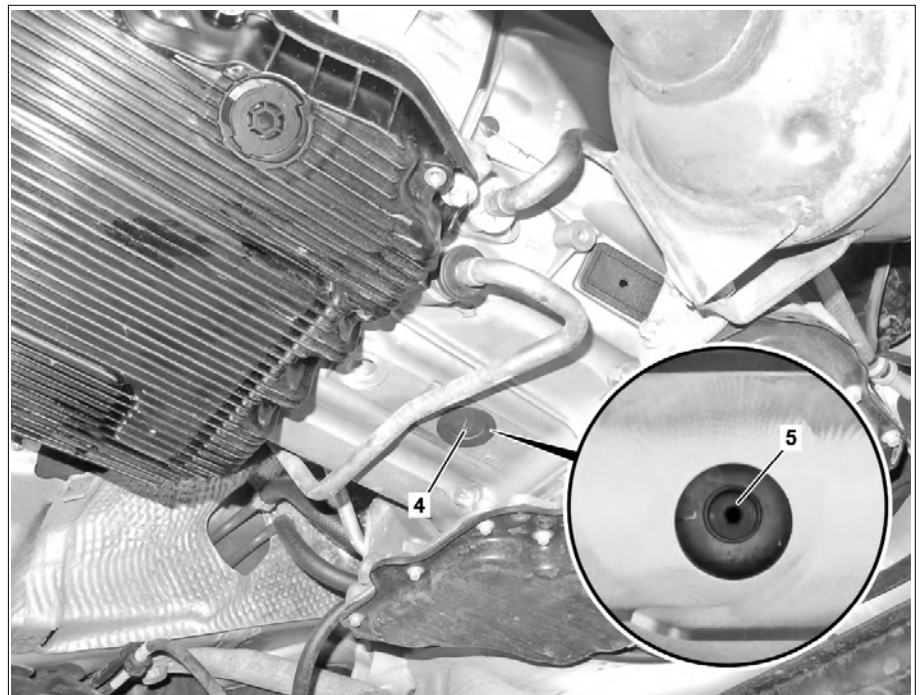
P27.00-2458-08

Shown on engine 651 in model 207

- 2 Oil filter cover
- 3 Gray cable tie

- 6 Gray quick-release coupling

- 4 Plug
- 5 Drain screw



P27.00-2418-06

<p>⚠ Danger !</p>	<p>Risk of injury. Skin or eye injuries may result when handling hot or glowing objects.</p>	<p>Wear protective gloves, protective clothing and safety glasses, if necessary.</p>	<p>AS00.00-Z-0002-01A</p>
<p>⚠ Danger !</p>	<p>Risk of death caused by vehicle slipping or toppling off of the lifting platform.</p>	<p>Align vehicle between vehicle lift columns and position the four support plates at the vehicle lift support points specified by the vehicle manufacturer.</p>	<p>AS00.00-Z-0010-01A</p>
<p>i</p>	<p>Notes on automatic transmission</p>		<p>AH27.19-P-0001-01NKB</p>
<p>◀</p>	<p>Check</p>		
<p>1</p>	<p>Check whether oil filter element was removed from oil filter cover (2)</p>	<p>Vehicles with oil filter cover (2), which can be seen from engine compartment.</p>	

		<p>If a gray cable tie (3) is mounted to the ferrule fitting of the oil line upstream of the gray quick-release coupling (6):</p> <p style="text-align: center;">↓</p> <p>Oil filter element removed.</p> <p>If a gray cable tie (3) is not mounted to the ferrule fitting of the oil line upstream of the gray quick-release coupling (6):</p> <p style="text-align: center;">↓</p> <p>Oil filter element must be removed, see operation step 7.</p>	
	Remove		
2 	Remove automatic transmission oil pan with automatic transmission oil filters	Dispose of the automatic transmission oil pan with the automatic transmission oil filters.	AR27.10-P-7030EWM
3	Remove stop plug (4)		
4	Turn torque converter until drain screw (5) appears		
5	Remove drain screw (5)	Dispose of the drain screw (5).	
6	Check whether oil filter element was removed from oil filter cover (2)	<p>Vehicles with oil filter cover (2), which can be seen from vehicle underside.</p> <p>If a gray cable tie (3) is mounted to the ferrule fitting of the oil line upstream of the gray quick-release coupling (6):</p> <p style="text-align: center;">↓</p> <p>Oil filter element removed.</p> <p>If a gray cable tie (3) is not mounted to the ferrule fitting of the oil line upstream of the gray quick-release coupling (6):</p> <p style="text-align: center;">↓</p> <p>Oil filter element must be removed, see operation step 7.</p>	
7	Remove oil filter element from oil filter cover (2)	<p>If a gray cable tie (3) is not mounted to the ferrule fitting of the oil line upstream of the gray quick-release coupling (6).</p> <p>Gray cable tie 3.5 x 150 mm</p> <p> Oil filter cover to oil filter housing</p>	<p>AP27.00-P-2702-02A</p> <p>*BR00.45-Z-1014-12A</p> <p>*BA27.55-P-1016-01D</p>
	Clean		
8	Clean drain opening on torque converter		
	Install		
9	Screw in and tighten new drain plug (5)	Drain screw to torque converter	*BA27.20-P-1002-01D
10	Install stop plug (4)		
11 	Install new automatic transmission oil pan with automatic transmission oil filters		AR27.10-P-7030EWM

Torque converter

Number	Designation	Transmission 725.0
BA27.20-P-1002-01D	Drain screw to torque converter	Nm 10

Oil cooling

Number	Designation	Transmission 725.0
BA27.55-P-1016-01D	Oil filter cover to oil filter housing	Nm 25

Repair materials

Number	Designation	Order number
BR00.45-Z-1014-12A	Gray cable tie 3.5 x 150 mm	A 007 997 46 90