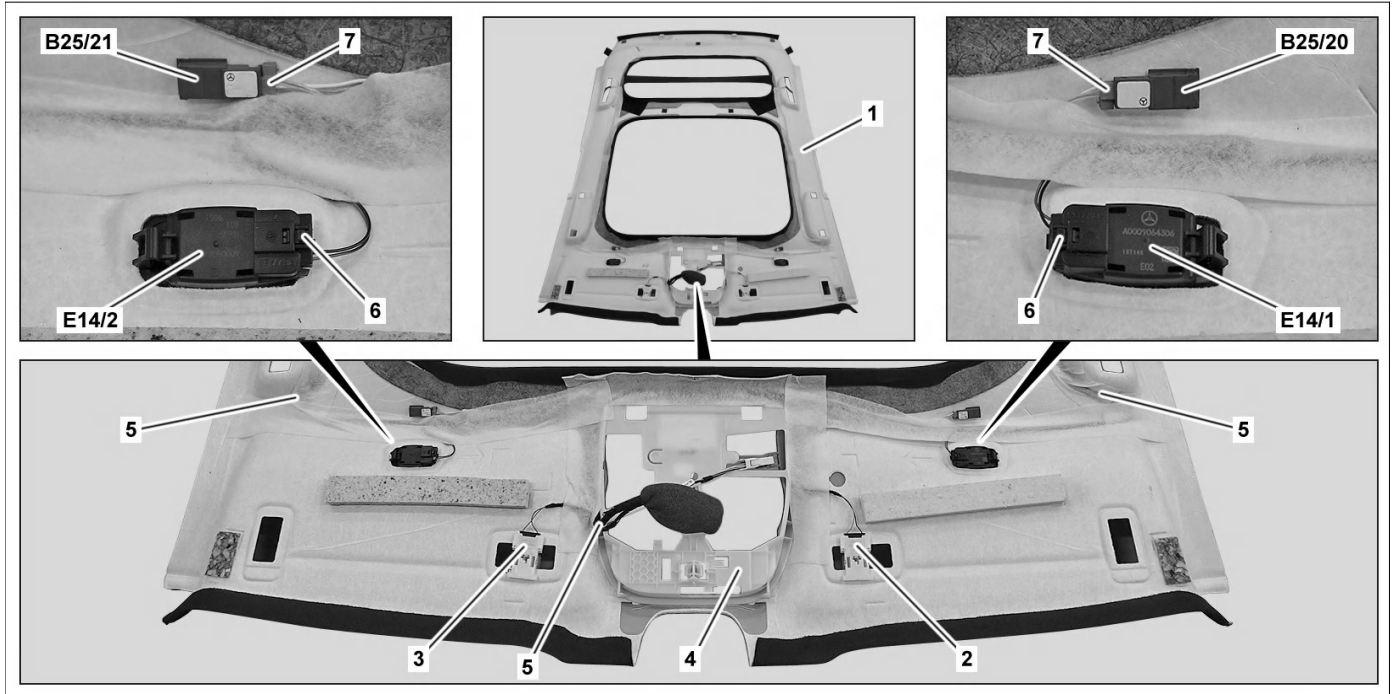


**Model 213.0/1**

**Repair materials**

Number	Designation	Order number
BR00.45-Z-1144-02A	Adhesive tape roll, non-woven Tesa tape, 50 meters, 50 mm wide	A 008 989 50 85 09



P68.30-3894-09

**Shown on model 213.0 with code 413 (Panoramic sliding roof) and except code 811 (Advanced sound system)**

- |   |                           |        |  |
|---|---------------------------|--------|--|
| 1 | Headliner                 | 7      | Electrical connector                         |
| 2 | Left sun visor bracket    | B25/20 | Driver hands-free system microphone          |
| 3 | Right sun visor bracket   | B25/21 | Front passenger hands-free system microphone |
| 4 | Frame                     | E14/1  | Left sun visor mirror lamp                   |
| 5 | Electrical wiring harness | E14/2  | Right sun visor mirror lamp                  |
| 6 | Electrical connector      |        |  |

1 Remove left sun visor bracket (2) and right sun visor bracket (3) from old headliner (1).

**i** The electrical connectors need not be detached.

2 Disconnect electrical connectors (6) and remove left sun visor mirror lamp (E14/1) and right sun visor mirror lamp (E14/2) from old headliner (1).

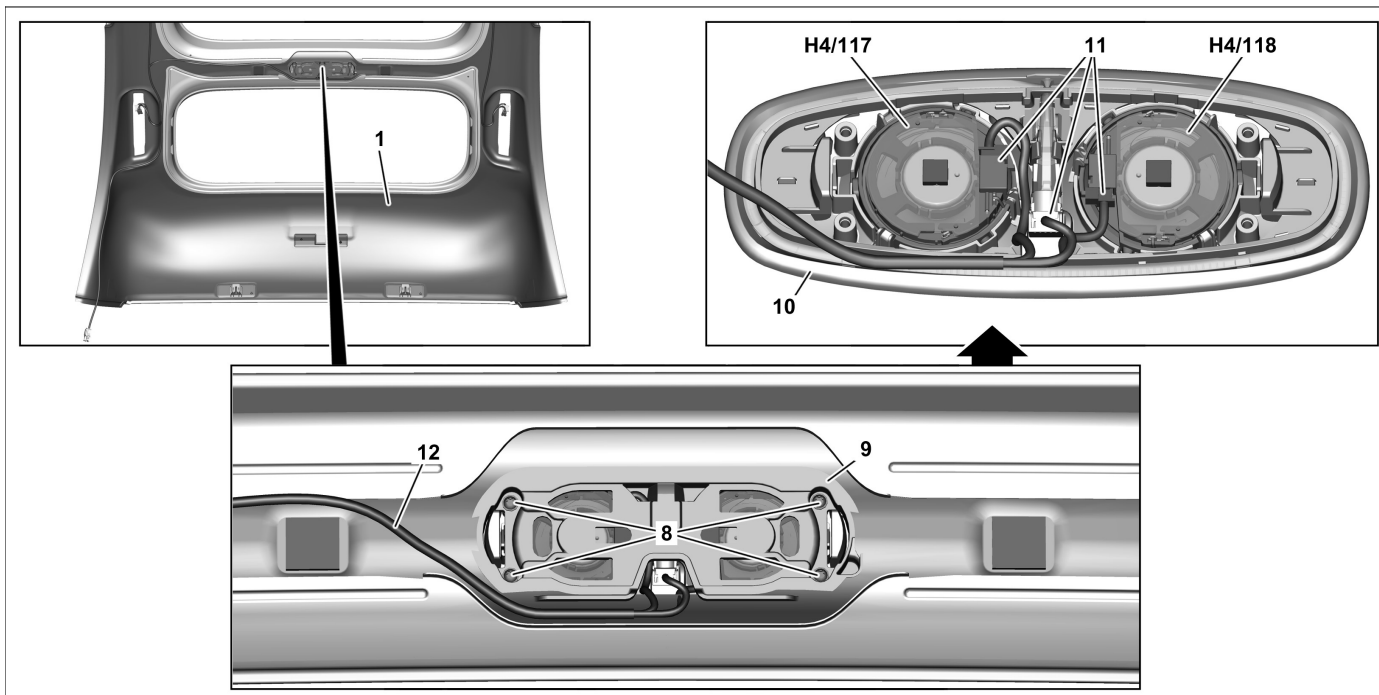
3 Disconnect electrical connectors (7) and remove driver hands-free system microphone (B25/20) and passenger hands-free system microphone (B25/21) from old headliner (1).

4 Unhook electrical wiring harness (5) from frame (4).

5 Expose electrical wiring harness (5) on old headliner (1) and remove.

**i Installation:** Fasten electrical wiring harness (5) with adhesive tape.

**i** Observe routing of lines.



P68.30-3899-09

Shown on model 213.0 with code 811 (Advanced sound system) and except code 413 (Panoramic sliding roof)

- |    |               |        |  |
|----|---------------|--------|--|
| 1  | Headliner     | 11     | Electrical connectors                                |
| 8  | Bolts         | 12     | Electrical wiring harness                            |
| 9  | Support       | H4/117 | Left center rear center midrange speaker (3D sound)  |
| 10 | Cover molding | H4/118 | Right center rear center midrange speaker (3D sound) |

6 Model 213.0/1  
with code 811 (Advanced sound system)  
Unscrew bolts (8) and remove mount (9).

9 Install detachable parts on new headliner (1) in reverse order.

7 Model 213.0/1  
with code 811 (Advanced sound system)  
Disconnect electrical connectors (11) remove cover (10)  
with left center rear midrange speaker (3D sound)  
(H4/117) and right center rear midrange speaker (3D  
sound) (H4/118).

10 Model 213.0  
with code 460 (Canada version)  
Model 213.0  
with code 494 (US version)  
Fit new soundproofing to the new headliner (1).

8 Model 213.0/1  
with code 811 (Advanced sound system)  
Expose electrical wiring harness (12) on old headliner  
(1) and remove.

**i** Use the same installation locations and number of soundproofing elements as for the the headliner (1).

**i** **Installation:** Fasten electrical wiring harness (12) with adhesive tape.

**i** Observe routing of lines.