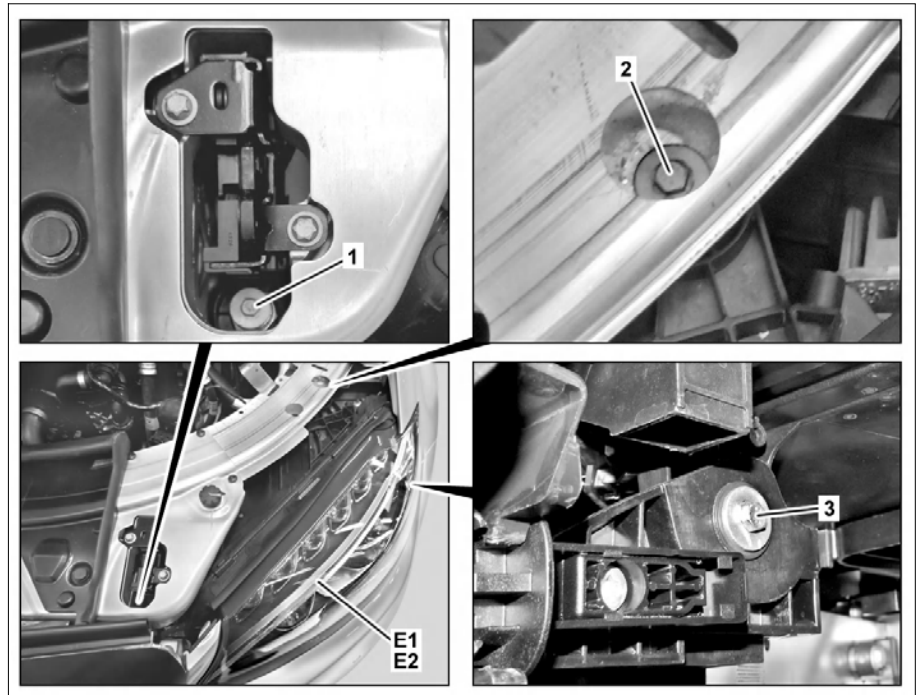


Model 205, 213, 253

Shown on model 205, left side of vehicle

- 1 Screw
- 2 Screw
- 3 Screw
- E1 Left front lamp unit
- E2 Right front lamp unit



P82.10-7341-06

Shown on model 205, left side of vehicle


- 4 Electrical connector
- E1 Left front lamp unit
- E2 Right front lamp unit








P82.10-7342-11

⚠	Information on preventing damage to electronic components due to electrostatic discharge		AH54.00-P-0001-01A
i	Note on damage to lamp unit		AH82.10-P-0002-00LW
🔧	Remove		
1	Perform initial startup of the left front lamp unit (E1) or right front lamp unit (E2) with diagnostic system	When replacing the left front lamp unit (E1) or the right front lamp unit (E2).	

AD		<p>Model 205, 213, 253 with code 631 (Static LED headlamps, left-hand traffic)</p> <p>Model 205, 213, 253 with code 632 (Headlamps, LED, static, right-side traffic)</p> <p>Model 205, 253 with code 640 (High-performance LED)</p> <p>Model 205, 253 with code 641 (Dynamic LED headlamps, left-hand traffic)</p> <p>Model 205, 253 with code 642 (Dynamic LED headlamps, right-hand traffic)</p> <p>Model 213 with code P35 (Light Package)</p>	AD00.00-P-2000-04B
2	Switch off ignition and store transmitter key outside of transmission range (min. 2 m)		
3.1	Release bumper in area of left front lamp unit (E1) or right front lamp unit (E2)	<p>Model 205, 213, 253 When removing left front lamp unit (E1) or right front lamp unit (E2).</p> <p>Model 205, 253</p> <p>Model 213</p>	<p>AR88.20-P-2000LW</p> <p>AR88.20-P-2000LWE</p>
3.2	Remove front bumper	<p>Model 205, 213, 253 When removing left front lamp unit (E1) and right front lamp unit (E2).</p> <p>Model 205, 253</p> <p>Model 213</p>	<p>AR88.20-P-2000LW</p> <p>AR88.20-P-2000LWE</p>
4	Remove screws/bolts (1, 2, 3)		
5	Use adhesive tape to mask off left front lamp unit (E1) or right front lamp unit (E2) in area of fender	If a new left front lamp unit (E1) or right front lamp unit (E2) is not installed.	
6	Remove left front lamp unit (E1) or right front lamp unit (E2) far enough to gain access to the electrical connector (4)		
7	Disconnect electrical connector (4) from left front lamp unit (E1) or right front lamp unit (E2)		
8	Remove left front lamp unit (E1) and right front lamp unit (E2)		
9	Remove front lamp unit LED module	<p>When replacing the left front lamp unit (E1) or the right front lamp unit (E2).</p> <p>Model 205, 253 with code 631 (Static LED headlamps, left-hand traffic)</p> <p>Model 205, 253 with code 632 (Headlamps, LED, static, right-side traffic)</p> <p>Model 205, 253 with code 640 (High-performance LED)</p> <p>Model 205, 253 with code 641 (Dynamic LED headlamps, left-hand traffic)</p> <p>Model 205, 253 with code 642 (Dynamic LED headlamps, right-hand traffic)</p>	AR82.10-P-4656LW
10	Remove front actuation module, LED exterior lighting	<p>When replacing the left front lamp unit (E1) or the right front lamp unit (E2).</p> <p>Model 205 with code 640 (High-performance LED)</p> <p>Model 205 with code 641 (Dynamic LED headlamps, left-hand traffic)</p> <p>Model 205 with code 642 (Dynamic LED headlamps, right-hand traffic)</p> <p>Model 253 with code 640 (High-performance LED)</p> <p>Model 253 with code 641 (Dynamic LED headlamps, left-hand traffic)</p> <p>Model 253 with code 642 (Dynamic LED headlamps, right-hand traffic)</p>	<p>AR82.10-P-4650LW</p> <p>AR82.10-P-4650LWG</p>
11	Remove headlamp control unit	When replacing the left front lamp unit (E1) or the right front lamp unit (E2).	

		<p>Model 205 with code 631 (Static LED headlamps, left-hand traffic)</p> <p>Model 205 with code 632 (Headlamps, LED, static, right-side traffic)</p> <p>Model 205 with code 640 (High-performance LED)</p> <p>Model 205 with code 641 (Dynamic LED headlamps, left-hand traffic)</p> <p>Model 205 with code 642 (Dynamic LED headlamps, right-hand traffic)</p> <p>Model 213 with code P35 (Light Package) except code 631 (Static LED headlamps, left-hand traffic)</p> <p>except code 632 (Headlamps, LED, static, right-side traffic)</p> <p>Model 213 with code 631 (Static LED headlamps, left-hand traffic)</p> <p>except code P35 (Light Package)</p> <p>Model 213 with code 632 (Headlamps, LED, static, right-side traffic)</p> <p>except code P35 (Light Package)</p> <p>Model 253 with code 631 (Static LED headlamps, left-hand traffic)</p> <p>Model 253 with code 632 (Headlamps, LED, static, right-side traffic)</p> <p>Model 253 with code 640 (High-performance LED)</p> <p>Model 253 with code 641 (Dynamic LED headlamps, left-hand traffic)</p> <p>Model 253 with code 642 (Dynamic LED headlamps, right-hand traffic)</p>	<p>AR82.10-P-4660LW</p> <p>AR82.10-P-4660LWE</p> <p>AR82.10-P-4660LWF</p> <p>AR82.10-P-4660LWG</p>
12	Remove front LED matrix lamp unit control unit	<p>When replacing the left front lamp unit (E1) or the right front lamp unit (E2).</p> <p>Model 213 with code P35 (Light Package)</p>	AR82.10-P-2025LWE
	Install		
13	Install front LED matrix lamp unit control unit	<p>When replacing the left front lamp unit (E1) or the right front lamp unit (E2).</p> <p>Model 213 with code P35 (Light Package)</p>	AR82.10-P-2025LWE
14	Install headlamp control unit	<p>When replacing the left front lamp unit (E1) or the right front lamp unit (E2).</p> <p>Model 205 with code 631 (Static LED headlamps, left-hand traffic)</p> <p>Model 205 with code 632 (Headlamps, LED, static, right-side traffic)</p> <p>Model 205 with code 640 (High-performance LED)</p> <p>Model 205 with code 641 (Dynamic LED headlamps, left-hand traffic)</p> <p>Model 205 with code 642 (Dynamic LED headlamps, right-hand traffic)</p> <p>Model 213 with code P35 (Light Package) except code 631 (Static LED headlamps, left-hand traffic)</p> <p>except code 632 (Headlamps, LED, static, right-side traffic)</p> <p>Model 213 with code 631 (Static LED headlamps, left-hand traffic)</p> <p>except code P35 (Light Package)</p> <p>Model 213 with code 632 (Headlamps, LED, static, right-side traffic)</p> <p>except code P35 (Light Package)</p>	<p>AR82.10-P-4660LW</p> <p>AR82.10-P-4660LWE</p> <p>AR82.10-P-4660LWF</p>

		<p>Model 253 with code 631 (Static LED headlamps, left-hand traffic)</p> <p>Model 253 with code 632 (Headlamps, LED, static, right-side traffic)</p> <p>Model 253 with code 640 (High-performance LED)</p> <p>Model 253 with code 641 (Dynamic LED headlamps, left-hand traffic)</p> <p>Model 253 with code 642 (Dynamic LED headlamps, right-hand traffic)</p>	AR82.10-P-4660LWG
15	Install front actuation module, LED exterior lighting	<p>When replacing the left front lamp unit (E1) or the right front lamp unit (E2).</p> <p>Model 205 with code 640 (High-performance LED)</p> <p>Model 205 with code 641 (Dynamic LED headlamps, left-hand traffic)</p> <p>Model 205 with code 642 (Dynamic LED headlamps, right-hand traffic)</p> <p>Model 253 with code 640 (High-performance LED)</p> <p>Model 253 with code 641 (Dynamic LED headlamps, left-hand traffic)</p> <p>Model 253 with code 642 (Dynamic LED headlamps, right-hand traffic)</p>	<p>AR82.10-P-4650LW</p> <p>AR82.10-P-4650LWG</p>
16	Install front lamp unit LED module	<p>When replacing the left front lamp unit (E1) or the right front lamp unit (E2).</p> <p>Model 205, 253 with code 631 (Static LED headlamps, left-hand traffic)</p> <p>Model 205, 253 with code 632 (Headlamps, LED, static, right-side traffic)</p> <p>Model 205, 253 with code 640 (High-performance LED)</p> <p>Model 205, 253 with code 641 (Dynamic LED headlamps, left-hand traffic)</p> <p>Model 205, 253 with code 642 (Dynamic LED headlamps, right-hand traffic)</p>	AR82.10-P-4656LW
17	Use adhesive tape to mask off new left front lamp unit (E1) or right front lamp unit (E2) in area of fender	When replacing the left front lamp unit (E1) or the right front lamp unit (E2).	
18	Establish contact for electrical connector (4) on left front lamp unit (E1) or right front lamp unit (E2)		
19	Insert left front lamp unit (E1) or right front lamp unit (E2)		
20	Screw in screws/bolts (1, 2, 3) and tighten gently by hand		
21.1	Install front bumper	<p>When installing left front lamp unit (E1) and right front lamp unit (E2).</p> <p>Model 205, 253</p> <p>Model 213</p>	<p>AR88.20-P-2000LW</p> <p>AR88.20-P-2000LWE</p>
21.2	Fasten bumper in area of left front lamp unit (E1) or right front lamp unit (E2)	<p>When installing left front lamp unit (E1) or right front lamp unit (E2).</p> <p>Model 205, 253</p> <p>Model 213</p>	<p>AR88.20-P-2000LW</p> <p>AR88.20-P-2000LWE</p>
22	Open maintenance flap in left front or right front fender liner		
23	Align left front lamp unit (E1) or right front lamp unit (E2) and tighten screws/bolts (1, 2, 3)		
24	Close maintenance flap in left front or right front fender liner		
25	Remove adhesive tape from left front lamp unit (E1) or right front lamp unit (E2)		
26	Perform initial startup of the left front lamp unit (E1) or right front lamp unit (E2) with diagnostic system	When replacing the left front lamp unit (E1) or the right front lamp unit (E2).	

 AD		Model 205, 213, 253 with code 631 (Static LED headlamps, left-hand traffic) Model 205, 213, 253 with code 632 (Headlamps, LED, static, right-side traffic) Model 205, 253 with code 640 (High-performance LED) Model 205, 253 with code 641 (Dynamic LED headlamps, left-hand traffic) Model 205, 253 with code 642 (LED Intelligent Light System) Model 213 with code P35 (Light Package)  Note matrix code on the left front lamp unit (E1) or right front lamp unit (E2).	AD00.00-P-2000-04B
	Check		
27  AP  AP	Check and correct the headlamp adjustment	Model 205, 253 Model 213	AP82.10-P-8260E AP82.10-P-8260J