

AR72.10-P-0003LWE	Remove/install lower hinge of driver door	28.02.2019
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Model 205.0/1/2

Model 213

Model 253, 293

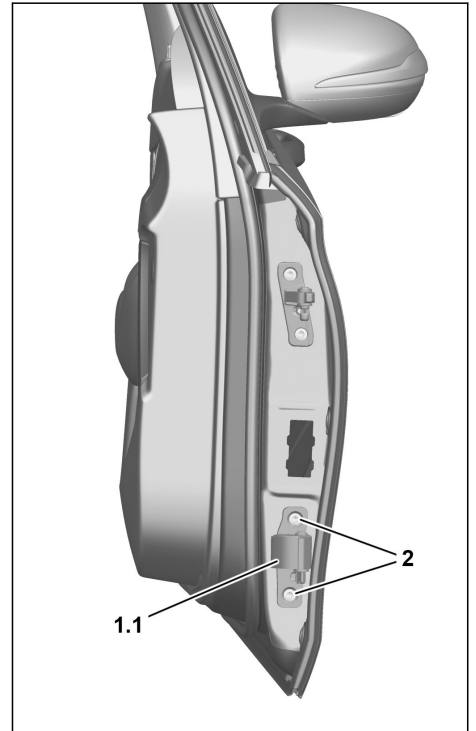
Modification notes

28.02.2019	Special tool replaced.	Step 5
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Shown on model 213.### 1#

1.1 *Driver door hinge leaf*

2 *Bolts*



P72.10-4614-03

Shown on model 213.### 1#

1.2 A-pillar hinge leaf



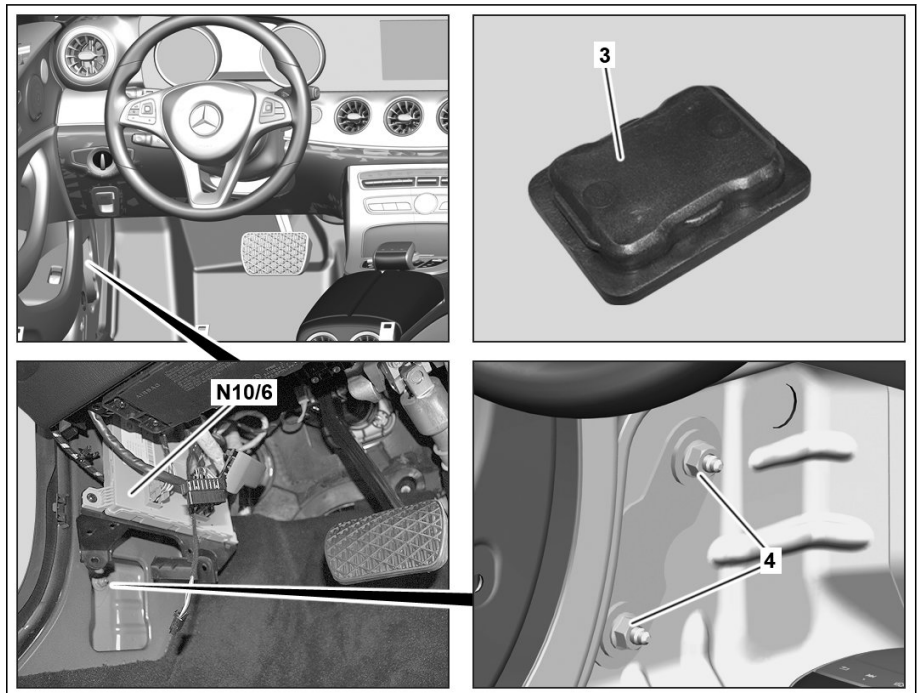
P72.10-4613-03

Shown on model 213.### 1#

3 Lower insulation insert

4 Nuts

N10/6 Front central control unit



P72.10-4615-06

Warning	Risk of injury caused by fingers being jammed or pinched when removing, installing or aligning hoods, doors, trunk lid/rear-end door or sliding roof.	No parts of the body or limbs should be within the operating area when the components are moving.	AS00.00-Z-0011-01A
	Notes on safety-relevant components		AH00.00-Z-0019-01A
Remove	Remove		
1	Remove driver's door.		AR72.10-P-0500LW

2	Mark installation position of the driver's door hinge leaf (1.1) and mark A-pillar hinge leaf (1.2).		
3	Remove door sill trim		AR68.30-P-4100LW
4	Remove bottom insulation insert (3).	The bottom insulation insert (3) is inserted into the A-pillar before the nuts (4).	
5	Unscrew nuts (4), release A-pillar hinge leaf (1.2), and remove.	Long wedge	115 589 03 59 00
6	Remove seal under A-pillar hinge leaf (1.2).		
7	Clean A-pillar in area of hinge support.	Cleaner	BR00.45-Z-1025-04A
8	Remove screws (2) and remove driver's door hinge leaf (1.1).		
	Install		
9	Align driver's door hinge leaf (1.1) according to previously applied markings on the driver's door and tighten screws (2).	Screw/bolt, hinge to front door	BA72.10-P-1001-01W
10	Align A-pillar hinge leaf (1.2) with seal to the A-pillar based on the previously applied markings and tighten nuts (4).	Helper required for exact positioning and holding of A-pillar hinge leaf (1.2). Nut, hinge to A-pillar	BA72.10-P-1002-01W
11	Install driver's door.		AR72.10-P-0500LW
12	Open and close driver door.	The installation position of the driver door may change later due to opening and closing.	
	Check		
13	Check gap dimensions on the driver's door, adjust.		AR72.10-P-0551LW
	Install		
14	Repair paint damage at respective bolt heads.		
15	Protect driver door and A-pillar in area of hinge against corrosion	Wax for engine compartment (400 ml spray can)	BR00.45-Z-1018-05A
16	Install bottom insulation insert (3).		
17	Install door sill trim.		AR68.30-P-4100LW

Front door

Number	Designation		Model 205.0/1/2	Model 213
BA72.10-P-1001-01W	Screw/bolt, hinge to front door	Nm	34	34

Front door

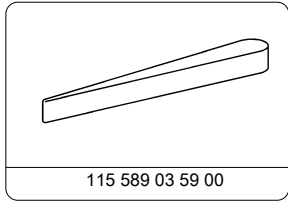
Number	Designation		Model 253	Model 293
BA72.10-P-1001-01W	Screw/bolt, hinge to front door	Nm	34	34

Front door

Number	Designation		Model 205.0/1/2	Model 213
BA72.10-P-1002-01W	Nut, hinge to A-pillar	Nm	34	34

Front door

Number	Designation		Model 253	Model 293
BA72.10-P-1002-01W	Nut, hinge to A-pillar	Nm	34	34



Long wedge

Repair materials

Number	Designation	Order number
BR00.45-Z-1018-05A	Wax for engine compartment (400 ml spray can)	A 000 986 33 70 10
BR00.45-Z-1025-04A	Cleaner	A 005 989 19 71