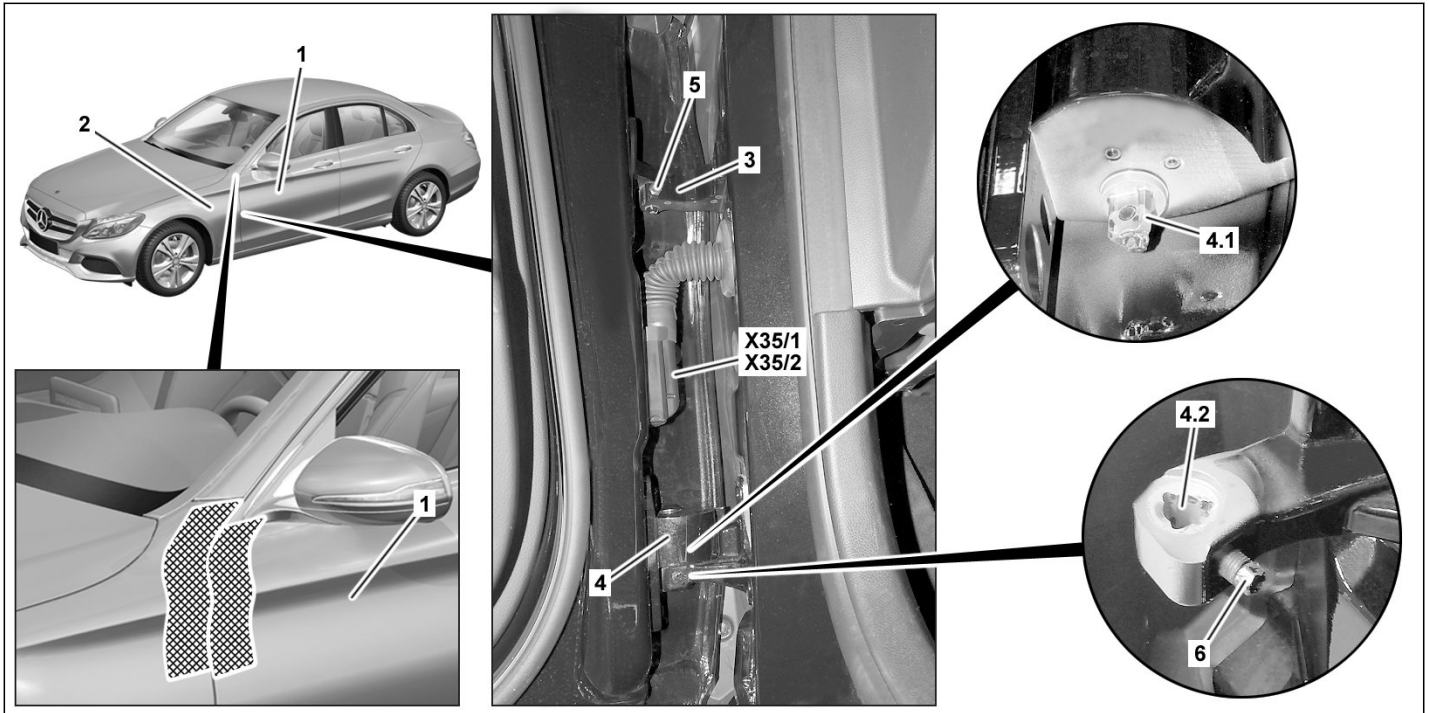


| | | |
|------------------|---------------------------|------------|
| AR72.10-P-0500LW | Remove/install front door | 28.02.2019 |
|------------------|---------------------------|------------|

- Model 205.0/1/2
- Model 213
- Model 253
- Model 293









P72.10-4239-09

Shown on model 205.0

- | | | | | | |
|---|------------|-----|------------|-------|---|
| 1 | Front door | 4.1 | Hinge bolt | 6 | Grub screw |
| 2 | Fender | 4.2 | Bolt mount | X35/1 | Driver door electrical connector |
| 3 | Hinge | 5 | Grub screw | X35/2 | Front passenger door electrical connector |
| 4 | Hinge | | | | |

| | | | | |
|---|-----------------------|--|---|--|
| | Warning | Risk of injury caused by fingers being jammed or pinched when removing, installing or aligning hoods, doors, trunk lid/rear-end door or sliding roof. | No parts of the body or limbs should be within the operating area when the components are moving. | AS00.00-Z-0011-01A |
| | Topical note | Information on preventing damage to electronic components due to electrostatic discharge | | AH54.00-P-0001-01A |
| | | Notes on safety-relevant components | | AH00.00-Z-0019-01A |
| | Remove/install | | | |
| 1 | | Fully lower front door side window (1). | | |
| 2 | | Switch off ignition and store transmitter key outside of transmission range (min. 2 m). | | |
| 3 | | Disconnect ground line from battery. | Model 205.0/1/2 Model 213 Model 253 Model 293 | AR54.10-P-0003LW AR54.10-P-0003EQ |
| 4 | | Mask off fender (2) and front door (1) in cross-hatched area with fabric tape. | | |
| 5 | | Disconnect electrical connector of driver's door (X35/1) or electrical connector of front passenger door (X35/2). | | |

| | | | |
|--|--|---|--------------------------------------|
| 6 | Remove cover of grub screw (5). | | |
| 7 | Unscrew grub screws (5, 6) of hinges (3, 4) by 3 turns. |  Installation: Repair paint damage in area of grub screws (5, 6).  Grub screw for hinge separation | BA72.10-P-1003-01W |
| 8 | Remove front door (1) from lower hinge leaves and set down on a suitable base. |  Carefully remove and install front door (1). If the front door (1) comes into contact with the vehicle, the paint can be damaged.  Helper required.  Installation: The exterior contour of the hinge bolt (4.1) should be flush with the inside contour of the bolt mount (4.2). | |
| 9 | Install in the reverse order | | |
|  | Check | | |
| 10 | Check gap dimensions of front door (1). | Driver's door Passenger door | AR72.10-P-0551LW AR72.10-P-0552LW |
| 11 | Normalize window lifter. | | |

 Front door

| Number | Designation | | Model 205.0/1/2 | Model 213 |
|--------------------|---------------------------------|----|-----------------|-----------|
| BA72.10-P-1003-01W | Grub screw for hinge separation | Nm | 20 | 20 |

 Front door

| Number | Designation | | Model 253 | Model 293 |
|--------------------|---------------------------------|----|-----------|-----------|
| BA72.10-P-1003-01W | Grub screw for hinge separation | Nm | 20 | 20 |