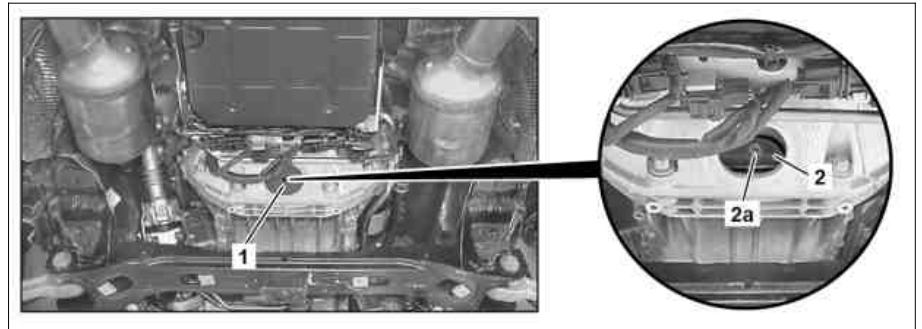


**Nm** Torque converter

Number	Designation			Trans- mission 722.6 except 722.648	Trans- mission 722.648	Trans- mission 722.9
BA27.20-P-1001-01C	Oil drain bolt to torque converter	M8	Nm	10	10	10
		M10	Nm	15	15	15

- 1 Take out cover (1) from bell housing.
- 2 Turn the engine in the direction of engine rotation until the drain screw (2a) on the torque converter (2) is accessible.



P27.20-2099-04

- 3 Remove drain screw (2a) from torque converter (2) and allow ATF to drain.  
*i* Transmission 722.6: Allow ATF to drain into a used oil collecting device.  
 Used oil collecting device - mobile  
[gotis://S 18.1 05.0](#)  
*i* Transmission 722.9: Allow ATF to drain into a drain pan and note the quantity drained.  
 Drain pan  
[gotis://S 18.1 08.0](#)
- 4 Replace sealing ring of drain screw (2a) and screw drain screw (2a) into the torque converter (2) **Nm**
- 5 Insert cover (1) in bell housing.