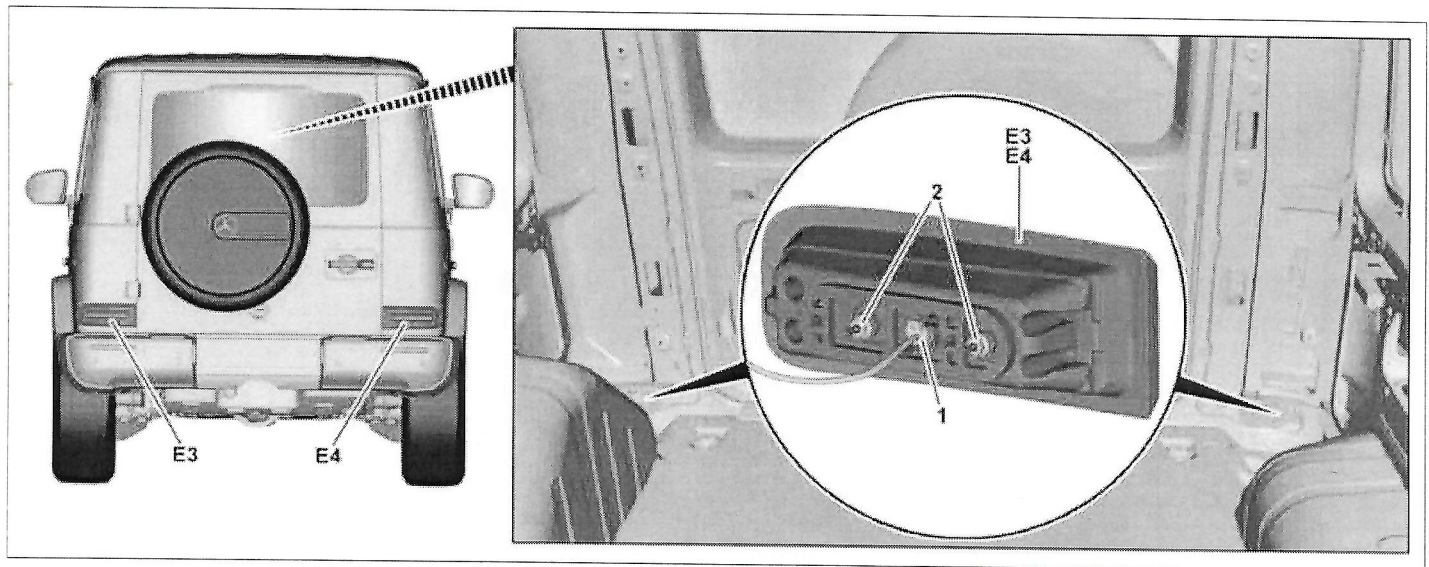


Model 463
as of model year 2019



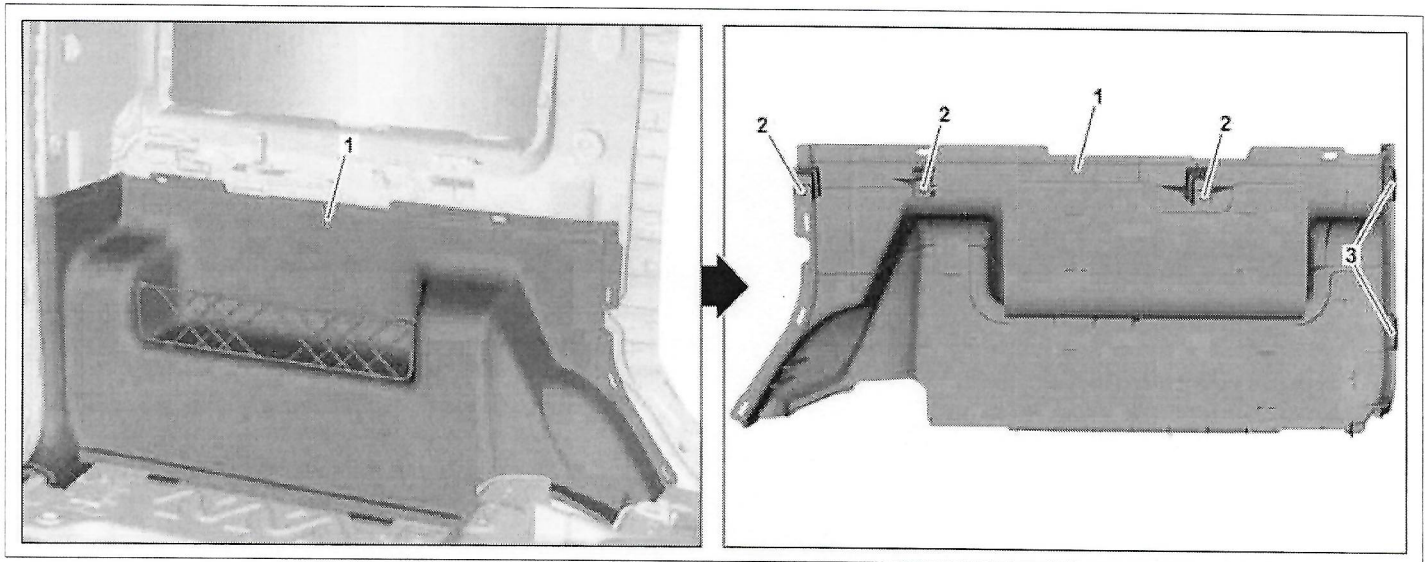
P82.10-8364-08

1 Electrical connector
2 Nuts

E3 Left rear lamp unit
E4 Right rear lamp unit

| | | | |
|---|--|--|--------------------|
| | Information on preventing damage to electronic components due to electrostatic discharge | | AH54.00-P-0001-01A |
| | Remove/install | | |
| 1 | Remove left load compartment trim or right load compartment trim. | | AR68.30-P-1185XG |
| 2 | Disconnect electrical connector (1). | | |
| 3 | Unscrew nuts (2). | | |
| 4 | Remove left rear lamp unit (E3) or right rear lamp unit (E4). | | |
| 5 | Install in reverse order. | | |

Model 463
as of model year 2019



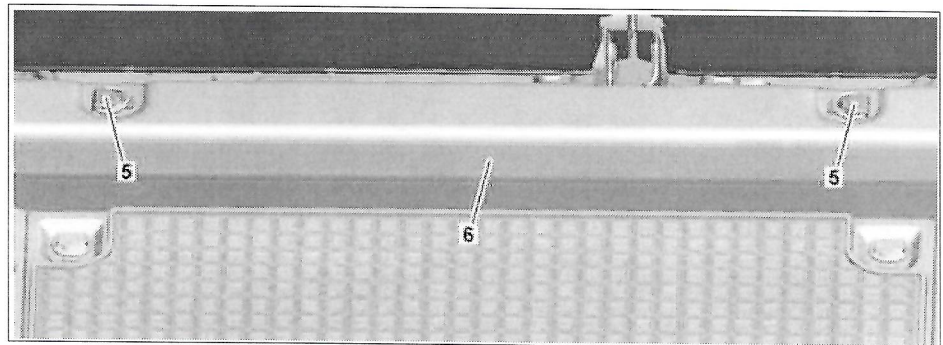
P68.30-4059-08

Shown on left side of vehicle



1 Side load compartment paneling
2 Mounting clip

3 Retaining tab

5 Tie-down eye
6 Cover



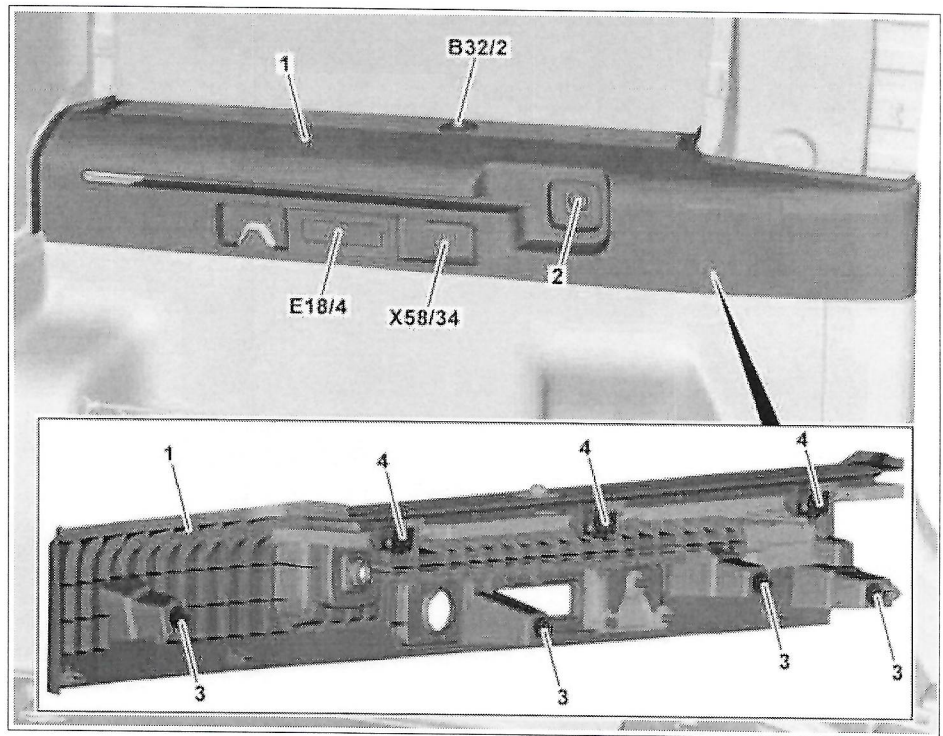
P91.12-4234-04

|   | Remove/install | |
|---|--|------------------|
| 1 | Remove the load compartment cover guide rail. | AR68.30-P-1100XG |
| 2 | Remove rear-end center-section trim together with load compartment floor. | AR68.30-P-4786XG |
| 3 | Remove tie-down eyes (5). | |
| 4 | Remove cover (6). | |
| 5 | Unclip the side load compartment trim (1) from the retaining clips (2) and the retaining tabs (3). | |
| 6 | Remove the side load compartment trim (1). | |
| 7 | Install in reverse order. | |

Model 463
as of model year 2019

Shown on left side of vehicle

- 1 Load compartment cover guide rail
2 Screw
3 Mounting clip
4 Retaining clamp
B32/2 Sun sensor
X58/34 115 V socket
E18/4 Left load compartment lamp



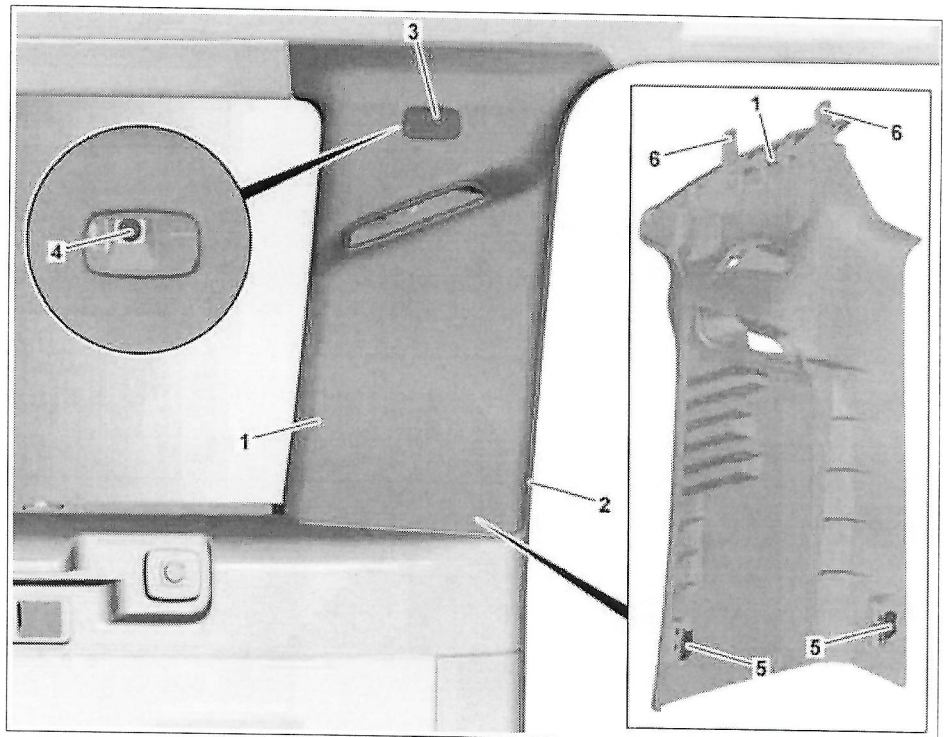
P68.30-4057-06

| | | | |
|-----|---|---|--------------------|
| | Risk of death when working on component parts and systems with $U \geq 30$ V alternating voltage (AC) or $U \geq 60$ V direct voltage (DC) | Do not touch damaged or defective live component parts and lines or non-insulated electrical connections and lines. | AS00.00-Z-0035-01A |
| | Information on preventing damage to electronic components due to electrostatic discharge | | AH54.00-P-0001-01A |
| ☒ ☒ | Remove/install | | |
| 1 | Remove trim on C-pillar. | | AR68.30-P-4490XG |
| 2 | Remove the D-pillar trim. | | AR68.30-P-4497XG |
| 3 | Unhook the load compartment roller cover. | | |
| 4 | Unscrew the bolt (2). | | |
| 5 | Unclip the load compartment cover guide rail (1) from the retaining clip (3) and the retaining clamps (4). | | |
| 6 | Disconnect the electrical connector from the 115 V socket (X58/34). | | |
| 7 | Disconnect the electrical connector from the left load compartment lamp (E18/4) and the right load compartment lamp (E18/5). | | |
| 8 | Disconnect the electrical connector from the sun sensor (B32/2). | | |
| 9 | Remove the load compartment cover guide rail (1). | | |
| 10 | Install in reverse order. | | |

Model 463
as of model year 2019

Shown on left side of vehicle

- 1 Paneling on C-pillar
- 2 Edge guard
- 3 Cover
- 4 Screw
- 5 Retaining clamp
- 6 Guide



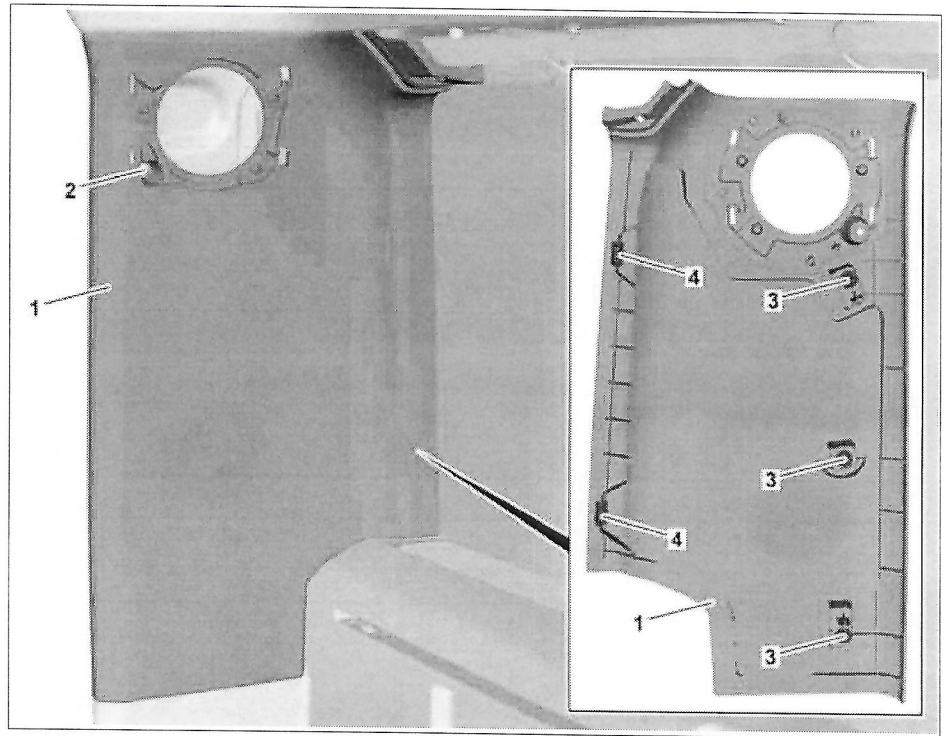
P68.30-4058-06

| ☒ ☒ | Remove/install | | |
|-----|--|--|------------------|
| 1 | Remove the seat belt end fitting of the rear seat belt. | | AR91.40-P-0681XG |
| 2 | Loosen edge guard (2) in the area of the paneling on the C-pillar (1). | i Installation: Ensure that edge guard (2) is seated correctly. | |
| 3 | Unclip cover (3). | | |
| 4 | Remove screw (4). | | |
| 5 | Unclip paneling on the C-pillar (1) downwards from the retaining clamps (5). | If the retaining clamps (5) are damaged, ↓ install new retaining clamps (5). | |
| 6 | Pull paneling on the C-pillar (1) downwards until the guides (6) are free. | | |
| 7 | Guide seat belt out of the paneling on the C-pillar (1) and remove it. | | |
| 8 | Install in reverse order. | | |

Model 463
as of model year 2019

Shown on left side of vehicle

- 1 Trim on D-pillar
- 2 Screw
- 3 Mounting clip
- 4 Retaining clamp

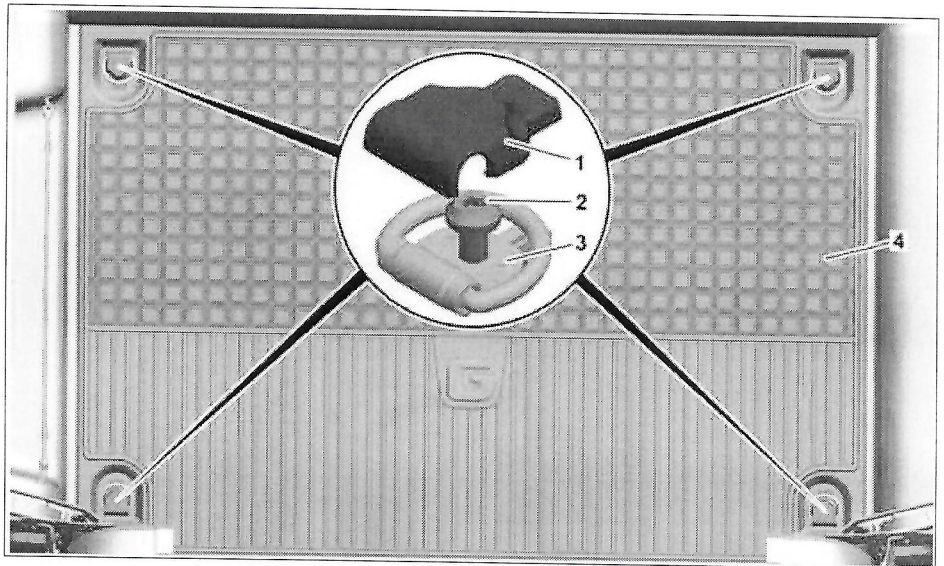


P68.30-4055-06




| ☒ ☒ | Remove/install | | |
|-----|---|--|------------------|
| 1 | Remove trim on C-pillar. | | AR68.30-P-4490XG |
| 2 | Remove trim on side roof frame. | | AR68.30-P-4480XG |
| 3 | Remove speaker on D-pillar. | Model 463 as of model year 2019 with code EU8 (Burmester® surround sound system) | AR82.62-P-7860XG |
| 4 | Unscrew the bolt (2). | | |
| 5 | Unclip trim on D-pillar (1) from retaining clips (3) and retaining clamps (4) and remove. | If the retaining clamps (4) are damaged, ↓ Install new retaining clamps (4). | |
| 6 | Install in reverse order. | | |


Model 463
as of model year 2019

- 1 Cap
- 2 Screw
- 3 Bracket with tie-down eye
- 4 Load compartment floor



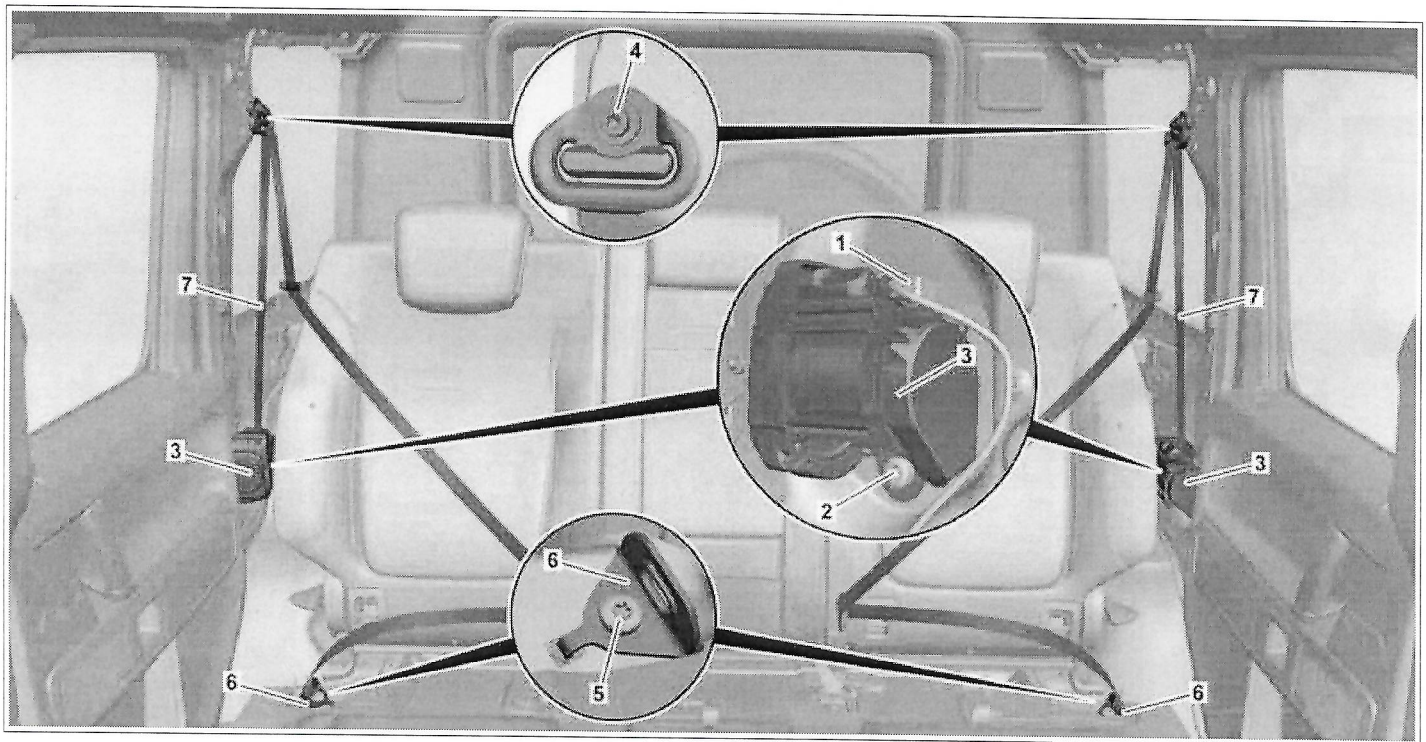
P68.80-2124-05

|   | Remove/install | | |
|---|---|--|---------------------|
| 1 | Open tailgate. | | |
| 2 | Remove floor covering. | | |
| 3 | Remove covers (1) of load securing. | | |
| 4 | Remove screws (2). |  Bolt, cargo retainers/tie-down eye to body | *BA68.50-P-1001-03K |
| 5 | Remove brackets with tie-down eyes (3). | | |
| 6 | Remove load compartment floor (4). | | |
| 7 | Install in reverse order. | | |

 Cargo retainers

| Number | Designation | | Model 463 up to model year 2019 | Model 463 as of model year 2019 |
|--------------------|--|----|---------------------------------------|---------------------------------------|
| BA68.50-P-1001-03K | Bolt, cargo retainers/tie-down eye to body | Nm | 24 | 24 |

Model 463
as of model year 2019



P91.40-3710-09

1 Electrical connector
2 Screw
3 Seat belt retractor
4 Screw

5 Screw
6 Belt end fitting
7 Seat belt

| | | | |
|---------|--|---|---------------------|
| Caution | Risk of injury. Injury may result when the tension in the spring in the automatic belt retractor is released. | Never disassemble automatic belt retractors. | AS91.00-Z-0002-01A |
| | Information on preventing damage to electronic components due to electrostatic discharge | | AH54.00-P-0001-01A |
| | Remove/install | | |
| 1 | Disconnect ground line of battery. | | AR54.10-P-0003XG |
| 2 | Remove left or right load compartment trim at side. | | AR68.30-P-1185XG |
| 3 | Remove left or right side trim in rear passenger compartment. | | AR68.30-P-4780XG |
| 4 | Remove left or right trim from C-pillar and unscrew bolt (4) of belt sash guide while doing so. | | AR68.30-P-4490XG |
| 5 | Disconnect electrical connector (1) from seat belt retractor (3) at left and right on vehicle. | Bolt, belt guide to C-pillar | *BA91.40-P-1013-01C |
| 6 | Unscrew bolt (2) of seat belt retractor (3) at left and right on vehicle. | Bolt on rear seat belt retractor | *BA91.40-P-1006-01C |
| 7 | Pull seat belt retractor (3) upwards and remove it. | Installation: Latch shackle on rear of seat belt retractor (3) into mount on the C-pillar. | |
| 8 | Unscrew bolt (5) from seat belt end fitting (6) at left and right on vehicle. | Bolt on belt end fitting | *BA91.40-P-1001-01C |

| | | | |
|----|--|--|--|
| 9 | Remove seat belt (7) at left and right on vehicle. | | |
| 10 | Install in reverse order. | | |

Nm Seat belts/emergency tensioning retractors

| Number | Designation | | Model 463 up to model year 2019 | Model 463 as of model year 2019 |
|--------------------|--------------------------|----|---------------------------------------|---------------------------------------|
| BA91.40-P-1001-01C | Bolt on belt end fitting | Nm | 35 | 35 |

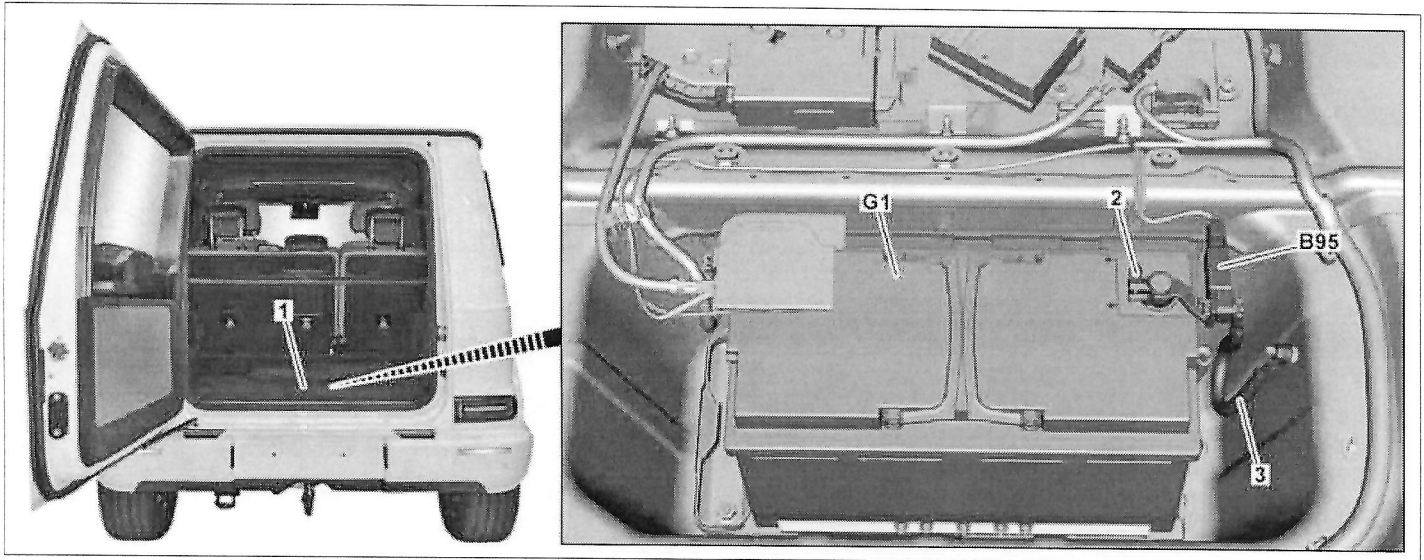
Nm Seat belts/emergency tensioning retractors

| Number | Designation | | Model 463 up to model year 2019 | Model 463 as of model year 2019 |
|--------------------|----------------------------------|----|---------------------------------------|---------------------------------------|
| BA91.40-P-1006-01C | Bolt on rear seat belt retractor | Nm | 25 | 35 |

Nm Seat belts/emergency tensioning retractors

| Number | Designation | | Model 463 up to model year 2019 | Model 463 as of model year 2019 |
|--------------------|------------------------------|----|---------------------------------------|---------------------------------------|
| BA91.40-P-1013-01C | Bolt, belt guide to C-pillar | Nm | - | 35 |

Model 463
as of model year 2019



P54.10-4672-08

1 Load compartment floor
2 Nut
3 Ground cable

B95 Battery sensor
G1 On-board electrical system battery

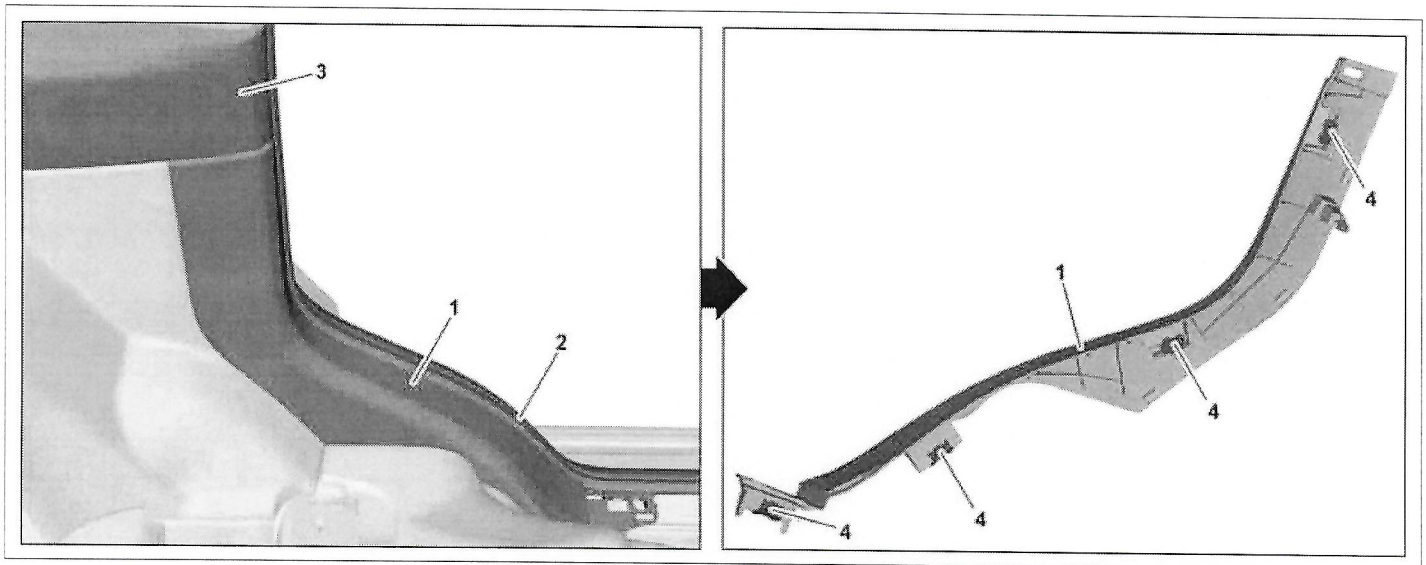
| | | | |
|---------|---|---|---------------------|
| | Risk of fire /risk of explosion due to short circuit and escaping oxyhydrogen gas. Risk of (burn) injury caused by caustic burns to eyes, skin and mucous membranes from battery electrolyte/mist, short circuit and arcing. Risk of poisoning caused by swallowing battery electrolyte or absorption of lead through the skin or body orifices. Risk of death due to voltage $U \geq 30$ V AC and $U \geq 60$ V DC. | No fires, sparks, open flames, or smoking. Wear acid-resistant gloves, clothing, and glasses. Pour battery acid only into suitable and appropriately marked containers. | AS54.10-Z-0001-01A |
| | Information on preventing damage to electronic components due to electrostatic discharge | | AH54.00-P-0001-01A |
| | Notes on battery | | AH54.10-P-0001-01A |
| | Disconnect, connect | | |
| 1 AD | Switch off all electrical consumers and disconnect charger or vehicle diagnosis system | If electrical consumers are active, a charger or a vehicle diagnosis system is connected. ⓘ Switch off all electrical consumers. Danger of damaging the consumer when disconnecting/connecting the ground line (3). | AD00.00-P-2000-04B |
| 2 | Switch off ignition and store transmitter key outside of transmitter range (at least 2 m). | ⓘ All electrical consumers must be switched off. Because damage can occur when disconnecting/connecting ground line (3) with battery sensor (B95). | |
| 3 | Remove load compartment floor (1). | | AR68.80-P-5800XG |
| 4 | Loosen nut (2). | Nm Nut, battery sensor to negative battery terminal | *BA54.10-P-1005-01K |
| 5 | Disconnect ground line (3) with battery sensor (B95) from negative pole of on-board electrical system battery (G1). | ⓘ Place ground line (3) with battery sensor (B95) without contact to one side. | |
| 6 | Connect in reverse order. | | |
| 4 | Check | | |

| | | | |
|---|---------------------|---|--|
| 7 | Check time display. | If the time display is not correct, ↓ set the time. | |
|---|---------------------|---|--|

Nm Battery

| Number | Designation | Model 463 as of model year 2019 |
|--------------------|--|---------------------------------------|
| BA54.10-P-1005-01K | Nut, battery sensor to negative battery terminal Nm | 6 |



Model 463
as of model year 2019



P68.30-4056-08

1 Side paneling in rear
2 Edge guard

3 Load compartment cover guide rail
4 Retaining clamp

|   | Remove/install | | |
|--|---|--|------------------|
| 1 | Remove rear door sill. | | AR68.30-P-4100XG |
| 2 | Fold back rear bench seat. | | |
| 3 | Detach edge guard (2) in the area of the side trim in the rear passenger compartment (1). | | |
| 4 | Detach load compartment cover guide rail (3) in the area of the side trim in the rear passenger compartment (1). | | |
| 5 | Unclip side trim in the rear passenger compartment (1) from the retaining clamps (4) starting at the front working toward the rear, guide out of the load compartment cover guide rail (3), and remove. | If the retaining clamps (4) are damaged, ↓ Install new retaining clamps (4). | |
| 6 | Install in reverse order. | | |