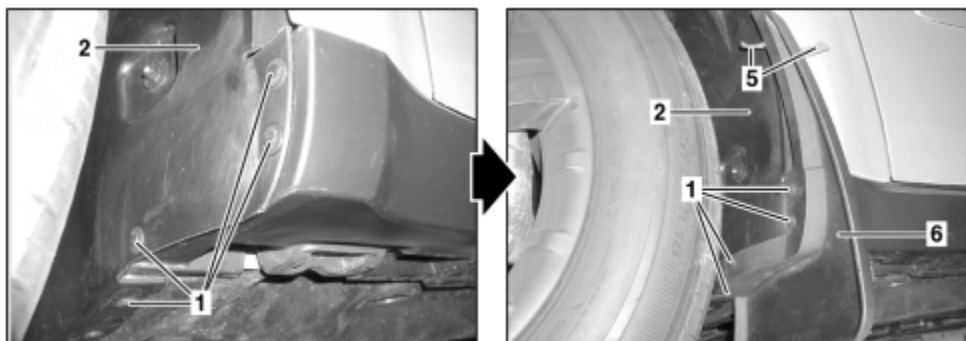


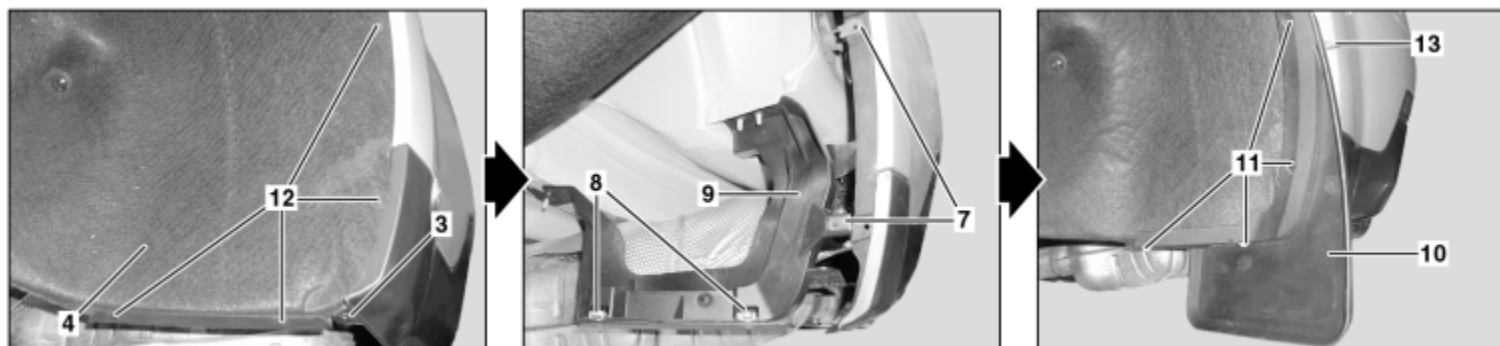
AZ88.30-P-0003GY	Retrofit mud guards	4.7.06
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MODEL 164.8

- 1 Expansion rivets
- 2 Front fender liner
- 5 Protective foil
- 6 Front mud guards



P88.30-2383-04



P88.30-2384-07

- 3 Larger expansion rivet
- 4 Rear inner fender
- 12 Expansion rivets









- 7 Sheet metal clips
- 8 Threaded clips
- 9 Bracket

- 10 Rear mud guards
- 11 Bolts
- 13 Protective foil

Modification notes

15.6.06	Step 1 revised	Page 2	
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	Removal		
1	Move vehicle to ramp platform		
2	Remove expansion rivet (1) for front inner fender (2)	 Only on vehicles without running board, code 846.	
3	Remove larger expansion rivet (3) and expansion rivets (12) for inner rear fender (4)	 Reuse larger expansion rivets (3). Dispose of other expansion rivets (12).	
	Installation of front fender flap	 Only on vehicles without running board, code 846	
4	Clean all surfaces in installation area	Window cleaning agent	BR00.45-Z-1029-04A
5	Detach protective foil (5) over a length of 20 mm at the end of the bonding surface of the front mud guard (6).		
6	Install front mud guard (6) with expansion rivets (1)		
7	Remove protective foil (5) from bonding surface and press on front mud guard (6)	 It is not possible to align the front mud guard again after sticking on.	
	After installing the vehicle may not be driven for 24 h. Do not carry out any high pressure wash or machine wash for 48 h		
	Installation of rear fender flaps		
8	Clean all surfaces in installation area	Window cleaning agent	BR00.45-Z-1029-04A
9	Install sheet metal clips (7) and threaded clips (8) on inner side of bumper and mount (9)		
10	Detach protective foil (13) over a length of 20 mm at the end of the bonding surface of the rear mud guard (10).		
11	Install rear mud guard (10) with bolts		

	(11)		
12	Remove protective foil (13) from bonding surface and press on rear mud guard (10)	i It is not possible to align the rear mud guard again after sticking on.	
13	Install larger expansion rivets (3)		
i	After installing the vehicle may not be driven for 24 h. Do not carry out any high pressure wash or machine wash for 48 h		

Repair materials

Number	Designation	Order number
BR00.45-Z-1029-04A	Window cleaning agent	005 989 19 71

Parts ordering notes

Part no.	Designation	Quantity
B6 652 8236	Parts kit, front mud guard, only on vehicles without running board, code 846	1
B6 652 8237	Parts kit, rear mud guard	1