

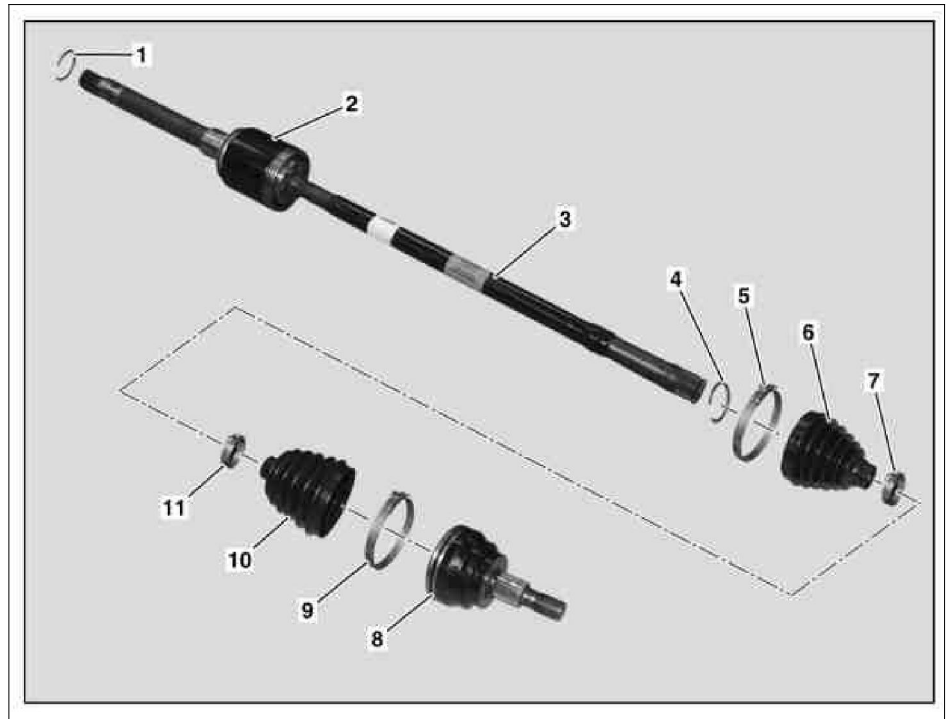
Model 164, 166 (except 166.006)
Model 292

Modification notes









22.5.15	Inner joint rubber boot	Model 166 (except 166.063/074/075/874/875) except code 430 (Off-road package) left front axle shaft, model 166.063 left front axle shaft	BF33.30-P-1001-02E
22.5.15	Inner joint rubber boot	Model 166 (except 166.063/074/075/874/875) with code 430 (Off-road package) left front axle shaft, model 166.074/075/874/875 left front axle shaft	BF33.30-P-1001-02E
22.5.15	Inner joint rubber boot	Model 166 (except 166.063/074/075/874/875) except code 430 (Off-road package) right front axle shaft, model 166.063 right front axle shaft	BF33.30-P-1001-02E
22.5.15	Inner joint rubber boot	Model 166 (except 166.063/074/075/874/875) with code 430 (Off-road package) right front axle shaft, model 166.074/075/874/875 right front axle shaft	BF33.30-P-1001-02E
22.5.15	Outer joint rubber boot	Model 166 (except 166.063/074/075/874/875) except code 430 (Off-road package) left front axle shaft, model 166.063 left front axle shaft	BF33.30-P-1002-02E
22.5.15	Outer joint rubber boot	Model 166 (except 166.063/074/075/874/875) with code 430 (Off-road package) left front axle shaft, model 166.074/075/874/875 left front axle shaft	BF33.30-P-1002-02E
22.5.15	Outer joint rubber boot	Model 166 (except 166.063/074/075/874/875) except code 430 (Off-road package) right front axle shaft, model 166.063 right front axle shaft	BF33.30-P-1002-02E
22.5.15	Outer joint rubber boot	Model 166 (except 166.063/074/075/874/875) with code 430 (Off-road package) right front axle shaft, model 166.074/075/874/875 right front axle shaft	BF33.30-P-1002-02E


Shown on model 164

- 1 Retaining ring
- 2 Inner joint
- 3 Front axle shaft
- 4 Retaining ring
- 5 Large hose clamp
- 6 Inner sealing bellows
- 7 Small hose clamp
- 8 Outer joint
- 9 Large hose clamp
- 10 Outer sealing bellows
- 11 Small hose clamp




P33.30-2092-06


 Danger !	Risk of death caused by vehicle slipping or toppling off of the lifting platform.	Align vehicle between vehicle lift columns and position the four support plates at the vehicle lift support points specified by the vehicle manufacturer.	AS00.00-Z-0010-01A
	Remove		
1	Remove front axle shaft (3)	Model 164 Model 166 (except 166.006), 292	AR33.30-P-0620GZ AR33.30-P-0620GQ
	Disassemble/assemble		
2	Detach inner sealing bellows (6) and outer sealing bellows (10) from joint	 Inner joint rubber boot  Outer joint rubber boot	AR33.30-P-0660-01GZ *BF33.30-P-1001-02E *BF33.30-P-1002-02E
3	Knock out the outer joint (8)		AR33.30-P-0660-02GZ
4	Detach inner sealing bellows (6) and outer sealing bellows (10) from front axle shaft (3)	 Removal: The inner sealing bellows (6) can only be removed when the outer joint (8) has been knocked out.  Installation: To push on the sealing bellows, place a suitable assembly sleeve on the splined section of the front axle shaft (3).	
5	Replace circlip (1, 4).		
6	Assemble in the reverse order		
	Install		
7	Install front axle shaft (3)	Model 164 Model 166 (except 166.006), 292	AR33.30-P-0620GZ AR33.30-P-0620GQ

 **Front axle shaft**

Number	Designation		Model 164 (except 164.177) except code 430 (Offroad package)	Model 164 (except 164.177) with code 430 (Offroad package)
BF33.30-P-1001-02E	Inner joint rubber boot	Filling capacity g	140	155

 **Front axle shaft**

Number	Designation		Model 164.177	Model 166 (except 166.063/074/075/874/875) except code 430 (Offroad package) Left front axle shaft Model 166.063 Left front axle shaft
BF33.30-P-1001-02E	Inner joint rubber boot	Filling capacity g	125	140 (± 10)

 **Front axle shaft**

Number	Designation		Model 166 (except 166.063/074/075/874/875) with code 430 (Offroad package) Left front axle shaft Model 166.074/075/874/875 Left front axle shaft	Model 166 (except 166.063/074/075/874/875) except code 430 (Offroad package) Right front axle shaft Model 166.063 Right front axle shaft
BF33.30-P-1001-02E	Inner joint rubber boot	Filling capacity g	175 (± 10)	155 (± 10)

 **Front axle shaft**