

2025 GLS SUV Order Guide



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General Information

Important Note

The information presented in this guide is based on the most current information available and is intended for internal use only. Mercedes-Benz reserves the right to make changes at any time, without notice, to colors, materials, equipment, special specifications and models.

Pricing may not yet be finalized for some models or options.

Due to variances among monitors and printers the colors that appear on your screen and printouts may not be exact.

For illustrative purposes, some images may show vehicles with European Specification.

Revision History

Date	Description
07/15/2024	Upcomng changes to paint offering beginning with October Ordering (January 2025 production): Emerald Green Metallic (989) is discontinued. Introduction of MANUFAKTUR Signature Ireland Mid Green Metallic (886) & MANUFAKTUR Signature Mystic Blue Metallic (032).
06/18/2024	Base MSRP's added.
05/28/2024	AMG GLE63 Option B07 Currently unavalible due to global constraints.
05/07/2024	MY25 GLS450W4, GLS580W4, GLS63W4, DOG published.

What's New

Standard Equipment

- **Fingerprint Sensor (321)**
- **AMG Crest on Head Rest**

Optional Equipment

- **MANUFAKTUR Signature Interior Package (DD6)**
- **Code for animated logo projection changed from (C53) to (589) in DX2 Pinnacle Trim**

Paints

- **MANUFAKTUR Signature Silicon Grey (190)**
- **MANUFAKTUR Signature Cote d'Azur Light Blue Metallic (385)**

Upholstery

- **MANUFAKTUR Signature Yacht Blue (962)**
- **MANUFAKTUR Signature Carmine Red (967)**
- **MANUFAKTUR Signature Truffle Brown (964)**

Models



GLS63W4 (167.989)

- MSRP: \$149,500
- Transmission: AMG SPEEDSHIFT TCT 9-speed automatic transmission
- Transmission Speeds: 9
- Acceleration : 0-60 mph 4.1 sec
- Engine Configuration: Handcrafted AMG 4L V8 Bi-Turbo Engine with Hybrid Assist
- Power (hp): 603 hp
- Torque (lb-ft): 627 lb-ft
- Electric Motor (lb-ft), System Torque (lb-ft): 184
- Launch Date: TBD

Standard Equipment

GLS63W4



Performance & Handling

- AMG Speedshift TCT 9-Speed Automatic Transmission
- AMG DYNAMIC SELECT
- AMG ACTIVE RIDE CONTROL based on AMG RIDE CONTROL+ (465)
- 21" AMG Wheels with High-Performance Summer Tires
- Electronic Locking Differential
- Handcrafted AMG 4.0L V8 Biturbo Engine with Hybrid Assist
- AMG Performance 4MATIC+® all-wheel drive
- Adaptive Damping Plus
- AMG High-Performance Braking System
- AMG Performance Exhaust System

Comfort & Convenience

- KEYLESS-GO
- Power Liftgate
- AMG Performance Steering Wheel with AMG Drive Unit Steering Wheel Buttons
- MBUX User Interface incl. Voice Control with Natural Language Understanding
- 12.3" Media Display with Touchscreen
- Adaptive Highbeam Assist
- MB Navigation with Live Traffic and Map Updates
- Heated and Ventilated Front Seats (401)
- 5-Zone Climate control
- Roof Rails
- Wireless Charging
- Burmester® Surround Sound System (810)
- Panorama Roof (413)
- Active Multi-contour Front Seats with Massage Function (399)
- Air Balance Package (P21)
- Heated Steering Wheel (443)
- Heated Rear Seats (872)
- Augmented Video for Navigation (U19)
- Trailer Hitch (550)
- HANDS-FREE ACCESS
- LED Intelligent Light System
- Touchpad in Center Console
- 12.3" Digital Instrument Cluster
- Apple CarPlay and Android Auto
- 9 USBs (3 in front, 2 in 2nd row, 4 in 3rd row)
- Ambient Lighting with 64 Colors and Illuminated Door Sills
- Power Front Seats with 4-Way Lumbar Support and Memory Function
- Mirror Package (power folding mirrors, auto-dimming driver and rearview mirrors, mirror logo projector)
- Active Parking Assist with Surround View System (P47)
- Heated & Cooled Front Cupholders (311)
- SiriusXM® Radio
- Mercedes Me Connect
- Soft Close Doors (883)
- Magic Vision Control (874)
- MBUX Interior Assistant (77B)
- Head-Up Display with AMG- Specific Content (463)
- Animated AMG Logo Projector (C53)
- Illuminated Running Boards (846)

Safety & Security

- ATTENTION ASSIST®
- Rear View Camera
- Enhanced Alarm System with Parking Damage Detection
- eCall-Emergency System
- 233 Active Distance Assist DISTRONIC
- Active Stop-and-Go Assist
- Evasive Steering Assist
- P20 Driver Assistance Package
- Active Blind Spot Assist
- PRE-SAFE®
- Vehicle Exit Warning
- Active Brake Assist
- 546 Active Speed Limit Assist
- Active Steering Assist
- Active Lane Keeping Assist

Paint

Non-Metallic Paints



149U - Polar White



040U - Black

Metallic Paints



197U - Obsidian Black



922U - Cirrus Silver



989U - Emerald Green



992U - Selenite Grey



842U - Twilight Blue

MANUFAKTUR Paints



996U - Cardinal Red Metallic



956U - Alpine Grey



885 - MANUFAKTUR Moonlight White Metallic

MANUFAKTUR Signature Paints



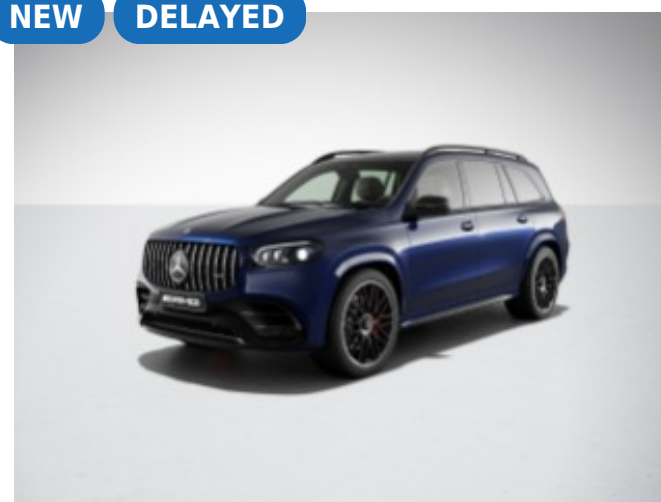
NEW

190U - MANUFAKTUR Signature Silicon Grey



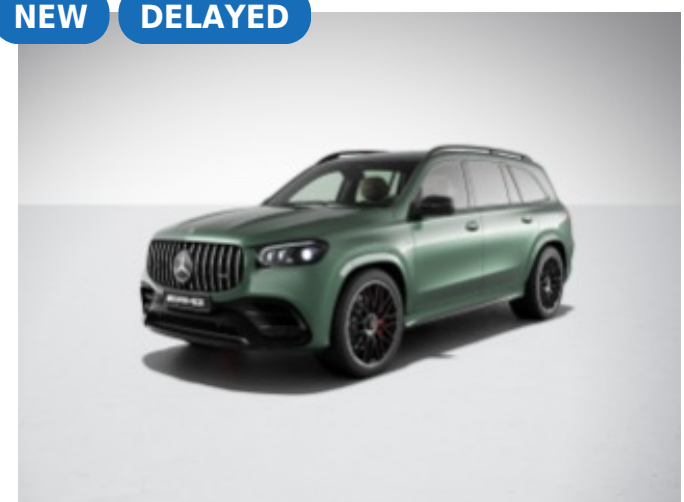
NEW

385U - MANUFAKTUR Signature Cote d'Azur Light Blue Metallic



NEW DELAYED

032U - MANUFAKTUR Signature Mystic Blue Metallic



NEW DELAYED

886U - MANUFAKTUR Signature Ireland Mid Green Metallic

Code	Description	Availability	Price
149U	Polar White	All Models	\$0
040U	Black	All Models	\$0
197U	Obsidian Black	All Models	\$0
922U	Cirrus Silver	All Models	\$0
989U	Emerald Green	All Models	\$0
992U	Selenite Grey	All Models	\$0
842U	Twilight Blue	All Models	\$0
996U	Cardinal Red Metallic	All Models	\$1,750
956U	Alpine Grey	All Models	\$1,750
885	MANUFAKTUR Moonlight White Metallic	All Models	\$1,750
190U (New)	MANUFAKTUR Signature Silicon Grey	All Models	\$6,500
385U (New)	MANUFAKTUR Signature Cote d'Azur Light Blue Metallic	All Models	\$6,500
032U (New)	MANUFAKTUR Signature Mystic Blue Metallic	All Models	\$6,500
886U (New)	MANUFAKTUR Signature Ireland Mid Green Metallic	All Models	\$6,500

Wheels



RWI - 21" AMG 10-Spoke Wheel

21"

R01, 669

AMG 10-Spoke Wheel

275/50 R 21 tyres on 9.0 J x 21 H2 ET 45 wheels (front) and 315/45 R 21 tyres on 11.5 J x 21 H2 ET 45 wheels (rear) (RWI)



RXW - 22" AMG Multi-Spoke Wheel

22"

R01, 669

AMG Multi-Spoke Wheel

285/45 R 22 tyres on 10.0 J x 22 H2 ET 45 wheels (front) and 325/40 R 22 tyres on 11.5 J x 22 H2 ET 47 wheels (rear) (RXW)



RPC - 22" AMG Multi-Spoke Wheel, Matte Black

22"

R01, 669

AMG Multi-Spoke Wheel, Matte Black

285/45 R 22 tyres on 10.0 J x 22 H2 ET 45 wheels (front) and 325/40 R 22 tyres on 11.5 J x 22 H2 ET 47 wheels (rear) (RPC)



RXX - 23" AMG Multi-Spoke Forged Wheel

23"

R01, 669

AMG Multi-Spoke Forged Wheel

285/40 R 23 tyres on 10.0 J x 23 H2 ET 45 wheels (front) and 325/35 R 23 tyres on 11.5 J x 23 H2 ET 47 wheels (rear) (RXX)



RXY - 23" AMG Multi-Spoke Forged Wheel, Matte Black

23"

R01, 669

AMG Multi-Spoke Forged Wheel

285/40 R 23 tyres on 10.0 J x 23 H2 ET 45 wheels (front) and 325/35 R 23 tyres on 11.5 J x 23 H2 ET 47 wheels (rear) (RXY)



RPR - 23" AMG Monoblock Forged Wheel

23"

R01, 669

AMG Monoblock Forged Wheel

285/40 R 23 tyres on 10.0 J x 23 H2 ET 45 wheels (front) and 325/35 R 23 tyres on 11.5 J x 23 H2 ET 47 wheels (rear) (RPR)



RPS - 23" AMG Monoblock Forged Wheel, Matte Black

23"

R01, 669

AMG Monoblock Forged Wheel, Matte Black

285/40 R 23 tyres on 10.0 J x 23 H2 ET 45 wheels (front) and 325/35 R 23 tyres on 11.5 J x 23 H2 ET 47 wheels (rear) (RPS)

<i>Code</i>	<i>Wheel Size</i>	<i>Description</i>	<i>Wheel Dimensions</i>	<i>Mobility</i>	<i>Availability</i>	<i>MSRP</i>
RWI	21"	AMG 10-Spoke Wheel	275/50 R 21 tyres on 9.0 J x 21 H2 ET 45 wheels (front) and 315/45 R 21 tyres on 11.5 J x 21 H2 ET 45 wheels (rear) (RWI)	R01, 669	All Models	\$0
RXW	22"	AMG Multi-Spoke Wheel	285/45 R 22 tyres on 10.0 J x 22 H2 ET 45 wheels (front) and 325/40 R 22 tyres on 11.5 J x 22 H2 ET 47 wheels (rear) (RXW)	R01, 669	All Models	\$1,350
RPC	22"	AMG Multi-Spoke Wheel, Matte Black	285/45 R 22 tyres on 10.0 J x 22 H2 ET 45 wheels (front) and 325/40 R 22 tyres on 11.5 J x 22 H2 ET 47 wheels (rear) (RPC)	R01, 669	All Models	\$1,850
RXX	23"	AMG Multi-Spoke Forged Wheel	285/40 R 23 tyres on 10.0 J x 23 H2 ET 45 wheels (front) and 325/35 R 23 tyres on 11.5 J x 23 H2 ET 47 wheels (rear) (RXX)	R01, 669	All Models	\$4,650
RXY	23"	AMG Multi-Spoke Forged Wheel	285/40 R 23 tyres on 10.0 J x 23 H2 ET 45 wheels (front) and 325/35 R 23 tyres on 11.5 J x 23 H2 ET 47 wheels (rear) (RXY)	R01, 669	All Models	\$5,150
RPR	23"	AMG Monoblock Forged Wheel	285/40 R 23 tyres on 10.0 J x 23 H2 ET 45 wheels (front) and 325/35 R 23 tyres on 11.5 J x 23 H2 ET 47 wheels (rear) (RPR)	R01, 669	All Models	\$5,150
RPS	23"	AMG Monoblock Forged Wheel, Matte Black	285/40 R 23 tyres on 10.0 J x 23 H2 ET 45 wheels (front) and 325/35 R 23 tyres on 11.5 J x 23 H2 ET 47 wheels (rear) (RPS)	R01, 669	All Models	\$5,650

Upholstery

Exclusive Nappa Leather



551 - Black

Includes U38 Nappa Leather Dashboard and Door Panels



555 - Macchiato Beige/ Black

Includes U38 Nappa Leather Dashboard and Door Panels



574 - Bahia Brown / Black

Includes U38 Nappa Leather Dashboard and Door Panels



561 - Black with Diamond Stitching

Includes U38 Nappa Leather Dashboard and Door Panels



565 - Macchiato Beige with Diamond Stitching

Includes U38 Nappa Leather Dashboard and Door Panels

MANUFAKTUR Signature Nappa Leather

NEW LIMITED AVAILABILITY



962 - MANUFAKTUR Signature Yacht Blue

Must Have DD6

NEW LIMITED AVAILABILITY



964 - MANUFAKTUR Signature Truffle Brown

Must have DD6

NEW LIMITED AVAILABILITY



967 - MANUFAKTUR Signature Carmine Red

Must have DD6 Delayed for ordering until June 21st (production - 2nd decade of September)

<i>Code</i>	<i>Description</i>	<i>Availability</i>	<i>Price</i>
551	Black Includes U38 Nappa Leather Dashboard and Door Panels	All Models	\$0
555	Macchiato Beige/ Black Includes U38 Nappa Leather Dashboard and Door Panels	All Models	\$0
574	Bahia Brown / Black Includes U38 Nappa Leather Dashboard and Door Panels	All Models	\$0
561	Black with Diamond Stitching Includes U38 Nappa Leather Dashboard and Door Panels	All Models	\$250
565	Macchiato Beige with Diamond Stitching Includes U38 Nappa Leather Dashboard and Door Panels	All Models	\$250
(New) 962	MANUFAKTUR Signature Yacht Blue Must Have DD6	All Models	\$0
(New) 964	MANUFAKTUR Signature Truffle Brown Must have DD6	All Models	\$0
(New) 967	MANUFAKTUR Signature Carmine Red Must have DD6 Delayed for ordering until June 21st (prodcuton - 2nd decade of September)	All Models	\$0

<i>Code</i>	<i>Upholstery</i>	<i>Seats</i>	<i>Floor Mats</i>	<i>Upper Dash/Lower Dash</i>	<i>Seat Belts</i>	<i>Steering Wheel</i>	<i>Headliner</i>
551	Black Includes U38 Nappa Leather Dashboard and Door Panels	Black	Black	Black/Black	Black	Black	Black
555	Macchiato Beige/ Black Includes U38 Nappa Leather Dashboard and Door Panels	Macchiato Beige	Black	Black/ Macchiato Beige	Macchiato Beige	Black	Black
574	Bahia Brown / Black Includes U38 Nappa Leather Dashboard and Door Panels	Bahia Brown /Black	Black	Black/Black	Black	Black	Black
561	Black with Diamond Stitching Includes U38 Nappa Leather Dashboard and Door Panels	Black	Black	Black / Black	Black	Black	Black
565	Macchiato Beige with Diamond Stitching Includes U38 Nappa Leather Dashboard and Door Panels	Macchiato Beige	Black	Black/ Macchiato Beige	Macchiato Beige	Black	Black
(New) ted Availability) 962	MANUFAKTUR Signature Yacht Blue Must Have DD6	Yacht Blue	Black	Black / Yacht Blue	Black	Yacht Blue	Black (61U)
(New) ted Availability) 964	MANUFAKTUR Signature Truffle Brown Must have DD6	Truffle Brown	Black	Black / Truffle Brown	Black	Truffle Brown	Black (61U)
(New) ted Availability) 967	MANUFAKTUR Signature Carmine Red Must have DD6 Delayed for ordering until June 21st (prodcuton - 2nd decade of September)	Carmine Red	Black	Black / Carmine Red	Black	Carmine Red	Black (61U)

Trims



04H - Brown Linden Wood Trim



H22 - Natural Grain Brown Walnut



H31 - Natural Grain Grey Oak



H46 - Brushed Aluminum



H11 - MANUFAKTUR Piano Lacquer Flowing Lines Trim



H86 - AMG Carbon Fiber

<i>Code</i>	<i>Description</i>	<i>Availability</i>	<i>Price</i>
04H	Brown Linden Wood Trim	All Models	\$0
H22	Natural Grain Brown Walnut	All Models	\$0
H31	Natural Grain Grey Oak	All Models	\$0
H46	Brushed Aluminum	All Models	\$0
H11	MANUFAKTUR Piano Lacquer Flowing Lines Trim	All Models	\$850
H86	AMG Carbon Fiber	All Models	\$1,750

Packages

<i>Code</i>	<i>Packages</i>	<i>Availability</i>	<i>MSRP</i>
DC1PKG	<p>AMG Night Package</p> <p>P60 - AMG Night Package</p> <ul style="list-style-type: none"> ▪ Includes Trim on A-wing, Trim on rear apron, Tailpipes, Front Splitter, Window Frames, Heat-insulating dark-tinted glass, railing in High-Gloss Black ▪ Matte black elements: roof rails ▪ OPT - Wheel Choice of: <ul style="list-style-type: none"> ○ RXY - 23" AMG Multi-Spoke Forged Wheel, Matte Black ○ RPS - 23" AMG Monoblock Forged Wheel, Matte Black ○ RPC - 22" AMG Multi-Spoke Wheel, Matte Black 	All Models	\$750
DB0PKG	<p>Warmth and Comfort Package</p> <ul style="list-style-type: none"> ▪ P69 - Warmth and Comfort Package <ul style="list-style-type: none"> ○ 906 - Heated Armrest ○ 907 - Heated Armrest in the Rear 	All Models	\$1,100
DC5PKG	<p>Acoustic Comfort Package</p> <ul style="list-style-type: none"> ▪ PAF - Acoustic Comfort Package Code 	All Models	\$1,100
DB6PKG	<p>Executive Rear Seat Package Plus</p> <p>Only in combination w/ 7 Seater Configuration (226).</p> <ul style="list-style-type: none"> ▪ P11 - Executive Rear Seat Package <ul style="list-style-type: none"> ○ 437 - Comfort Headrests in the Rear ○ 898 - Wireless Charging in the Rear ○ 452 - Third Row Seat Cont ○ 447 - MBUX Rear Tablet ▪ 406 - Multicontour Seats in the Rear w/ massage function ▪ 402 - Heated and Ventilated Seats in the Rear 	All Models	\$3,550
DD6 (New)	<p>MANUFAKTUR Signature Interior Package</p> <p>Only with Executive Rear Seat Package (DB6) and Rear Side Airbags (293). Not with H46 trim, or 224 seat configuration</p> <ul style="list-style-type: none"> ▪ C06 - MANUFAKTUR Headrest Cushions in Microfiber with Embroidered AMG Logo ▪ P62 - MANUFAKTUR Signature Interior Package ▪ C55 - MANUFAKTUR Lettering on Wood Trim ▪ U38 - Dashboard and Door Beltlines in Nappa Leather ▪ 328 - MANUFAKTUR Illuminated Door Sills ▪ MANUFAKTUR High-Pile Floor Mats with Embroidered AMG Logo 	All Models	\$9,500

Options

Factory Options

<i>Code</i>	<i>Options</i>	<i>Availability</i>	<i>MSRP</i>
224	Captain's Chair (6-Seater Configuration)	All Models	\$0
226	7-Seat Option	All Models	\$0
293	Rear Side Airbags	All Models	\$700
B06	AMG High-Performance Braking System with Silver Brake Calipers	All Models	\$0
B07	AMG High-Performance Ceramic Compound Braking System	All Models	\$5,450
U70	AMG High Performance Braking System with Red Brake Calipers	All Models	\$0
B14	Carbon Fiber Engine Cover	All Models	\$1,500
L6H	AMG Perfoming Steering Wheel in Carbon Fiber/ Microfiber	All Models	\$900
L6J	AMG Performance Steering Wheel in Nappa Leather	All Models	\$0
L6K	AMG Performance Steering Wheel in Nappa Leather/Microfiber	All Models	\$500
Y05	Red Seatbelts (only avail w 551 upholsteries)	All Models	\$300
297	Electric 2nd Row Sunshades	All Models	\$580
886	3rd Row Heated Seats	All Models	\$360
811	Burmester® High-End 3D Surround Sound System Requires Tire Fit B51	All Models	\$4,550
553	Trailer Maneuvering Assist	All Models	\$350

VPC Installed Options

<i>Code</i>	<i>Options</i>	<i>Availability</i>	<i>MSRP</i>
D07	Wheel Locking Bolts	All Models	\$160
D08	Chrome Door Handle Inserts	All Models	\$100
D26	Load Sill Guard	All Models	\$220
D50	Premium Touchscreen Cleaning Cloth	All Models	\$30
D49	First Aid Kit	All Models	\$35
D43	All-Season Front/Rear Floor Mats	All Models	\$170

Specifications

GLS63W4



Chassis

Drivetrain

Transmission	AMG SPEEDSHIFT TCT 9-speed automatic transmission
Drive Configuration	All-wheel drive
Transmission Speeds	9

Engine

Engine Configuration	Handcrafted AMG 4L V8 Bi-Turbo Engine with Hybrid Assist
Power (hp)	603 hp
Torque (lb-ft)	627 lb-ft
Compression Ratio	8.6:1
Construction	N/A
Fuel Requirement (Octane)	91
Fuel Tank Size (gallons)	23.8
Electric Motor (hp), System Output (hp)	21
Electric Motor (lb-ft), System Torque (lb-ft)	184
Displacement (cc)	3,982

Performance

Acceleration	0-60 mph 4.1 sec
Top Speed (mph)	174

Fuel Economy

City Fuel Economy	14
Highway Fuel Economy	18
Emission Certification	ULEV70

Exterior Dimensions

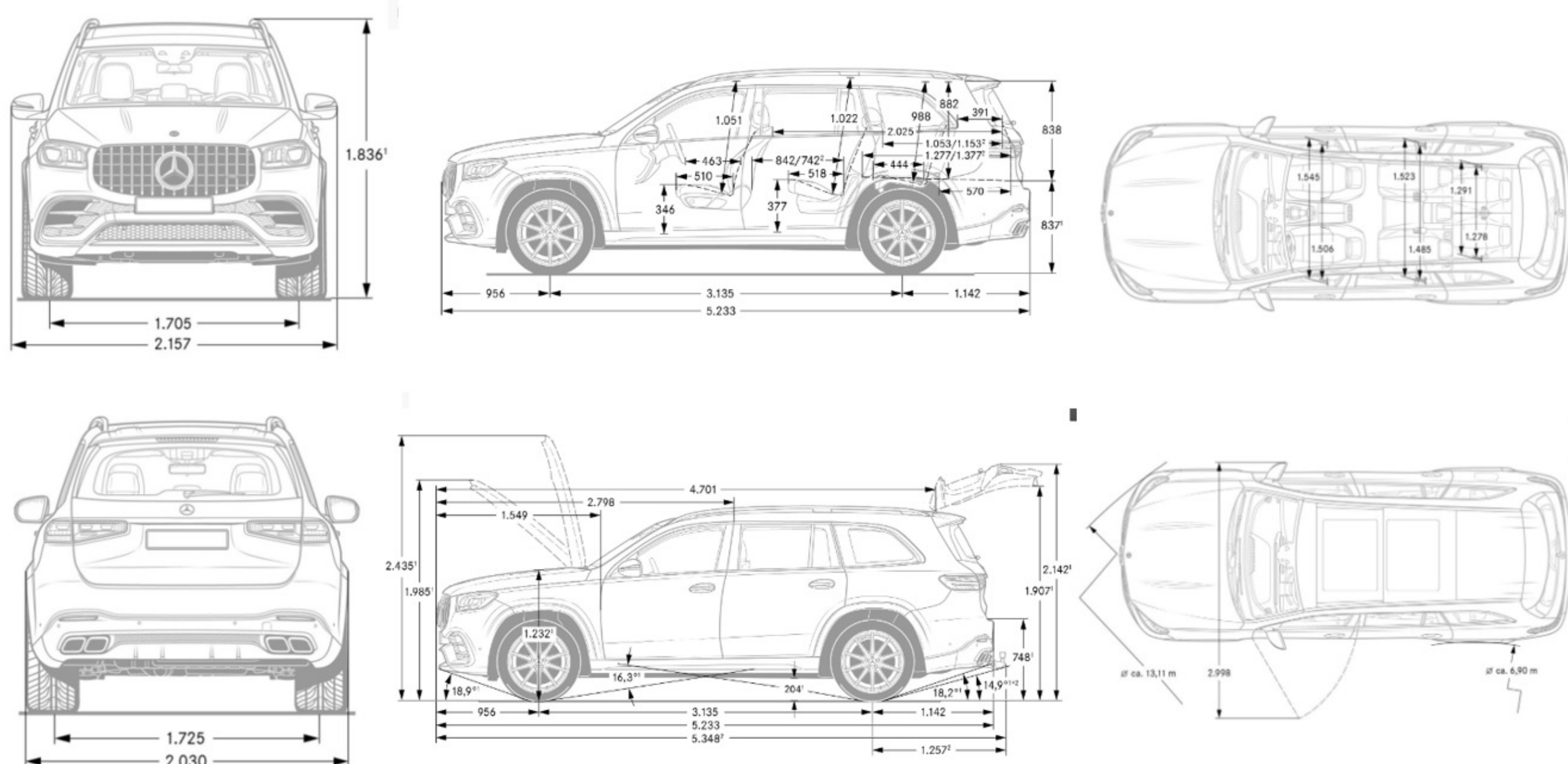
Vehicle Length (in.)	206
Vehicle Height (in.)	72.3
Vehicle Width w/ Exterior Mirrors (in.)	84.9
Wheelbase (in.)	123.4
Curb Weight (lbs)	6,019
Track Width Front/Rear	67.1/67.9
Towing Capacity	7,700

Wheels and Tires

Wheels	TBD
Tires	TBD

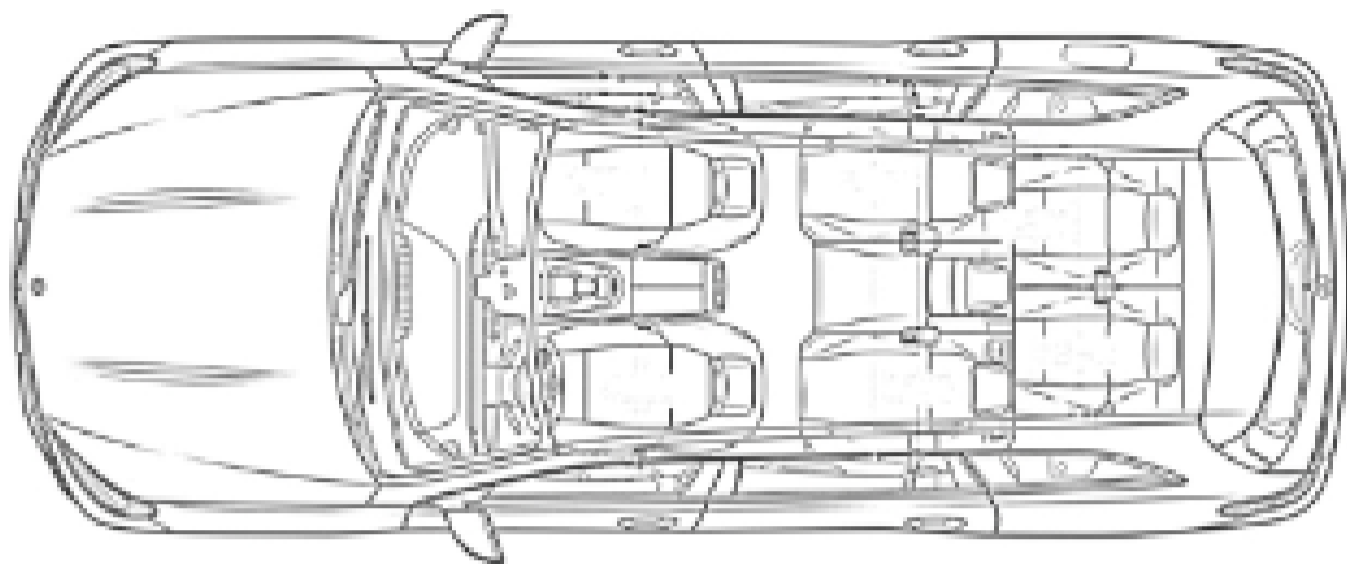
Interior Dimensions

Passenger Capacity	TBA
Headroom (front)	TBA
Legroom (front)	TBA
Shoulder Room (front)	TBA
Headroom (rear)	TBA
Legroom (Rear)	TBA
Shoulder Room (Rear)	TBA
Cargo Capacity	TBA
Trunk Size	TBA
Maximum Load	TBD



Options In Detail

MY 24 GLS Seating Choices



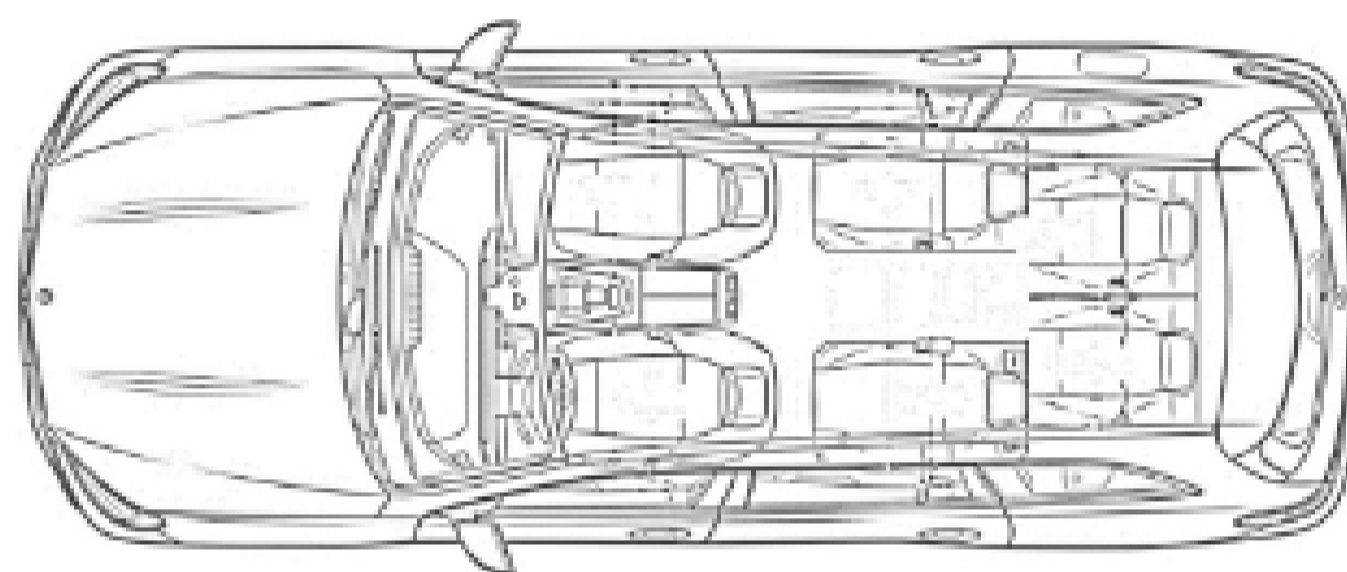
7 Seat Configuration (226)

No additional pricing

2 + 3 + 2 Seats

Fully electrical bench in 2nd row.

Required for Executive Rear Seat Package (DB5PKG) and Executive Rear Seat Package Plus (DB6PKG)



6 Seat Configuration (224)

No additional pricing

2 + 2 + 2 Seats

Individual Seats with Armrests in 2nd row

Burmester® Surround Sound Systems



Burmester® Surround Sound System (810) w/ Dolby Atmos®, Music Streaming & Sound Personalization

Standard

- 13 high-performance speakers precisely configured for the vehicle interior to ensure well-balanced and very dynamic music reproduction
- 9-channel DSP amplifier with a total output of 590 watts (7 x 50 W and 2 x 120 W) for maximum sound quality with very high volume reserves
- Frontbass® technology with woofers integrated into the body-in-white
- Sound personalisation (32U)
- 2 sound presets: "Pure" as well as "Surround" to generate a virtual all-round sound, including multi-channel format support for authentic surround sound with Dolby Atmos®
- Sound optimisation for the front and rear seats
- Pre-installation for Online Music Streaming (22U)

Gallery