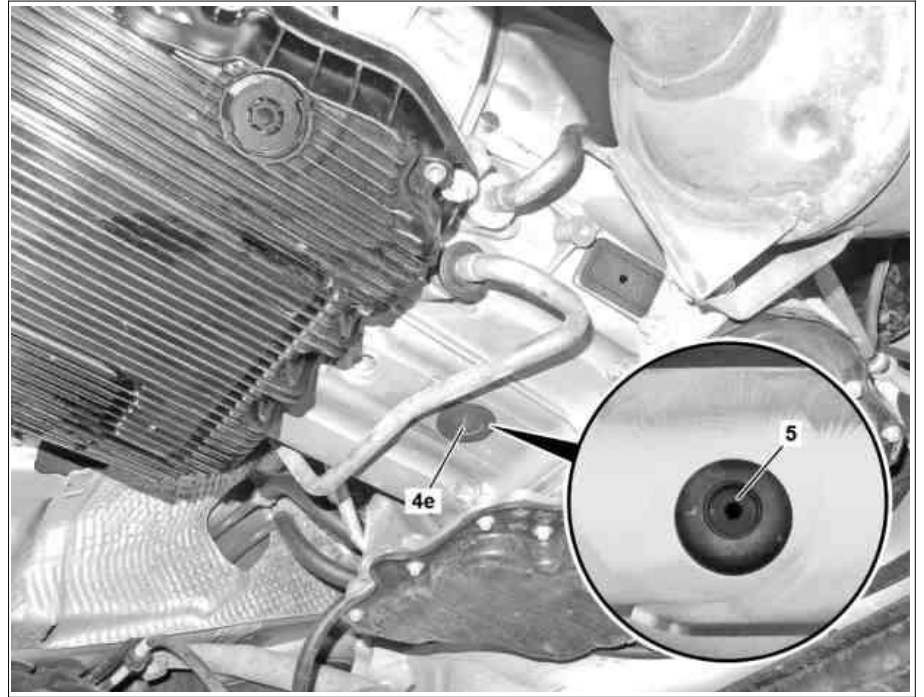


Transmission 725.0 (except 725.007) in model 213
 Transmission 725.0 in model 166, 172, 205, 217, 222, 231, 238, 253



Shown on transmission 725.0 with drain screw (5)

- 4e Plug
- 5 Drain screw




P27.00-2418-06

⚠ Warning	Risk of injury. Skin or eye injuries may result when handling hot or glowing objects.	Wear protective gloves, protective clothing and safety glasses, if necessary.	AS00.00-Z-0002-01A
⚠ Danger	Risk of death caused by vehicle slipping or toppling off of the lifting platform.	Align vehicle between vehicle lift columns and position the four support plates at the vehicle lift support points specified by the vehicle manufacturer.	AS00.00-Z-0010-01A
⚠ Danger	Risk of death caused by vehicle slipping or toppling off during lifting	Only lift vehicle at the lift support points specified by the vehicle manufacturer.	AS00.00-Z-0032-01A
⚠ Caution	Risk of injury to skin and eyes due to handling of transmission oil. Health risk caused by swallowing transmission oil	Wear protective gloves, protective clothing and safety glasses. Do not pour transmission oil into beverage bottles.	AS00.40-Z-0001-01A
⚠ Danger	Risk of death when touching components on vehicles with high-voltage on-board electrical system	Do not touch damaged or defective components and open lines of the high-voltage on-board electrical system. Persons who wear electronic implants (e.g. cardiac pacemakers) must not carry out any work on high-voltage on-board electrical systems.	AS54.00-Z-0001-01A
Topical note	Note on high-voltage on-board electrical system		AH54.00-P-0010-01A
	Notes on automatic transmission		AH27.19-P-0001-01NKB
🗑	Remove		
1 🔧 AR	Remove automatic transmission oil pan with automatic transmission oil filters	i Dispose of the automatic transmission oil pan with the automatic transmission oil filters.	AR27.10-P-7030EWM
2	Remove stop plug (4e)		
3	Turn torque converter until drain screw (5) is visible		
	Draining		
4	Unscrew drain screw (5), drain transmission oil and collect in order to measure the oil filling quantity	i Dispose of the drain screw (5).	
🧼	Clean		
5	Clean drain opening on torque converter		
🔧	Install		

6	Screw in new drain screw (5) securely	 Replace the drain screw (5). Otherwise, this may lead to leakage and consequential damage.  Drain screw to torque converter	*BA27.20-P-1002-01D
7	Install stop plug (4)		
8	Install new automatic transmission oil pan with automatic transmission oil filters		AR27.10-P-7030EWM

 AR

 Torque converter

Number	Designation	Transmission 725.0
BA27.20-P-1002-01D	Drain screw to torque converter	Nm 10