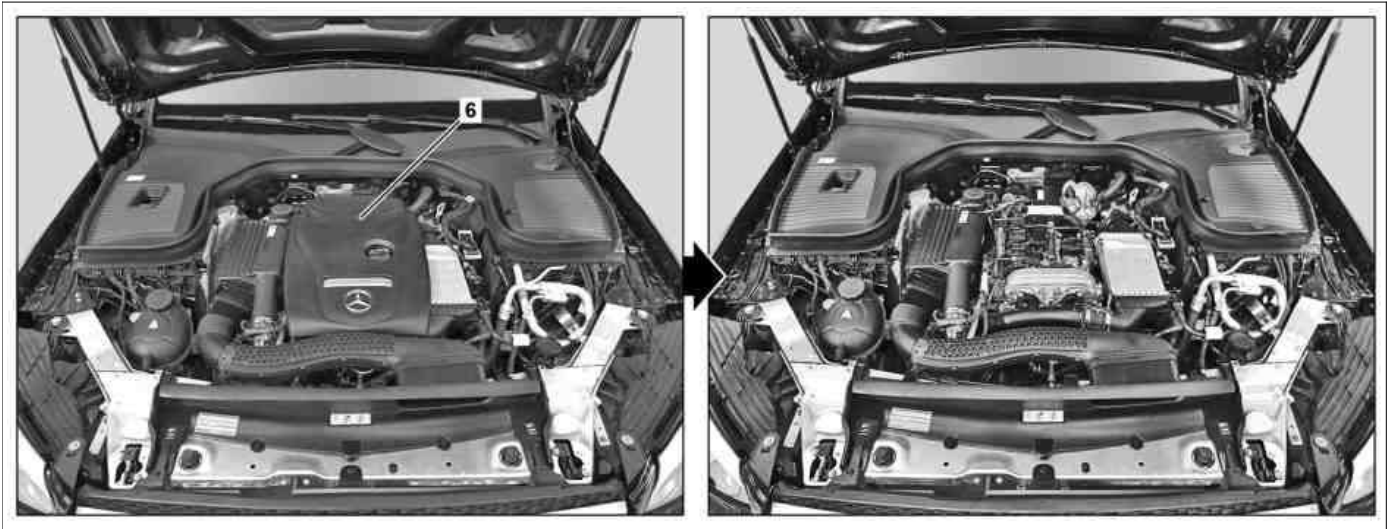


Engine 274 in model 205, 213, 218, 238, 253  
 Engine 274 in model 212  
 with code 924 (Bivalent natural gas drive)



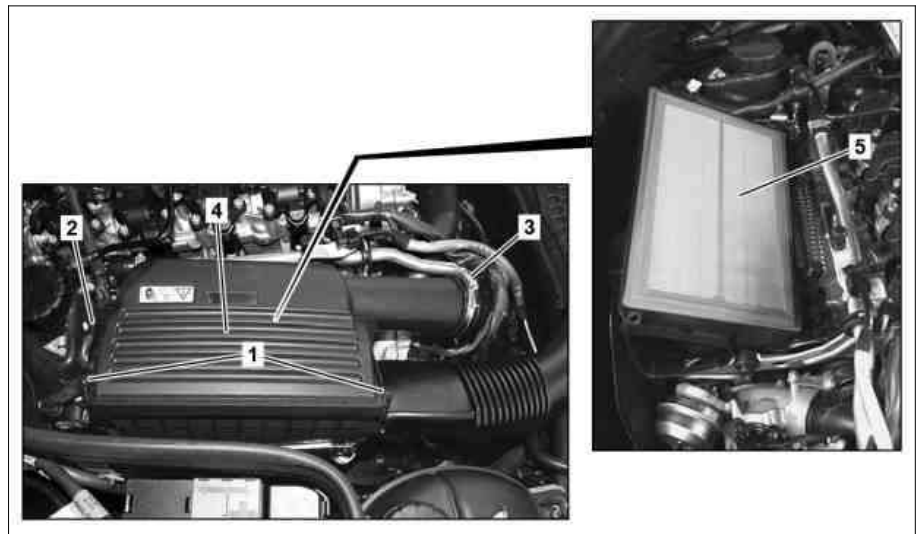
P09.10-2354-08

Shown on model 253.946

6 Engine cover




Shown on model 212.035

- 1 Bolts
- 2 Electrical connector
- 3 Clip
- 4 Air filter housing cover
- 5 Air filter element



P09.10-2309-05

Warning	<b>Risk of injury.</b> Skin or eye injuries may result when handling hot or glowing objects.	Wear protective gloves, protective clothing and safety glasses, if necessary.	AS00.00-Z-0002-01A
Topical note	Notes on avoiding damage through contamination and foreign objects		AH00.00-P-5000-01A
Topical note	Information on preventing damage to electronic components due to electrostatic discharge		AH54.00-P-0001-01A
	<b>Remove</b>		
1	Remove engine cover (6)		
2	Release and disconnect electrical connection (2)		
3	Release clamp (3) and detach air intake pipe from air filter housing cover (4)		
4	Remove bolts (1)	Bolts (1) remain in the air filter housing cover (4).	

5	Remove air filter housing cover (4)		
6	Remove air filter element (5)		
	<b>Clean</b>		
7	Clean inside of air filter housing and air filter housing cover (4)		
	<b>Install</b>		
8	Insert new air filter insert (5) into air filter housing		
9	Position air filter housing cover (4) and fit air intake pipe onto air filter housing cover (4)		The air filter housing cover (4) must be correctly seated on the air filter housing. Damage can otherwise occur.
10	Tighten screws (1)		
11	Position and tighten clamp (3)		
12	Connect and lock electrical connection (2)		
13	Install engine cover (6)		