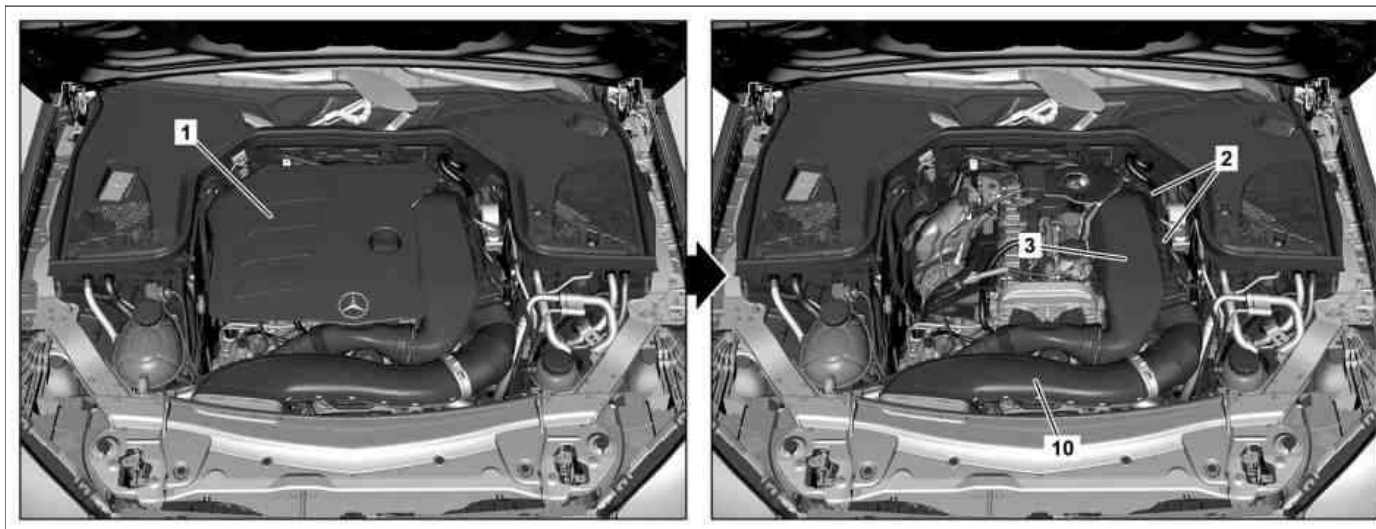


Engine 264 in model 167, 205, 213, 222, 238, 253, 257  
 Engine 264 in model 463



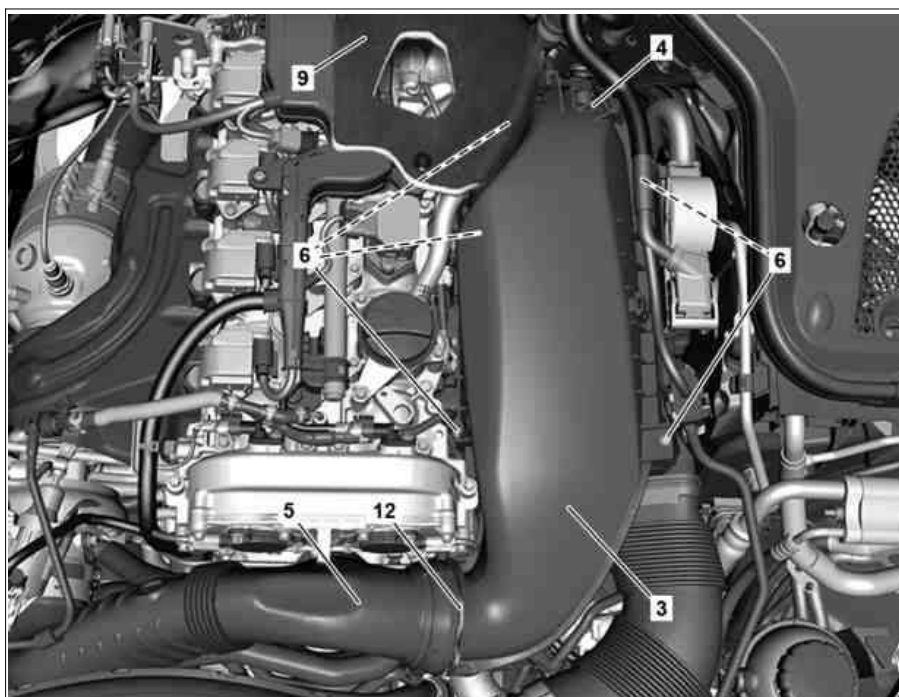
P09.10-A005-08

Shown on engine 264.9 in model 205.077

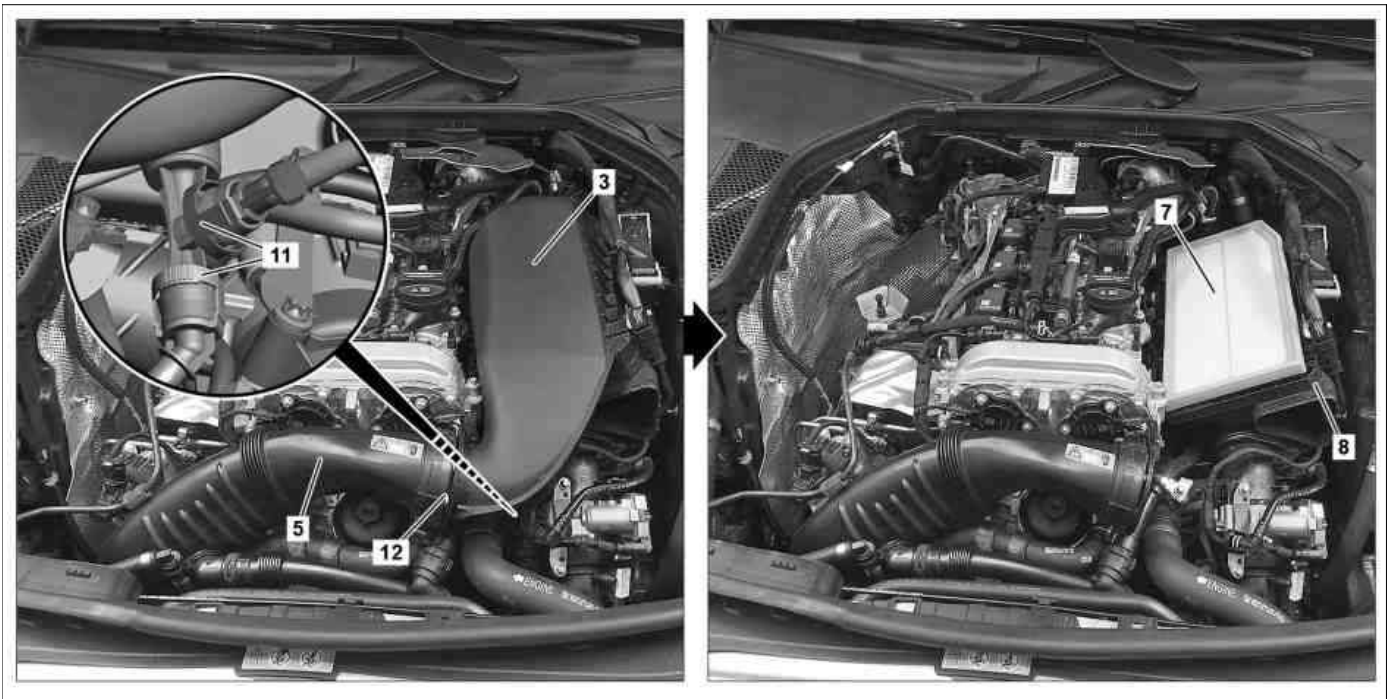
- |   |                      |    |                          |
|---|----------------------|----|--------------------------|
| 1 | Engine cover         | 3  | Air filter housing cover |
| 2 | Wiring harness mount | 10 | Engine air intake duct   |

Shown on engine 264.9 in model 205.077

- |    |                          |
|----|--------------------------|
| 3  | Air filter housing cover |
| 4  | Electrical connector     |
| 5  | Clean air line           |
| 6  | Bolts                    |
| 9  | Rear engine cover        |
| 12 | Clutch                   |



P09.10-A006-06










P09.10-A022-09

Shown on engine 264.9 in model 205.277

- 3 Air filter housing cover
- 5 Clean air line
- 7 Air filter element

- 8 Air cleaner housing
- 11 Purge lines
- 12 Clutch

	<b>Warning</b>	<b>Risk of injury.</b> Skin or eye injuries may result when handling hot or glowing objects.	Wear protective gloves, protective clothing and safety glasses, if necessary.	AS00.00-Z-0002-01A
		Notes on avoiding damage through contamination and foreign objects		AH00.00-P-5000-01A
		Information on preventing damage to electronic components due to electrostatic discharge		AH54.00-P-0001-01A
		<b>Remove</b>		
1		Remove engine cover (1).	Engine 264 in model 167, 205, 253 Engine 264 in model 463 Engine 264 in model 213, 238, 257 Engine 264 in model 222	AP01.10-P-2405-01I AR01.10-P-2405MRH AR01.10-P-2405MRJ
2		Remove holders for wiring harness (2) from air filter housing cover (3).		
3		Unclip rear engine cover (9) and fold to one side.		
4		Release and disconnect electrical connector (4).		
5		Remove engine air intake duct (10).		
6		Detach purge lines (11) from air filter housing cover (3).		
7		Open coupling (12) between clean air line (5) and air filter housing cover (3).		
8		Unscrew screws (6) and remove air filter housing cover (3) upwards.	The bolts (6) remain in the air filter housing cover (3).	
9		Seal opening of clean air line (5) using lint-free rags.		
		<b>Check</b>		
10		Check seal of air filter housing cover (3) for damage, deformation and correct seating.	If problems are determined,  ↓ rectify the problems. After obtaining special order.	
11		Check seals of purge lines (11) for damage, deformation and correct seating.	If problems are determined,  ↓ rectify the problems.	

		 After obtaining special order.	
	<b>Remove</b>		
12	Remove air filter element (7) from air filter housing (8) and dispose of it.		
	<b>Clean</b>		
13	Clean inside of air filter housing (8) and air filter housing cover (3).		
	<b>Install</b>		
14	Insert new air filter element (7) into air filter housing (8).		
15	Remove lint-free rags from opening of clean air line (5).		
16	Place air filter housing cover (3) onto air filter housing (8) and screw in screws (6).	 Make sure that the air filter housing cover (3) is seated correctly on the air filter housing (8). Damage can otherwise occur.	
17	Close coupling (12) between clean air line (5) and air filter housing cover (3).		
18	Attach purge lines (11) to air filter housing cover (3).		
19	Install engine air intake duct (10).		
20	Connect and lock electrical connector (4).		
21	Fold back rear engine cover (9) and clip into place.		
22	Attach holders for wiring harness (2) to air filter housing cover (3).		
23	Install engine cover (1).	Engine 264 in model 167, 205, 253 Engine 264 in model 463 Engine 264 in model 213, 238, 257 Engine 264 in model 222	AP01.10-P-2405-01I  AR01.10-P-2405MRH AR01.10-P-2405MRJ
 AR			
 AR			