


BA33.30-P-1000-03G	Front axle transmission		
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Model 204, 205, 206, 207, 212, 213, 216, 217, 218, 221, 222, 223, 238, 253, 257, 290

 **Front axle differential**

Number	Designation		Model 204	Model 205
BA33.30-P-1001-03G	Collar bolt, cover to front axle gear	Nm	55	55
BA33.30-P-1003-03G	Collar bolt/nut, joint flange to drive pinion	Nm	100	100
BA33.30-P-1004-03G	Collar bolt, retaining plate to front axle differential	Nm	55	55
BA33.30-P-1006-03G	Collar bolt, front axle differential to support/oil pan	Nm	65	65
BA33.30-P-1007-03G	Collar bolt, front axle gear to engine support	Stage 1	Nm	5
		Stage 2	Nm	50
		Stage 3	∠°	95
BA33.30-P-1008-03G	Front axle transmission drain screw	Nm	20	20
BA33.30-P-1009-03G	Collar bolt, heat shield to holder of heat shield/retaining plate/front axle differential	Nm	8	8
BA33.30-P-1010-03G	Collar bolt, holder for heat shield to transmission/holder for exhaust system	M6	Nm	8
		M8	Nm	-
BA33.30-P-1011-03G	Collar bolt, support to oil pan	Nm	60	60
BA33.30-P-1012-03G	Screw/bolt, propeller shaft to front axle gear	Stage 1	Nm	45
		Stage 2	∠°	95
BA33.30-P-1014-03G	Front axle transmission filling screw	M24 Nm	25	25

 **Front axle differential**

Number	Designation		Model 206	Model 207
BA33.30-P-1001-03G	Collar bolt, cover to front axle gear	Nm	55	55
BA33.30-P-1003-03G	Collar bolt/nut, joint flange to drive pinion	Nm	100	100
BA33.30-P-1004-03G	Collar bolt, retaining plate to front axle differential	Nm	-	55
BA33.30-P-1006-03G	Collar bolt, front axle differential to support/oil pan	Nm	-	65
BA33.30-P-1007-03G	Collar bolt, front axle gear to engine support	Stage 1	Nm	5
		Stage 2	Nm	50
		Stage 3	∠°	95
BA33.30-P-1008-03G	Front axle transmission drain screw	Nm	20	20
BA33.30-P-1009-03G	Collar bolt, heat shield to holder of heat shield/retaining plate/front axle differential	Nm	-	8
BA33.30-P-1010-03G	Collar bolt, holder for heat shield to transmission/holder for exhaust system	M6	Nm	-
		M8	Nm	-
BA33.30-P-1011-03G	Collar bolt, support to oil pan	Nm	-	60
BA33.30-P-1012-03G	Screw/bolt, propeller shaft to front axle gear	Stage 1	Nm	45
		Stage 2	∠°	95
BA33.30-P-1014-03G	Front axle transmission filling screw	M24 Nm	25	25

 **Front axle differential**

Number	Designation		Model 212	Model 213
BA33.30-P-1001-03G	Collar bolt, cover to front axle gear	Nm	55	55
BA33.30-P-1003-03G	Collar bolt/nut, joint flange to drive pinion	Nm	100	100
BA33.30-P-1004-03G	Collar bolt, retaining plate to front axle differential	Nm	55	55

BA33.30-P-1006-03G	Collar bolt, front axle differential to support/oil pan	Nm	65	65
BA33.30-P-1007-03G	Collar bolt, front axle gear to engine support	Stage 1	Nm	5
		Stage 2	Nm	50
		Stage 3	∠°	95
BA33.30-P-1008-03G	Front axle transmission drain screw	Nm	20	20
BA33.30-P-1009-03G	Collar bolt, heat shield to holder of heat shield/retaining plate/front axle differential	Nm	8	8
BA33.30-P-1010-03G	Collar bolt, holder for heat shield to transmission/holder for exhaust system	M6	Nm	8
		M8	Nm	-
BA33.30-P-1011-03G	Collar bolt, support to oil pan	Nm	60	60
BA33.30-P-1012-03G	Screw/bolt, propeller shaft to front axle gear	Stage 1	Nm	45
		Stage 2	∠°	95
BA33.30-P-1014-03G	Front axle transmission filling screw	M24	Nm	25

Nm Front axle differential

Number	Designation		Model 216	Model 217
BA33.30-P-1001-03G	Collar bolt, cover to front axle gear	Nm	55	47
BA33.30-P-1003-03G	Collar bolt/nut, joint flange to drive pinion	Nm	100	100
BA33.30-P-1004-03G	Collar bolt, retaining plate to front axle differential	Nm	55	55
BA33.30-P-1006-03G	Collar bolt, front axle differential to support/oil pan	Nm	65	65
BA33.30-P-1007-03G	Collar bolt, front axle gear to engine support	Stage 1	Nm	5
		Stage 2	Nm	50
		Stage 3	∠°	95
BA33.30-P-1008-03G	Front axle transmission drain screw	Nm	20	20
BA33.30-P-1009-03G	Collar bolt, heat shield to holder of heat shield/retaining plate/front axle differential	Nm	8	8
BA33.30-P-1010-03G	Collar bolt, holder for heat shield to transmission/holder for exhaust system	M6	Nm	8
		M8	Nm	-
BA33.30-P-1011-03G	Collar bolt, support to oil pan	Nm	60	60
BA33.30-P-1012-03G	Screw/bolt, propeller shaft to front axle gear	Stage 1	Nm	45
		Stage 2	∠°	95
BA33.30-P-1014-03G	Front axle transmission filling screw	M24	Nm	25

Nm Front axle differential

Number	Designation		Model 218	Model 221
BA33.30-P-1001-03G	Collar bolt, cover to front axle gear	Nm	55	55
BA33.30-P-1003-03G	Collar bolt/nut, joint flange to drive pinion	Nm	100	100
BA33.30-P-1004-03G	Collar bolt, retaining plate to front axle differential	Nm	55	55
BA33.30-P-1006-03G	Collar bolt, front axle differential to support/oil pan	Nm	65	65
BA33.30-P-1007-03G	Collar bolt, front axle gear to engine support	Stage 1	Nm	5
		Stage 2	Nm	50
		Stage 3	∠°	95
BA33.30-P-1008-03G	Front axle transmission drain screw	Nm	20	20
BA33.30-P-1009-03G	Collar bolt, heat shield to holder of heat shield/retaining plate/front axle differential	Nm	8	8
BA33.30-P-1010-03G	Collar bolt, holder for heat shield to transmission/holder for exhaust system	M6	Nm	12
		M8	Nm	-
BA33.30-P-1011-03G	Collar bolt, support to oil pan	Nm	60	60
BA33.30-P-1012-03G	Screw/bolt, propeller shaft to front axle gear	Nm	45	45

		Stage 2	∠°	95	95
BA33.30-P-1014-03G	Front axle transmission filling screw	M24	Nm	25	25

Nm Front axle differential

Number	Designation			Model 222	Model 223
BA33.30-P-1001-03G	Collar bolt, cover to front axle gear		Nm	47	47
BA33.30-P-1003-03G	Collar bolt/nut, joint flange to drive pinion		Nm	100	100
BA33.30-P-1004-03G	Collar bolt, retaining plate to front axle differential		Nm	55	55
BA33.30-P-1006-03G	Collar bolt, front axle differential to support/oil pan		Nm	65	65
BA33.30-P-1007-03G	Collar bolt, front axle gear to engine support	Stage 1	Nm	5	5
		Stage 2	Nm	50	50
		Stage 3	∠°	95	95
BA33.30-P-1008-03G	Front axle transmission drain screw		Nm	20	20
BA33.30-P-1009-03G	Collar bolt, heat shield to holder of heat shield/retaining plate/front axle differential		Nm	8	8
BA33.30-P-1010-03G	Collar bolt, holder for heat shield to transmission/holder for exhaust system	M6	Nm	12	12
		M8	Nm	-	20
BA33.30-P-1011-03G	Collar bolt, support to oil pan		Nm	60	60
BA33.30-P-1012-03G	Screw/bolt, propeller shaft to front axle gear	Stage 1	Nm	45	45
		Stage 2	∠°	95	95
BA33.30-P-1014-03G	Front axle transmission filling screw	M24	Nm	25	25

Nm Front axle differential

Number	Designation			Model 238	Model 253
BA33.30-P-1001-03G	Collar bolt, cover to front axle gear		Nm	55	55
BA33.30-P-1003-03G	Collar bolt/nut, joint flange to drive pinion		Nm	100	100
BA33.30-P-1004-03G	Collar bolt, retaining plate to front axle differential		Nm	55	55
BA33.30-P-1006-03G	Collar bolt, front axle differential to support/oil pan		Nm	65	65
BA33.30-P-1007-03G	Collar bolt, front axle gear to engine support	Stage 1	Nm	5	5
		Stage 2	Nm	50	50
		Stage 3	∠°	95	95
BA33.30-P-1008-03G	Front axle transmission drain screw		Nm	20	20
BA33.30-P-1009-03G	Collar bolt, heat shield to holder of heat shield/retaining plate/front axle differential		Nm	8	8
BA33.30-P-1010-03G	Collar bolt, holder for heat shield to transmission/holder for exhaust system	M6	Nm	11	11
		M8	Nm	-	-
BA33.30-P-1011-03G	Collar bolt, support to oil pan		Nm	60	60
BA33.30-P-1012-03G	Screw/bolt, propeller shaft to front axle gear	Stage 1	Nm	45	45
		Stage 2	∠°	95	95
BA33.30-P-1014-03G	Front axle transmission filling screw	M24	Nm	25	25

Nm Front axle differential

Number	Designation			Model 257	Model 290
BA33.30-P-1001-03G	Collar bolt, cover to front axle gear		Nm	55	55
BA33.30-P-1003-03G	Collar bolt/nut, joint flange to drive pinion		Nm	100	100
BA33.30-P-1004-03G	Collar bolt, retaining plate to front axle differential		Nm	55	55
BA33.30-P-1006-03G	Collar bolt, front axle differential to support/oil pan		Nm	65	65

BA33.30-P-1007-03G	Collar bolt, front axle gear to engine support	Stage 1	Nm	5	2
		Stage 2	Nm	50	50
		Stage 3	∠°	95	95
BA33.30-P-1008-03G	Front axle transmission drain screw		Nm	20	20
BA33.30-P-1009-03G	Collar bolt, heat shield to holder of heat shield/retaining plate/front axle differential		Nm	8	8
BA33.30-P-1010-03G	Collar bolt, holder for heat shield to transmission/holder for exhaust system	M6	Nm	11	11
		M8	Nm	-	-
BA33.30-P-1011-03G	Collar bolt, support to oil pan		Nm	60	60
BA33.30-P-1012-03G	Screw/bolt, propeller shaft to front axle gear	Stage 1	Nm	45	45
		Stage 2	∠°	95	95
BA33.30-P-1014-03G	Front axle transmission filling screw	M24	Nm	25	25