### 2024 GLC SUV Order Guide



### Table of Contents

1	General Information
2	What's New
3	Models
4	Equipment
4.1	Standard Equipment
4.2	Exterior Paint Colors
4.3	Wheels
4.4	Interior Upholstery
4.6	Interior Trims
4.7	Packages
4.8	Options
4.9	Specifications
5	Options In Detail
6	Gallery

### General Information

### Important Note

The information presented in this guide is based on the most current information available and is intended for internal use only. Mercedes-Benz reserves the right to make changes at any time, without notice, to colors, materials, equipment, special specifications and models.

Pricing may not yet be finalized for some models or options.

Due to variances among monitors and printers the colors that appear on your screen and printouts may not be exact.

For illustrative purposes, some images may show vehicles with European Specification.

### **Revision History**

Date	Description
01/23/2024	AMG : Stand Alone option (401) Climatized Seats currently has limited availability and is only orderable icw 251 Upholstery
01/03/2024	MB-Tex Dashboard with Nappa Look (U34) continued required content for all builds until end of 2024.
12/08/2023	Rear Spoiler (D10) and Enhanced Ambient Lighting (894) are under constraint and cannot be ordered at this time.
10/06/2023	AMG : Stand Alone option (401) Climatized Seats is currently delayed until March production.
08/03/2023	Initial publication of GLC43 SUV order guide
05/01/2023	MB-Tex Dashboard with Nappa Look (U34) required content for all builds until end of 2023.
05/01/2023	Enhanced Ambient Lighting (894) not available for ordering from May until December 2023. This will be replaced with Standard Ambient Light (891).
04/18/2023	Initial publication.

### What's New

### The new AMG GLC 43 SUV

More power, more equipment, and more driving pleasure: The new Mercedes-AMG GLC43 replaces its highly successful predecessor with a host of innovations. The AMG M139I 2.0-liter four-cylinder engine with electric exhaust gas turbocharger produces 416 hp and has an additional boost of 13 hp via the belt-driven starter-

generator at lower engine speeds. The standard rear-axle steering, AMG Performance 4MATIC permanent all-wheel drive with rear-biased torque distribution, AMG SPEEDSHIFT® MCT 9G transmission with wet start-off clutch and AMG RIDE CONTROL suspension with Adaptive Damping System also contribute to the dynamic driving experience.

### Models



#### GLC43W4 (254.687)

■ MSRP: TBD

■ Transmission: AMG SPEEDSHIFT® MCT 9-**Speed Transmission** 

■ Transmission Speeds: 9

Acceleration: 4.7

■ Engine Configuration: Handcrafted AMG 2.0L Inline-4 Turbo Engine w/ Hybrid Assist

Power (hp): 416 hp (ICE), 13 hp (RSG)

Torque (lb-ft): 369 lb-ft Launch Date: Q1 2024

5

### Standard Equipment

### GLC43W4

#### Performance & Handling Handcrafted AMG 2.0L Inline-4 Turbo Engine w/ Hybrid Assist • AMG SPEEDSHIFT® MCT 9-Speed Transmission AMG Performance 4MATIC All-Wheel Drive ECO Start/Stop System AMG DYNAMIC SELECT AMG RIDE CONTROL Suspension w/ Adaptive Damping AMG Performance Steering Wheel w/ AMG DRIVE UNIT Rear-Axle Steering AMG Real Performance Sound AMG High Performance Braking System w/ Silver Calipers Comfort & Convenience MBUX Intelligent Vehicle Assistant ("Hey Mercedes") • 11.9" Center Touchscreen Display • 12.3" Digital Instrument Cluster Power Heated Front Seats with Seat Memory and Lumbar Support KEYLESS-GO w/ HANDS FREE ACCESS KEYLESS-START Power Liftgate Bluetooth® Technology (for Handsfree Phone Use/Audio Streaming) Three USB-C Ports Dual-Zone Automatic Climate Control Steering Wheel Shift Paddles Power Tilt & Telescoping Steering Column • Frontbass® Audio System Electronic Cruise Control Power Windows with Express Up and Down Storage Package Garage Door Opener Rain Sensing Wipers w/ Heated Windscreen Washer System Auto-Dimming Rearview Mirror Split-Folding Rear Seats (40/20/40) Wireless Apple Carplay Wireless Android Auto • Fingerprint Scanner Ambient Lighting Inductive Wireless Charging Mirror Logo Projector SiriusXM Satellite Radio Nappa-look Dashboard Panorama Roof AMG Illuminated Door Sills Heated Steering Wheel Safety & Security • 24h Roadside Assistance Program New Vehicle 4 Year/50,000 Mile Warranty Blind Spot Assist LED Headlamps and Taillamps Active Brake Assist PRE-SAFE® w/ PRE-SAFE Sound • 3-point Seat Belt with Pretensioners & Dual-Stage Belt Force Limiter Front Dual-Stage Airbags Front and Rear Side Window Airbags Front Side Airbags

2024 GLC SUV 01/23/2024 20:44:49

ISOFIX Anchor and Tether System

Tire Pressure Monitoring System

Guard 360 Monitoring

PARKTRONIC w/ Active Parking Assist

Driver Kneebag

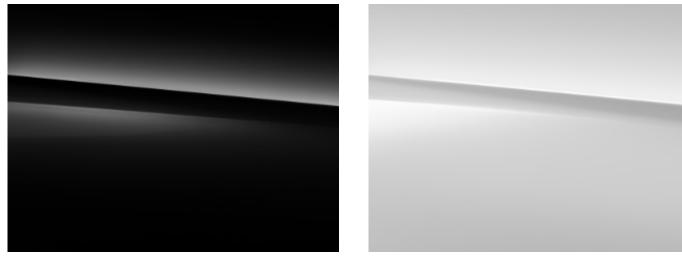
Rear View Camera

Adaptive Highbeam Assist

ATTENTION ASSIST Driver Drowsiness Monitor

### Paint

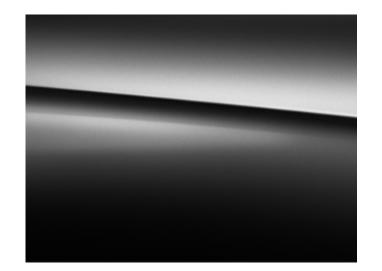
### Non-Metallic Paints



040 - Black

149 - Polar White

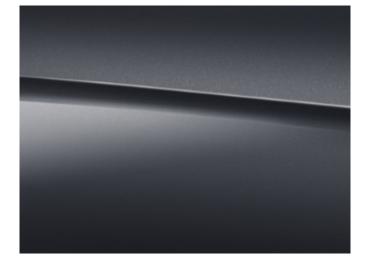
### Metallic Paints



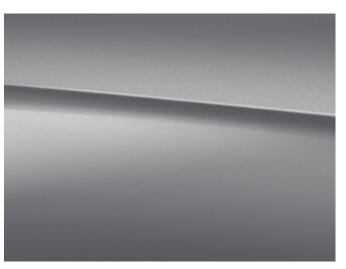
197 - Obsidian Black Metallic



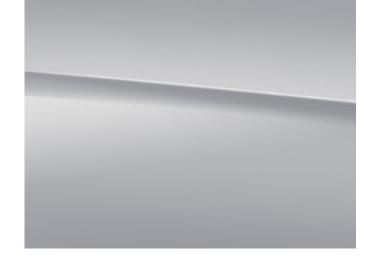
595 - Nautical Blue Metallic



831 - Graphite Grey Metallic



859 - Mojave Silver Metallic

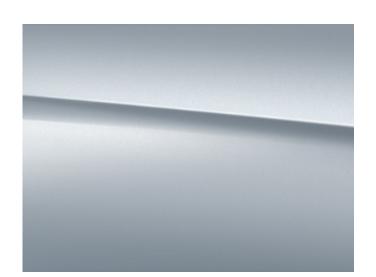


922 - Cirrus Silver Metallic

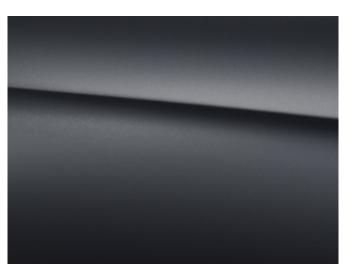


970 - Starling Blue Metallic

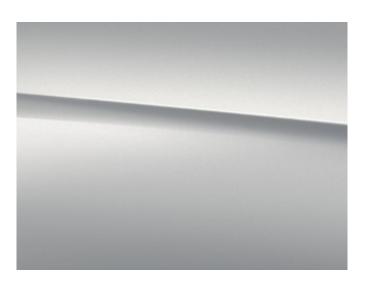
### MANUFAKTUR Paints



734 - MANUFAKTUR Cirrus Silver Magno



818 - MANUFAKTUR Graphite Grey Magno



885 - MANUFAKTUR Moonlight White Metallic



993 - MANUFAKTUR Patagonia Red Metallic

Code	Description	Availability	Price
040	Black	All Models	\$0
149	Polar White	All Models	\$0
197	Obsidian Black Metallic	All Models	\$750
595	Nautical Blue Metallic	All Models	\$750
831	Graphite Grey Metallic	All Models	\$750
859	Mojave Silver Metallic	All Models	\$750
922	Cirrus Silver Metallic	All Models	\$750
970	Starling Blue Metallic	All Models	\$750
734	MANUFAKTUR Cirrus Silver Magno	All Models	\$3,250
818	MANUFAKTUR Graphite Grey Magno	All Models	\$3,250
885	MANUFAKTUR Moonlight White Metallic	All Models	\$1,750
993	MANUFAKTUR Patagonia Red Metallic	All Models	\$1,750

### Wheels



RVM - 20" AMG Twin 10-Spoke Wheels

20"/20" R01/B51 or R02/R66 front: 265/45 R20 on 9.5 J x 20 ET 32, rear: 295/40 R20 on 10.0 J x 20 ET 24



RVN - 20" AMG Twin 10-Spoke Wheels w/ Black Accents

20"/20" R01/B51 or R02/R66 front: 265/45 R20 on 9.5 J x 20 ET 32, rear: 295/40 R20 on 10.0 J x 20 ET 24



RWN - 21" AMG Y-Spoke Wheels w/
Black Accents

21"/21" R01/B51 or R02/B51 front: 265/40 R21 on 9.5 J x 21 ET 32, rear: 295/35 R21 on 10.0 J x 21 ET 24



RWM - 21" AMG Y-Spoke Wheels

21"/21" R01/B51 or R02/B51 front: 265/40 R21 on 9.5 J x 21 ET 32, rear: 295/35 R21 on 10.0 J x 21 ET 24

Code	Wheel Size	Description	Wheel Dimensions	Mobility	Availability	MSRP
RVM	20"/20"		front: 265/45 R20 on 9.5 J x 20 ET 32, rear: 295/40 R20 on 10.0 J x 20 ET 24	R01/B51 or R02/R66	All Models	\$0
RVN	20"/20"		front: 265/45 R20 on 9.5 J x 20 ET 32, rear: 295/40 R20 on 10.0 J x 20 ET 24	R01/B51 or R02/R66	All Models	\$200
RWN	21"/21"		front: 265/40 R21 on 9.5 J x 21 ET 32, rear: 295/35 R21 on 10.0 J x 21 ET 24	R01/B51 or R02/B51	All Models	\$1,600
RWM	21"/21"		front: 265/40 R21 on 9.5 J x 21 ET 32, rear: 295/35 R21 on 10.0 J x 21 ET 24	R01/B51 or R02/B51	All Models	\$1,100

GLC43W4 Notes: GLC43W4 Tire Information: R01: Summer High-Performance Tires / R02: All-Season Tires / B51: TIREFIT Mobility Kit / R66: Runflats (MOE Extended Mobility)

### Upholstery

#### MB Tex



651 - Black MB-Tex/Microfiber w/ Red **Accents** 

Shown with DE4 Performance Seat package. This upholstery is not possible w/ 401 Seat ventilation.

### Leather



211 - Black Leather



251 - Black Leather w/ Red Accents Shown with DE5 Performance Seat package.



294 - Sienna Brown / Black Leather



297 - Power Red/Black Leather Not available in combination with Starling Blue Metallic Paint (970)

Code	Description	Availability	Price
651	Black MB-Tex/Microfiber w/ Red Accents Shown with DE4 Performance Seat package. This upholstery is not possible w/ 401 Seat ventilation.	All Models	\$0
211	Black Leather	All Models	\$1,620
251	Black Leather w/ Red Accents Shown with DE5 Performance Seat package.	All Models	\$1,620
294	Sienna Brown / Black Leather	All Models	\$1,620
297	Power Red/Black Leather  Not available in combination with Starling Blue Metallic Paint (970)	All Models	\$1,620

Code	Upholstery	Seats	Floor Mats	Upper Dash/Lower Dash	Seat Belts	Steering Wheel	Headliner
651	Black MB-Tex/Microfiber w/ Red Accents Shown with DE4 Performance Seat package. This upholstery is not possible w/ 401 Seat ventilation.	Black	Black	Black	Red	Black	Black
211	Black Leather	Black	Black	Black	Black	Black	Black
251	Black Leather w/ Red Accents Shown with DE5 Performance Seat package.	Black	Black	Black	Red	Black	Black
294	Sienna Brown / Black Leather	Sienna Brown/Black	Black	Black	Black	Black	Black
297	Power Red/Black Leather  Not available in combination with Starling Blue Metallic Paint (970)	Power Red/Black	Black	Black	Black	Black	Black

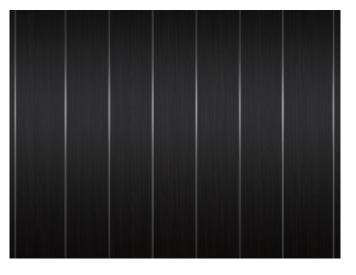
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### Trims



H03 - Glossy Brown Ash Wood



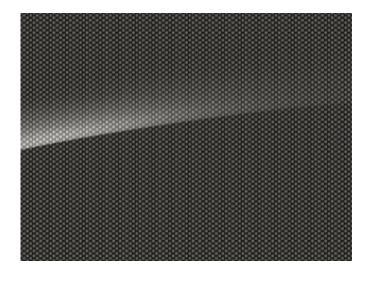
H04 - Natural Grain Black Wood w/
Aluminum Lines



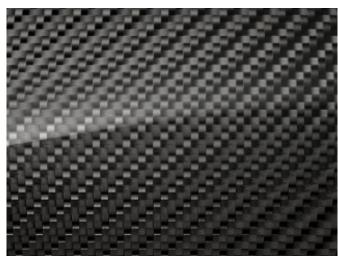
**H08 - Fineline Anthracite Wood** 



**H33 - Natural Grain Walnut Wood** 



**H64 - Metal Weave** 



H73 - AMG Carbon Fiber

Code	Description	Availability	Price
H03	Glossy Brown Ash Wood	All Models	\$0
H04	Natural Grain Black Wood w/ Aluminum Lines	All Models	\$200
H08	Fineline Anthracite Wood	All Models	\$0
H33	Natural Grain Walnut Wood	All Models	\$0
H64	Metal Weave	All Models	\$0
H73	AMG Carbon Fiber	All Models	\$975

## Packages

Code	Packages	Availability	MSRP
DX2	Pinnacle Trim  P47 - Surround View System  PBG - MBUX Navigation  851 - Heat & Noise insulating glass  04U - Transparent Front Hood  810 - Burmester® 3D Surround Sound System  894 - Active Ambient Lighting  U19 - Augmented Video for Navigation  444 - Head-Up Display  PAX - DIGITAL LIGHT with Projections	All Models	\$4,250
DA2	Driver Assistance Package Requires MB Navigation (PBG) or Pinnacle Trim (DX2)  Active Lane Change Assist  Route-Based Speed Adaptation  300 - PRE-SAFE® Brake with Pedestrian Recognition  P20 - Driver Assistance Package Plus  253 - PRE-SAFE® PLUS  PRE-SAFE® IMPULSE SIDE  268 - BAS PLUS with Cross-Traffic Assist  233 - DISTRONIC PLUS with Steering Assist and Stop & Go Assist  Active Speed Limit Assist	All Models	\$1,950
DC1	AMG Night Package  Not w/ DC2 since that package already included these components  720 - Black Roof Rails  P60 - AMG Night Package Components	All Models	\$750
DF1	AMG Night Package Plus  5U6 - AMG Grille, Darkened 7U8 - Model Badging in Black	All Models	\$550
DC2	AMG Performance Studio Package  Not w/ DC1 since that is included inside of this package  P60 - AMG Night Package  36P - AMG Optics Package  720 - Roof Rails in Black	All Models	\$1,950
DE4	AMG Performance Seat Package  Not with leather upholsteries  555 - AMG Performance Seats	All Models	\$2,500
DE5	AMG Performance Seat Package Advanced  Only w/ leather upholsteries  555 - AMG Performance Seats  401 - Seat Ventilation  409 - Multicontour functions	All Models	\$3,250
DE6	AMG DYNAMIC PLUS Package  P71 - AMG DYNAMIC PLUS Package code  466 - AMG Dynamic Engine Mounts  U70 - Red Brake Calipers	All Models	\$4,000

### Options

### Factory Options

Code	Options	Availability	MSRP
239	Active Distance Assist DISTRONIC	All Models	\$600
256	AMG TRACK PACE	All Models	\$250
293	Rear Side Airbags	All Models	\$700
401 (Delayed)	Ventilated Front Seats Only with leather upholstery	All Models	\$450
550	Trailer Hitch - Class II	All Models	\$575
846	Brushed Aluminum Running Boards	All Models	\$650
872	Heated Rear Seats	All Models	\$500
21U	Dashcam Requires Pinnacle Trim (DX2)	All Models	\$200
6U6	AMG Fuel Cap	All Models	\$110
72B	Advanced USB Package	All Models	\$220
L6H	AMG Performance Steering Wheel in Carbon Fiber/Microfiber	All Models	\$900
L6J	AMG Performance Steering Wheel in Nappa	All Models	\$0
L6K	AMG Performance Steering Wheel in Nappa/Microfiber	All Models	\$500
PBG	MB Navigation  Not with DX2 since it is already in that package	All Models	\$650
U17	Black Seat Belts Only with 651/251 upholsteries	All Models	\$0
Y05	Red Seatbelts Only with 651/251 upholsteries	All Models	\$650

### **VPC Installed Options**

Code	Ontions	Anailahilitu	MCDD
Coue	<i>Options</i>	Availability	MSRP
D03	Illuminated Star  Not available in combination with Driver Assistance Package (DA2)	All Models	\$500
D07	Wheel Locking Bolts	All Models	\$160
D26	Load Sill Guard	All Models	\$175
D38	AMG Star Set - Plate Frame/Valve Caps/Keychain  Plate frame/valve caps	All Models	
D43	All-Weather Floormats, Black Rubber (Pack of 4)	All Models	\$170
D46	AMG Animated LED Logo Projector	All Models	
D49	First Aid Kit	All Models	\$35
D50	Premium Touchscreen Cleaning Cloth	All Models	

### Specifications

### GLC43W4

Chaggia	
Chassis	
Drivetrain	AMC CREEDCHIET & MCT O Consol Transported as
Transmission	AMG SPEEDSHIFT® MCT 9-Speed Transmission
Transmission Speeds	9
Drive Configuration	AMG Performance 4MATIC All-Wheel Drive System
Engine	
Engine Configuration	Handcrafted AMG 2.0L Inline-4 Turbo Engine w/ Hybrid Assist
Power (hp)	416 hp (ICE), 13 hp (RSG)
Torque (Ib-ft)	369 lb-ft
Fuel Requirement (Octane)	91
Compression	10.0:1
Fuel Tank Size (gallons)	16.4
Displacement (cc)	1,991
# Valves per Cylinder	4
Performance	
Acceleration	4.7
Top Speed	155 mph
Fuel Economy	
Fuel Economy	TBD
Exterior Dimensions	
Vehicle Length	187 in
Vehicle Width w/o Mirrors	75.6 in
Vehicle Height	64.4 in
Wheelbase	113.7 in
Coefficient of Drag	TBA
Track Width Front/Rear	65.6/65.6 in
Curb Weight (lbs)	TBA
Wheels and Tires	
Interior Dimensions	
Cargo Capacity	21.9 - 59.3 cu-ft

2024 GLC SUV 01/23/2024 20:44:49

# Mercedes-Benz User Experience (Standard)

## **Extended MBUX Functions:** Say "Hey Mercedes", and your MBUX system awaits your commands. Personal

### profiles, predictive functions and a WiFi hotspot completely redefine the term digital networking

- Many forms of interaction and personalization: • The new GLC now includes the latest generation of MBUX (NTG 7)
  - Standard 11.9" Touchscreen Media display in portrait format as a visual highlight
  - Up to seven different profiles are possible in the vehicle.

outside mirrors according to body size

- Alongside entry of the Mercedes me PIN, new biometric and interconnected authentication functions ensure a high level of security. These are fingerprint (standard), and voice recognition (standard). New convenience functions include prepositioning of the driver's seat and
- The voice assistant "Hey Mercedes" listens even more carefully, and understands the occupants even better: "Hey Mercedes" can also be controlled from the passenger seat. Several microphones help to tell the system which seat the voice is coming from.
- is no longer necessary for certain applications. An incoming call can be taken direct with "Accept call", for example The appearance of the screens can be individualized with a choice of display styles

• "Hey Mercedes" explains functions. The activation keyword "Hey Mercedes"

- Key functions such as the lights or windscreen wipers can still be operated directly. The climate control panel is permanently at the lower edge of the
  - display
- **Features:** • Smartphone Integration connects the mobile phone with the multimedia

Wireless Smartphone Integration - Apple Carplay, Android Auto (Standard)



system wirelessly via Apple CarPlay™ or Android Auto™. This gives you

convenient access to the most important apps on your smartphone.

#### • HD system with projection module (more than 1 million pixels per headlamp), which uses data from the camera, sensors and the navigation system to calculate the brightness value for each individual pixel in near real time

Features:

- Background module MULTIBEAM LED • DIGITAL LIGHT projection functions, depending on local approval regulations
- DIGITAL LIGHT projection functions, depending on local approval regulations, currently available with partial scopes in the USA

O Projection function for lines (30U), for example as guide lines in roadworks

O Projection function for symbols (42U), e.g. as a direction symbol for lane correction when departing from the lane



**Features:** 



#### Sound optimisation for the front, rear or all seats • 2 sound presets: two built-in sound presets of the 3D surround sound system, you can change the listening experience with a single touch of a button. For completely unadulterated music enjoyment without any additional

enjoy virtual surround sound with all audio signals.

2 broadband speakers in the front area for 3D sound

with its own amplifier channel

lettering on the speakers

Burmester Surround Sound system.

Equalizer function for setting the bass, midrange and treble frequencies Noise compensation (VNC) • The design of the speakers also features metal covers, with Burmester®

effects, you can activate the "Pure" style. In "3D-Sound" mode you can also

• 15 high-performance speakers tuned to match the vehicle interior and each

• DSP amplifier with a total output of 710 watts (2 x 120 watts, 7 x 50 watts, 6 x

20 watts) - Increase of 120 watts compared to the prvious generation

Frontbass technology with subwoofers integrated into the body shell

personalization of the sound system you can easily achieve your perfect sound setup. A setup assistant with innovative algorithms identifies your music preferences together with you and sets the Burmester® sound system

• Sound Personalization (32U)- A tailor-made listening experience: with the

- to match your requirements. It stores the result in your personal profile.
- Dashcam 21U (Optional Requires DX2)

The dashcam films and saves what's happening on the road in front of your vehicle - and also records the time and speed. This can help you document the sequence

## of 30 Hz



•Additional storage of speed and time embedded in the video signal Control menu in the media display •Footage stored via USB stick using the Media Interface •Video material can be viewed on a computer or the media display (only possible

•Recording of videos with a resolution of 1280 x 720 pixels (720p) and a frame rate

and suitable for data transfer

capability

 With this package, all 6 USB ports are capable of USB Power Delivery (100W)Note: The standard USB (75B) offering includes:

Two USB-C ports under the front centre armrest, with fast-charging capability

• Two USB-C ports for the rear on the centre armrest, with fast-charging



120

### One USB-C port in the center console, suitable for data transfer • Two USB-C ports under the front centre armrest, suitable for data transfer • One 12 V socket in the front

- **Features:**

Maximum power for all 3 USB ports is 15W

the-art driving assistance systems support the driver according to the situation in terms of speed adjustment, steering, lane changes and the risk of collision. The risk of accidents is reduced – passengers and other road users are effectively protected.

Drivers are afforded a great degree of relief in monotonous traffic during

 The fusion of different radar, ultrasound and camera sensors, map and navigation data, and live traffic information gives the customer more

functionality compared to standard/individual functions.

• The Driver Assistance Package Includes:

lengthy trips, for example, and in bumper-to-bumper driving or traffic jams as

well as before curves, roundabouts, T-junctions and the end of traffic jams,

• The Driver Assistance Package features Level 2 automated driving. State-of-



## Route-based speed adaptation Active Steering Assist

etc.

- Active Lane Change Assist Active Emergency Stop Assist Evasive Steering Assist
- PRE-SAFE® Impulse Side Transparent Hood

PRE-SAFE® PLUS

When the off-road mode is active, the central display shows a virtual view under the front of the vehicle, including the front

is switched off at higher speeds.

wheels and their steering position. The view is composed of the

the vehicle and looking ahead. At speeds up to 5 mph the

images from the 360-degree camera. There are two views: under

"transparent hood", i.e. the view under the vehicle, is shown. From

5 to 12 mph the system shows the view ahead. The camera image

cases you are demonstrating your sense of individual, dynamic

• Exterior features in high-gloss black:

Underguard on the AMG front apron

Exterior mirror housing, painted

Outside mirror housing, painted

Trim strip in the rear bumper

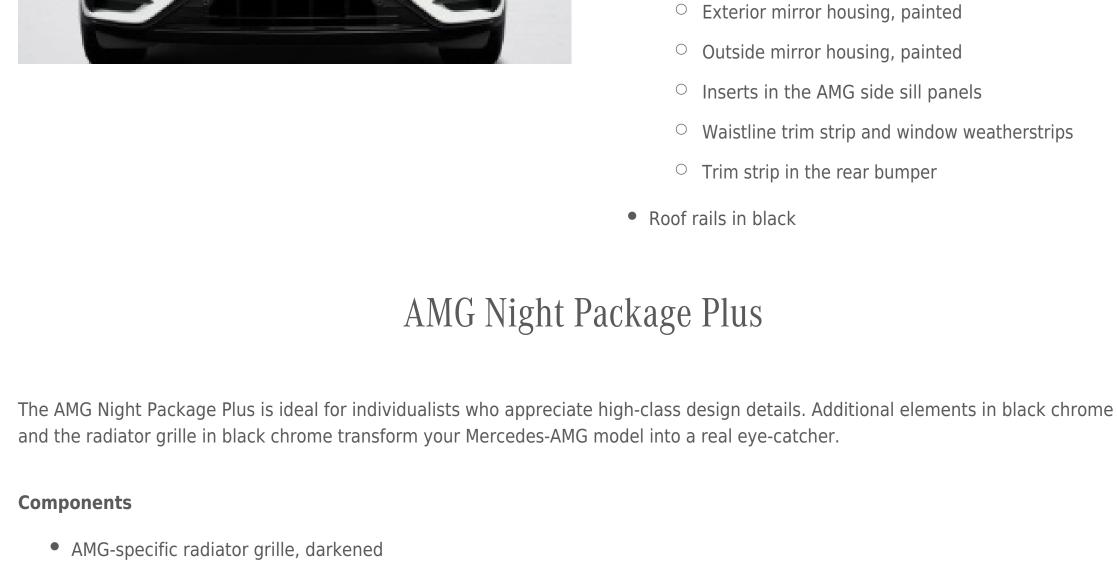
O Inserts in the AMG side sill panels

#### With the AMG Night Package, selected exterior elements are finished in high-gloss black. This results in either strong contrasts or flowing transitions, depending on the selected paint color. Whether exciting highlights or a sense of superior reserve, in both

design.

**Components** 

AMG Night Package



Badging in black chrome on the front wings and rear

Roof rails in black

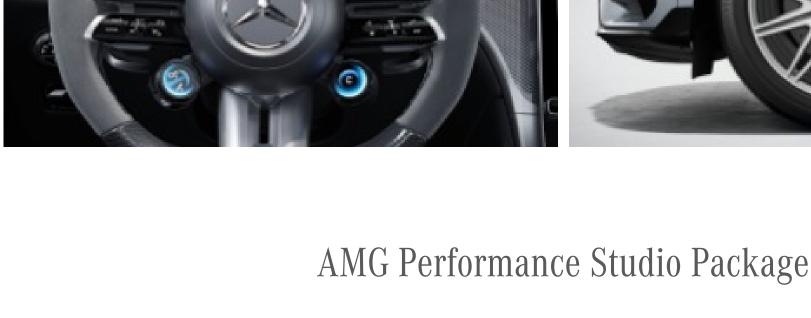
Waistline trim strip and window weatherstrips

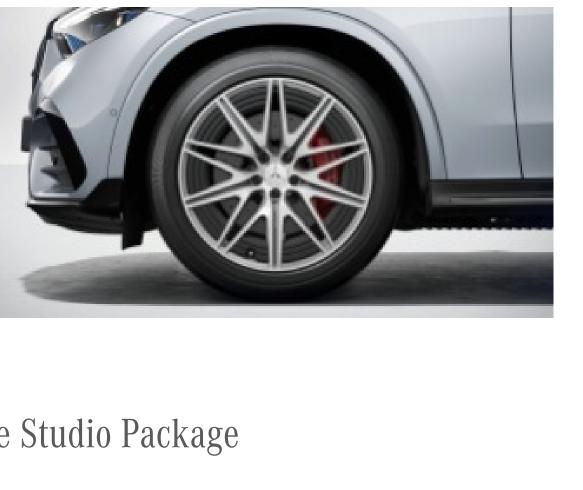
### components effectively enhance the car's dynamic character. The result is a driving experience reminiscent of motorsport. The dynamic AMG engine mounts solve the conflict of aims between an engine mounting which is as soft as possible for high comfort and one which is hard for superior driving dynamics. They ensure the best possible connection of the engine to the body in every driving

the potential of your vehicle. Thanks to the AMG steering wheel buttons, you can operate the dynamic driving functions as quickly and unerringly as an experienced racing driver. **Components** 

AMG DYNAMIC SELECT "RACE" drive program

- Red-painted brake calipers with black AMG lettering





## Emphasise the sportiness of your Mercedes-AMG with further striking elements in high-gloss black. In conjunction with the numerous, dark details of the AMG Night Package, these result in an overall image that is as equally impressive as it is expressive.

• AMG rear apron with short diffuser panel in high-gloss black, adopted from the Mercedes-AMG GLC 63 S E PERFORMANCE

AMG DYNAMIC PLUS Package

With the AMG DYNAMIC PLUS package, you can be sure of a noticeable and visible plus in sportiness. Selected high-performance

In the interior, an AMG Performance steering wheel of your choice rounds off the package with sporty elegance, giving you a firm grip on

situation. The "RACE" driving program offers track-ready performance with maximum sportiness.

• AMG rear apron with diffuser panel in high-gloss black, adopted from the Mercedes-AMG C 63 S E PERFORMANCE • Flics in the side air outlets of the AMG rear apron in high-gloss black

• Decorative trim in the front spoiler of the AMG front apron



AMG fuel cap in silver chrome with "AMG" lettering and design elements in black shows your attention to detail. The fuel filler cap comes in a high-quality box with embossed AMG emblem. Assembly is easy: do it yourself or contact your dealer.

2024 GLC SUV

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Demonstrate your sense of style - even in concealed areas: the

- O Projection function for animations (43U), light shows when opening and closing the vehicle • Ultra Wide Highbeam with maximum headlamp range close to the maximum legally permitted

Components:

Camera in the windshield

when vehicle is stationary) - for this the storage media must first be removed from the interface and reconnected

**Features:**  Two USB-C ports in the centre console, with fast-charging capability and suitable for data transfer

Two 12 V sockets, one in the front, one in the rear

 Active Distance Assist DISTRONIC Active Speed Limit Assist with response to changing speed limits Active Stop-and-Go Assist Extended automatic restarting

### Active Blind Spot Assist with exit warning Active Brake Assist with turning and cross-traffic function End-of-Traffic Emergency Braking



### AMG dynamic engine mounts • AMG Performance Steering Wheels in Nappa/Microfiber (L6K) or Microfiber/Carbon Fiber (L6H) optionally available only with this package

**Components** 

- AMG Fuel Cap



## Gallery

