

## Whistling from side mirrors when traveling above 60MPH

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Topic number	LI88.70-P-071478
Version	1
Function group	88.70 Exterior mirrors
Date	07-28-2020
Validity	GLE 167
Reason for change	
Reason for block	

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### Complaint:

Whistling occurs from either driver or passenger mirror housing when traveling at least 60MPH

### Cause:

Wind flow over mirror housing

### Remedy:

Follow attached work instructions. If complaint occurs after completing work instructions, open a PTSS case stating that the repair instructions were attempted.

Attachments	
File	Description
mirror wind noise rework instruction.pdf	Work instructions

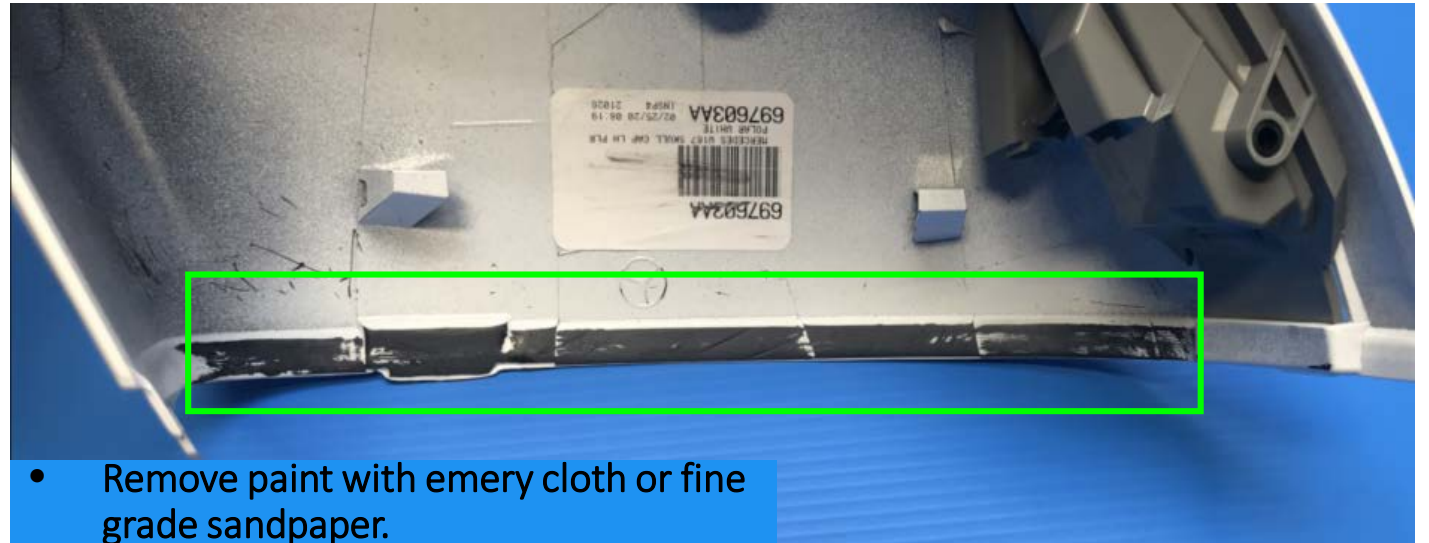
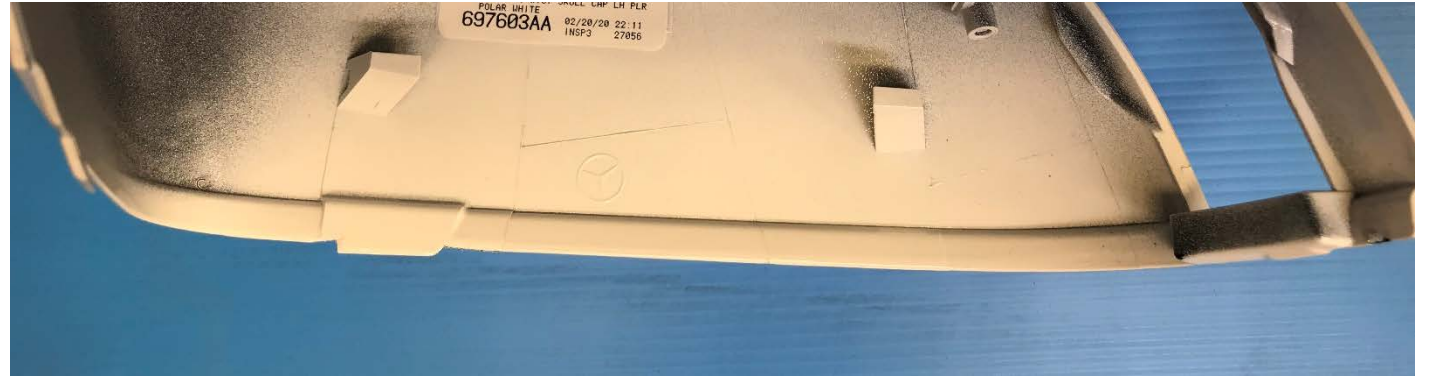
Symptoms
Body / Door/Flap / Outside mirror / Mirror housing / Wind noises
Body / Glazing / Side window / Noise

Parts						
Part number	ES1	ES2	Designation	Quantity	Note	EPC
A 167 698 03 02			Stone Chipping Protective Film		Part can be used on multiple vehicles.	X

1. Remove housing cover from the mirror body.



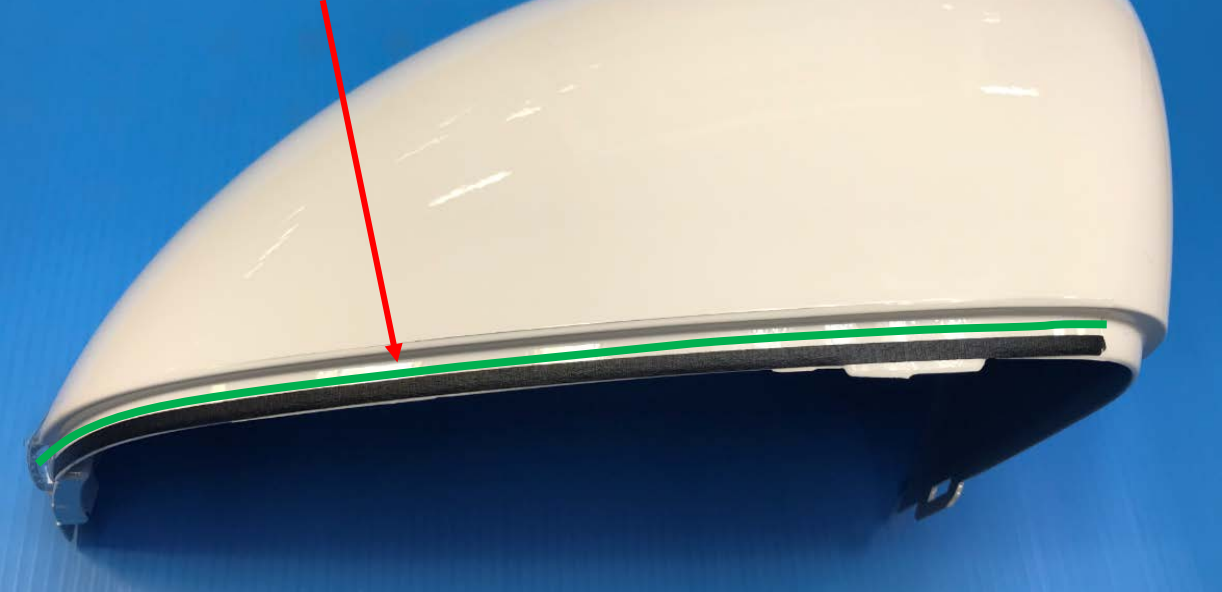
2. Remove paint on the bottom of the tongue area on the housing cover.



- Remove paint with emery cloth or fine grade sandpaper.

3. Add clear tape (4mm x 0.5mm x 200mm) on top of the housing cover tongue in the area marked (black). Part number A1676980302 (gravel protection foil, made by 3M) would be suitable.

- Use clear tape, black is used only as a visual reference.



- Place the transparent tape along the edge of the housing cover tongue , leaving a 2.5mm min. gap.

4. Reattach housing cover to the mirror body.



4. Verify tape can not be seen in the gap between the bezel and the housing cover.

