



Mercedes-Benz

Campaign No. 2020110005, December 2020

TO: ALL MERCEDES-BENZ CENTERS

SUBJECT: **Model GLE-Class (167 platform)**
Model Year 2020-2021
Adjust Second Row bench Middle Double Buckle

Mercedes-Benz AG (“MBAG”), the manufacturer of Mercedes-Benz vehicles, has determined that on certain Model Year (“MY”) 2020 - 2021 GLE-Class (167 platform) vehicles with 5 passenger seating, in certain circumstances while buckling the seatbelt, the middle seatbelt buckle could be pushed down below the seat cushion. If the passenger is not able to retrieve the buckle, the affected seat would not be available for an occupant to properly fasten the seatbelt. If a passenger does not fasten the seatbelt according to the Operator’s Manual, the risk of injury in a crash could increase. An authorized Mercedes-Benz dealer will additionally secure the middle seatbelt buckle on the affected vehicles to prevent it from being pushed below the seat cushion.

Prior to performing this Recall Campaign:

- VMI must always be checked before performing campaigns to verify that the campaign is required on a specific vehicle. Always check for any other open campaigns, and perform accordingly.
- Please review the entire Recall Campaign bulletin and follow the repair procedure exactly as described.

Please note that Recall Campaigns **do not expire** and may also be performed on a vehicle with a vehicle status indicator.

Approximately 55,326 vehicles are involved.

Order No. P-RC-2020110005

This bulletin has been created and maintained in accordance with MBUSA-SLP S423QH001, Document and Data Control, and MBUSA-SLP S424HH001, Control of Quality Records.

Work procedure

i Rear seat cushion does not need be removed.

1. Pull center seat belt buckle upward.
2. Guide cable tie over right seat belt buckle **and** over center seat belt buckle.
3. Position cable tie **beneath** right seat belt buckle (**Figure 1**).



Figure 1

4. Pull cable tie **forward forcefully** (in direction of travel) (**Figure 2**).



Figure 2

5. Then align "head" of cable tie with left-hand side as shown **(A, Figure 3)**.
6. Use side cutting pliers to cut off overhang of cable tie such that it is flush.
 - i** Make sure that no sharp-edged offcut is left over, as the rear seat cushion cover may otherwise be damaged.

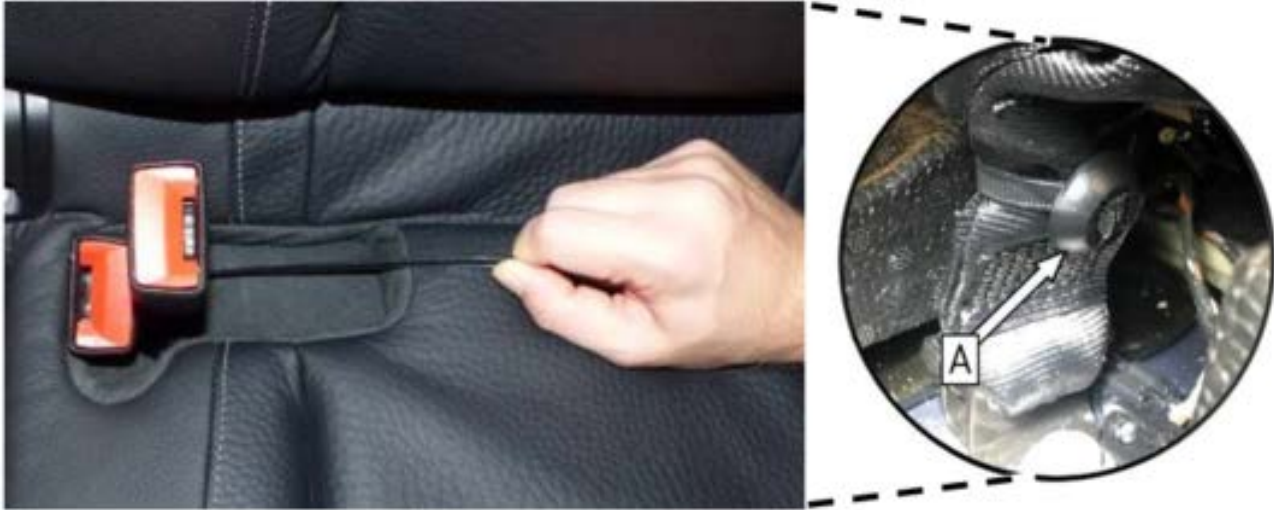


Figure 3

7. Press center seat belt buckle downward into the opening in the rear seat cushion, at the same level as the right seat belt buckle.

Primary Parts Information

Qty.	Part Name	Part Number
1	Cable tie	A 006 997 11 90

Warranty Information

Operation: Attach seat belt buckle of rear bench seat (02-1817)

Damage Code	Operation Number	Labor Time (hrs.)
92 900 05 7	02-1817	0.2

i **Note**
 Operation Number labor times are subject to change.