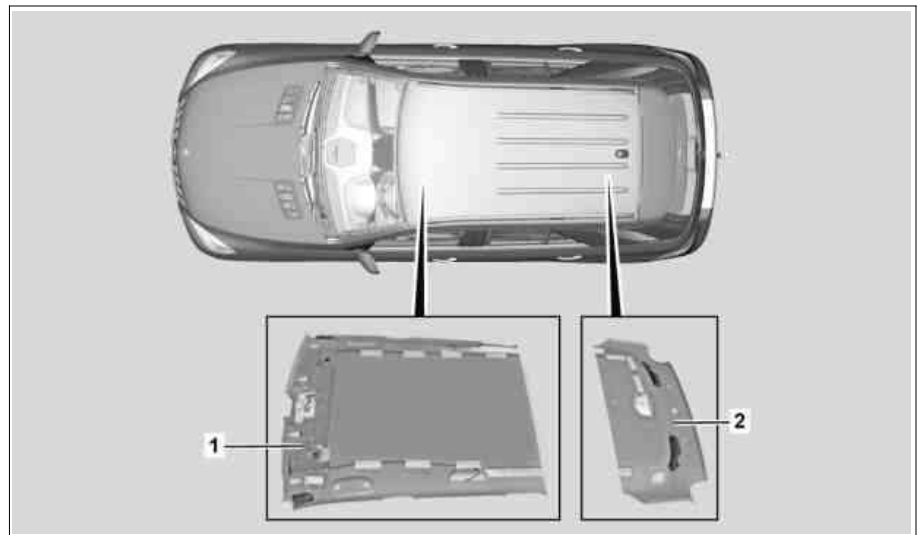


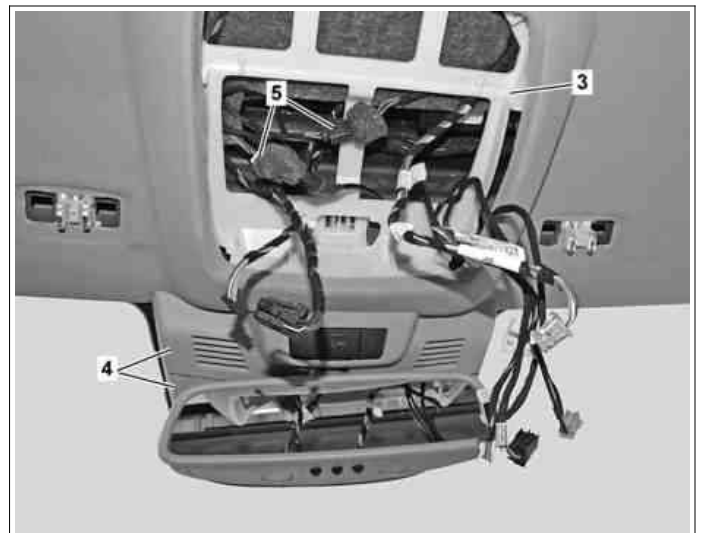
MODEL 166
with CODE Z05 (B5 armoring on special protection version)

1 Front headliner




P68.30-3788-05

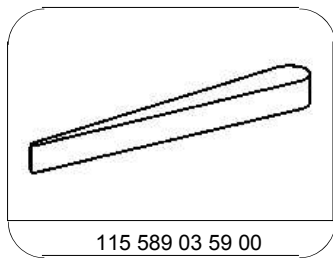
- 3 Retaining frame
4 Cover
5 Electrical connectors



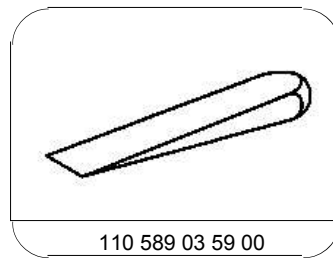
P68.30-3791-11

		<input checked="" type="checkbox"/> Mounting wedge	*110589035900
<input checked="" type="checkbox"/> <input checked="" type="checkbox"/>	Remove/install		
1	Remove front overhead control panel		AR82.20-P-1100GQ
2	Remove cover (4)		
3	Release and disconnect electrical connectors (5)		
4	Remove sun visors		AR68.60-P-5480GQ
5	Remove panelings (4)	<input checked="" type="checkbox"/> Mounting wedge	*110589035900
6	Release and disconnect electrical connectors (5)		
7	Remove sun visors		AR68.60-P-5480GQ
8	Remove paneling from A-pillars		AR68.30-P-4050WX
9	Remove grab handles		AR68.30-P-4300GQS
10	Detach upper paneling on B-pillars		AR68.30-P-4700GQ
11	Remove paneling on C-pillars	MODEL 166.0 (except 166.8) with CODE Z05 (B5 armoring on special protection version)	AR68.30-P-4490GQS
12	Remove partition		AR68.74-P-0651GQS
13	Remove edge guard in area of roof paneling (1) from body		

14	Move backrest in driver seat and passenger seat down as far as possible		
15	Detach headliner (1) from roof frame and lower	<p>⚠ Helper required! Carefully handle headliner (1), do not kink and lay down on clean base! Otherwise damage and soiling can occur.</p> <p>i Unclip retaining frame (3) on front overhead control panel on roof frame and detach headliner (1) at front, rear and center from roof frame. Headliner (1) is held by magnets.</p> <p>S Long wedge</p>	*115589035900
16	Remove headliner (1) toward rear from vehicle		
	Check		
17	Check headliner (1)	<p>i Check whether all magnets are present on headliner (1). If loose magnets are present, remove old glue residues. Glue magnets to present positions on headliner (1).</p> <p>2-component adhesive/Devcon 5 Min. Epoxy</p>	*BR00.45-Z-1072-02A
18	Fasten electrical wiring harness to headliner (1) with adhesive tape	<p>Only when replacing headliner (1) or electrical wiring harness.</p> <p>Adhesive tape roll, non-woven Tesa tape, 50 meters, 50 mm wide</p>	*BR00.45-Z-1144-02A
19	Install in the reverse order		



Long wedge



Mounting wedge

Repair materials

Number	Designation	Order number
BR00.45-Z-1072-02A	2-component adhesive/Devcon 5 Min. Epoxy	A 005 989 09 71
BR00.45-Z-1144-02A	Adhesive tape roll, non-woven Tesa tape, 50 meters, 50 mm wide	A 008 989 50 85 09