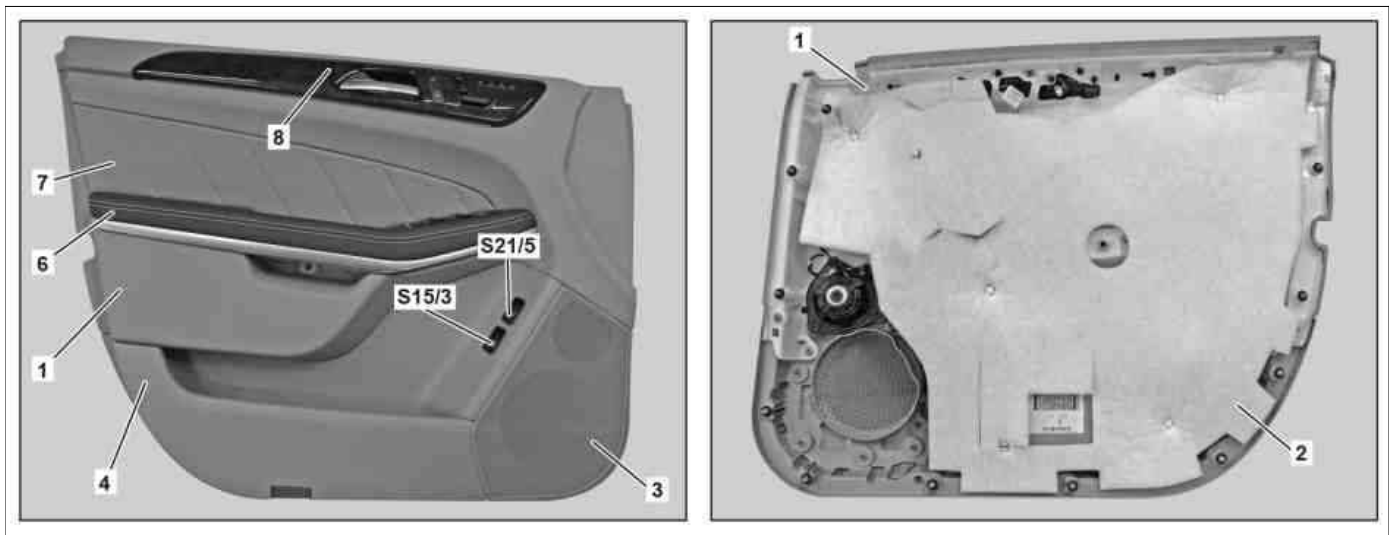


Model 166.0/8
 except code Z04 (Light armoring)
 except code Z05 (B5 armoring on special protection version)

Model 292



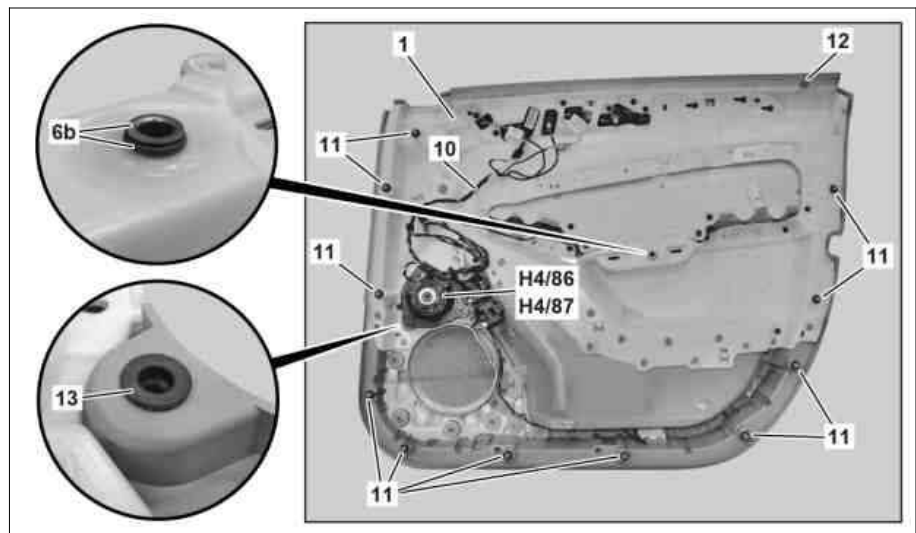
P72.10-4128-08

Shown: Model 166.873

- | | | | | | |
|---|---------------|---|-------------|-------|--|
| 1 | Door lining | 4 | Door pocket | 8 | Trim piece |
| 2 | Matting | 6 | Armrest | S15/3 | Driver trunk lid/liftgate control button |
| 3 | Speaker cover | 7 | Cover | S21/5 | Vent window switch |

Shown: Model 166.873



- | | |
|-------|-----------------------------------|
| 1 | Door lining |
| 6b | Decoupling element |
| 10 | Wiring harness |
| 11 | Paneling clips |
| 12 | Guide |
| 13 | Bearing |
| H4/86 | Left front door midrange speaker |
| H4/87 | Right front door midrange speaker |



P72.10-4129-05

	Notes on replacing plastic welded components of door panel		AH72.00-P-0001-01A
	Remove		
1	Remove door lining (1)	 Lay door lining (1) down on clean suitable subsurface. Otherwise damage and malfunction can occur.	AR72.10-P-1000GQ
	Disassemble/assemble		

2.1	Carefully loosen matting (2) at adhesive points and remove from door lining (1)	Model 166.0/8 except code Z04 (Light armoring) except code Z05 (B5 armoring on special protection version) i Installation: Use new adhesive at old adhesive points to glue in matting (2). Adhesive Terokal 2444	*BR00.45-Z-1002-02A
2.2	Remove matting (2)	Model 292	
3	Remove speaker cover (3)	i Remove plastic-welded speaker cover (3) cannot be reinstalled, always replace.	
4	Remove exit warning lamp		
5	Remove door stowage compartment (4)	i To remove door stowage compartment (4) previously remove speaker cover (3). i Removed plastic-welded door stowage compartment (4) cannot be reinstalled, always replace. i Assembly: Transfer insert in door stowage compartment (4).	
6	Remove armrest (6)	i Removed plastic-welded armrest (6) cannot be reinstalled, always replace. i Assembly: Transfer detachable parts on armrest (6).	
7	Remove panel (7)	i To remove paneling (7) previously remove armrest (6). i Removed plastic-welded paneling (7) cannot be reinstalled, always replace.	
8	Remove trim piece (8)		
9.1	Remove vent window switch (S21/5)	Model 166.8 except code Z04 (Light armoring) except code Z05 (B5 armoring on special protection version) When disassembling door lining (1).	
9.2	Remove trailer hitch release switch	Model 292 with code 550 (Trailer coupling) When disassembling door lining (1).	
10	Remove driver trunk lid/liftgate control button (S15/3)	Model 166.0 with code 890 (EASY-PACK-tailgate) except code Z04 (Light armoring) except code Z05 (B5 armoring on special protection version) Model 166.8 except code Z04 (Light armoring) except code Z05 (B5 armoring on special protection version) Model 292 When disassembling door lining (1).	
11	Remove bracket for trailer hitch release switch and driver trunk lid/liftgate button (S15/3)	Model 292 When disassembling door lining (1).	
12.1	Remove left front door midrange speaker (H4/86) or right front door midrange speaker (H4/87)	Model 166.0/8 with code 810 (Sound system) except code Z04 (Light armoring) except code Z05 (B5 armoring on special protection version) Model 166.0/8 with code 811 (Advanced sound system) except code Z04 (Light armoring) except code Z05 (B5 armoring on special protection version) Model 292 with code 810 (Sound system) Model 292 with code 811 (Advanced sound system)	
12.2	Remove midrange speaker cover	Model 166.0/8 except code 810 (Sound system) except code 811 (Advanced sound system) except code Z04 (Light armoring) except code Z05 (B5 armoring on special protection version) Model 292 except code 810 (Sound system) except code 811 (Advanced sound system)	

13	Remove bearing (13) from left front door midrange speaker (H4/86) or right front door midrange speaker (H4/87)	Model 166.0/8 with code 810 (Sound system) except code Z04 (Light armoring) except code Z05 (B5 armoring on special protection version) Model 166.0/8 with code 811 (Advanced sound system) except code Z04 (Light armoring) except code Z05 (B5 armoring on special protection version) Model 292 with code 810 (Sound system) Model 292 with code 811 (Advanced sound system)	
14	Guide wiring harness (10) out of brackets and remove	 Assembly: Check it is correctly routed and securely fastened.	
15	Remove decoupling element (6b)		
16	Remove paneling clips (11)		
17	Remove guide (12)		
18	Assemble in the reverse order		
	Install		
19	Install door lining (1)		AR72.10-P-1000GQ

Repair materials

Number	Designation	Order number
BR00.45-Z-1002-02A	Adhesive Terokal 2444	A 000 989 92 71