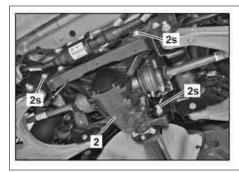
AR35.31-P-0520GQ Remove/install differential 30.07.2015

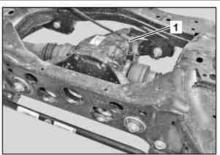
Model 166 Model 292

1 Vent hose

Differential transmission

2 Differ2s Bolts





P35.31-2241-04

( <b>4</b> !)	Notes on self-locking nuts and bolts		AH00.00-N-0001-01A
i	Notes on repair work on suspension components		AH00.00-P-0100-01A
XX	Remove/install		
1	Secure vehicle on vehicle lift		AR00.60-P-0100GZ
2	Release drive shaft at flange of rear axle differential		AR41.10-P-0050GQ
3	Remove left rear axle shaft		AR35.30-P-0620GQ
4	Pull vent hose (1) off differential transmission (2)		
5	Support differential transmission (2) using major assembly mount and support plate and lash down securely		
₩S	000 588 10 62 00 Support plate		WS26.00-P-3309B
₩WS	000 588 11 62 00 Major assembly mount		WS01.00-P-0092B
6	Remove bolts (2s)	Nm Bolt, elastomer bearing for rear axle	*BA35.31-P-1003-02E
		differential to rear axle carrier at rear	
		Nut, elastomer bearing on rear axle differential to rear axle carrier at front	*BA35.31-P-1004-02E
7	Secure right rear axle shaft to prevent it from falling down		
8	Pry right rear axle shaft out of differential transmission (2)		AR35.30-P-0620GQ
9	Lower differential transmission (2)		
10	Install in the reverse order		
11	Check oil level in differential transmission (2) and correct if necessary		AR35.31-P-0520-03SX
		Model 292FE rear axle differential filling capacity	*BF35.31-P-1003-02A
		Model 292ALU rear axle differential filling capacity	*BF35.31-P-1002-02A
		Model 292ALU rear axle differential filling capacity	*BF35.31-P-1001-02A
		Model 166Filling capacity	*BF35.31-P-1001-01T
		Filling screw for rear axle differential	*BA35.31-P-1001-02E
		Sealant, Omnifit 100H (50 g)	*BR00.45-Z-1061-01A
		Loctite 7063 cleaning spray (150 ml)	*BR00.45-Z-1046-04A

## Nm Rear axle differential housing

Number	Designation		Model 166	Model 292
BA35.31-P-1001-02E	Filling screw for rear axle differential	Nm	50	50

# Nm Rear axle differential housing

Alassa Isaa sa	D!	MI - I 400	Model 202	
Number	Designation	Model 166	Model 292	

BA35.31-P-1003-02E	Bolt, elastomer bearing for rear axle differential to rear axle carrier at Nm	95	95
	rear		

# Nm Rear axle differential housing

Number	Designation		Model 166	Model 292
BA35.31-P-1004-02E	Nut, elastomer bearing on rear axle differential to rear axle carrier at N	٧m	110	110
	front			

#### Rear axle gear

Number	Designation		Model 166
BF35.31-P-1001-01T	Filling capacity	Rear axle differential Liter 187 FE, Ø 187 mm	0,95
		Sheet	BB00.40-P-0235-07 A
		Rear axle differential Liter 200 FE, Ø 200 mm	1,1
		Sheet	BB00.40-P-0235-07 A
		Rear axle differential Liter 215 FE, Ø 215 mm	1,2
		Sheet	BB00.40-P-0235-07 A

### Rear axle differential

Number	Designation			Model 292
BF35.31-P-1001-02A	ALU rear axle differential filling capacity	ALU rear axle differential 183	Liter	0,8
		Sheet		-

### Rear axle differential

Number	Designation			Model 292
BF35.31-P-1002-02A	ALU rear axle differential filling capacity	ALU rear axle differential 197	Liter	0,9
		Sheet		-

#### Rear axle differential

Number	Designation			Model 292
BF35.31-P-1003-02A	FE rear axle differential filling capacity	FE rear axle differential 215	Liter	1,2
		Sheet		BB00.40-P-0235-07 A

#### Repair materials

Number	Designation	Order number
BR00.45-Z-1046-04A	Loctite 7063 cleaning spray (150 ml)	A 001 986 71 71 10
BR00.45-Z-1061-01A	Sealant, Omnifit 100H (50 g)	A 002 989 23 71