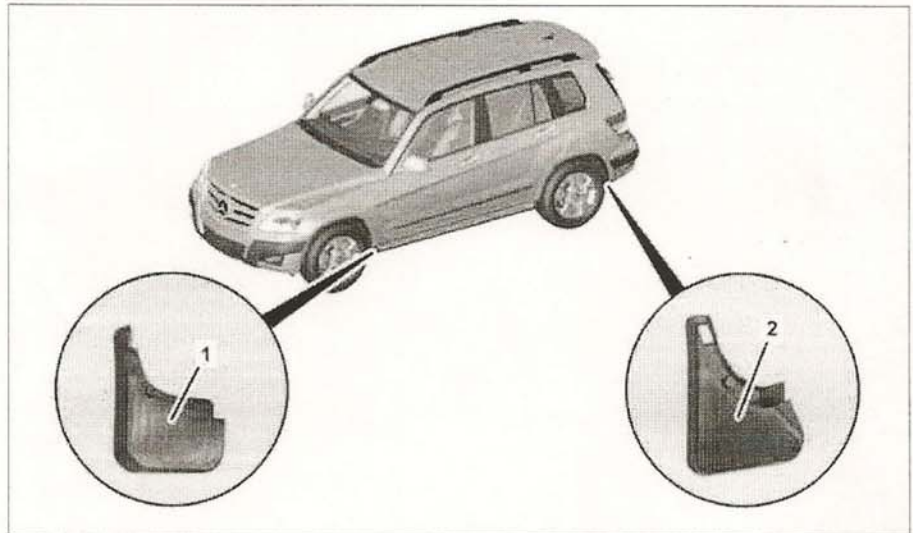


- 1 Front mud guards
- 2 Rear mud guards



P88.30-2473-05

☒	Remove		
⚠ Danger!	Risk of death caused by vehicle slipping or toppling off of the lifting platform.	Align vehicle between columns of vehicle lift and position four support plates at vehicle lift support points specified by vehicle manufacturer.	AS00.00-Z-0010-01A
1	Raise vehicle with vehicle lift		
2	Remove wheel	When installing rear mud guards (2).	AP40.10-P-4050CW
☒	Install		
3	Retrofit front mud guard (1)	<p>ⓘ The maximum adhesive force is reached after approx. 72 hours at 20 °C! Avoid any contact with moisture (e.g. rain, fog, carwash) within the first 24 hours. Prevent any mechanical stress.</p> <p>Cordless drill/driver gotis://G 58.0 01.1 Cleaner</p>	AZ88.30-P-0003-03CY *BR00.45-Z-1025-04A
4	Retrofit rear mud guard (2)	<p>ⓘ The maximum adhesive force is reached after approx. 72 hours at 20 °C! Avoid any contact with moisture (e.g. rain, fog, carwash) within the first 24 hours. Prevent any mechanical stress.</p> <p>Cordless drill/driver gotis://G 58.0 01.1 Cleaner</p>	AZ88.30-P-0003-04CY *BR00.45-Z-1025-04A
5	Fit wheel	When installing rear mud guards (2).	AP40.10-P-4050CW
6	Lower vehicle with vehicle lift		

Repair materials

Number	Designation	Order number
BR00.45-Z-1025-04A	Cleaner	A 005 989 19 71

Parts ordering notes

Part no.	Designation	Quantity
KG98 (see EPC)	Outer detachable parts	1

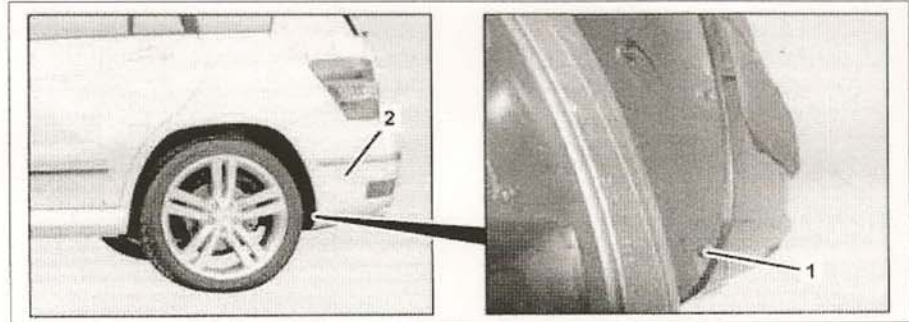
Repair materials

Number	Designation	Order number
BR00.45-Z-1025-04A	Cleaner	A 005 989 19 71

i Installation is shown on the left mud guard.
Install right mud guard accordingly.

Removing

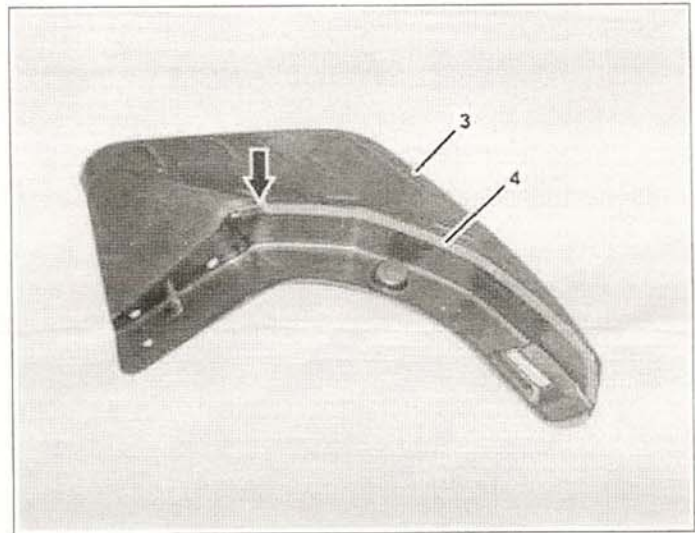
- Remove expansion clip (1).
i The expansion clip (1) can be reused for installing the mud guard.
- Clean bumper (2) in bonding area.
i The area on the bumper (2) to be glued must be free of dust and grease.



P88.30-2477-04

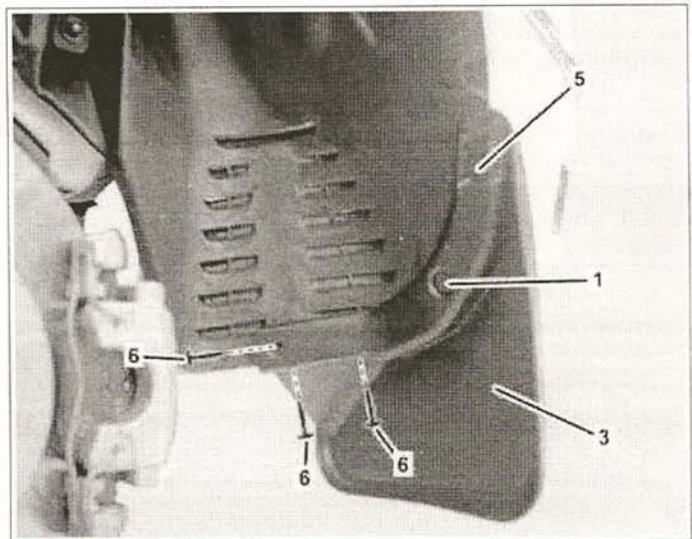
Install

- Slightly remove protective foil (4) from adhesive strip at bottom edge and bend in direction of outer edge of mud guard (3) (arrow) at an angle of 45°.



P88.30-2478-11

- Position mud guard (3) and fasten with removed expansion clip (1).
- Install retaining clip (5).
i Use retaining clip (5) with bards at inside and outside.
- Remove protective foil and firmly press on mud guard (3).
i When pressing on, ensure that the pressure is applied directly on the adhesive tape.
- Screw in bolts (6) with cordless screwdriver and tighten by hand with screwdriver.
gotis://G_58.0_01.1



P88.30-2479-11

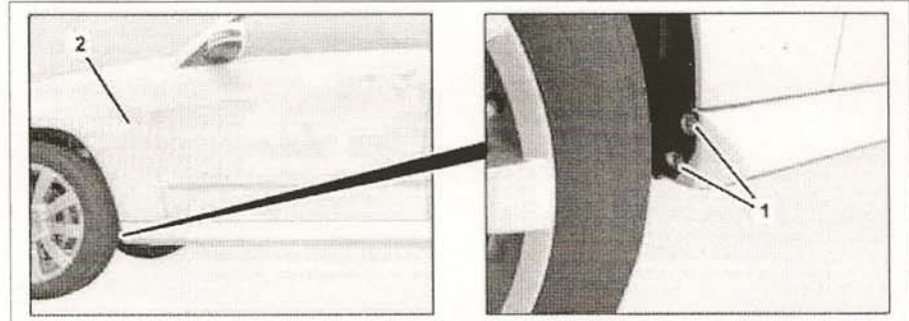
Repair materials

Number	Designation	Order number
BR00.45-Z-1025-04A	Cleaner	A 005 989 19 71

i Installation is shown on the left mud guard.
Install right mud guard accordingly.

Removing

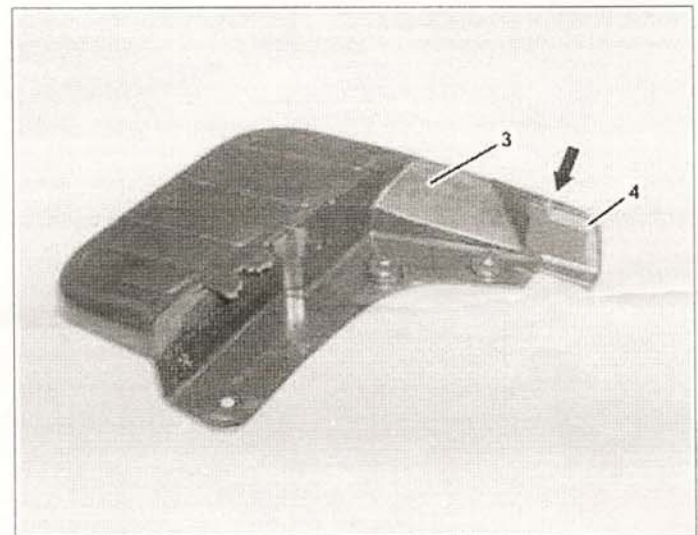
- 1 Turn wheel inward.
- 2 Remove expansion clips (1)
i Expansion clips (1) can be reused for installing mud guard.
- 3 Clean fender (2) in bonding area.
i The area on the fender (2) to be glued must be free of dust and grease.



P88.30-2474-04

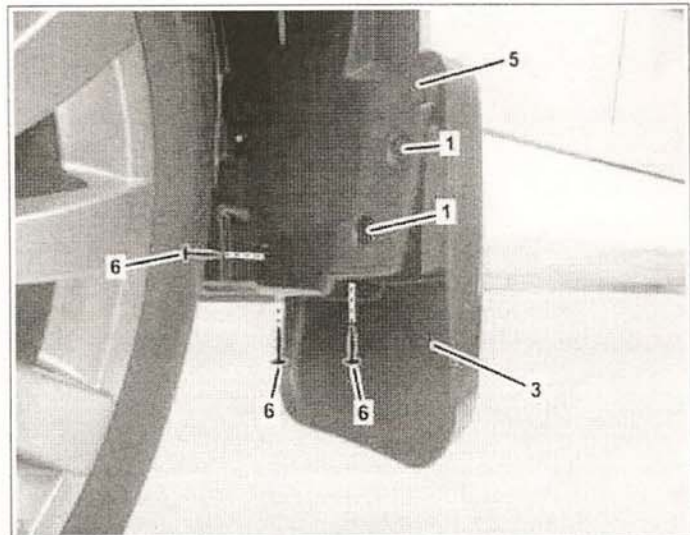
Install

- 4 Slightly remove protective foil (4) from adhesive strip at bottom edge and bend in direction of outer edge of mud guard (3) (arrow) at an angle of 45°.



P88.30-2475-11

- 5 Position mud guard (3) and fasten with removed expansion clips (1).
- 6 Install retaining clip (5).
i Ensure that the retaining clip (5) is installed that the barbs can reach into the mud guards (3).
If this is not observed, the paint on the fender can be damaged and corrosion can occur.
- 7 Remove protective foil and firmly press on mud guard (3).
i When pressing on, ensure that the pressure is applied directly on the adhesive tape.
- 8 Screw in bolts (6) with cordless screwdriver and tighten by hand with screwdriver.
Cordless drill/driver
gotis://G 58.0 01.1



P88.30-2476-11