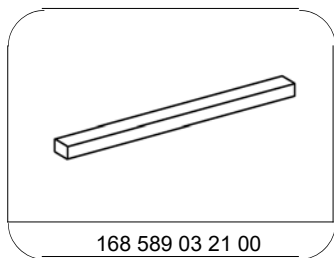


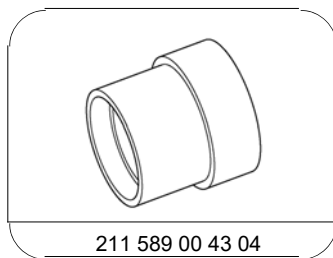
AR33.20-P-0315-01SYZ	Pressing out and pulling in front axle shaft flange		
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- MODEL 204.08# #R as of 020955**  
**MODEL 204.08#/09#/28#/29#/38#/904/937/98#/99# #F as of 056725**  
**MODEL 204.08#/09#/38# #A as of 077966**  
**MODEL 212**  
 with CODE M005 (4MATIC)  
**MODEL 216.38/39, 221.08#/18# #A as of 184982**  
**MODEL 218**  
 with CODE M005 (4MATIC)  
**MODEL 221.09#/19# #A as of 184982**  
**Vehicles with 4MATIC**



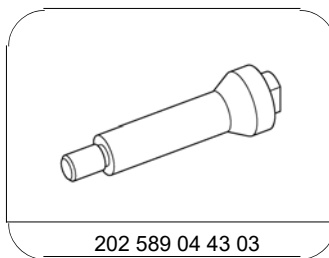
168 589 03 21 00

Parallel support



211 589 00 43 04

Ram




202 589 04 43 03

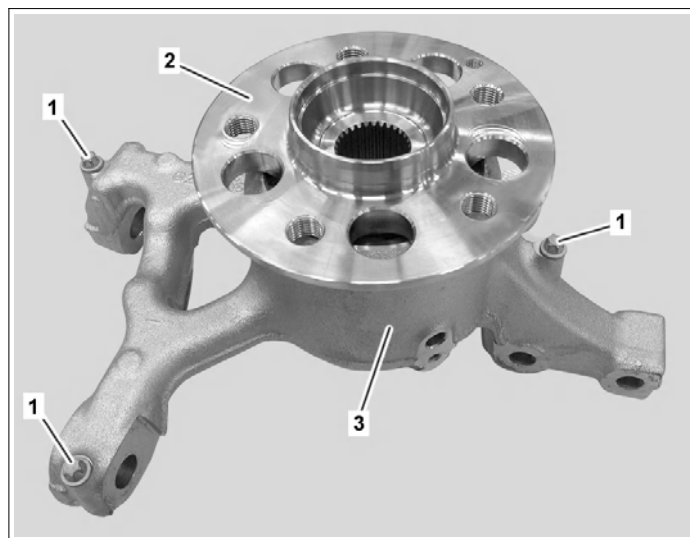
Drift

**Press out axle-shaft flange (2).**

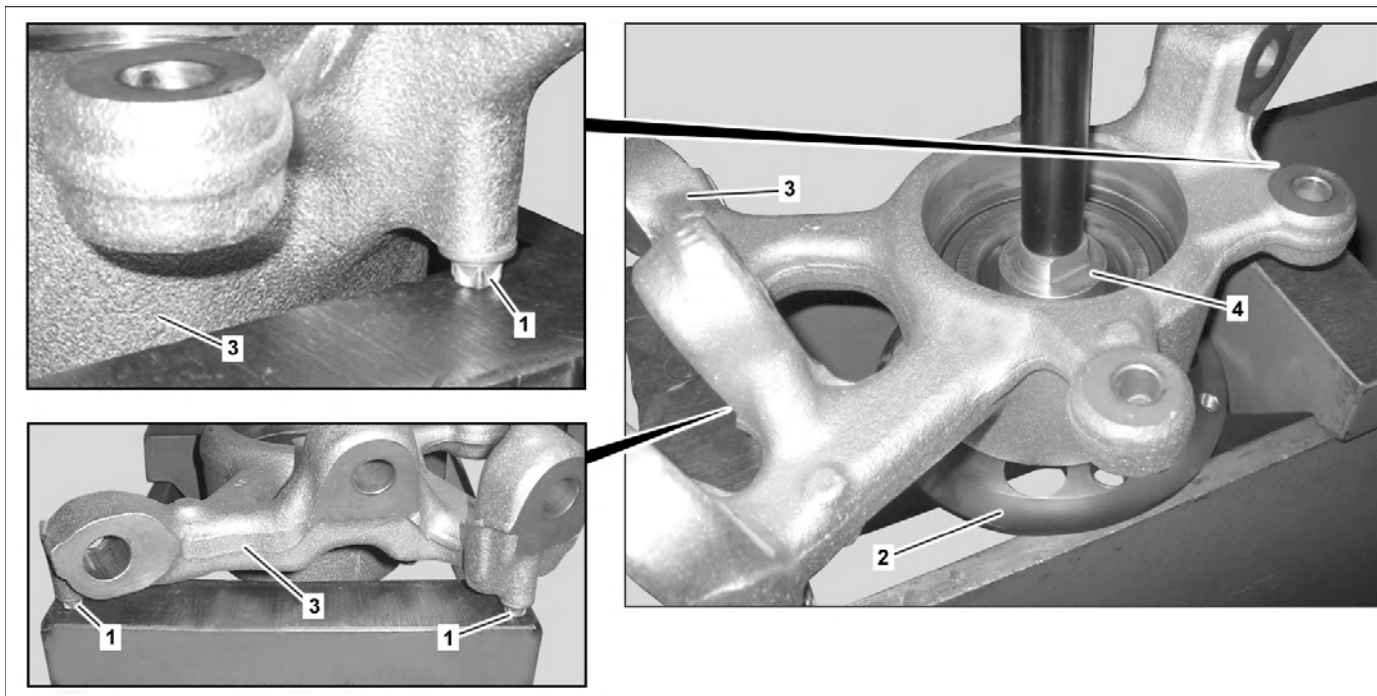
- Place wheel carrier (3) on workshop press.

**i** To press out the axle shaft flange (2) place the wheel carrier (3) onto the bolts (1).


**i** If necessary, use two  parallel gauges for support.




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- 2 Press out axle shaft flange (2) using  drift (4).

 When pressed out, the old angular contact ball bearing is destroyed. A bearing shell remains on the axle shaft flange (2).


#### Press in axle shaft flange (2)

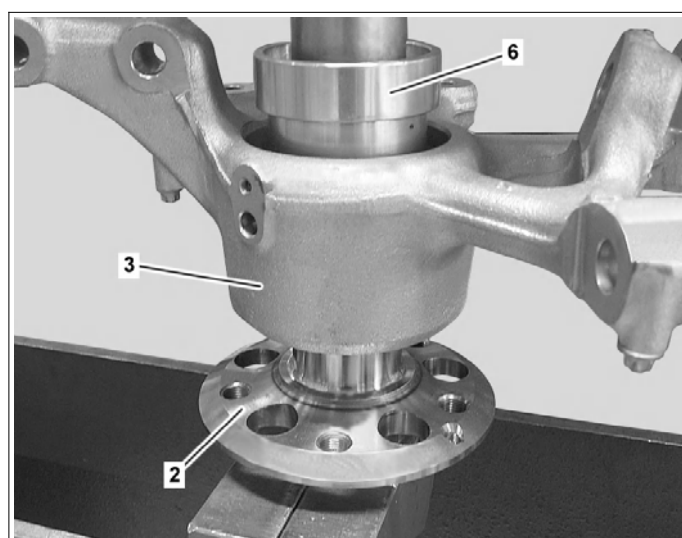
- 3 Position new axle shaft flange (2), wheel carrier (3) and  stamp (6) on workshop press.

 Always install a new axle shaft flange (2).

 Use two  parallel gauges for support.

- 4 Align the new axle shaft flange (2) to the wheel carrier (3) and press in.

 The new axle shaft flange (2) is seated correctly when the pressure indicated on the workshop press display increases constantly.



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