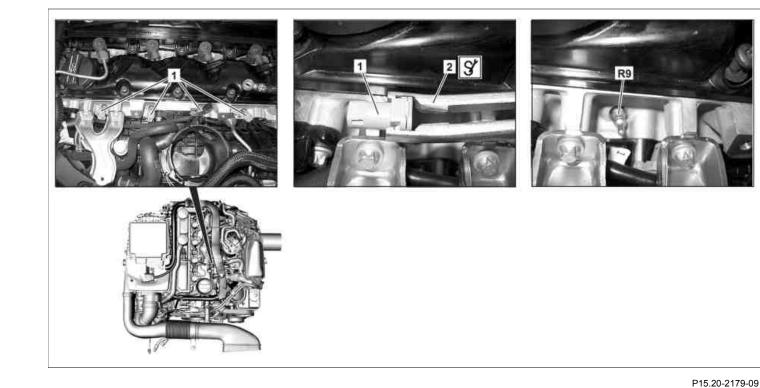


Shown on engine 651.911

7 Electrical connectors8 Electrical connector

9 Mounting clips



1 Electrical connectors

2 S Pliers

Glow plug

R9

10

Wiring shaft

| XX | Remove/install | |
|----|---------------------------------|--------------------|
| | Notes for ceramic glow plugs | AH15.20-P-0001-01A |
| 1 | Remove cylinder head cover trim | |

© Daimler AG, 9/2/16, G/09/15, ar15.20-p-4111cd, Remove/install glow plugs ENGINES 651 in MODELS 166, 172, 204, 207, 212, 218, 221

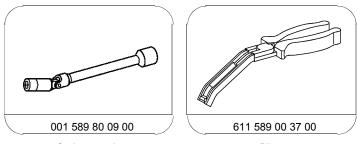


P01.20-2237-09

| 2 | Remove fuel filter | i Lay fuel filter with attached fuel lines to one side. Model 204 Model 166, 172, 207, 212, 218 Model 221 | AP47.20-P-0780CWD AP47.20-P-0780EWD AP47.20-P-0780SXI |
|---|--|---|---|
| 3 | Disconnect electrical connector (8) | Except models 166, 172 | |
| 4 | Disconnect electrical connectors (7) | | |
| 5 | Loosen fastening clip (9) and lift cable shaft (10) upwards | i Cable holder which are separated when removing, must be fitted again at the same position when installing. | |
| 6 | Detach electrical connectors (1) from glow plugs (R9) using pliers (2) | 9 Pliers | *611589003700 |
| 7 | Unscrew glow plugs (R9) | If the releasing torque of the glow plugs (R9) is greater than 25 Nm, it is recommended to bring the engine up to operating temperature. The glow plugs (R9) can tear off otherwise. Wrench socket | *001589800900 *BA15.20-P-1001-01A |
| 8 | Clean glow plug well | | |
| 9 | Install in the reverse order | | |

Nm Preglow system

| Number | Designation | Engine 651 |
|--------------------|-------------------------------|---------------|
| BA15.20-P-1001-01A | Glow plug on cylinder head Nm | 11 |



Pliers

