2024 GLS SUV Urder Guide





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General Information

Important Note

The information presented in this guide is based on the most current information available and is intended for internal use only. Mercedes-Benz reserves the right to make changes at any time, without notice, to colors, materials, equipment, special specifications and models.

Pricing may not yet be finalized for some models or options.

Due to variances among monitors and printers the colors that appear on your screen and printouts may not be exact.

For illustrative purposes, some images may show vehicles with European Specification.

Revision History

Date	Description
04/20/2023	MY23 GLS450W4 DOG published.



What's New

Standard Equipment	
New Front Bumper and Grille Design	 Latest generation Mercedes-Benz User Experience (MBUX) - NTG7
• Front Air Vents now in chrome finish	New Taillight design
Latest Generation Steering Wheel with capacitive controls	 Surround View System (P47) with Transparent Hood feature (04U)
• Two 100W USB-C ports in the rear (U82)	Driver Assistance Package (P20) is now standard
 MBUX Augmented Video for Navigation (U19) is now standard 	• 21" Wheels (95R) now standard
Optional Equipment	
 New offering structure with Premium Trim (Standard), Exclusive Trim, and Pinnacle Trim 	• 115V AC Power Outlet (U80) is no longer available
 Updated Burmester Surround Sound System w/ Dolby Atmos, Sound Personalization, and Online Music Streaming (810+22U+32U) 	
Paints	
Twilight Blue Metallic (842)	MANUFAKTUR Alpine Grey (956)
Upholstery	
Bahia Brown replaces Espresso Brown	All new Catalana Beige Leather (225)
Trim	
 MANUFAKTUR Brown Linden Wood Flowing Lines (H34) & MANUFAKTUR Natural Grain Black Wood (H35) trims are no longer available 	MANUFAKTUR Piano Lacquer Flowing Lines (H11) is now available
 Brown Linden Wood (04H) replaces Grey Linden Wood (H18) 	



Models



GLS450W4 (167.959)

■ MSRP: TBD

Transmission: 9G-TRONIC 9-Speed Automatic
 Transmission

■ Transmission Speeds: 9

■ Acceleration : 0-60mph 5.8 sec

Engine Configuration: 3.0L Inline-6 Turbo Engine with 48V Mild-Hybrid System

■ Power (hp): 375 hp

■ Torque (lb-ft): 369 lb-ft

■ Electric Motor (lb-ft), System Torque (lb-ft): 148

■ Launch Date: Q3 2023



Standard Equipment

GLS450W4

Performance & Handling	
9G-TRONIC 9-Speed Automatic Transmission	AIRMATIC Suspension w/ Adaptive Damping System ADS
• 20" MB wheels	All Season Tires
New 3.0L inline-6 turbo engine with EQ-Boost	
Comfort & Convenience	
• KEYLESS-GO	HANDS-FREE ACCESS
Power Liftgate	Remote Start
LED Intelligent Light System	Adaptive Highbeam Assist
Power Tilt/Sliding Sunroof	Multifunctional Steering Wheel with Touch Control Buttons
Touchpad in Center Console	MBUX User Interface incl. Voice Control with Natural Language
• 12.3" Digital Instrument Cluster	Understanding
Apple CarPlay and Android Auto	• 12.3" Media Display with Touchscreen
HERMES Communications Module LTE	• 9 USBs (3 in front, 2 in 2nd row, 4 in 3rd row)
Ambient Lighting with 64 Colors and Illuminated Door Sills	MB Navigation with Live Traffic and Map Updates
Power Front Seats with 4-Way Lumbar Support and Memory Function	Heated Front Seats
Concierge Service	4-Zone Climate control
Load Compartment Cover	Garage Door Opener
Double Sun Visors	Spare Tire
Mirror Package (power folding mirrors, auto-dimming driver and	Privacy Glass
rearview mirrors, mirror logo projector)	Roof Rails
115V Household Type Power Outlet	Active Parking Assist with Surround View System
Burmester® Surround Sound System	SiriusXM® Radio
Automatic Car Wash Mode	Ventilated Front Seats
Wireless Charging (Delayed Availability)	Panorama Roof
Safety & Security	
• ATTENTION ASSIST®	Blind Spot Assist
Rear View Camera	• PRE-SAFE®
Active Brake Assist	eCall-Emergency System



• Vehicle Exit Warning

6

• Enhanced Alarm System with Parking Damage Detection

Paint

Non-Metallic Paints





040U - Black

149U - Polar White

Metallic Paints









197U - Obsidian Black

922U - Cirrus Silver

989U - Emerald Green

842U - Twilight Blue



992U - Selenite Grey

MANUFAKTUR Paints





799U - MANUFAKTUR Diamond White Metallic



996U - MANUFAKTUR Cardinal Red Metallic



956U - MANUFAKTUR Alpine Grey

Code	Description	Availability	Price
040U	Black	All Models	\$0
149U	Polar White	All Models	\$0
197U	Obsidian Black	All Models	\$0
922U	Cirrus Silver	All Models	\$0
989U	Emerald Green	All Models	\$0
842U (New)	Twilight Blue	All Models	\$0
992U	Selenite Grey	All Models	\$0
799U	MANUFAKTUR Diamond White Metallic	All Models	\$1,750
996U	MANUFAKTUR Cardinal Red Metallic	All Models	\$1,750
956U (New)	MANUFAKTUR Alpine Grey	All Models	\$1,750

Wheels



95R - 21" Triple 5-Spoke Wheels

21" R02, 690 21" Triple 5-Spoke Wheels 275/45 R 21 on 10 J x 21 ET 62.5 (Front) 315/40 R 21 on 11 J x 21 ET 55 (Rear)



RWF - 21" AMG Twin 5-Spoke Wheels

Requires AMG Line (DG1) 21" R02, 690 21" AMG Twin 5-Spoke Wheels 275/45 R 21 on 10 J x 21 ET 44 (Front) 315/40 R 21 on 11 J x 21 ET 42 (Rear)



RWH - 21" AMG Twin 5-Spoke **Wheels w/ Black Accents**

Requires Night Package (DC1PKG) 21" R02, 690 21" AMG Twin 5-Spoke Wheels 275/45 R 21 on 10 J x 21 ET 44 (Front) 315/40 R 21 on 11 J x 21 ET 42 (Rear)



RPA - 22" AMG Multi-Spoke Wheels

Requires AMG Line (DG1) 22" R01, 690 22" AMG Multi-Spoke Wheels 285/45 R 22 on 9.5 J x 22 ET 45 (Front) 325/40 R 22 on 11.5 J x 22 ET 47 (Rear)



RPB - 22" AMG Multi-Spoke Wheels w/ Black Accents

Requires Night Package (DC1PKG) 22" R01, 690 22" AMG Multi-Spoke Wheels

285/45 R 22 on 9.5 J x 22 ET 45 (Front) 325/40 R 22 on 11.5 J x 22 ET 47 (Rear)



RPK - 23" AMG Twin 5-Spoke Wheels - Black

Requires AMG Line (DG1) & Night Package (DC1) 23" R01, 690 23" AMG Twin 5-Spoke Wheels - Black 285/40 R 23 on 9.5 J x 23 ET 45 (Front) 325/35 R 23 on 11.5 J x 23 ET 47 (Rear)

Code	Wheel Size	Description	Wheel Dimensions	Mobility	Availability	MSRP
95R	21"	21" Triple 5-Spoke Wheels	275/45 R 21 on 10 J x 21 ET 62.5 (Front) 315/40 R 21 on 11 J x 21 ET 55 (Rear)	R02, 690	All Models	\$0
RWF	21"	21" AMG Twin 5-Spoke Wheels Requires AMG Line (DG1)	275/45 R 21 on 10 J x 21 ET 44 (Front) 315/40 R 21 on 11 J x 21 ET 42 (Rear)	R02, 690	All Models	\$0
RWH	21"	21" AMG Twin 5-Spoke Wheels Requires Night Package (DC1PKG)	275/45 R 21 on 10 J x 21 ET 44 (Front) 315/40 R 21 on 11 J x 21 ET 42 (Rear)	R02, 690	All Models	\$0
RPA	22"	22" AMG Multi-Spoke Wheels Requires AMG Line (DG1)	285/45 R 22 on 9.5 J x 22 ET 45 (Front) 325/40 R 22 on 11.5 J x 22 ET 47 (Rear)	R01, 690	All Models	\$1,350
RPB	22"	22" AMG Multi-Spoke Wheels Requires Night Package (DC1PKG)	285/45 R 22 on 9.5 J x 22 ET 45 (Front) 325/40 R 22 on 11.5 J x 22 ET 47 (Rear)	R01, 690	All Models	\$1,350
RPK (New)	23"	23" AMG Twin 5-Spoke Wheels - Black Requires AMG Line (DG1) & Night Package (DC1)	285/40 R 23 on 9.5 J x 23 ET 45 (Front) 325/35 R 23 on 11.5 J x 23 ET 47 (Rear)	R01, 690	All Models	\$3,150

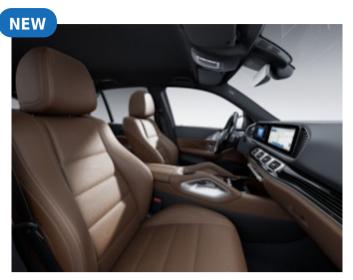


Upholstery

MB Tex



111A - Black MB-Tex MB-Tex not available with Exclusive Trim (DX1) & Pinnacle Trim (DX2)



124A - Bahia Brown / Black MB-Tex MB-Tex not available with Exclusive Trim (DX1) & Pinnacle Trim (DX2)

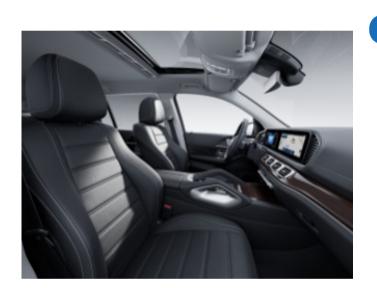


Tex MB-Tex not available with Exclusive Trim

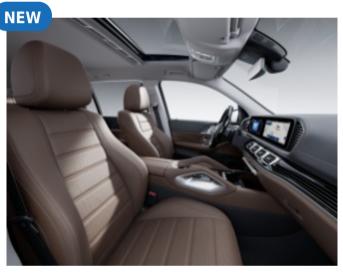
135A - Macchiato Beige/Black MB-

(DX1) & Pinnacle Trim (DX2)

Leather



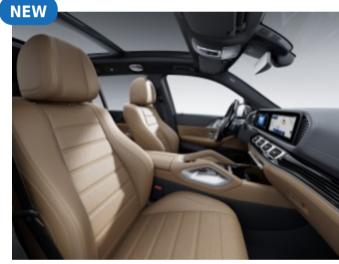
201A - Black Leather Textured Leather



224A - Bahia Brown/Black Leather Textured Leather



215A - Macchiato Beige /Black Leather



225A - Catalana Beige/Black Leather

Exclusive Nappa Leather



951A - Black Exclusive Nappa Leather



Code	Description	Availability	Price
111A	Black MB-Tex MB-Tex not available with Exclusive Trim (DX1) & Pinnacle Trim (DX2)	All Models	\$0
124A (New)	Bahia Brown / Black MB-Tex MB-Tex not available with Exclusive Trim (DX1) & Pinnacle Trim (DX2)	All Models	\$0
135A	Macchiato Beige/Black MB-Tex MB-Tex not available with Exclusive Trim (DX1) & Pinnacle Trim (DX2)	All Models	\$0
201A	Black Leather Textured Leather	All Models	\$1,620
224A (New)	Bahia Brown/Black Leather Textured Leather	All Models	\$1,620
215A	Macchiato Beige /Black Leather	All Models	\$1,620
225A (New)	Catalana Beige/Black Leather	All Models	\$1,620
951A	Black Exclusive Nappa Leather	All Models	\$2,990

Code	Upholstery	Seats	Floor Mats	Upper Dash/Lower Dash	Seat Belts	Steering Wheel	Headliner
111A	Black MB-Tex MB-Tex not available with Exclusive Trim (DX1) & Pinnacle Trim (DX2)	Black	Black	Black/Black	Black	Black	Crystal Grey or Black
124A (New)	Bahia Brown / Black MB-Tex MB-Tex not available with Exclusive Trim (DX1) & Pinnacle Trim (DX2)	Bahia Brown	Black	Black /Bahia Brown	Black	Black	Crystal Grey or Black
135A	Macchiato Beige/Black MB-Tex MB-Tex not available with Exclusive Trim (DX1) & Pinnacle Trim (DX2)	Macchiato Beige	Black	Black /Macchiato Beige	Macchiato Beige	Black	Macchiato Beige
201A	Black Leather Textured Leather	Black	Black	Black/Black	Black	Black	Crystal Grey or Black
224A (New)	Bahia Brown/Black Leather Textured Leather	Bahia Brown	Black	Black /Bahia Brown	Black	Black	Crystal Grey or Black
215A	Macchiato Beige /Black Leather	Macchiato Beige	Black	Black /Macchiato Beige	Macchiato Beige	Black	Macchiato Beige
225A (New)	Catalana Beige/Black Leather	Catalana Beige	Black	Black /Catalana Beige	Black	Black	Crystal Grey or Black
951A	Black Exclusive Nappa Leather	Black	Black	Black/Black	Black	Black	Crystal Grey or Black



Trims



04H - Brown Linden Wood Brown Linden Center Console



H22 - Natural Grain Brown Walnut Wood

Natural Grain Brown Walnut Center Console



H31 - Natural Grain Grey Oak Wood Natural Grain Grey Oak Center Console



H46 - Brushed Aluminum with Longitudinal Grain

Piano Black Lacquer Center Console



H11 - MANUFAKTUR Piano Lacquer Flowing Lines

Piano Black Lacquer Center Console

Code	Description	Availability	Price
04H (New)	Brown Linden Wood Brown Linden Center Console	All Models	\$160
H22	Natural Grain Brown Walnut Wood Natural Grain Brown Walnut Center Console	All Models	\$160
H31	Natural Grain Grey Oak Wood Natural Grain Grey Oak Center Console	All Models	\$160
H46	Brushed Aluminum with Longitudinal Grain Piano Black Lacquer Center Console	All Models	\$0
H11 (New)	MANUFAKTUR Piano Lacquer Flowing Lines Piano Black Lacquer Center Console	All Models	\$850



Packages

Code	Packages	Availability	MSRP
DX1 (New)	Exclusive Trim Not Available with MB-Tex (111A,124A,135A) 902 - Rapid Heating for Front Seats 872 - Heated Rear Seats 399 - Multicontour Front Seats w/ Massage Function	All Models	TBD
DX2 (New)	Pinnacle Trim Not Available with MB-Tex (111A,124A,135A) 77B - MBUX Interior Assistant 463 - Head-up DIsplay 399 - Multicontour Front Seats w/ Massage Function 902 - Rapid Heating for Front Seats 872 - Heated Rear Seats 311 - Temperature Controlled Cupholders P21 - AIR BALANCE C53 - Mercedes Star Pattern Logo Projectors	All Models	TBD
DB0	Warmth and Comfort Package 902 - Rapid Heating for Front Seats 906 - Front Heated Armrest P69 - Warmth Comfort Package 907 - Rear Heated Armrest	All Models	\$1,850
DC5	Acoustic Comfort Package PAF - Acoustic Comfort Package PAF - Increased cabin insulation, windshield and side windows with acoustic and heat absorbing membrane 596 - Infrared-reflecting glass	All Models	\$1,100
DG1	 AMG Line Exterior AMG rear apron with diffuser-look insert in black and trim strip in chrome AMG brushed stainless steel sports pedals with black rubber studs P31 - AMG front apron with striking, sporty air outlets in the wheel arch linings Wheel - Choice of Flared wheel arches at front and rear, painted in the vehicle color - name AMG Floor Mats L5C - Multifunction sport steering wheel w/Airbag cover in nappa leather Brake system with larger brake discs at the front axle AMG side skirts painted in the vehicle color 	All Models	\$4,350
DC1	Night Package OPT - Wheel Choice of: RPB - 22" AMG Multispoke Wheels w/ Black Accents (+ \$1,250) RWH - 21" AMG 5-Spoke Wheels w/ Black Accents RPK - 23" AMG Twin 5-Spoke Wheels - Black (+ \$3,150) P55 - High-gloss black elements: front apron trim strip, simulated underguard, rear apron trim strip, side mirrors, window line trim strip, beltline trim strip Radiator grille with 4 slats in dark chrome Matte black elements: roof rails	All Models	\$400



Options

Factory Options

Code	Options	Availability	MSRP
224	Captain Chairs for second row (6 seat configuration)	All Models	\$0
226	7 Seat Configuration	All Models	\$0
293	Rear Side Airbags	All Models	\$700
297	Electric Rear Side-Window Sunshades	All Models	\$580
443	Steering Wheel Heating Now available with all steering wheel options	All Models	\$250
550	Trailer Hitch Includes Increased Towing Capacity (557); Please note: no accessory retrofit available	All Models	\$600
553	Trailer Manoeuvering Assist Requires Trailer Hitch (550)	All Models	TBD
582	5-Zone Climate Control Standard on GLS 580. Adds additional air vents in headliner	All Models	\$400
735	Exclusive Wood Trim Package Adds wood trim on back of front seats with additional ambient lighting	All Models	\$450
846	Illuminated Running Boards Standard on GLS 580. Please note: no accessory retrofit available	All Models	\$650
874	MAGIC VISION CONTROL incl. Heated Windscreen Washer System	All Models	\$350
883	Soft Close Doors Standard on GLS 580	All Models	\$550
L2D	Wood/Leather Multifunction Steering Wheel Requires MANUFAKTUR Piano Lacquer Flowing Lines (H11) & Steering Wheel Heating (443)	All Models	\$600
U09	Lower Dashboard & Door Beltlines in MB-Tex	All Models	\$350
U38	Dashboard & Door Beltlines in Nappa Leather Only with Black Exclusive Nappa leather upholstery (951)	All Models	TBD
21U	Dashcam	All Models	\$200
811	Burmester® High-End 3D Surround Sound System Requires 5-Zone Climate Control (582). TIREFIT replaces spare tire. If ordered with Pinnacle Trim (DX2), removes MBUX Interior Assistant (77B).	All Models	\$4,550



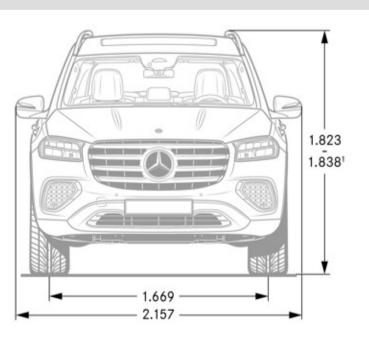
VPC Installed Options

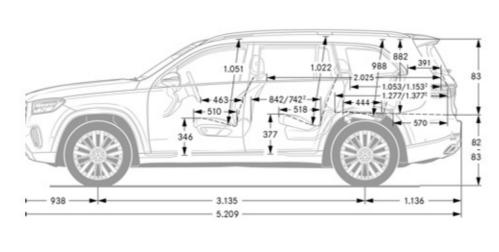
Code	Options	Availability	MSRP
D07	Wheel Locking Bolts	All Models	\$160
D08	Chrome Door Handle Inserts	All Models	\$100
D11	Roof Spoiler	All Models	\$685
D26	Load Sill Guard	All Models	\$175
D43	All-Season Front/Rear Floormats	All Models	\$170
D49	First Aid Kit	All Models	\$35



GLS450W4

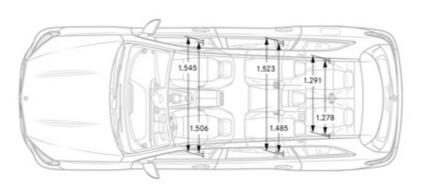
Drivetrain	
Transmission	9G-TRONIC 9-Speed Automatic Transmission
Drive Configuration	All-wheel drive
Transmission Speeds	9
Engine	
Engine Configuration	3.0L Inline-6 Turbo Engine with 48V Mild-Hybrid System
Power (hp)	375 hp
Torque (lb-ft)	369 lb-ft
Compression Ratio	10.0:1
Fuel Tank Size (gallons)	23.8
Fuel Requirement (Octane)	91
Electric Motor (hp), System Output (hp)	20
Electric Motor (lb-ft), System Torque (lb-ft)	148
Displacement (cc)	2,999
Performance	
Acceleration	0-60mph 5.8 sec
Top Speed (mph)	130
Fuel Economy	
Fuel Economy	TBD
Exterior Dimensions	
Vehicle Length (in.)	205
Vehicle Height (in.)	71.8
Vehicle Width w/ Exterior Mirrors (in.)	84.9
Wheelbase (in.)	123.4
Coefficient of Drag	N/A
Curb Weight (lbs)	5,489
Maximum Load (lbs)	TBD
Track Width Front/Rear	65.7/66.6
Towing Capacity (lbs)	7,700
Interior Dimensions	
Passenger Capacity	6/7
Headroom (front)	39,4 in.
Legroom (front)	40.3 in.
Shoulder Room (front)	59.3 in.
Headroom (rear)	40.2 in.
Legroom (Rear)	41.9 in.
Shoulder Room (Rear)	58.5 in.

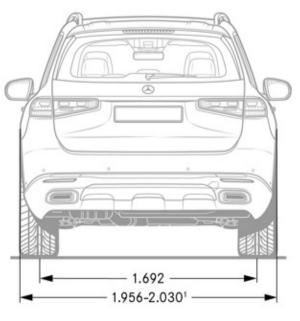


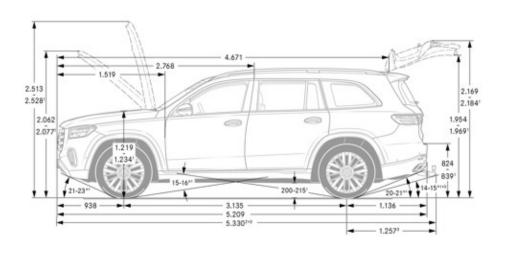


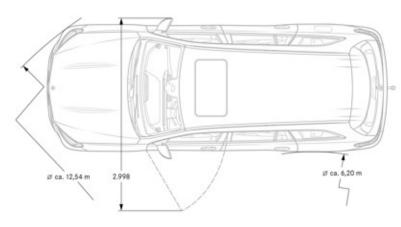
17.4 in.

42.7 cu ft







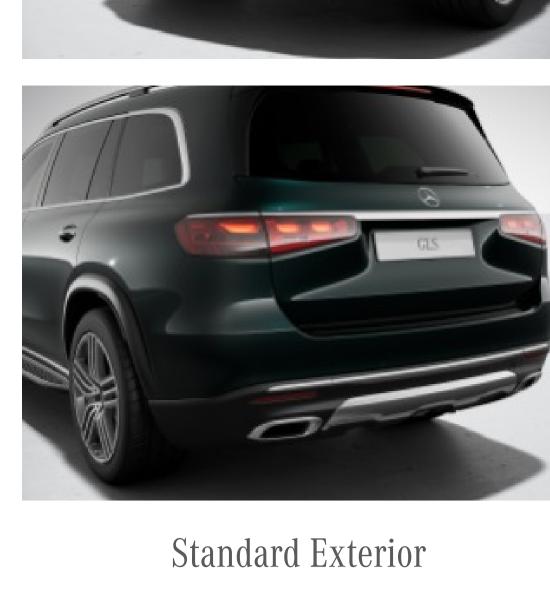


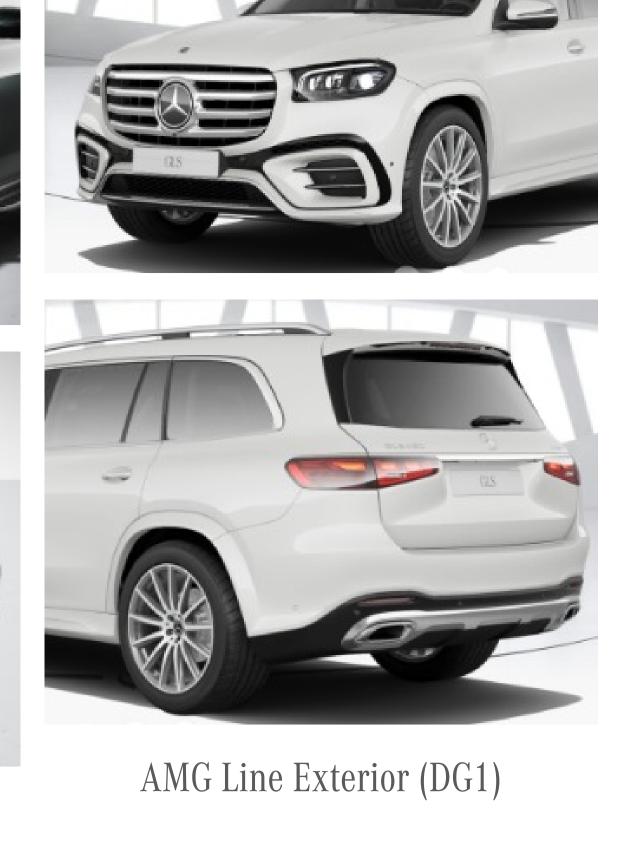
Cargo Capacity

Trunk Size

Standard Exterior vs. AMG Line Exterior (DG1)







AMG Line (DG1) vs. AMG Line w/ Night Package (DC1)





Steering Wheel Options

Wood/Leather Steering

Requires MANUFAKTUR Piano Lacquer

Flowing Lines Trim (H11) and Heated



Nappa Leather

Operation via Touch Control panels

silver chrome

Steering wheel paddle shifters in

- Steering Wheel (443) • 3-spoke steering wheel in Wood/leather finish Spokes in high-gloss black with silver chrome surround • Steering wheel paddle shifters in

silver chrome

Wheel (L2D)

Option Price: \$600

- Burmester® Surround Sound System

Operation via Touch Control panels

Personalization



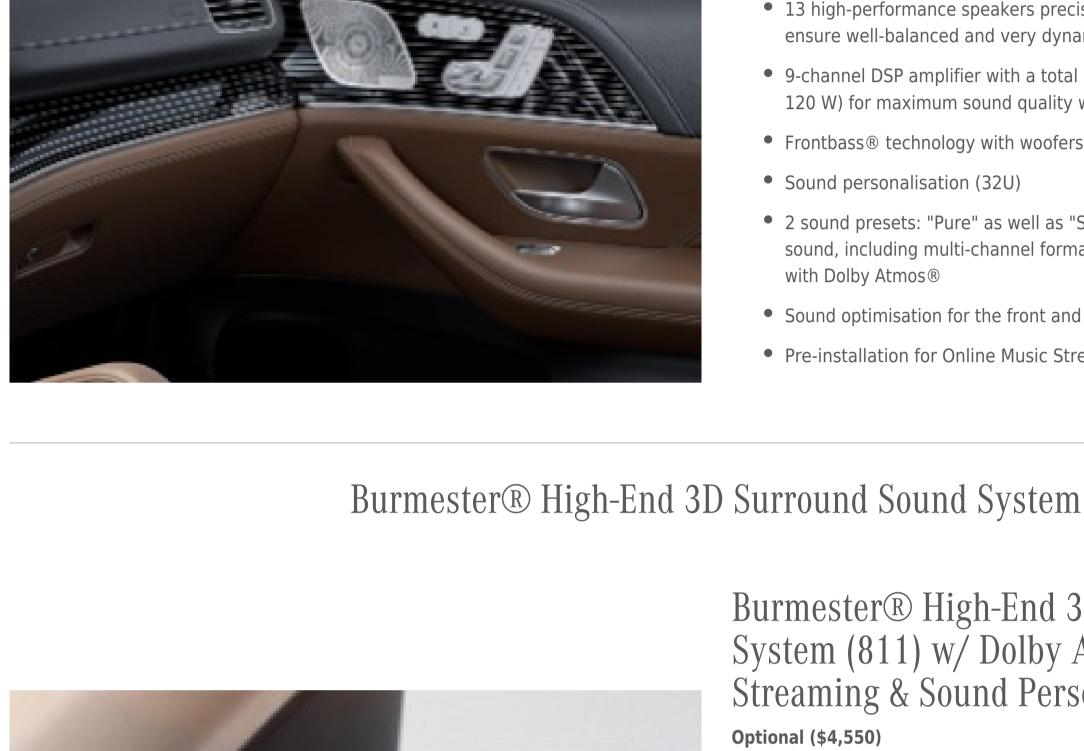
• Shift paddles in silver chrome Control via touch control panels

black, vertical twin spokes in silver

chrome

Burmester® Surround Sound System (810) w/

Standard • 13 high-performance speakers precisely configured for the vehicle interior to ensure well-balanced and very dynamic music reproduction



• Frontbass® technology with woofers integrated into the body-in-white Sound personalisation (32U) • 2 sound presets: "Pure" as well as "Surround" to generate a virtual all-round sound, including multi-channel format support for authentic surround sound with Dolby Atmos®

• 9-channel DSP amplifier with a total output of 590 watts (7 x 50 W and 2 x

120 W) for maximum sound quality with very high volume reserves

Dolby Atmos®, Music Streaming & Sound

Sound optimisation for the front and rear seats

Pre-installation for Online Music Streaming (22U)

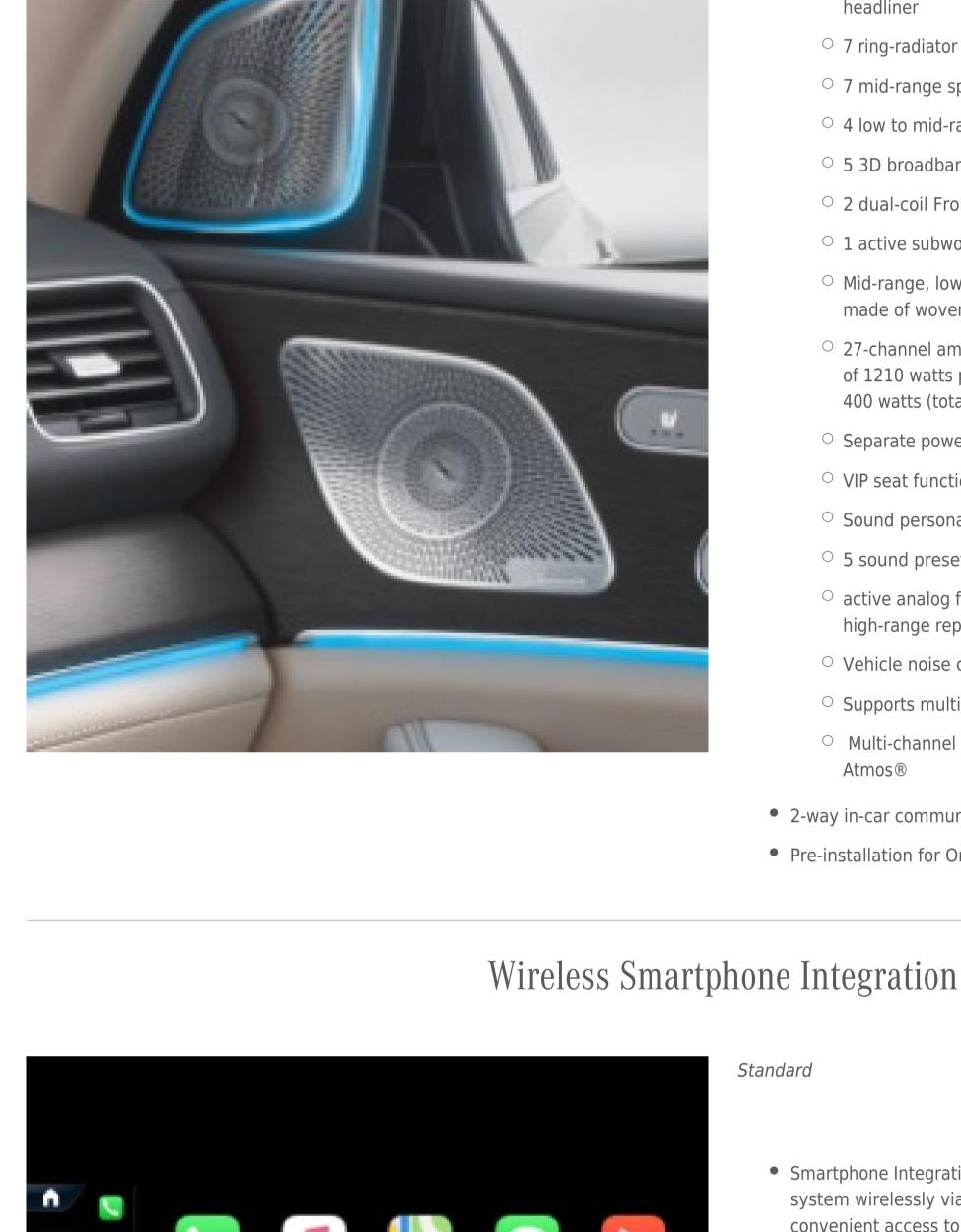
Burmester® High-End 3D Surround Sound

Streaming & Sound Personalization

System (811) w/ Dolby Atmos®, Music

• High-end sound system with 3D surround sound effect: $\,\,^{\circ}\,$ 29 high-end speakers including subwoofer and speaker units in the

Optional (\$4,550)



headliner 7 ring-radiator tweeters ○ 7 mid-range speakers ○ 4 low to mid-range speakers ○ 5 3D broadband speakers

- 2 dual-coil Frontbass speakers ○ 1 active subwoofer in the rear with an additional 400 W amplifier
- Mid-range, low to mid-range and Frontbass speakers with membranes made of woven glass-fibre
- 27-channel amplifier with digital and active analog filters and an output of 1210 watts plus an additional subwoofer booster amplifier delivering 400 watts (total system output 1610 watts)
- Separate power supply for the analog and digital sides of the amplifier ○ VIP seat function to optimise the sound for individual seats

Supports multichannel audio formats

Sound personalisation

Atmos®

o active analog filters for multi-faceted, natural and balanced mid and high-range reproduction Vehicle noise compensation (VNC) for dynamic equalising

○ 5 sound presets: Pure, Live, Easy Listening, Surround, 3D-Sound

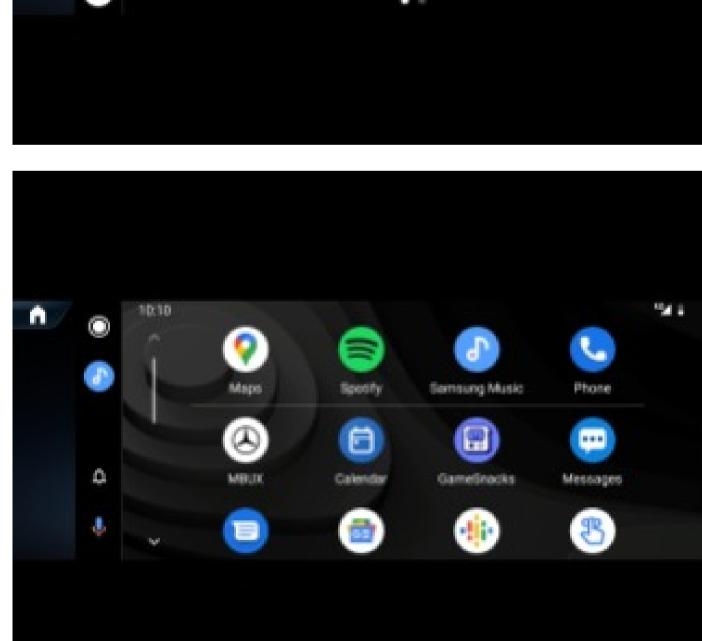
 2-way in-car communication Pre-installation for Online Music Streaming (22U)

Multi-channel format support for authentic surround sound with Dolby

• Smartphone Integration connects the mobile phone with the multimedia

convenient access to the most important apps on your smartphone.

system wirelessly via Apple CarPlay™ or Android Auto™. This gives you



10:10

Trailer Maneuvering Assist (553)

7 10.10

Option Price: \$350. Only with Trailer Hitch (550)

Standard

The Trailer Maneuvering Assist now works via a camera-based system and is also

assist system makes maneuvering with a trailer even easier, more convenient and

speed of 3 mph and an uphill gradient of up to 15 percent. It is also integrated into

MBUX and can be operated intuitively via the touchscreen. In addition to stabilizing

the vehicle/trailer combination when reversing, the system can also guide the trailer

corresponding function once the trailer has reached the desired direction and needs

to reverse in a straight line. The entire maneuvering process can be followed from

different camera perspectives on the central display. Dynamic guide lines show the

path ahead and the vehicle width. The system must be briefly trained. However, no

markings on the trailer are necessary for the visual measurement of the drawbar

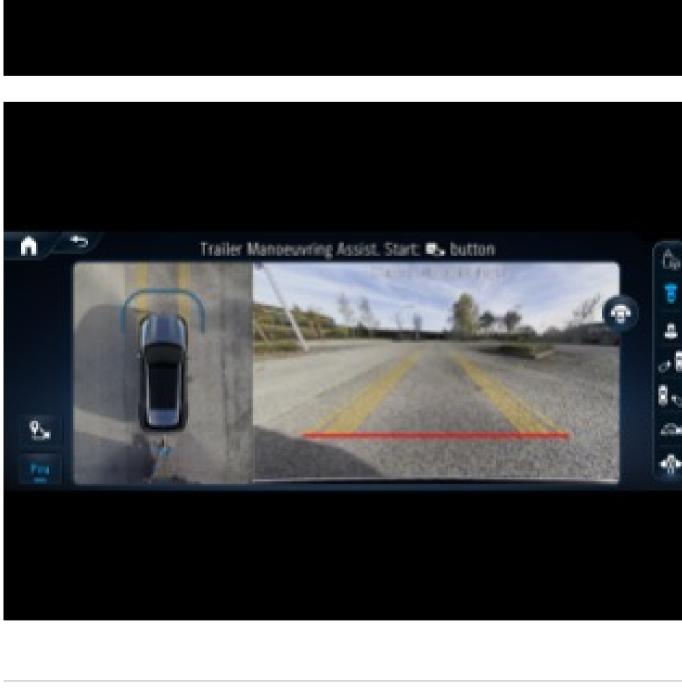
suitable for trailers equipped with a separate stabilization device. The optional

safer. It automatically regulates the steering angle of the towing vehicle up to a

around freely selectable turns of up to 90 degrees. The steering of the towing

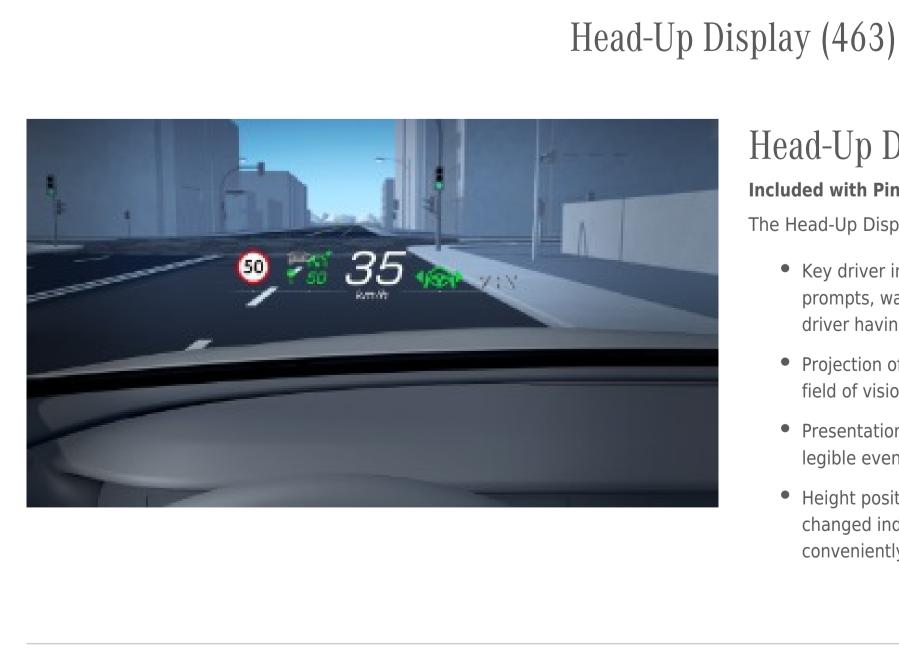
allows more precise positioning of the trailer. The driver can also select a

vehicle is operated automatically so that the selected angle is maintained. This



Specify trailer type

length.



Head-Up Display (463) **Included with Pinnacle Trim (DX2)** The Head-Up Display at a glance: • Key driver information at a glance (e.g. speed, speed limits, navigation

driver having to take their eyes off the road

legible even on sunny days and at night

conveniently via the optional memory function for the driver's seat

Fully electrical bench in 2nd row.

No additional pricing

2 + 2 + 2 Seats

Required for Executive Rear Seat Package Plus

field of vision

- GLS Seating Choices
 - 7 Seat Configuration (226) No additional pricing 2 + 3 + 2 Seats

prompts, warnings or settings for the driving assistance systems) without the

• Projection of a virtual image measuring approx. 9.45" x 3.15" into the driver's

• Presentation of information in high-resolution and in color, making it clearly

changed individually via a menu in the instrument cluster and can be stored

Height position of the image, brightness and displayed content can be



6 Seat Configuration (224)

Individual Seats with Armrests in 2nd row

- Map pockets in MB-Tex
- Additional trim elements on the back of the front seat backrests blend seamlessly into the interior, creating exciting contrasts. The rear seat passengers in particular can enjoy an enhanced sense of high-class appeal.

• The Exclusive Wood Trim Package lends your interior an individual look.

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Gallery

