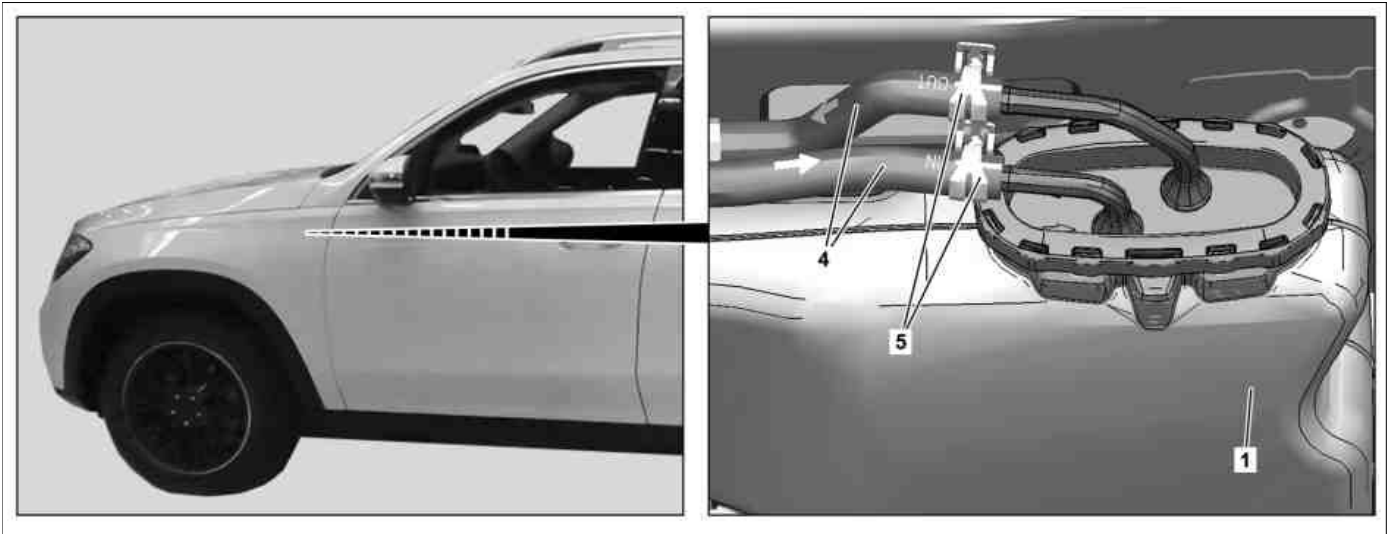


- Model 167**
with code 874 (MAGIC VISION CONTROL, heated)
- Model 167**
with code 875 (Heated windscreen washer system)



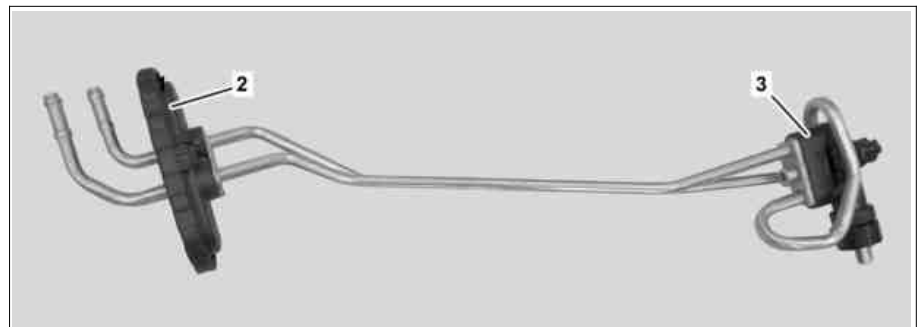
P82.35-2866-08

1 Washer fluid reservoir

4 Coolant hoses







5 Clamps

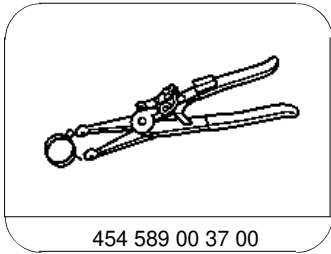
- 2 Cover
- 3 Heat exchanger



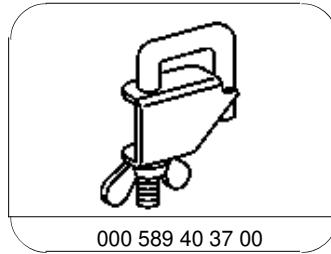
P82.35-2867-04

| | | | |
|---------------------|---|---|---------------------------|
| <p>⚠ Danger</p> | <p>Risk of fire and explosion caused by ignition of window washing fluid or antifreeze and their vapors. Risk of poisoning caused by swallowing window washing fluid or antifreeze or inhaling their vapors. Risk of injury or physical irritations caused by contact of window washing fluid or antifreeze with eyes, mucous membranes or skin.</p> | <p>Wear protective clothing and tight-fitting safety glasses. No open flames, fire or ignition sources. Avoid contact with eyes, mucous membranes and skin. When working with window washing fluids or antifreeze, do not eat, drink, or smoke. Do not inhale vapors and ensure sufficient ventilation in the working area. Store window washing fluid and antifreeze leakfree in safely closed original containers and out of the reach of children.</p> | <p>AS82.35-Z-0001-01A</p> |
| <p>⚠ Warning</p> | <p>Risk of injury to skin and eyes suffering scalding from contact with hot coolant spray. Risk of poisoning from swallowing coolant.</p> | <p>Do not open cooling system unless coolant temperature is below 90 °C. Open cap slowly and release the pressure. Do not pour coolant into beverage containers. Wear protective gloves, protective clothing and safety glasses.</p> | <p>AS20.00-Z-0001-01A</p> |
| <p>Topical note</p> | <p>Notes on coolant</p> | | <p>AH20.00-N-2080-01A</p> |

| | | | |
|--|--|--|--------------------|
| Topical note | Notes on coolant | Model 167 with engine 176, 177, 256, 274, 654 with code 874 (MAGIC VISION CONTROL, heated) Model 167 with engine 176, 177, 256, 274, 654 with code 875 (Heated windscreen washer system) | AH20.00-N-2080-01A |
|  | Remove/install | | |
| 1 | Open cap of coolant expansion reservoir slowly, release pressure and remove. |  Installation: Correct coolant level. | |
| 2 | Remove washer fluid reservoir (1). | | AR82.35-P-6000ME |
| 3 | Unclip cap (2). | | |
| 4 | Guide heat exchanger (3) out of washer fluid reservoir (1). | | |
| 5 | Disconnect coolant hoses (4). |  Clamp | *000589403700 |
| 6 | Loosen clamps (5) and detach coolant hoses (4). |  Installation: Observe markings on hose and cap (2). The feed line and return line must not be swapped.  Collect escaping coolant in suitable container.  Hose clamp pliers | *454589003700 |
| 7 | Detach cap (2). | When replacing the heat exchanger (3). | |
| 8 | Install in the reverse order. | | |



Hose clamp pliers



Clamp